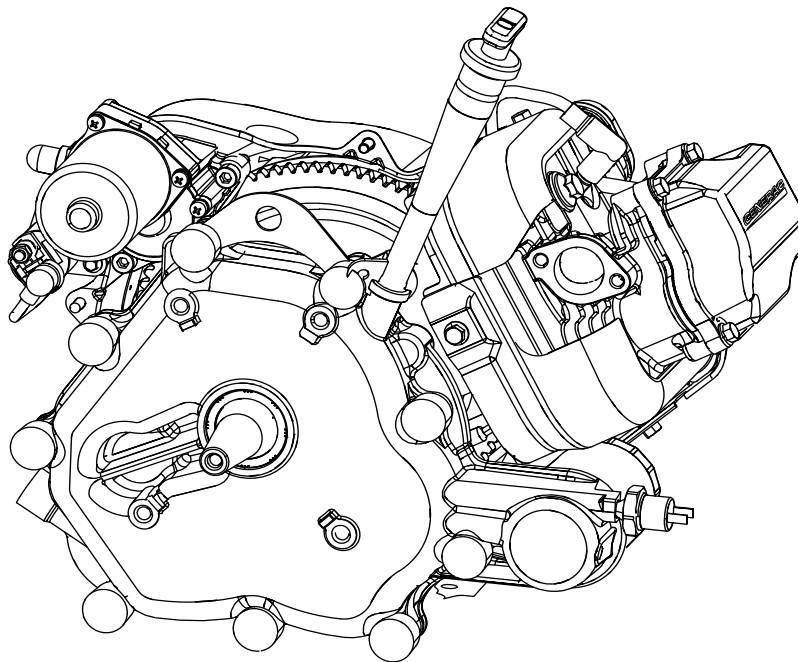


G-Force 400 426cc Gaseous Engine

Parts Manual

Specifically for Engine P/N 10000005284



NOTICE!

The information in this manual is known to be accurate as of the date of release shown on the cover. However, engineering changes can occur without notice. To obtain the correct parts, use the serial number of the unit being serviced when ordering from this manual. Always see any parts notes and changes before ordering. All other parts not shown in this manual can be found on Generac's exploded view drawings online on GENservice at www.generac.com.

