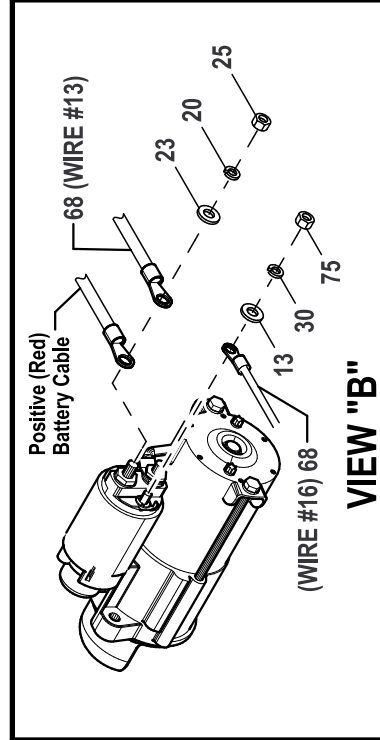
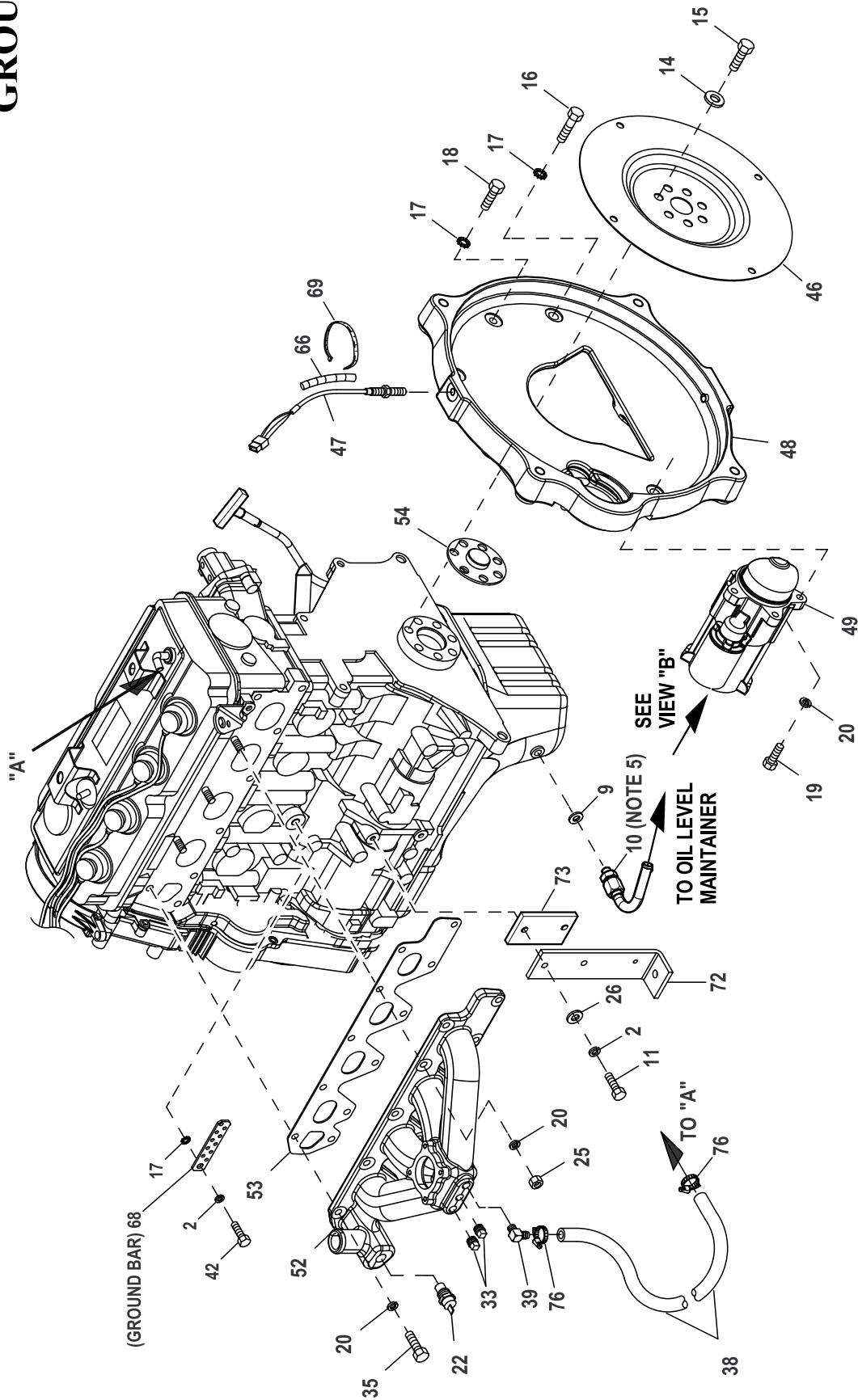
