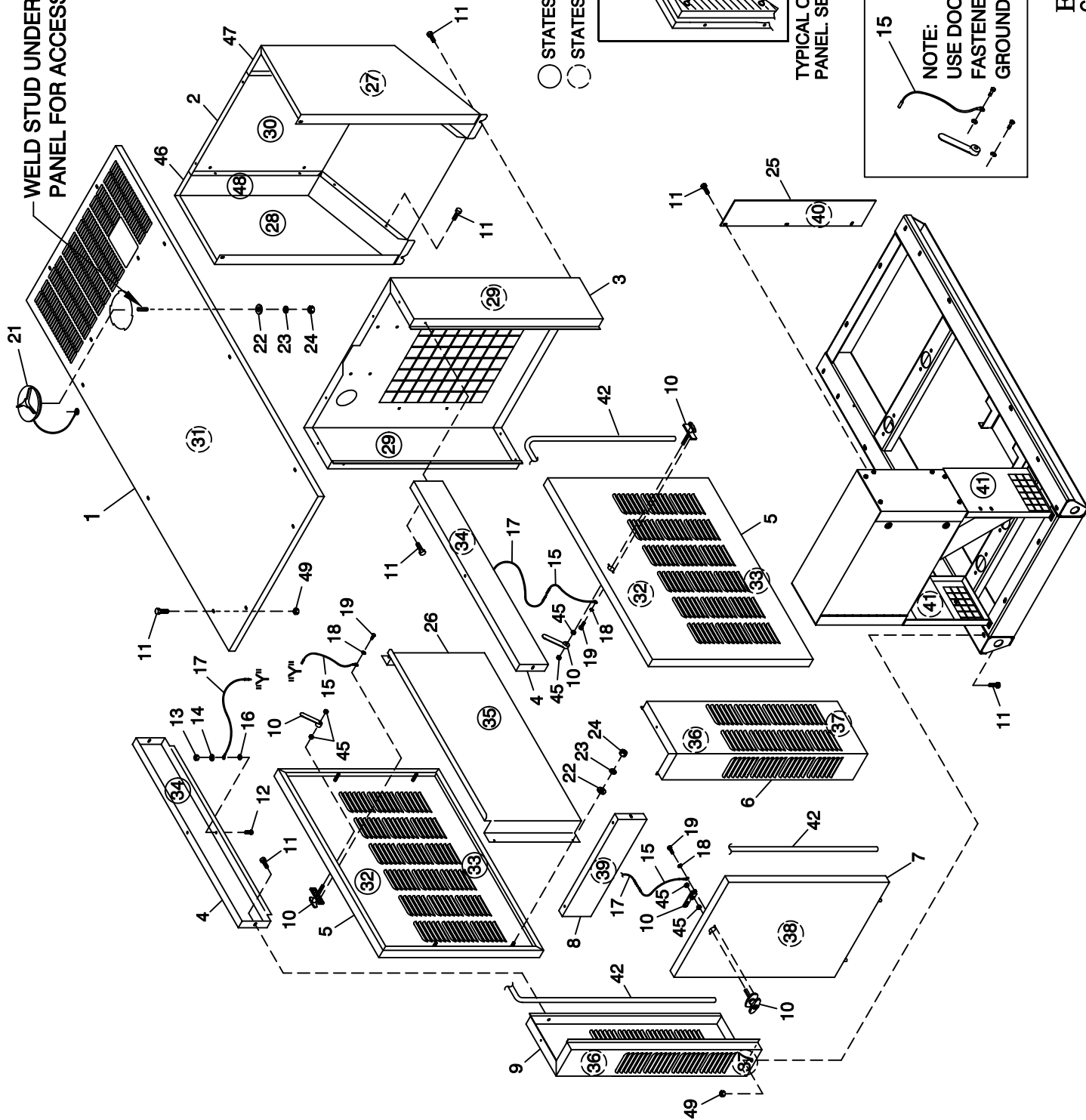
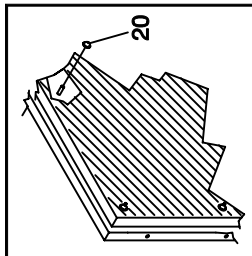


# GROUP F

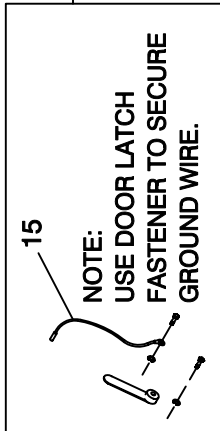
WELD STUD UNDER ROOF  
PANEL FOR ACCESS COVER CABLE



- STATES FOAM IS ON NEAR SIDE
- STATES FOAM IS ON FAR SIDE



TYPICAL OF FRONT DUCT & ROOF  
PANEL SECURE AS SHOWN.



NOTE:  
USE DOOR LATCH  
FASTENER TO SECURE  
GROUND WIRE.

NOTE:  
USE LOCTITE ON  
NUT #037337.

