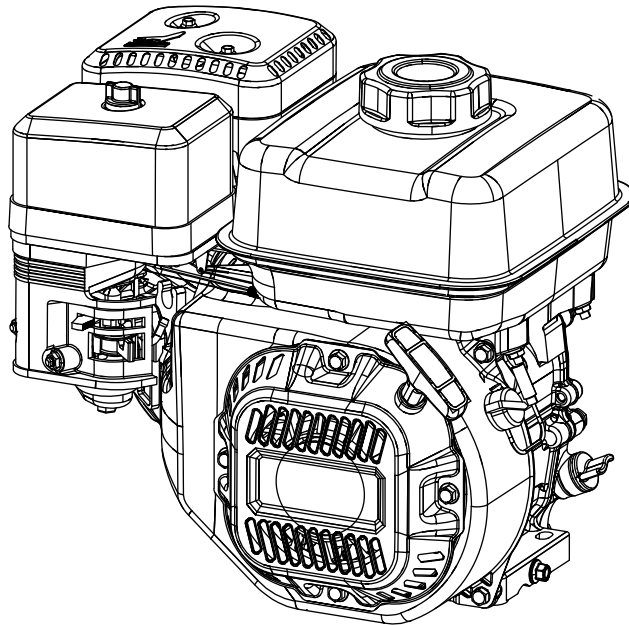


196cc Gasoline Engine (G33)

Parts Manual



NOTICE!

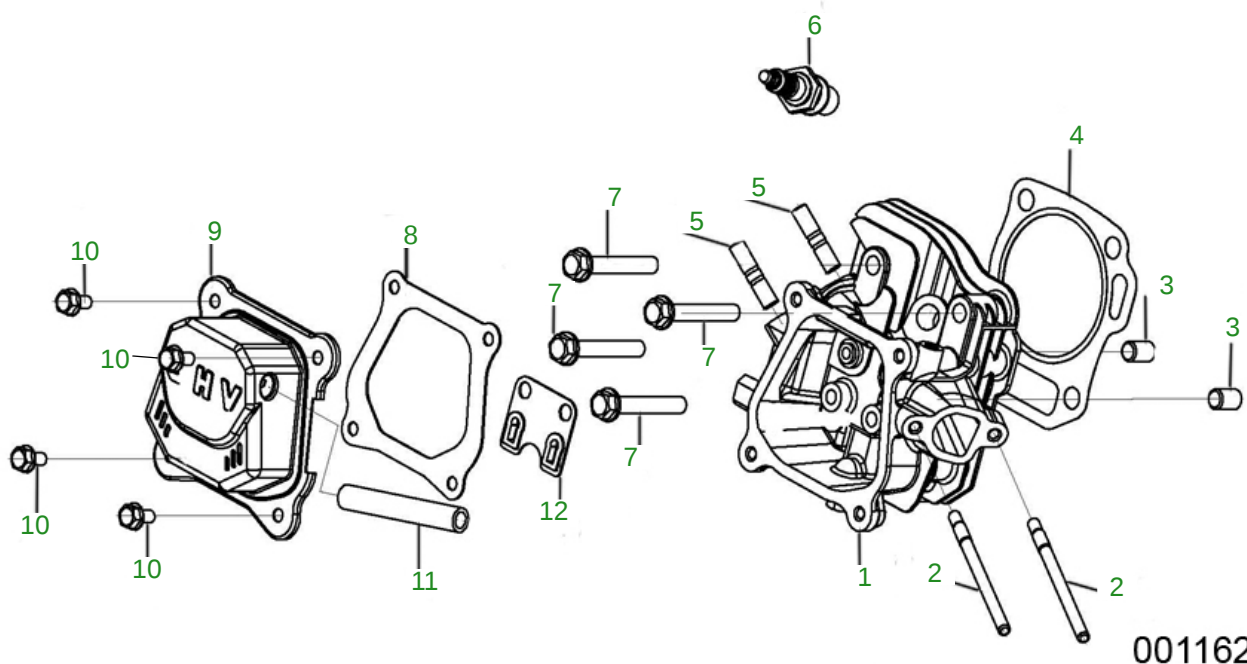
The information in this manual is known to be accurate as of the date of release shown on the cover. However, engineering changes can occur without notice. To obtain the proper parts, please be sure to use the serial number of the unit being serviced when ordering from this manual. Always refer to any parts notes and changes before ordering. All other parts not shown in this manual can be found on Generac's exploded view drawings online on GENservice at www.generac.com.

www.generac.com or 1-888-GENERAC (1-888-436-3722)

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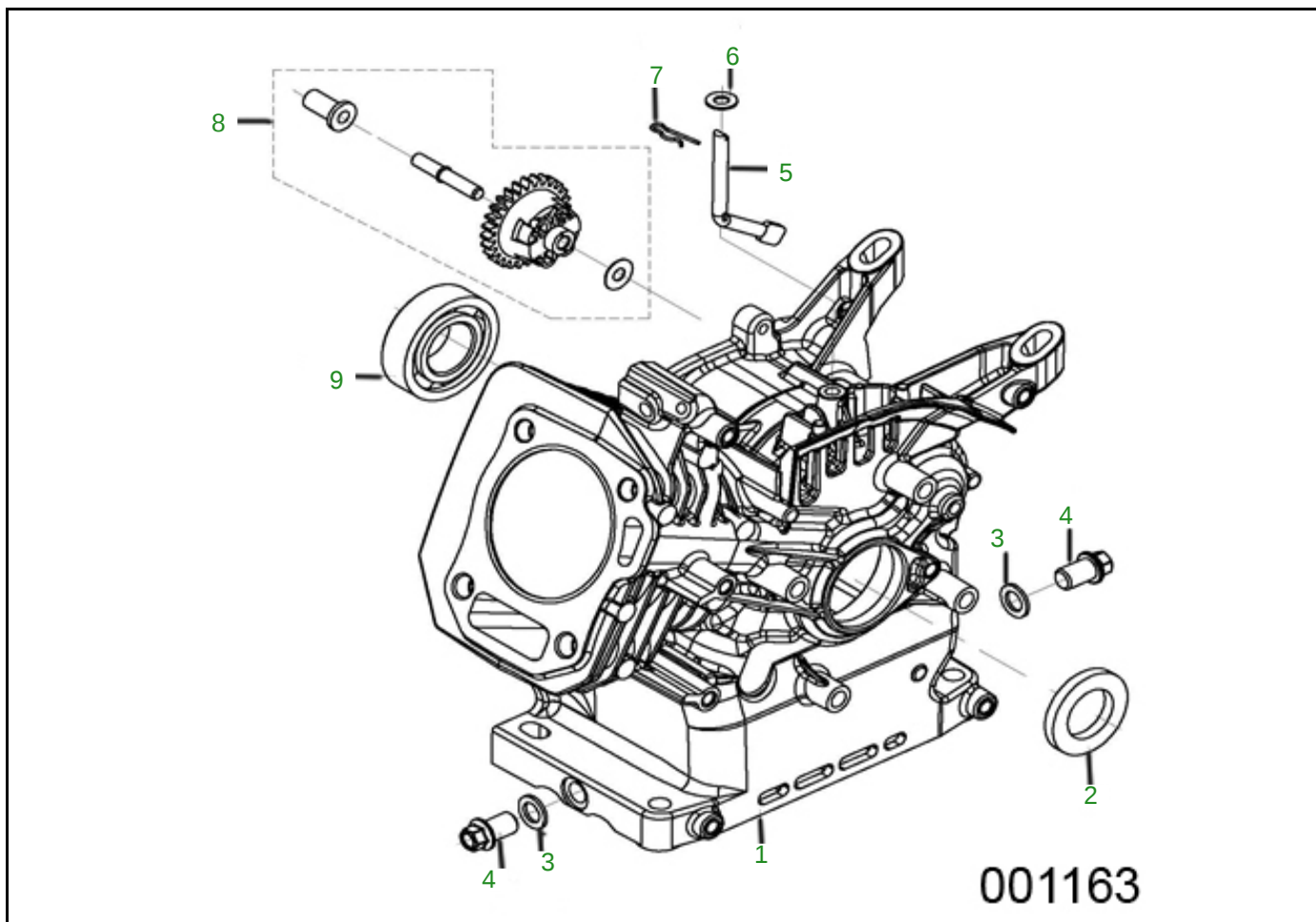
CYLINDER HEAD	1
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CYLINDER HEAD