www.generac.com or 1-888-GENERAC

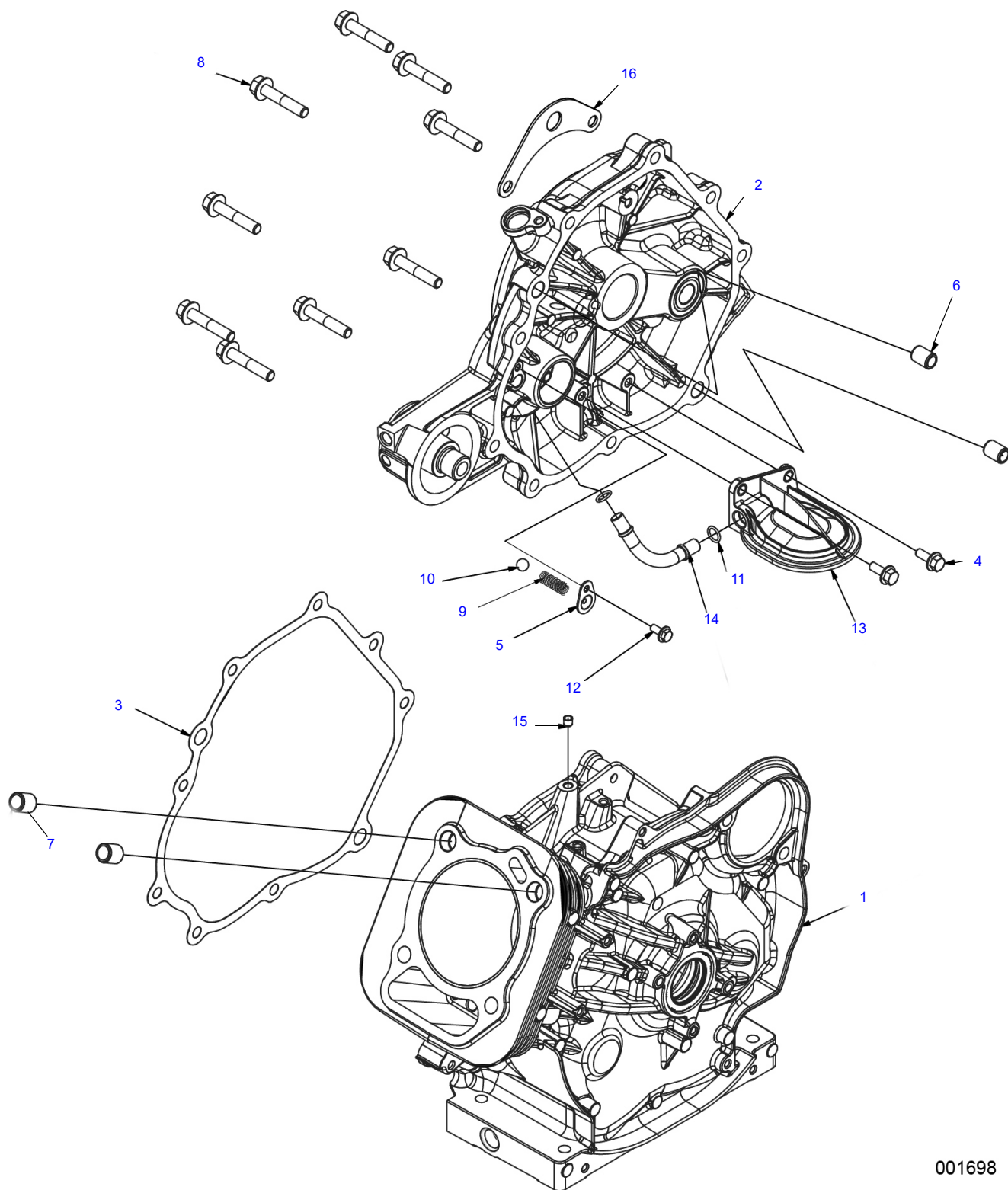
 WARNING

CANCER AND REPRODUCTIVE HARM

www.P65Warnings.ca.gov

(000393a)

