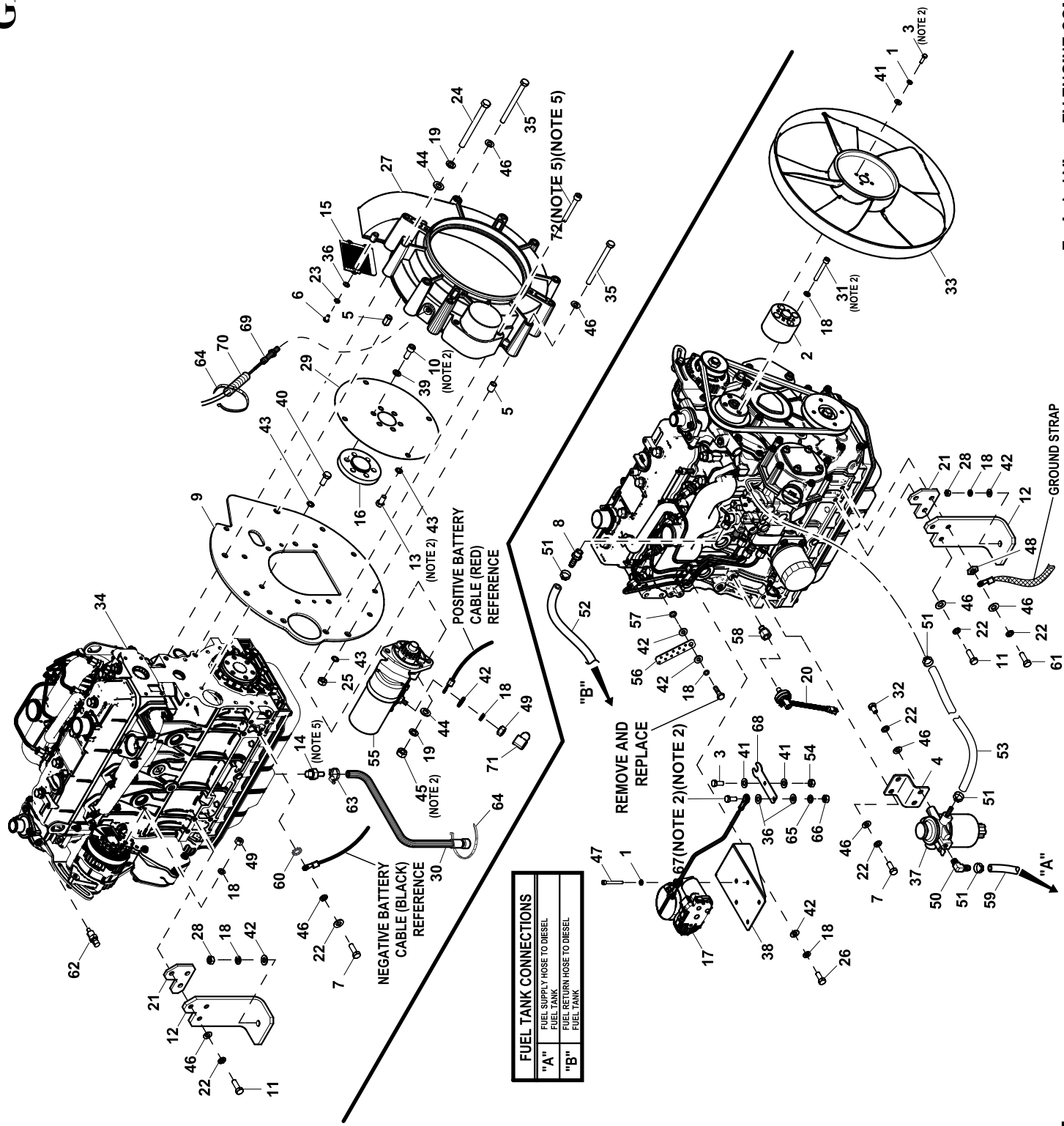


## GROUP D



**EXPLODED VIEW: EV ENGINE COMMON PARTS D2.3L****DRAWING #: 0K1923****GROUP D**

| ITEM  | PART#       | QTY. | DESCRIPTION                    |
|-------|-------------|------|--------------------------------|
| 1     | 022097      | 8    | WASHER LOCK M6-1/4             |
| 2     | 0K2077      | 1    | ADAPTER FAN D2_3L              |
| (2)3  | 042568      | 5    | SCREW HHC M6-1.0 X 20 C8.8     |
| (1)4  | 0K20630ST0R | 1    | BRACKET FUEL FILTER MTG        |
| 5     | 0G8759      | 2    | BUSHING GUIDE 19.3MM LONG      |
| 6     | 020746      | 3    | SCREW PPHM M5-0.8 X 8 ZINC     |
| 7     | 049814      | 3    | SCREW HHC M10-1.5 X 25 C8.8    |
| 8     | 058043      | 1    | BARBED STR 1/4 NPT X 5/16      |
| 9     | 0K1935      | 1    | ADAPTER ENGINE PLATE D2_3L G16 |
| (2)10 | 0E3495      | 6    | SCREW SHC M10-1.25 X 25 G12.9  |
| 11    | 042911      | 5    | SCREW HHC M10-1.5 X 30 C8.8    |
| (1)12 | 0H33310ST0R | 2    | ENGINE FOOT 2.4L KUKJE         |
| (2)13 | 051756      | 4    | SCREW HHC M10-1.5 X 20 C8.8    |
| (5)14 | 0C1852      | 1    | ADAPTER DRAIN OIL              |
| 15    | 0G8366      | 1    | BLOWER HOUSING SCREEN          |
| 16    | 0K1999      | 1    | SPACER FLEXPLATE D2.3L G16     |
| 17    | 0K3474      | 1    | ASSEMBLY D2.3L G16 MECH GOV    |
| 18    | 022129      | 11   | WASHER LOCK M8-5/16            |
| 19    | 051769      | 4    | WASHER LOCK M12                |
| 20    | 0H7435      | 1    | HARN LOW OIL PRESS SWITCH ASSY |
| (1)21 | 0H61160ST0R | 2    | SPACER 2.4L G16 FOOT           |
| 22    | 046526      | 11   | WASHER LOCK M10                |
| 23    | 049226      | 3    | WASHER LOCK M5                 |
