



*80cc Gasoline
Portable Generator
Engine Parts Manual*

 **WARNING**

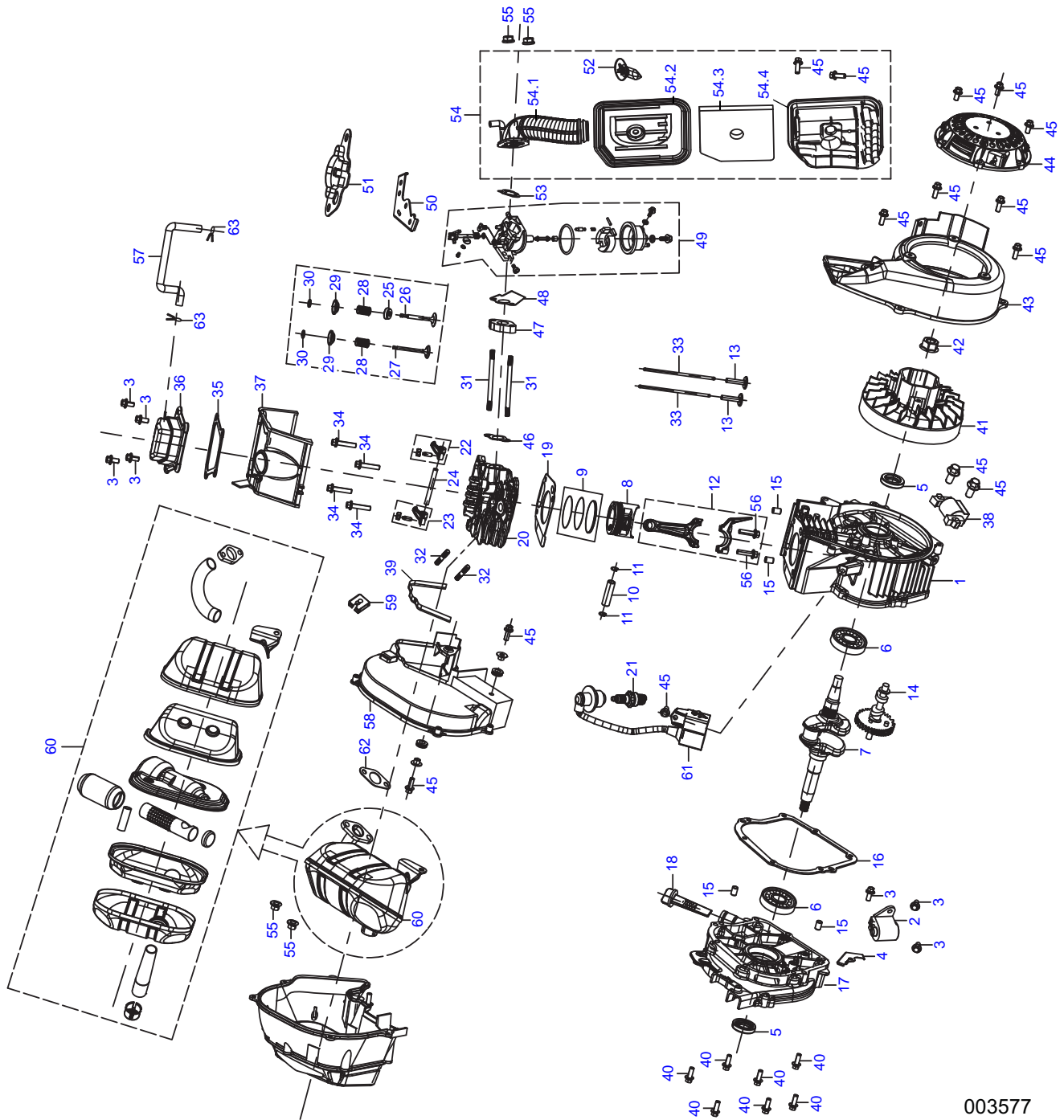
CANCER AND REPRODUCTIVE HARM

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The information in this manual is accurate based on products produced at the time of publication. The manufacturer reserves the right to make technical updates, corrections, and product revisions at any time without notice.