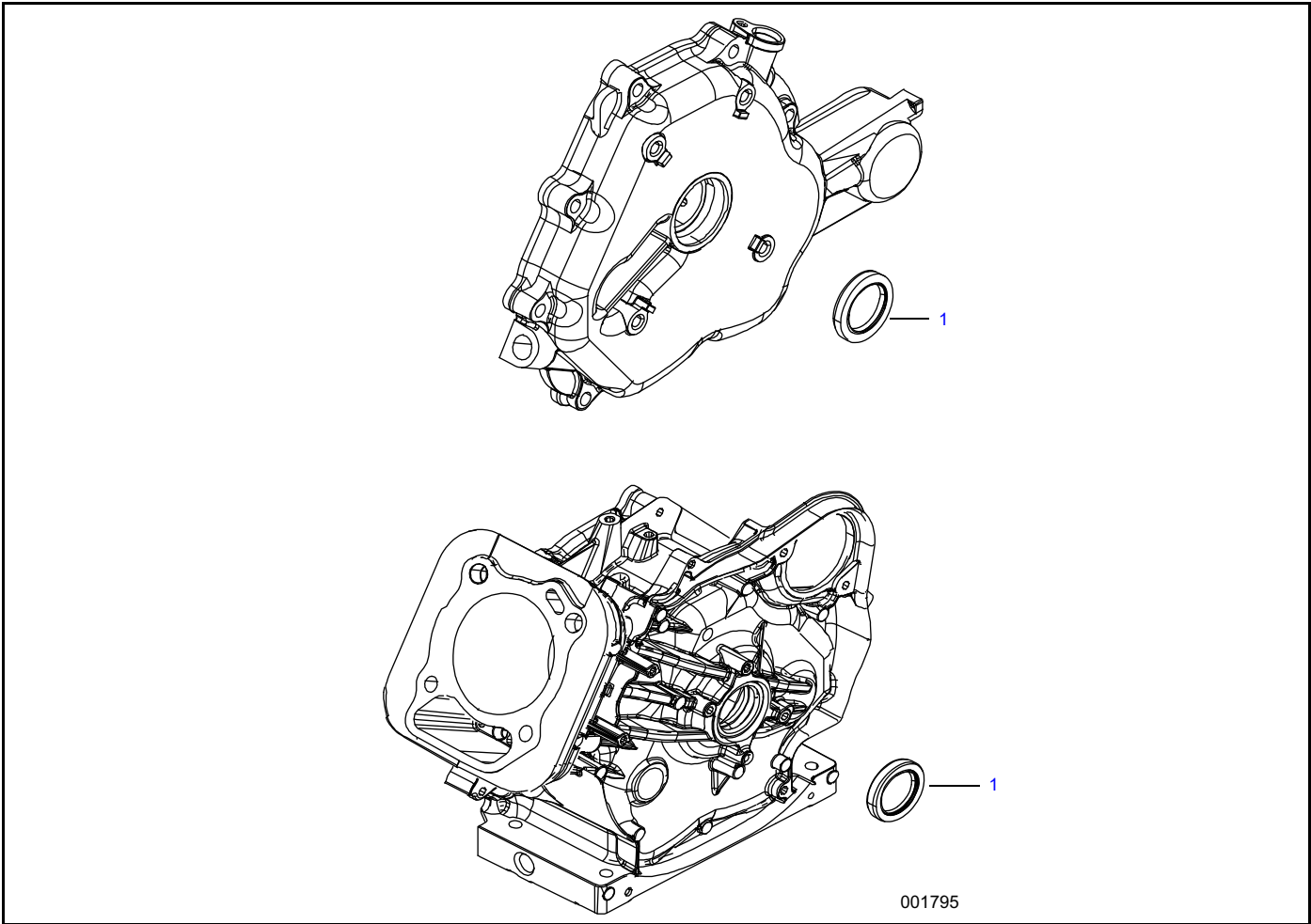
CRANKCASE ASSEMBLY



001698

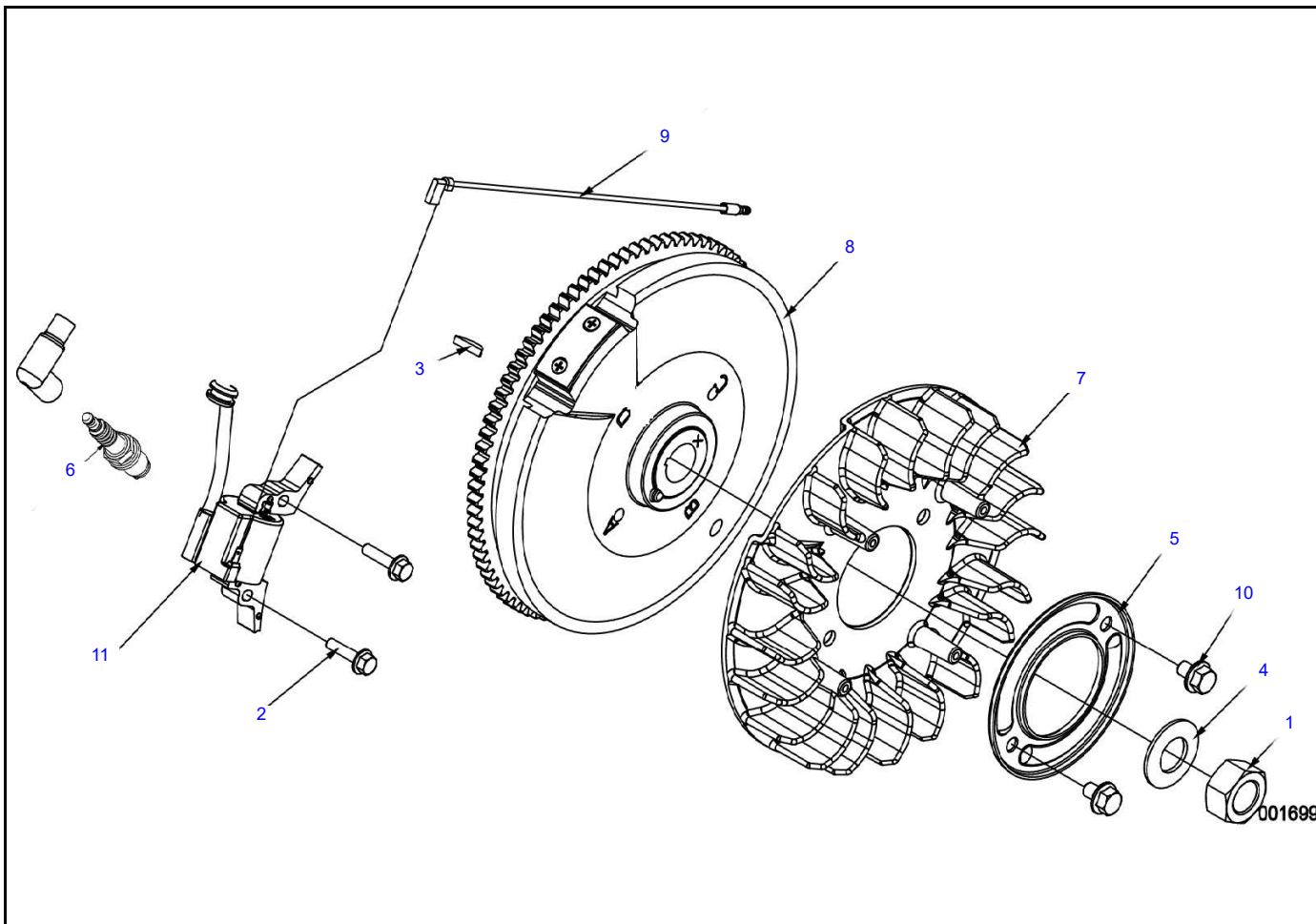
ITEM	PART NO.	DESCRIPTION	QTY
1	0K9271A	PRESSURED CRANKCASE ASSEMBLY	1
2	0K9288A	GEAR COVER ASSEMBLY WITH BEARING	1
3	0K8944	CRANKCASE GASKET	1
4	G076340	HHFC SCREW (M6-1.0X16) G8.8	2
5	G078691	OIL PRESSURE RELIEF COVER	1
6	078699B	DOWEL PIN SLEEVE (12 DIAMETER)	2
7	078699C	DOWEL PIN SLEEVE (14 DIAMETER)	2
8	0A1442	HHFC SCREW (M8-1.25X42) G8.8	9
9	0A5771	OIL RELIEF SPRING (360)	1
10	0A5776	PRESSURE RELIEF BALL (11/32 DIAMETER)	1
11	0C3027	NITRILE O-RING (3/8 X 1/2)	2
12	G045770	HHFC SCREW (M5-0.8 X 12)	1
13	0K8940	OIL PICKUP HOUSING	1
14	0K8942	OIL PICKUP TUBE	1
15	0H8488	EXPANSION PLUG (0.25 INCH)	1
16	0L2777	LIFT HOOK BRACKET	1