| 24    | 0K4243      | 2    | SCREW HHC M12-1.75X120 C8.8    |
| 25    | 045772      | 8    | NUT HEX M10-1.5 G8 YEL CHR     |
| 26    | 039253      | 2    | SCREW HHC M8-1.25 X 20 C8.8    |
| 27    | 0K1937B     | 1    | HOUSING BLOWER MACHINED D2.3L  |
| 28    | 0F5467      | 2    | NUT HEX M8-1.25 YELLOW ZINC    |
| 29    | 0K1974      | 1    | PLATE FLEX D2_3L G16           |
| 30    | 069860E     | 1    | HOSE DRAIN ASSY 28"            |
| (2)31 | 046579      | 4    | SCREW SHC M8-1.25 X 60 C12.9   |
| 32    | 098544      | 2    | SCREW HHC M10-1.25 X 16 C10.9  |
| 33    | 0G8803      | 1    | FAN COOL 460MM DIA 5 BLADE     |
| 34    | 0J9561      | 1    | ENGINE D2.3L G16               |
| 35    | 0E4507      | 8    | SCREW HHC M10-1.5 X 120 C8.8   |
| 36    | 051713      | 5    | WASHER FLAT M5                 |
| (4)37 | REF         | 1    | FUEL FILTER ASSEMBLY           |
| (1)38 | 0H12040ST0R | 1    | BOSCH HOLDER                   |
| 39    | 070264      | 6    | WASHER FLAT M10                |
| 40    | 059980      | 8    | SCREW HHC M10-1.5 X 25 C10.9   |
| 41    | 022473      | 6    | WASHER FLAT 1/4-M6 ZINC        |
| 42    | 022145      | 7    | WASHER FLAT 5/16-M8 ZINC       |
| 43    | 0D8427      | 20   | WASHER LOCK M10 RIBBED ZINC    |
| 44    | 049808      | 4    | WASHER FLAT M12                |
| (2)45 | 045773      | 2    | NUT HEX M12-1.75 G8 YEL CHR    |
| 46    | 022131      | 19   | WASHER FLAT 3/8-M10 ZINC       |
| 47    | 0D2157      | 4    | SCREW SHC M6-1.0 X 50 C8.8     |
| 48    | 0A4456      | 1    | WASHER LOCK SPECIAL 3/8        |
| 49    | 045771      | 2    | NUT HEX M8-1.25 G8 CLEAR ZINC  |
| 50    | 032552      | 1    | BARBED EL 90 5/16 X 1/8NPT     |