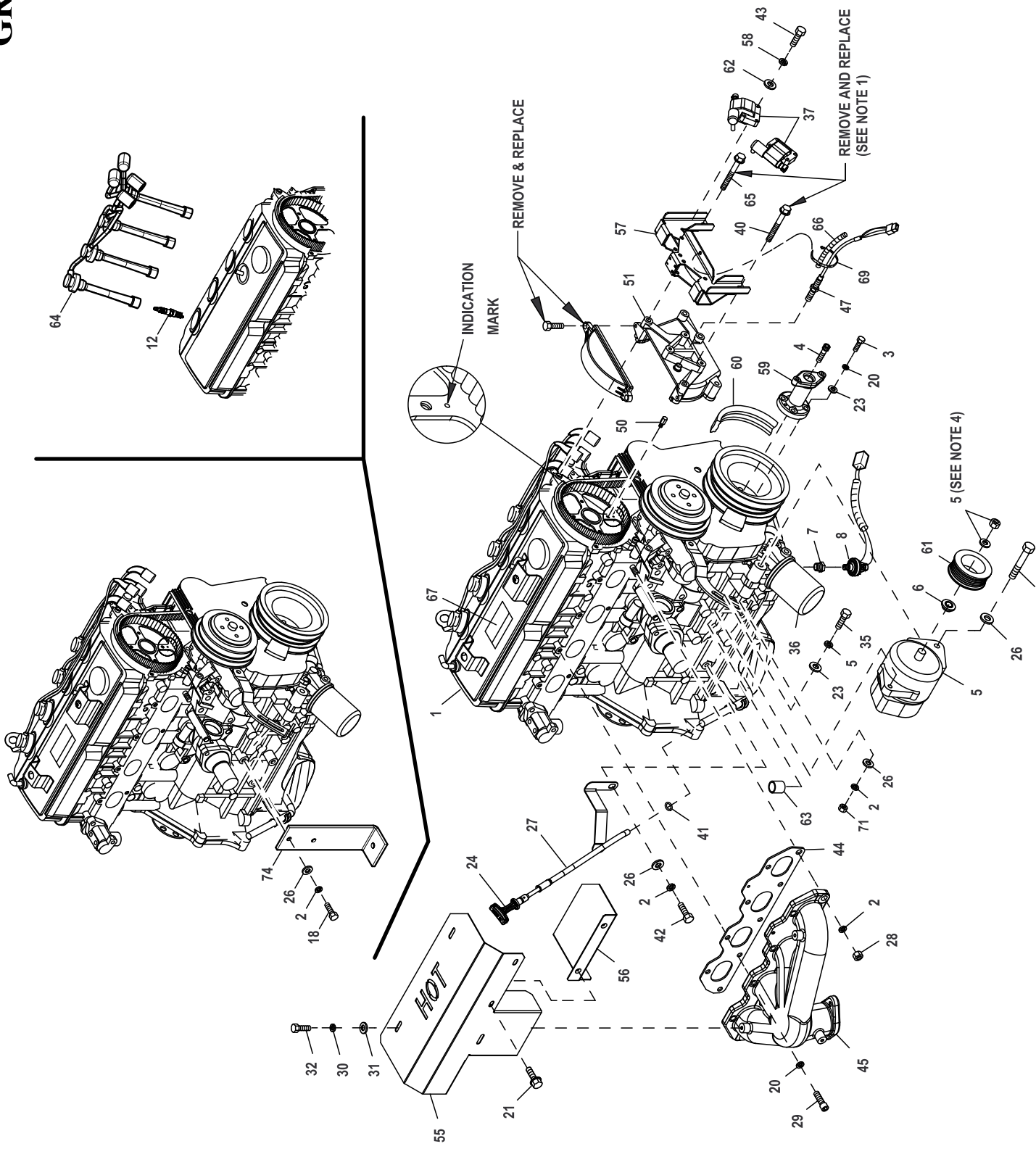