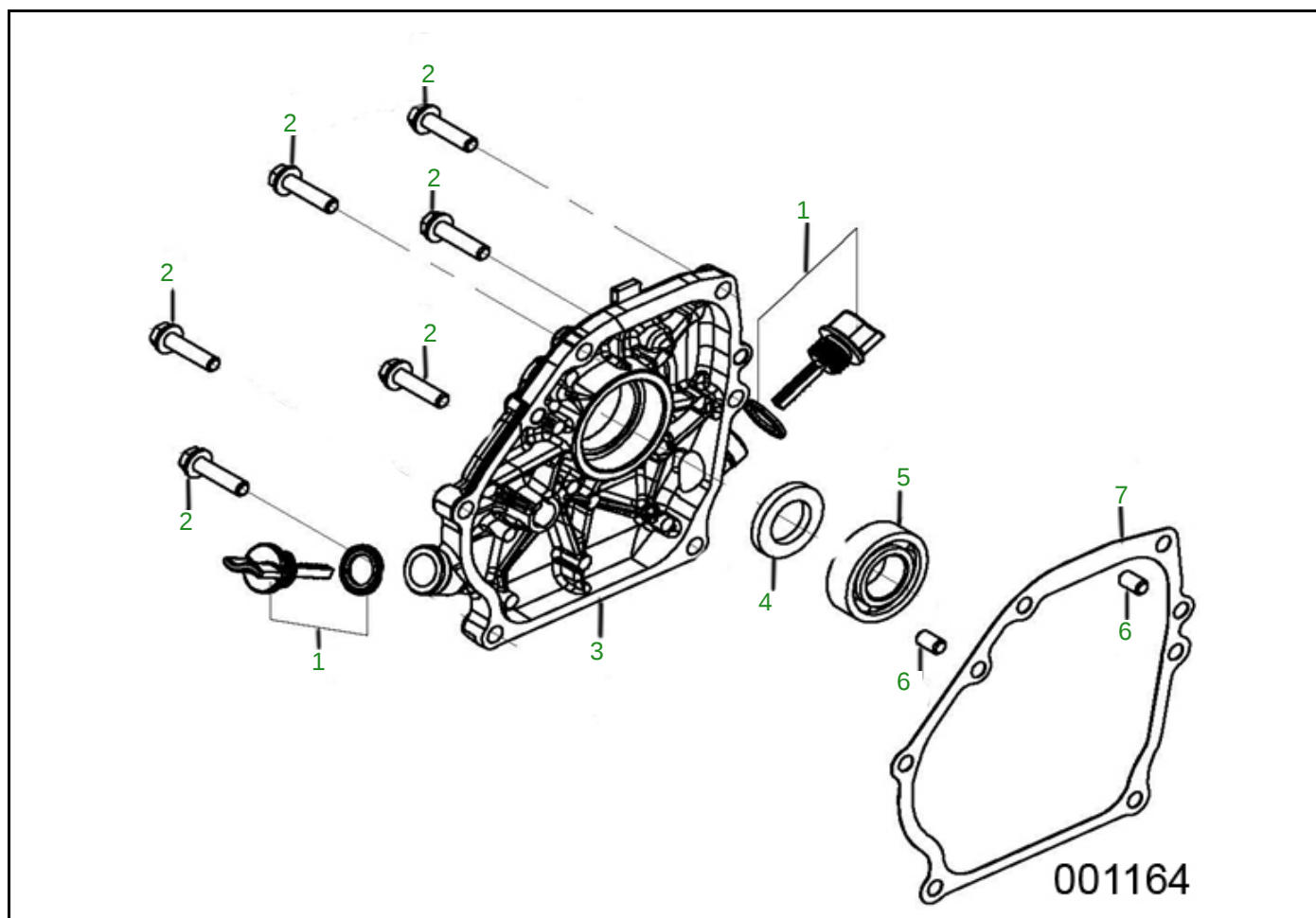
ITEM	PART NO.	DESCRIPTION	QTY
1	OK84300178	CYLINDER HEAD	1
2	OK84300121	INTAKE STUD BOLT (M6X110)	2
3	OK84300117	DOWEL PIN (10X16)	2
4	OK84300180	CYLINDER HEAD GASKET	1
5	OK84300122	EXHAUST STUD BOLT (M8X35)	2
6	OK84300191	SPARK PLUG F6RTC	1
7	OK84300197	FLANGE BOLT (M8X55)	4
8	OK84300124	CYLINDER HEAD COVER GASKET	1
9	OK84300142	CYLINDER HEAD COVER	1
10	OK84300112	FLANGE BOLT (M6X12)	4
11	OK84300123	BREATHER TUBE	1
12	OK84300147	GUIDE PLATE	1