**EXPLODED VIEW: EV ENGINE COMMON PARTS D2.3L****DRAWING #: 0K1923****GROUP D**

| ITEM  | PART#       | QTY. | DESCRIPTION                         |
|-------|-------------|------|-------------------------------------|
| 51    | 0G3662C     | 4    | CLAMP, HOSE OETIKER STEPLESS 16     |
| 52    | 052221      | 1    | HOSE 5/16 ID TYP1 SNGL HTR (34"LG)  |
| 53    | 052221      | 1    | HOSE 5/16 ID TYP1 SNGL HTR (25"LG)  |
| 54    | 077992      | 1    | NUT HEX LOCK M6-1.0 SS NY INS       |
| (4)55 | REF         | 1    | STARTER                             |
| 56    | 0K2798      | 1    | HARN ENG D2.3L/D2.4L G16 CPL        |
| 57    | 027482      | 1    | WASHER LOCK EXT 5/16 STL            |
| 58    | 042574      | 1    | ADAPTOR 1/8NPTF TO 1/8BSPT          |
| 59    | 052221      | 1    | HOSE 5/16 ID TYP1 SNGL HTR (11" LG) |
| 60    | 025507      | 1    | WASHER LOCK EXT 7/16 STL            |
| 61    | 049541      | 1    | SCREW HHC M10-1.5 X 35 C8.8         |
| 62    | 0E0502      | 1    | TEMPERATURE SENDER, DELPHI          |
| 63    | 0C7649      | 1    | CLAMP HOSE .38-.87                  |
| 64    | 029333A     | 3    | TIE WRAP UL 7.4"X .19" BLK          |
| 65    | 022152      | 1    | WASHER LOCK #10                     |
| 66    | 022158      | 1    | NUT HEX #10-32 STEEL                |
| (2)67 | 033147      | 1    | SCREW HHM #10-32 X 1                |
| (1)68 | 0H52360ST0R | 1    | MECH PUMP EXTENDER 2.4L             |
| 69    | 0D2244M     | 1    | ASSY MAGPICKUP(3/8-24 MALE)         |
| 70    | 077043A     | 1    | CONDUIT FLEX .38"ID (7.5"LG)        |
| 71    | 0F3976      | 1    | BOOT CONTACTOR CABLES               |
| (5)72 | 088097      | 2    | SCREW SHC M12-1.75 X 90 C12.9       |

## NOTES (UNLESS OTHERWISE SPECIFIED):

(1) SHEET METAL PARTS LISTED IN THE BOM TABLE ARE REPRESENTING GENERIC PARTS (NO COLOR)

- MANUFACTURING: FOR CORRECT MATERIAL AND COLOR REFER TO AS400 BOM.
- CUSTOMER: WHEN ORDERING REPLACEMENT PARTS ENTER BASE NUMBER (FIRST 6 DIGITS ONLY) IN THE SYSTEM FOR CORRECT MATERIAL AND COLOR (FOR REFERENCE SEE GUIDELINE 0H7169).

(2) APPLY MEDIUM STRENGTH BLUE THREAD LOCKING FLUID TO THREADS.

(3) ALL STANDARD HARDWARE TO BE TORQUED PER EDS001.

(4) INCLUDED WITH ENGINE.

(5) TORQUE VALUES:

ITEM #72 – 40 FT-LBS.

ITEM #14 – 20 FT-LBS.

| ITEM | PART# | QTY. | DESCRIPTION |
|------|-------|------|-------------|
|------|-------|------|-------------|

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