CRANKCASE/GEAR COVER SEALS



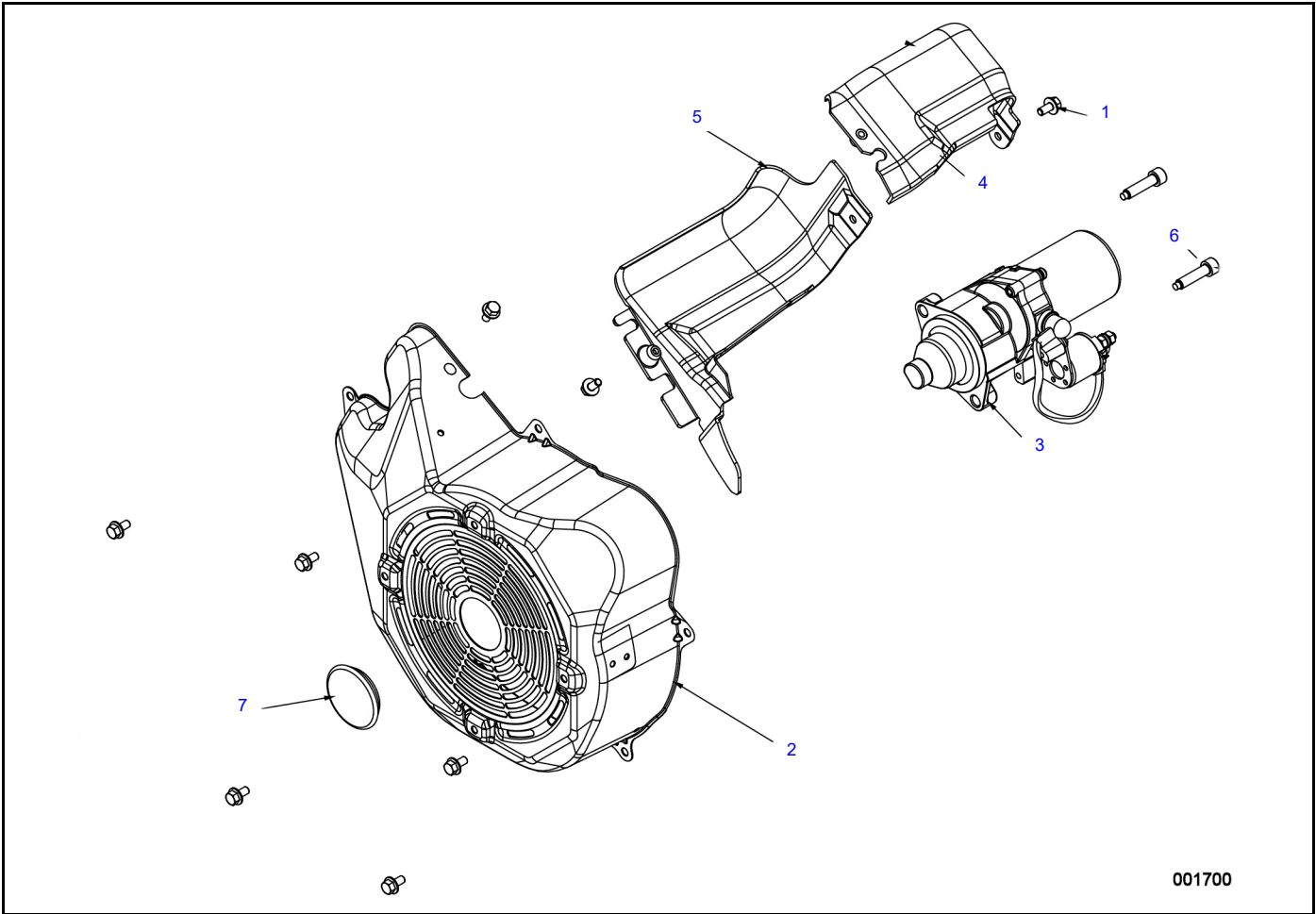
ITEM	PART NO.	DESCRIPTION	QTY
1	0E3812	CRANKSHAFT SEAL	2

AUTO START FLYWHEEL ASSEMBLY



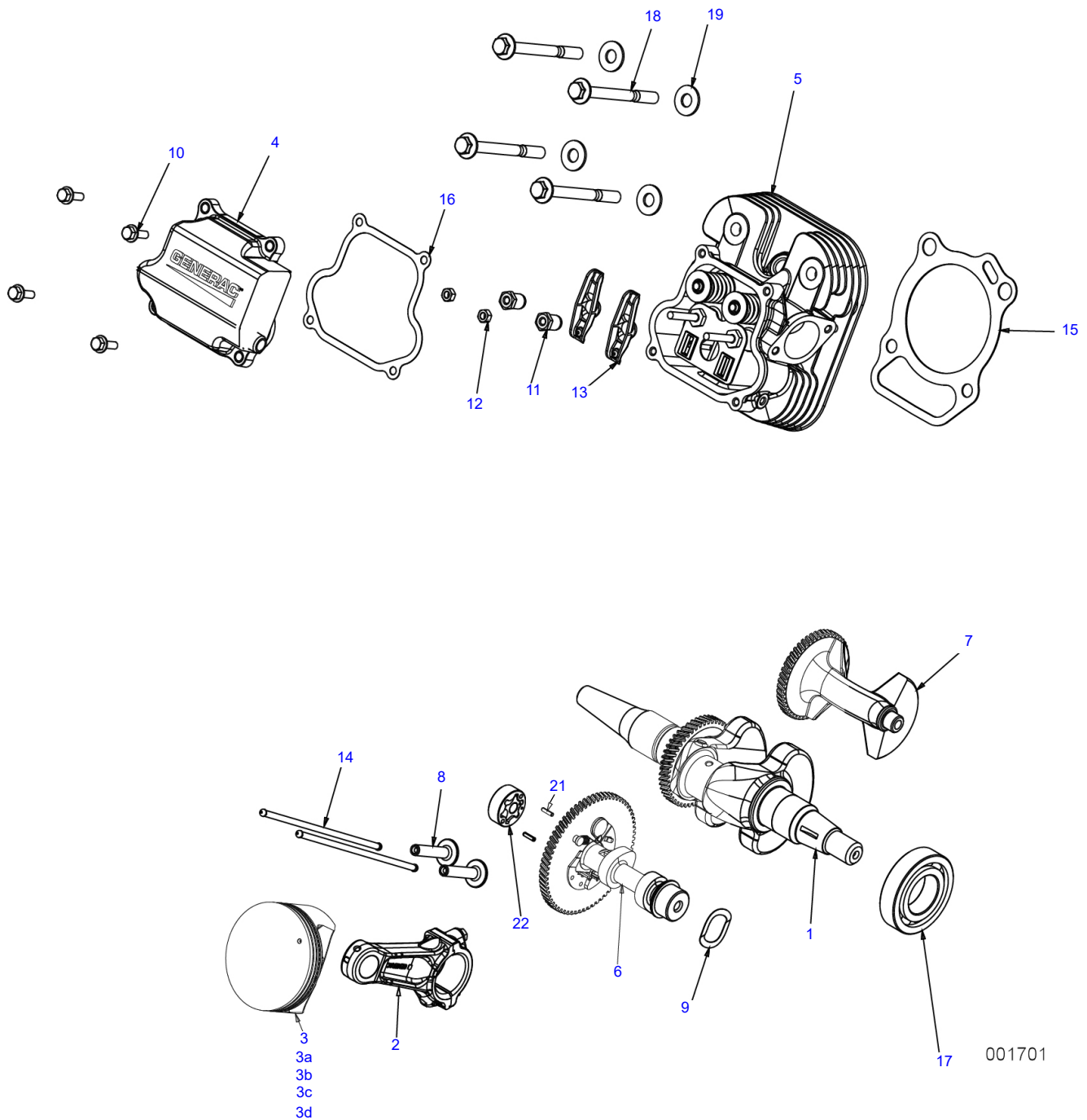
ITEM	PART NO.	DESCRIPTION	QTY
1	G067890	HEX NUT (M20-1.5) G8 YELLOW CHROME	1
2	G080318	HHFC SCREW (M6-1.0X25 FTH) G8	2
3	G082774	WOODRUFF KEY (4 X 19D)	1
4	067198N	WASHER (BELLVILLE-20 X 2.0)	1
5	0C3032	FAN PLATE (GV-990)	1
6	0G0767B	SPARK PLUG (GAP: 0.020 INCH)	1
7	0E9486A	FLYWHEEL FAN (GT530)	1
8	A0000501999	FLYWHEEL ASSY 220MM 29 DEG	1
9	0K3166	IGNITION COIL WIRE ASSEMBLY #18 (2013)	1
10	0K8288	HHFCS SCREW (M8-1.25 X 12) C8.8	2
11	0L3498T	IGNITION COIL ASSEMBLY WITH ADVANCE	1