CRANKCASE



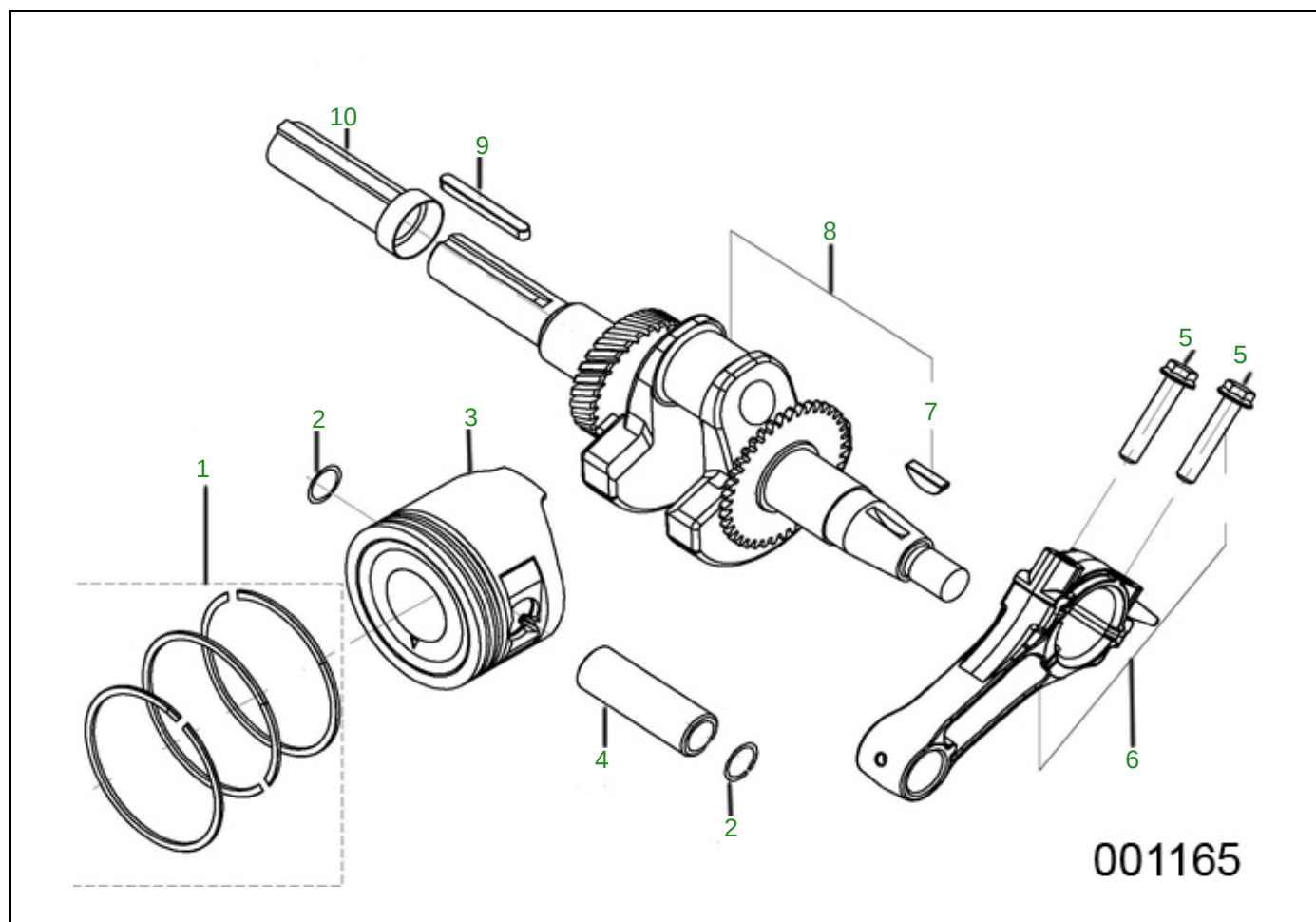
ITEM	PART NO.	DESCRIPTION	QTY
1	OK84300181	CRANKCASE	1
2	OK84300110	OIL SEAL (25X41.3X6)	1
3	OK84300125	WASHER (10x16x1.5)	2
4	OK84300179	DRAIN BOLT (M10X1.25X15)	2
5	OK84300134	GOVERNOR ARM SHAFT	1
6	OK84300135	GOVERNOR SHAFT WASHER	1
7	OK84300138	SPRING PIN	1
8	OK84300139	GOVERNOR GEAR	1
9	OK84300111	BEARING 6205 (P5 25X52X15)	1

CRANKCASE COVER



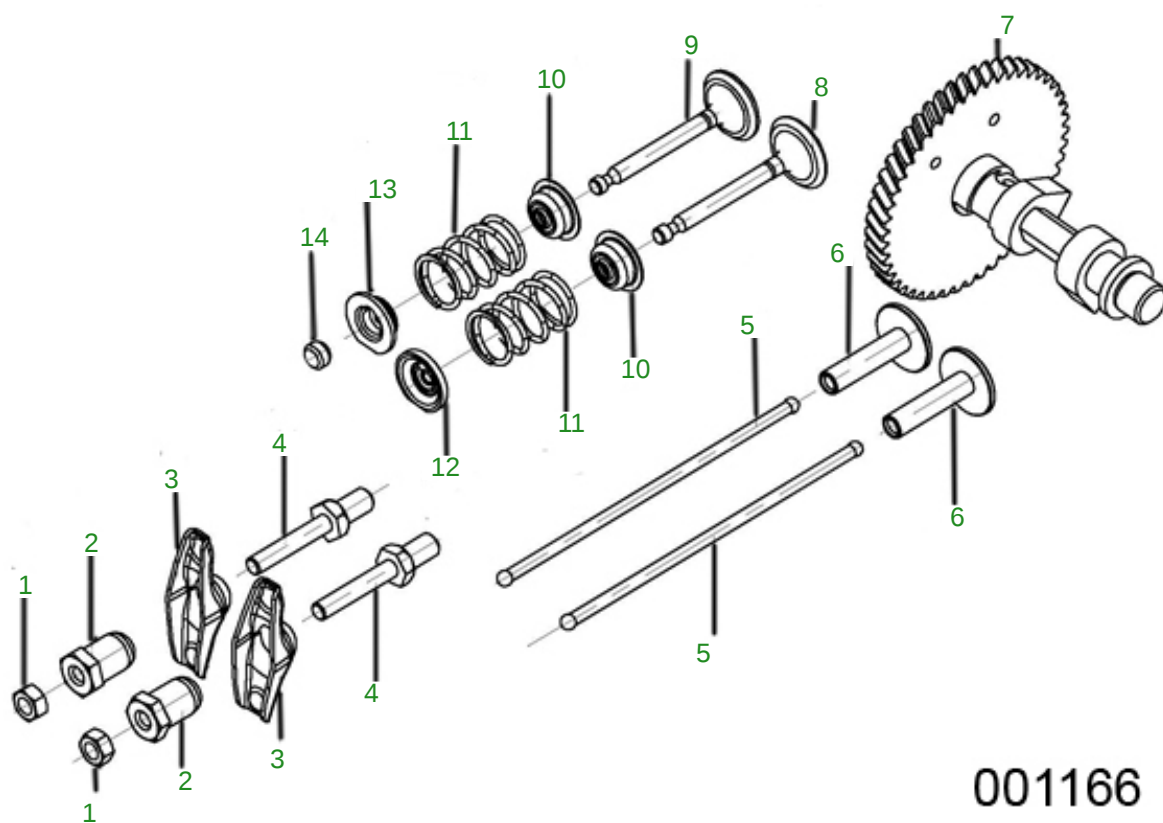
ITEM	PART NO.	DESCRIPTION	QTY
1	OK84300182	OIL DIPSTICK ASSEMBLY	2
2	OK84300196	FLANGE BOLT (M8X32)	6
3	OK84300143	CRANKCASE COVER	1
4	OK84300110	OIL SEAL (25X41.3X6)	1
5	OK84300111	BEARING 6205 (P5 25X52X15)	1
6	OK84300118	DOWEL PIN (9X14)	2
7	OK84300144	CRANKCASE COVER GASKET	1