EXPLODED VIEW:  
COMPARTMENT ACOUSTIC 1.5L  
DRAWING #: 0E0772

**EXPLODED VIEW: COMPARTMENT ACOUSTIC 1.5L****DRAWING #: 0E0772****GROUP F****APPLICABLE TO:**

| ITEM | PART #      | QTY. | DESCRIPTION                      |
|------|-------------|------|----------------------------------|
| 1    | 0D8666 (A)  | 1    | ROOF ACSTC & STND CMPRTMNT 1.5L  |
| 2    | 0D8664C (G) | 1    | DUCT CENTER 1.5L                 |
| 3    | 0D8657 (A)  | 1    | SUPPORT RADIATOR 1.5L MITSU      |
| 4    | 0D8660 (A)  | 2    | BRACE SIDE 1.5L MITSU            |
| 5    | 0A7568 (A)  | 2    | DOOR WELDMENT 1.5 EPS            |
| 6    | 0D8659 (A)  | 1    | CORNER POST REAR RH SIDE 1.5L    |
| 7    | 0D8662 (A)  | 1    | DOOR REAR COMPARTMENT 1.5L       |
| 8    | 0D8661 (A)  | 1    | BRACE REAR 1.5L MITSU            |
| 9    | 0D8658 (A)  | 1    | CORNER POST REAR LH SIDE 1.5L    |
| 10 * | 067042      | 3    | LATCH & CAM                      |
| 11   | 0C2454      | 40   | SCREW TH-FRM M6-1 X 16 N WA Z/JS |
| 12   | 033530      | 3    | SCREW PHM #10-32 X 5/8 ZINC      |
| 13   | 051716      | 3    | NUT HEX M5-0.8 G8 YEL CHR        |
| 14   | 022152      | 3    | WASHER LOCK #10                  |
| 15   | 0912970063  | 3    | ASSY WIRE 14AWG 7.5 #0 GRN/YEL   |
| 16   | 023762      | 3    | WASHER SHAKEPROOF EXT #10 STL    |
| 17   | 0912970064  | 3    | ASSY WIRE 14AWG 7.5 #0 GRN/YEL   |
| 18   | 022264      | 6    | WASHER LOCK #8-M4                |
| 19   | 067035      | 6    | SCREW PPHM #8-32 X 5/16          |
| 20   | 078115      | 13   | WASHER SELF LOCKING DOME         |
| 21   | 0C2634A     | 1    | ASSEMBLY COVER ACCESS            |
| 22   | 022473      | 9    | WASHER FLAT 1/4 ZINC             |
| 23   | 022097      | 9    | WASHER LOCK M6-1/4               |
| 24   | 022127      | 9    | NUT HEX 1/4-20 STEEL             |
| 25   | 0D8663      | 2    | BAFFLE CNTRL PNL 1.5L ACOUSTIC   |
| 26   | 0D8665      | 2    | BAFFLE DOOR 1.5L ACOUSTIC UNIT   |
| 27   | 0E0072D     | 1    | ACSTC INSLTN 1.5L DUCT RH PNL    |
| 28   | 0E0072B     | 1    | ACSTC INSLTN 1.5L DUCT LH PNL    |
| 29   | 0E0072Q     | 2    | ACSTC INSLTN 1.5L RAD SUPPORT    |
| 30   | 0E0072C     | 1    | ACSTC INSLTN 1.5L DUCT FNT PNL   |
| 31   | 0E0072A     | 1    | ACSTC INSLTN 1.5L ROOF PANEL     |
| 32   | 0E0072M     | 2    | ACSTC INSLTN 1.5L SIDE DR PNL    |
| 33   | 0E0072P     | 2    | ACSTC INSLTN 1.5L SIDE DR PNL    |
| 34   | 0E0072L     | 2    | ACSTC INSLTN 1.5L SIDE BRC PNL   |
| 35   | 0E0072N     | 2    | ACSTC INSLTN 1.5L DR BAFFLE PL   |
| 36   | 0E0072G     | 2    | ACSTC INSLTN 1.5L RR CRNR TOP    |
| 37   | 0E0072J     | 2    | ACSTC INSLTN 1.5L RR CRNR BOTT   |
| 38   | 0E0072F     | 1    | ACSTC INSLTN 1.5L REAR DR PNL    |
| 39   | 0E0072E     | 1    | ACSTC INSLTN 1.5L REAR BRC PNL   |
| 40   | 0E0072K     | 2    | ACSTC INSLTN 1.5L BAFFLE PANEL   |
| 41   | 0E0072H     | 2    | ACSTC INSLTN 1.5L CNTRL SUPPT    |
| 42   | 0D2023      | 3    | GASKET CLIP-ON SELF GRIPPING     |
| 45   | 037337      | 6    | NUT HEX JAM 3/8-24 SS            |
| 46   | 0D8664A (E) | 1    | DUCT LH SIDE 1.5L                |
| 47   | 0D8664B (F) | 1    | DUCT RH SIDE 1.5L                |
| 48   | 0E0072R     | 2    | INSUL ACO 1.5L DUCT FRNT PNL     |
| 49   | 077992      | 20   | NUT HEX LOCK M6-1.0 SS NY INS    |

\* NOTE: THE KEY FOR THIS LOCK IS P/N 067042A

## OPTIONAL COMPARTMENT MATERIALS:

ALL P/N'S WITH A ( ) SUFFIX INDICATE ALUMINUM MATERIAL OPTION.

ALUMINUM ENCLOSURE NOTE: ALL ENCLOSURE PANELS THAT FASTEN TO THE BASE FRAME MUST BE SECURED USING ITEM 11 THREAD FORMING FASTENER AND ITEM 49 LOCK NUT. LOCK NUT IS TO BE INSTALLED AFTER THREAD FORMING FASTENER HAS PENETRATED THROUGH EXTRUSIONS IN ENCLOSURE PANELS. ALL ROOF PANELS ARE TO BE SECURED IN THE SAME MANNER.