GROUP D



GROUP D



EXPLODED VIEW: ENGINE COMMON PRT 2.4L G2 36/45KW

DRAWING #: 0K8536

GROUP D

APPLICABLE TO:

ITEM	PART#	QTY.	DESCRIPTION
1	0H1619	1	ENGINE 2.4L G2 CERTIFIED
2	046526	9	WASHER LOCK M10
3	039414	4	SCREW HHC M8-1.25 X 35 G8.8
4	0G0149	1	SCREW SHC M14-1.5 X 35 G10.9
(4) 5	0E9868A	1	ALTERNATOR DC W/OUT PULLEY
6	0F3217	1	SPACER DC ALTERNATOR PULLEY
7	042574	1	ADAPTOR 1/8 NPTF TO 1/8 BSPT
8	0H7435	1	HARN LOW OIL PRESS SWITCH ASSY
9	0L5638	1(REF)	SEAL RING M14
(5) 10	0L1315	1(REF)	TUBE OIL FITTING ASSEMBLY
11	052211	2	SCREW HHC M10-1.25 X 40 C8.8
(1) 12	0H7957	4(REF)	SPARK PLUG
13	049811	1	WASHER FLAT M6
14	063076	7	WASHER FLAT .531 ID X 1.062 OD
15	0G1394	7	SCREW HHC M12-1.25 X 20 G10.9
16	052830	2	SCREW HHC M10-1.25 X 45 G8.8
17	025507	6	WASHER SHAKEPROOF EXT 7/16 STL
18	062963	5	SCREW HHC M10-1.25 X 30 G8.8
19	049821	3	SCREW SHC M8-1.25 X 30 G12.9
20	022129	27	WASHER LOCK M8-5/16
21	0D6029	3	SCREW THF M6-1 X 16 N WA Z/JS
22	0E0502	1	TEMPERATURE SENDER
23	022145	6	WASHER FLAT 5/16-M8 ZINC
24	0H6859P	1	ASSEMBLY DIPSTICK G2.4L
25	045771	4	NUT HEX M8-1.25 G8 CLEAR ZINC
26	022131	7	WASHER FLAT 3/8-M10 ZINC
27	0G8427A	1	ASSY DIPSTICK TUBE 2.4 G2
28	046525	2	NUT HEX M10-1.25 G8 YEL CHR
29	058306	7	SCREW SHC M8-1.25 X 25 G12.9
30	022097	4	WASHER LOCK M6-1/4
31	022473	3	WASHER FLAT 1/4-M6 ZINC
32	043116	3	SCREW HHC M6-1.0 X 12 G8.8
33	026073A	2	PLUG STD PIPE 1/4 STEEL SQ HD
34	0E4507	1	SCREW HHC M10-1.5 X 120 C8.8
35	0A8258	9	SCREW HHC M8-1.25 X 25 G10.9
(1) 36	0A45310244	1(REF)	FILTER 1.5L/2.4L G2 OIL
37	0G8853	4	COIL-2.4L G2 IGNITION
38	047290	1	HOSE 3/8 ID SINGLE BRAID (15" LG)
39	049340	1	BARBED EL 90 1/4 NPT X 3/8
(1) 40	052265	1(REF)	SCREW HHC M8-1.25 X 65 C8.8
41	0G3823	1	O-RING SIZE 9.0MM X 2.0MM NITR
42	052213	2	SCREW HHC M10-1.25 X 20 C8.8
43	034413	8	SCREW HHM #10-32 X 1-1/4
(1) 44	0G0951	1(REF)	GASKET EXHAUST MANIFOLD
45	0G3910	1	EXHAUST MANIFOLD G2 (MACHINE)
46	0F9965E	1	FLEX PLATE 2 POLE 2.4L G2
47	0D2244M	2	ASSY MAGPICKUP(3/8-24 MALE)
48	0F9420	1	ADAPTER ENGINE 2.4L MACHINE
49	0G7461	1	STARTER MOTOR 12V
50	0G1472A	1	CAM SENSOR PIN ASSY
(1) 51	REF	1	COVER CAM GEAR G2
52	0G8488	1	MANIFOLD INTAKE (MACHINED)
(1) 53	0G0950	1(REF)	GASKET INTAKE MANIFOLD
54	0F9583	1	SPACER 2.4L G2 FLEX PLATE
55	0G92210ASOR	1	SHIELD HEAT
56	0G0792A	1	SHIELD HEAT SML
57	0G8852	1	BRACKET ASM-2.4L COIL G2
58	022152	8	WASHER LOCK #10
59	0F9501	1	ADAPTER 2.4L CRANKSHAFT MACH
(1) 60	0G0952	1(REF)	POLY V-BELT G2
61	0G0788	1	PULLEY DC ALTERNATOR
62	023897	8	WASHER FLAT #10 ZINC
(1)(3) 63	0G9520	1(REF)	PLUG TAPER
64	0G8854	1	SPARK PLUG WIRE SET 2.4L G2 IG
(1) 65	052203	1(REF)	SCREW HHC M8-1.25 X 70 G8.8
66	077043H	2	CONDUIT FLEX .25"ID (7.5"LG)
(1) 67	0H1026	REF	DECAL G2 IMPORT
68	0K7683	1	HARN ENG G2.4L G2 PROTECTOR

EXPLODED VIEW: ENGINE COMMON PRT 2.4L G2 36/45KW**DRAWING #: 0K8536****GROUP D****APPLICABLE TO:**

ITEM	PART#	QTY.	DESCRIPTION
69	029333A	4	TIE WRAP UL 7.4"X .19" BLK
(2) 70	0H0015	1	HARN EMISSIONS OVERLAY 2.4L (NOT SHOWN)
71	045772	1	NUT HEX M10-1.5 G8 YEL CHR
72	0F9597A	1	SUPPORT LH ENGINE 2.4L
73	0F9596A	1	SPACER LH ENGINE MOUNT
74	0F9597	1	SUPPORT RH ENGINE 2.4L
75	049813	1	NUT HEX M6-1.0 G8 CLEAR ZINC
76	040173	2	CLAMP HOSE #5.5 .62-.62

(1) SUPPLIED WITH ENGINE.

(2) CALIFORNIA EMISSIONS COMPLIANT MODELS ONLY

(3) APPLY LOCTITE 620 BEARING RETAINMENT COMPOUND TO I/N 72.

(4) APPLY MEDIUM STRENGTH BLUE THREAD LOCKING FLUID TO THE THREADS.

(5) TORQUE VALUES: (FOR REFERENCE ONLY)

ITEM #10 – 7ft-lbs. (M14 FITTING ONLY)