HSB TRIM



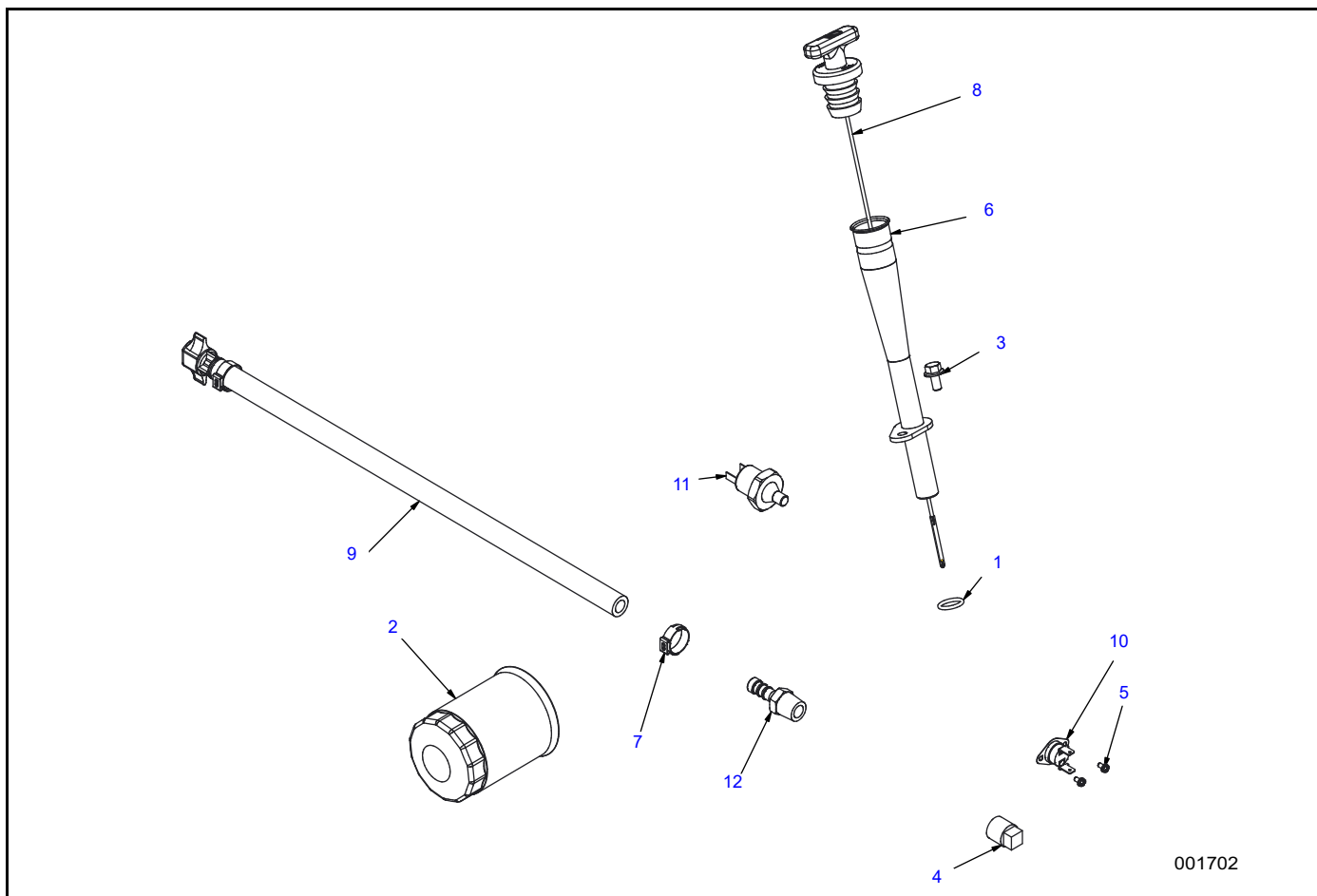
ITEM	PART NO.	DESCRIPTION	QTY
1	0C8563	HHFC SCREW (M6-1.0 X 12) G8.8	8
2	0K9112A	HSB BLOWER HOUSING ASSEMBLY	1
3	0L2040	STARTER MOTOR ASSEMBLY	1
4	0L3475	HEAD UPPER WRAPPER	1
5	0L3476	HEAD LOWER WRAPPER	1
6	0L4322	DOGPOINT FASTENER (M8-1.25 X 35)	2
7	0L5419	BLOWER HOUSING PLUG	1