CRANKSHAFT/PISTON ASSEMBLIES



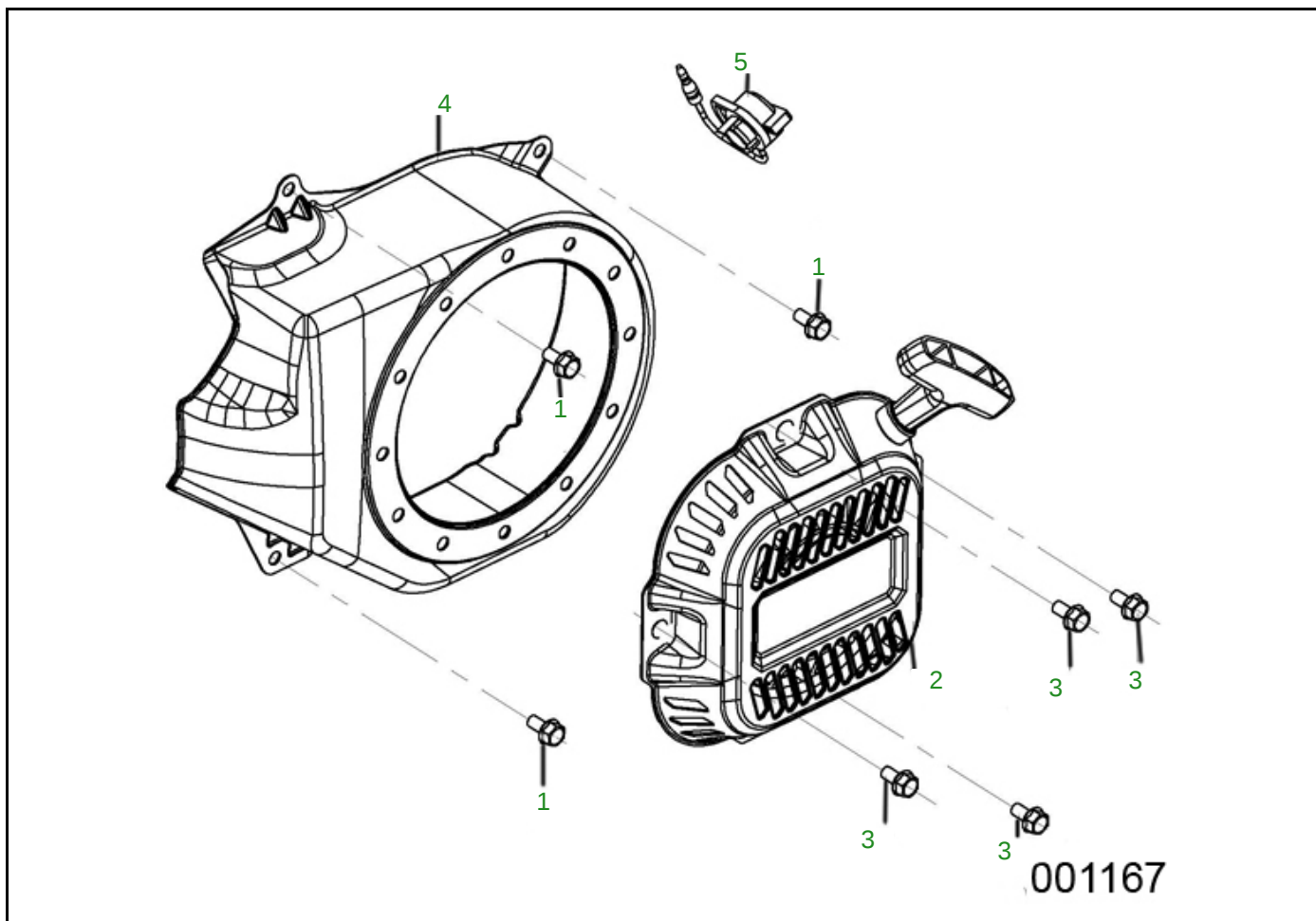
ITEM	PART NO.	DESCRIPTION	QTY
1	OK84300187	PISTON RING SET	1
2	OK84300151	PISTON PIN CIRCLIP	2
3	OK84300185	PISTON	1
4	OK84300152	PISTON PIN	1
5	OK84300155	CONNECTING ROD BOLT	2
6	OK84300154	CONNECTING ROD	1
7	OK84300193	SEMI CIRCULAR KEY (4X7.5X19)	1
8	OK84300186	CRANKSHAFT (Q)	1
9	OK84300192	FLAT KEY (4.78X4.78X43)	1
10	OK84300153	CRANKSHAFT PROTECTOR	1

CAMSHAFT/ROCKER ARM ASSEMBLIES



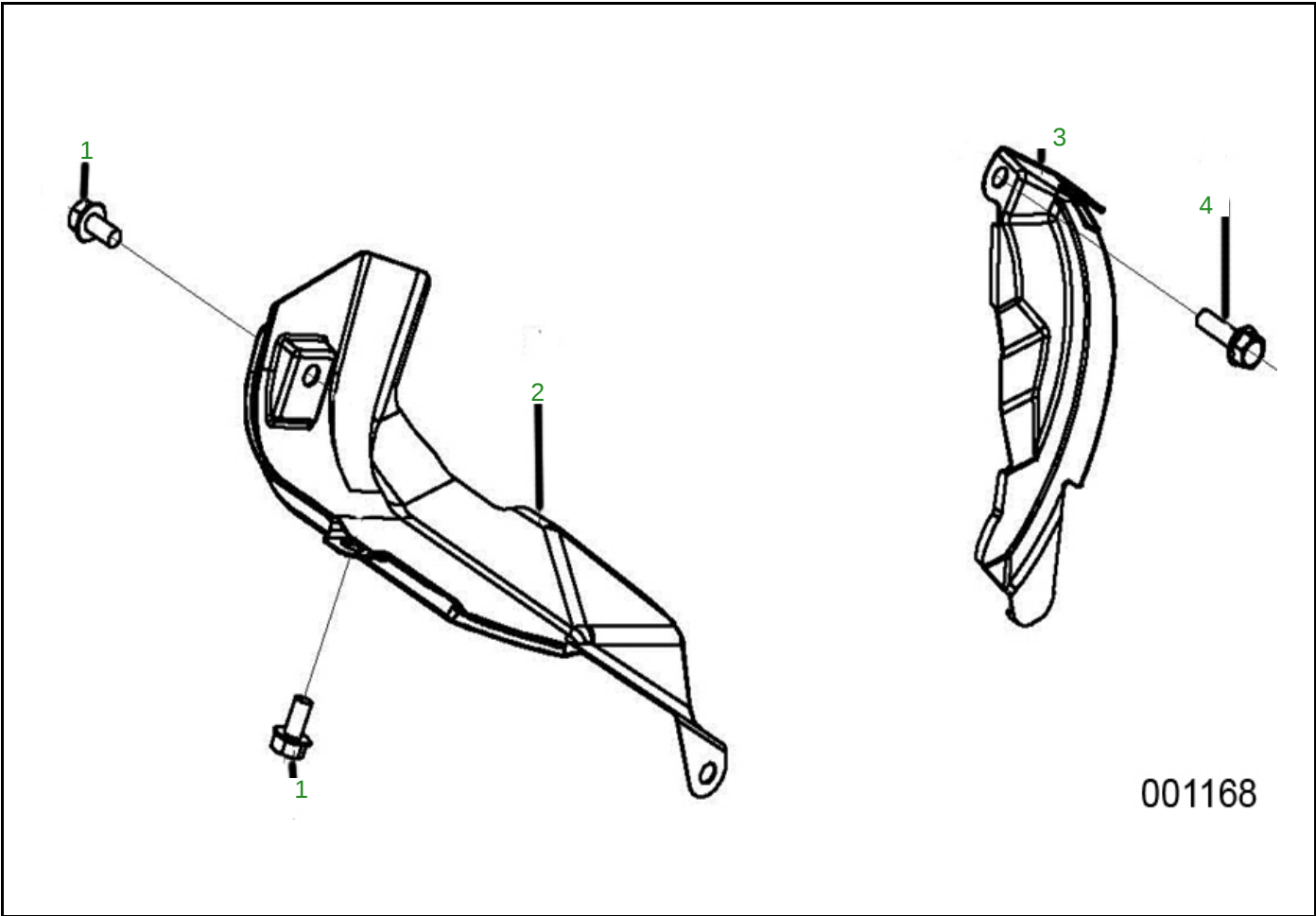
ITEM	PART NO.	DESCRIPTION	QTY
1	OK84300132	LOCKING NUT	2
2	OK84300131	ADJUSTING NUT	2
3	OK84300129	ROCKER ARM	2
4	OK84300130	ROCKER ARM BOLT	2
5	OK84300148	PUSHROD	2
6	OK84300183	TAPPET	2
7	OK84300184	CAMSHAFT	1
8	OK84300145	INTAKE VALVE	1
9	OK84300149	EXHAUST VALVE	1
10	OK84300150	VALVE OIL SEAL	2
11	OK84300146	VALVE SPRING	2
12	OK84300126	INTAKE VALVE RETAINER	1
13	OK84300127	EXHAUST VALVE RETAINER	1
14	OK84300128	EXHAUST VALVE ROTATOR	1