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Item	Part No.	Description	Qty.
1	10000006830	CRANKCASE	1
2	10000006814	OIL LEVEL SWITCH ASSEMBLY	1
3	10000004429	BOLT (M6X12)	7
4	10000007562	LINE PRESSING BLOCK	1
5	0071485SRV	OIL SEAL	2
6	10000006821	BALL BEARING	2
7	10000006729	CRANKSHAFT	1
8	10000006816	PISTON	1
9	10000006817	PISTON RING SET	1
10	10000006818	PISTON PIN	1
11	10000006783	PISTON CIRCLIP	2
12	10000006784	CONNECTING ROD ASSEMBLY	1
13	10000006819	VALVE TAPPET	2
14	10000006840	CAMSHAFT ASSEMBLY	1
15	10000006807	CRANKCASE DOWEL PIN	2
16	10000006808	CRANKCASE COVER GASKET	1
17	10000006841	CRANKCASE COVER ASSEMBLY	1
18	10000006842	DIPSTICK	1
19	10000006843	CYLINDER HEAD GASKET	1
20	10000006831	CYLINDER HEAD	1
21	10000006844	SPARK PLUG (M14X12)	1
22	10000006845	INTAKE ROCKER ARM ASSEMBLY	1
23	10000006850	EXHAUST ROCKER ARM ASSEMBLY	1
24	10000006822	ROCKER SHAFT	1
25	10000006846	INTAKE VALVE SPRING SEAT	1
26	10000006785	INTAKE VALVE	1
27	10000006847	EXHAUST VALVE	1
28	10000006786	VALVE SPRING	2
29	10000006852	VALVE SPRING SEAT	2
30	10000006823	VALVE KEEPERS	2
31	10000006824	INTAKE STUD BOLT	2
32	10000006825	EXHAUST STUD BOLT	2
33	10000006848	PUSHROD	2
34	10000006823	HEAD BOLT (M6X50)	4
35	0071492SRV	VALVE COVER GASKET	1
36	10000006854	VALVE COVER	1
37	10000006787	SHROUD	1
38	0071493SRV	IGNITION MAGNETO	1
39	10000006855	RUBBER SEAL	1
40	10000004488	BOLT (M6X20)	7

Item	Part No.	Description	Qty.
41	10000006826	FLYWHEEL	1
42	10000006242	FLYWHEEL NUT (M12)	1
43	0071494SRV	BLOWER HOUSING	1
44	0071495SRV	RECOIL STARTER	1
45	0071494ASRV	BOLT (M6X16)	14
46	0071496SRV	INSULATOR BLOCK GASKET	1
47	10000006860	CARBURETOR INSULATOR	1
48	0071498SRV	CARBURETOR INSULATOR GASKET	1
49	0071499SRV	CARBURETOR ASSEMBLY	1
50	10000007580	STEPPER MOTOR BRACKET	1
51	10000006849	STEPPER MOTOR PROTECTOR	1
52	10000006788	CROSS HEAD SCREW (M5X12)	1
53	0071504SRV	AIR CLEANER GASKET	1
54	10000006870	AIR CLEANER ASSEMBLY	1
54.1	10000008987	AIR FILTER PIPE	1
54.2	10000008789	AIR FILTER COVER	1
54.3	10000008870	AIR FILTER ELEMENT	1
54.4	10000008856	AIR BOX BACK COVER	1
55	10000004405	NUT (M6)	4
56	10000004441	BOLT (M6X25)	2
57	10000006827	BREATHER TUBE	1
58	10000006861	MUFFLER COVER	1
59	10000006871	MUFFLER COVER CLIP	1
60	0071501SRV	MUFFLER ASSEMBLY	1
61	0071502SRV	IGNITION COIL	1
62	0071503SRV	EXHAUST GASKET	1
63	10000006862	BREATHER TUBE CLIP	2

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