CRANKSHAFT, CAMSHAFT, ROD & PISTON, AND HEAD ASSEMBLIES



ITEM	PART NO.	DESCRIPTION	QTY
1	0K9883C	FORGED CRANKSHAFT ASSEMBLY	1
2	0K9931A	CONNECTING ROD ASSEMBLY	1
3	0K6418	FLAT TOP PISTON ASSEMBLY (90 DIAMETER) INCLUDES WRIST PIN AND RETAINING CLIPS	1
3a	0G2565A	TOP RING	1
3b	0G2565B	SECOND RING	1
3c	0G2565C	OIL RING RAIL	2
3d	0G2565D	OIL RING SPACER	1
4	0L3661B	ROCKER COVER ASSEMBLY	1
5	A0000253572	HEAD WITH VALVES ASSEMBLY	1
6	0K8692	CAMSHAFT ASSEMBLY	1
7	0K7976	MACHINED BALANCER SHAFT	1
8	G083897	SOLID TAPPET	2
9	0B2104	THREE WAVE WASHER	1
10	G080318	HHFC SCREW (M6-1.0 X 20) G8.8	4
11	0K8144	ROCKER ADJUSTING BALL (LC168F)	2
12	0K8145	ROCKER JAM NUT (LC168F)	2
13	10000008511	ROCKER ARM	2
14	0K8147	PUSHROD	2
15	0K8945	HEAD GASKET	1
16	0K8946	ROCKER COVER GASKET	1
17	0L0010	BALL BEARING (6207)	1
18	0L2397	HEAD BOLT (M10-1.5 X 100)	4
19	0L2398	HEAD BOLT WASHER (M10)	4
21	G083222	SPRING PIN (3MM X 12MM)	2
22	G086025	GEROTOR SET (12 THK)	1