RECOIL STARTER ASSEMBLY



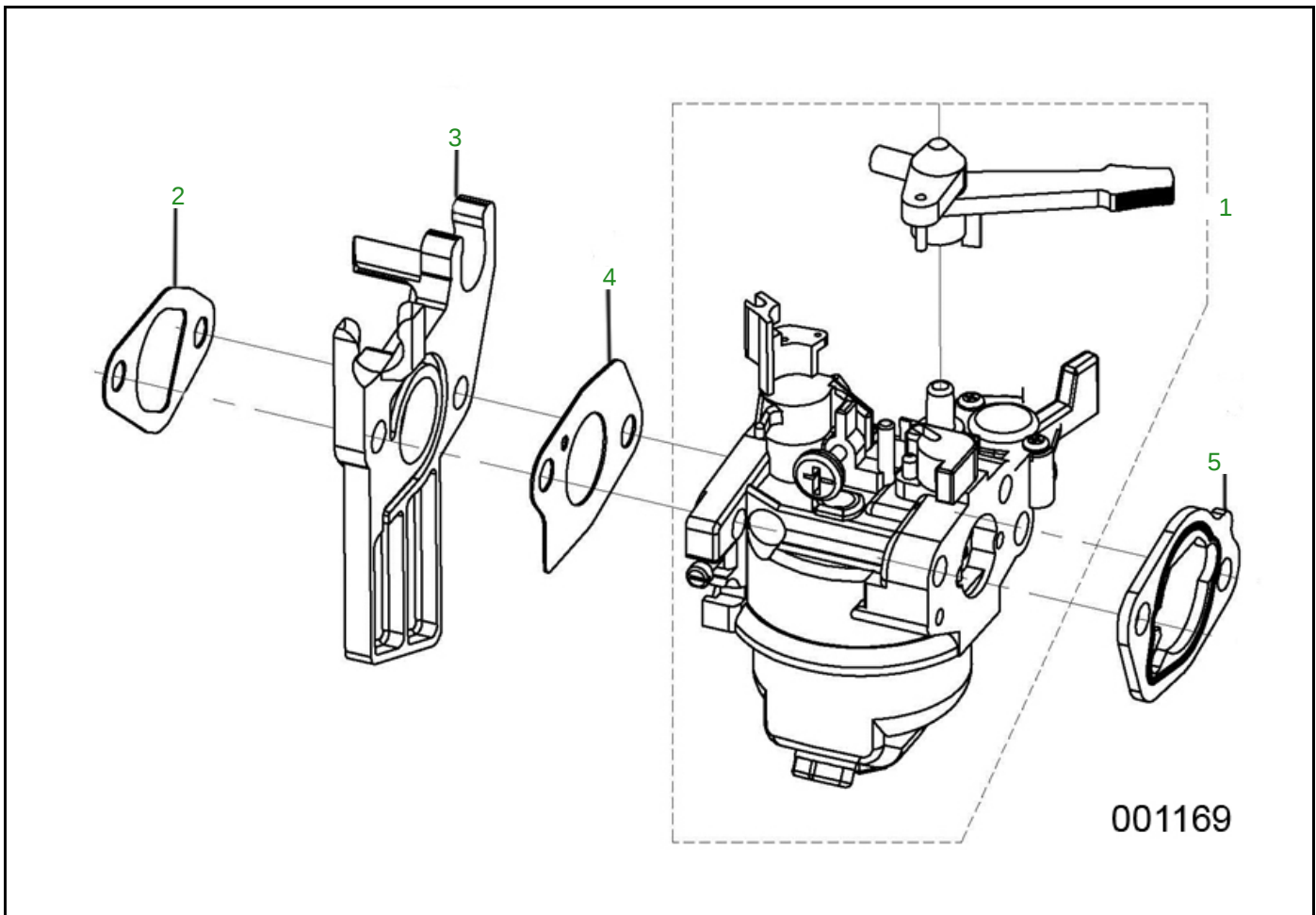
ITEM	PART NO.	DESCRIPTION	QTY
1	OK84300112	FLANGE BOLT (M6X12)	4
2	OK84300188	RECOIL STARTER ASSEMBLY	1
3	OK84300113	FLANGE BOLT(M6X8)	4
4	OK84300161	BLOWER HOUSING	1
5	OK84300140	FLAMEOUT SWITCH	1

DIVERSION ASSEMBLY



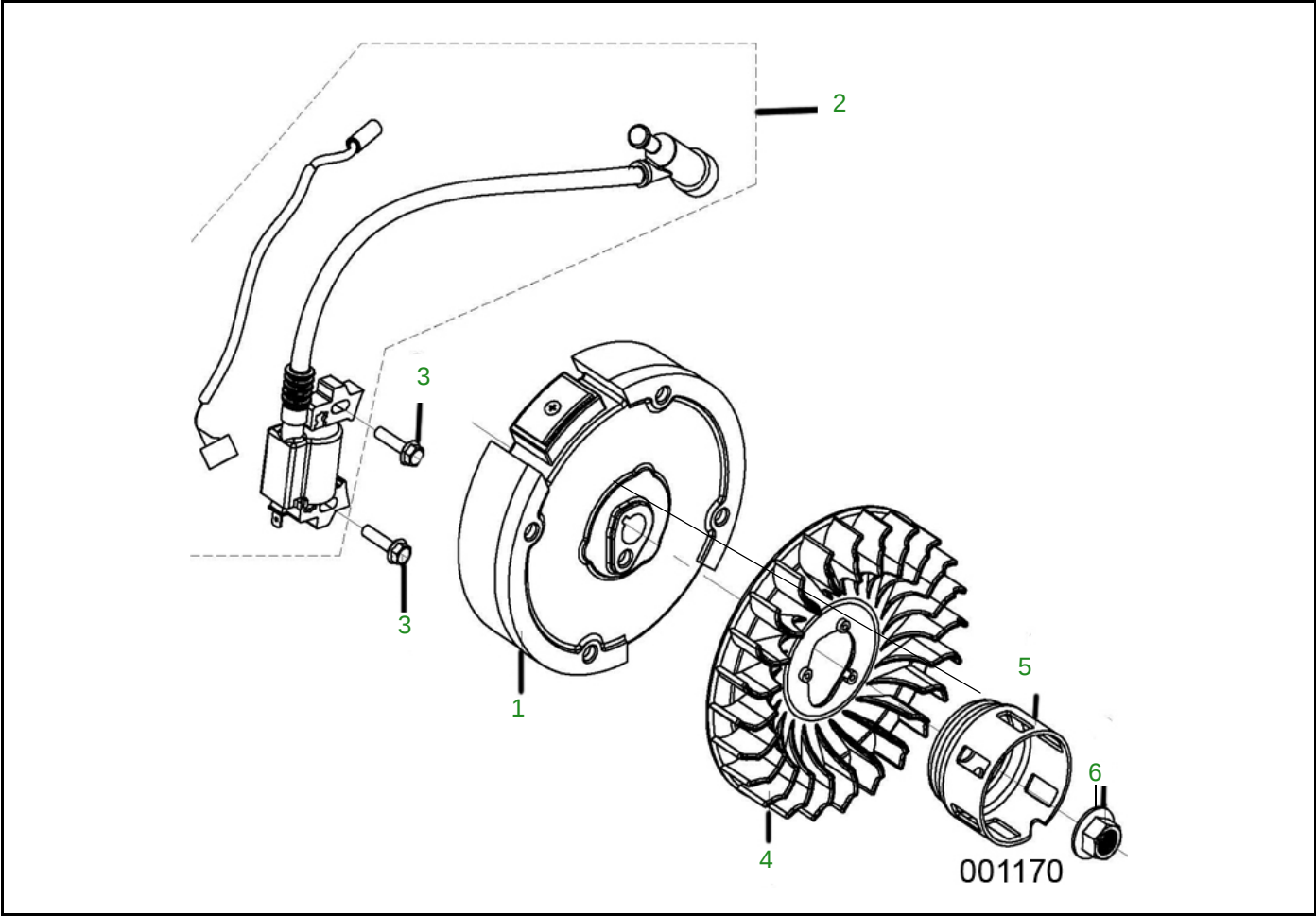
ITEM	PART NO.	DESCRIPTION	QTY
1	0K84300113	FLANGE BOLT (M6X8)	2
2	0K84300162	LOWER AIR GUIDE	1
3	0K84300163	RIGHT HALF AIR GUIDE	1
4	0K84300114	FLANGE BOLT (M6X20)	1

CARBURETOR ASSEMBLY



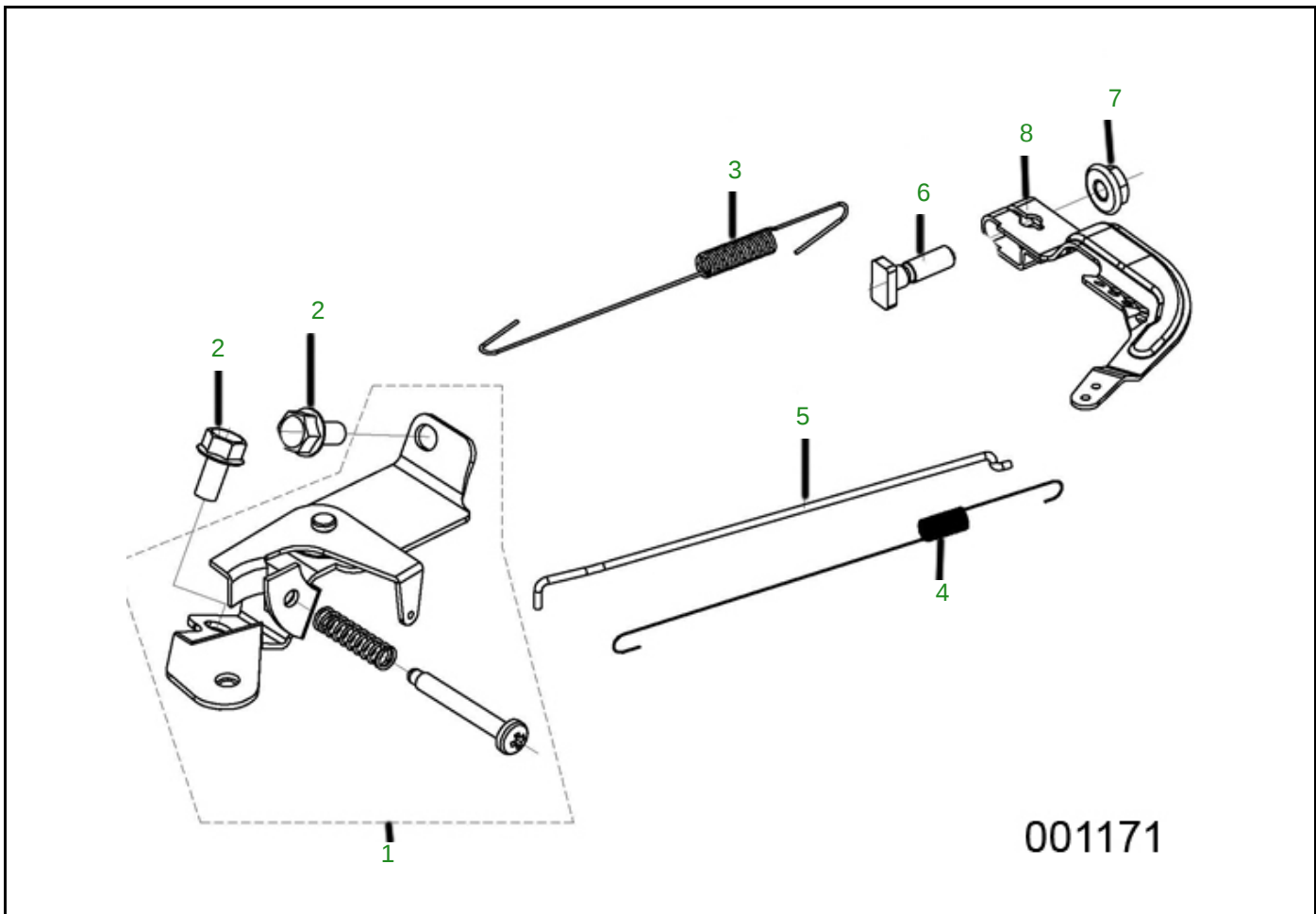
ITEM	PART NO.	DESCRIPTION	QTY
1	OK84300190	CARBURETOR ASSEMBLY	1
2	OK84300176	CARBURETOR INSULATOR GASKET	1
3	OK84300175	CARBURETOR INSULATOR	1
4	OK84300177	CARBURETOR GASKET	1
5	OK84300165	AIR CLEANER GASKET	1