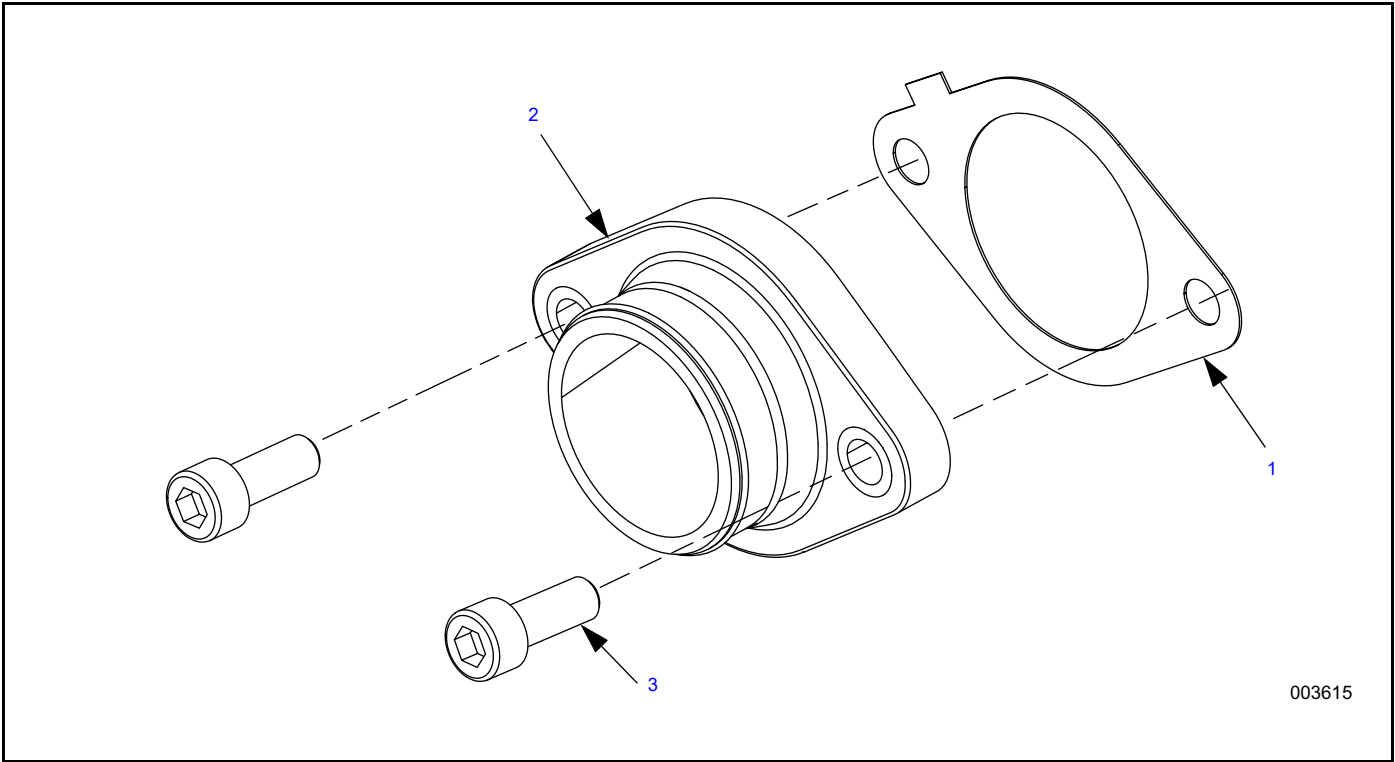
OIL FILTER AND DIP STICK ASSEMBLIES



001702

ITEM	PART NO.	DESCRIPTION	QTY
1	G097840	O-RING 15.6 X 19.16 X 1.78 MM	1
2	070185E	OIL FILTER (90 LOGO ORANGE CAN)	1
3	0C8563	HHFC SCREW (M6-1.0 X 12) G8.8	1
4	0D4788	STANDARD STEEL SQUARE HEAD PIPE PLUG (3/8)	1
5	0F2094	PPHM SCREW (M3-0.5 X 6 SEMS) 2	2
6	0G1220	OIL FILL/CHECK TUBE (410GH)	1
7	0G3662B	STEPLESS HOSE CLAMP (18.5)	1
8	10000001835	DIPSTICK GH426 ORANGE	1
9	0H8131	OIL DRAIN HOSE ASSEMBLY (16" LONG-ORANGE)	1
10	10000000290	THERMAL SWITCH 293 F (NC)	1
11	0L2917B	LOW OIL PRESSURE SWITCH (5 PSI) (NO)	1
12	10000006153	BARB EL SAE 3/8 NPT X 3/8 ST-Z	1

FUEL SYSTEM



ITEM	PART NO.	DESCRIPTION	QTY
1	0K9739	INTAKE ADAPTER GASKET	1
2	0L3528	INTAKE ADAPTER (HSB)	1
3	G064182	SHC SCREW (M6-1.0 X 12) C8.8	2

Part No. 10000031380 Rev. C 09/09/21
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