FLYWHEEL/IGNITION COIL ASSEMBLY



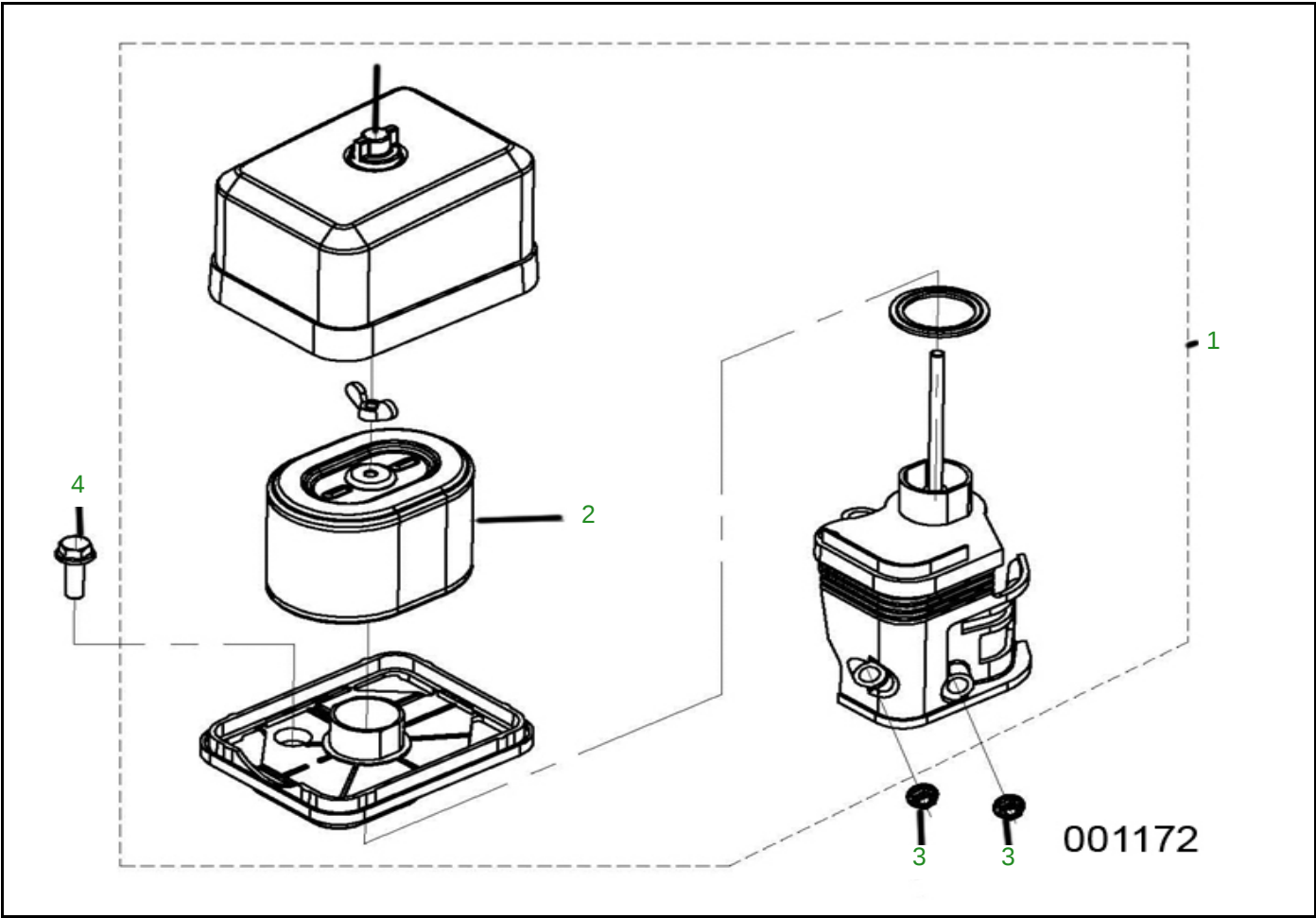
ITEM	PART NO.	DESCRIPTION	QTY
1	OK84300173	FLYWHEEL	1
2	OK84300174	IGNITION COIL ASSEMBLY	1
3	OK84300194	FLANGE BOLT (M6X25)	2
4	OK84300160	COOLING FAN	1
5	OK84300156	STARTER PULLEY	1
6	OK84300133	CRANKSHAFT NUT.	1

CONTROL SYSTEM



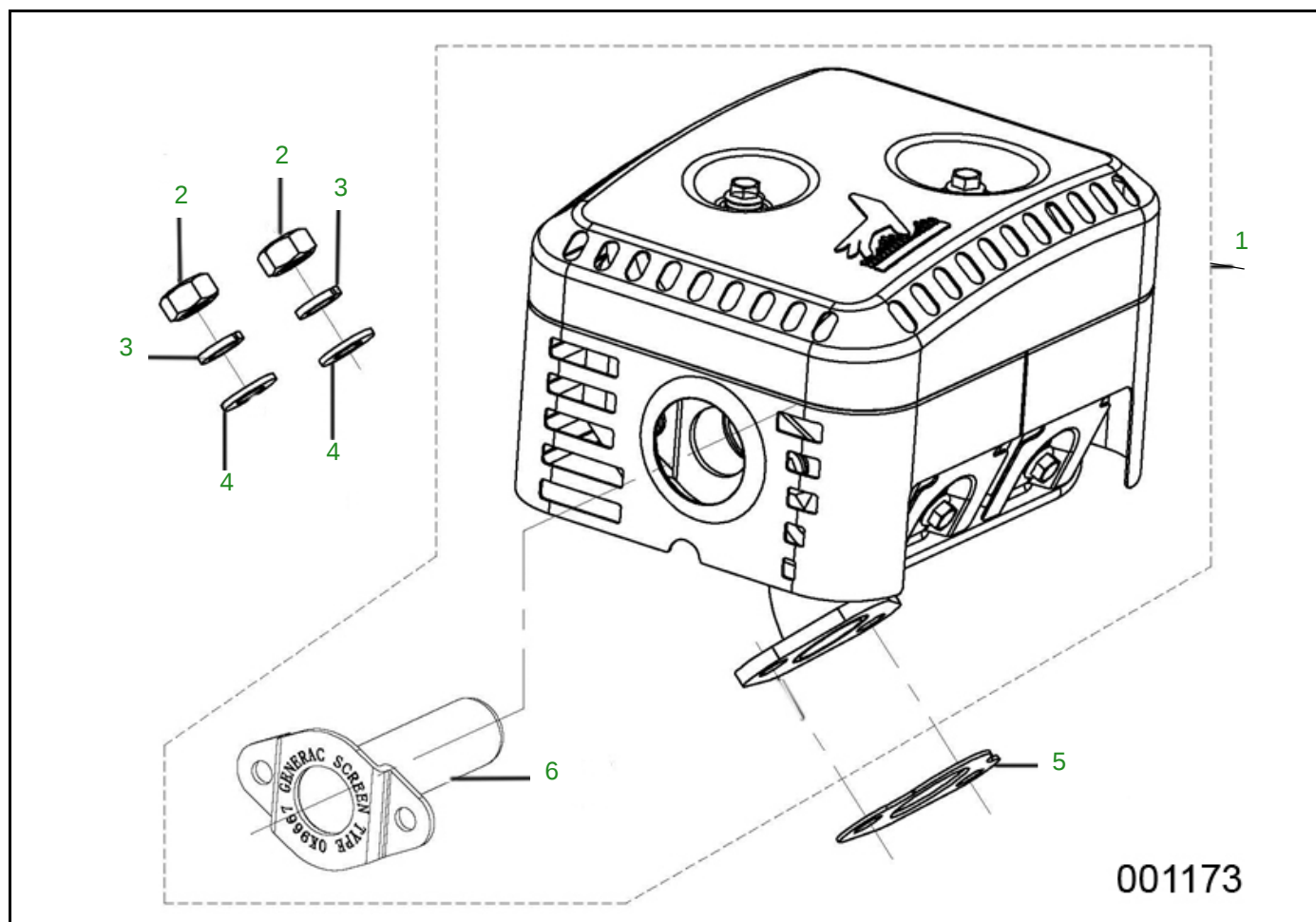
ITEM	PART NO.	DESCRIPTION	QTY
1	OK84300172	GOVERNOR CONTROL SYSTEM	1
2	OK84300112	FLANGE BOLT (M6X12)	2
3	OK84300171	GOVERNOR SPRING	1
4	OK84300169	THROTTLE RETURN SPRING	1
5	OK84300170	GOVERNOR ROD	1
6	OK84300137	GOVERNOR ARM BOLT	1
7	OK84300136	FLANGE NUT (M6)	1
8	OK84300115	GOVERNOR ARM	1

AIR CLEANER ASSEMBLY



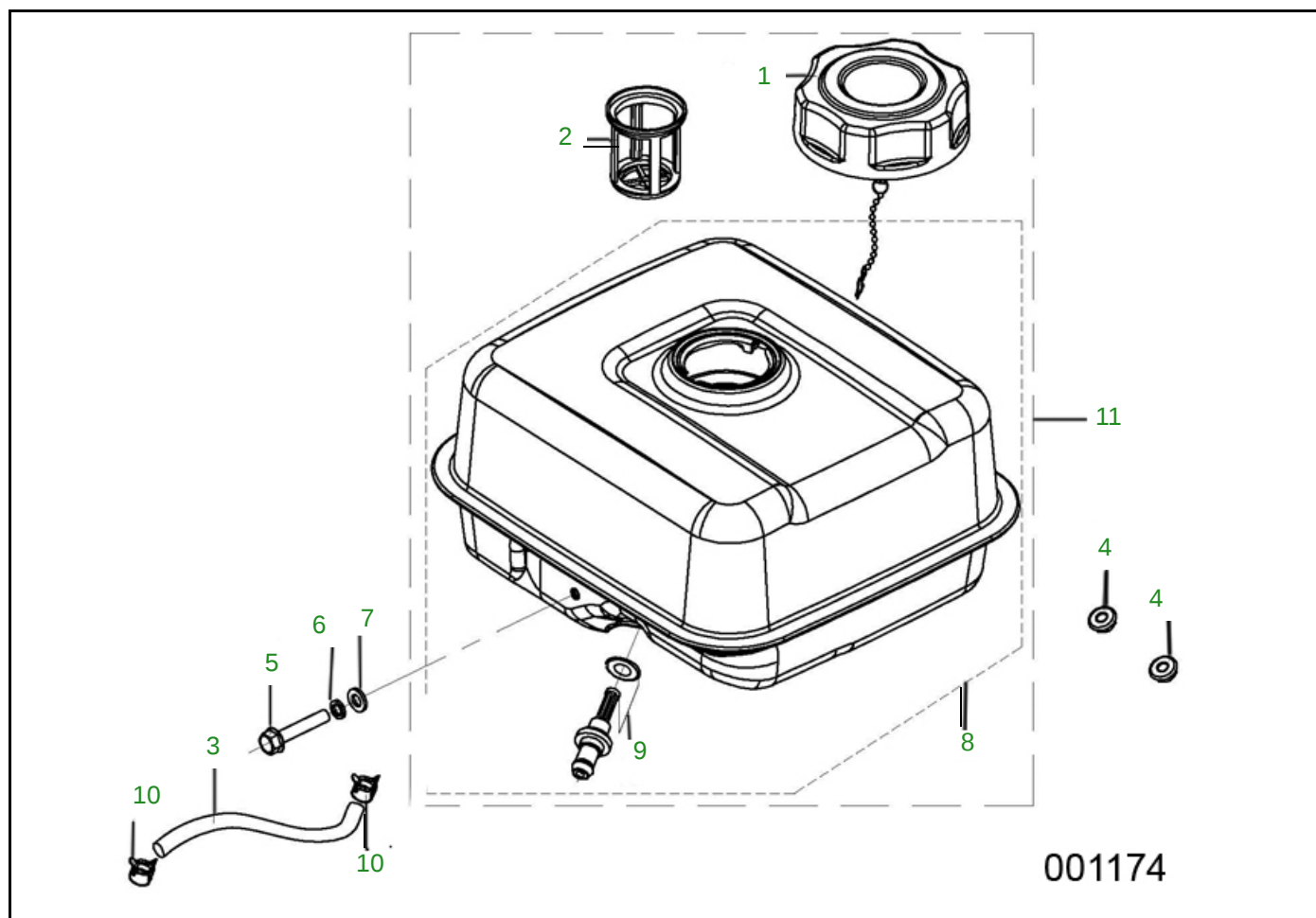
ITEM	PART NO.	DESCRIPTION	QTY
1	0K84300164	AIR CLEANER ASSEMBLY	1
2	0K84300168	AIR CLEANER ELEMENT	1
3	0K84300136	FLANGE NUT (M6)	2
4	0K84300114	FLANGE BOLT (M6X20)	1

MUFFLER ASSEMBLY



ITEM	PART NO.	DESCRIPTION	QTY
1	OK84300167	MUFFLER	1
2	OK84300198	HEXAGON THICK NUT (M8)	2
3	OK84300202	SPRING WASHER	2
4	OK84300200	FLAT WASHER	2
5	OK84300166	MUFFLER GASKET	1
6	OK9667	SPARK ARRESTOR	1

FUEL TANK ASSEMBLY



ITEM	PART NO.	DESCRIPTION	QTY
1	OK84300189	FUEL CAP	1
2	OK84300158	FUEL FILTER	1
3	OK84300116	FUEL PIPE	1
4	OK84300199	FLANGE LOCKING NUT (M6)	2
5	OK84300195	FLANGE BOLT (M6X33)	1
6	OK84300201	SPRING WASHER	1
7	OK84300203	FLAT WASHER	1
8	OK84300159	COMPLETE FUEL TANK	1
9	OK84300120	FUEL PIPE CONNECTOR ASSEMBLY	1
10	OK84300119	CLAMP	2
11	OK84300157	FUEL TANK ASSEMBLY	1

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Generac Power Systems, Inc.
S45 W29290 Hwy. 59
Waukesha, WI 53189
1-888-GENERAC (1-888-436-3722)
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