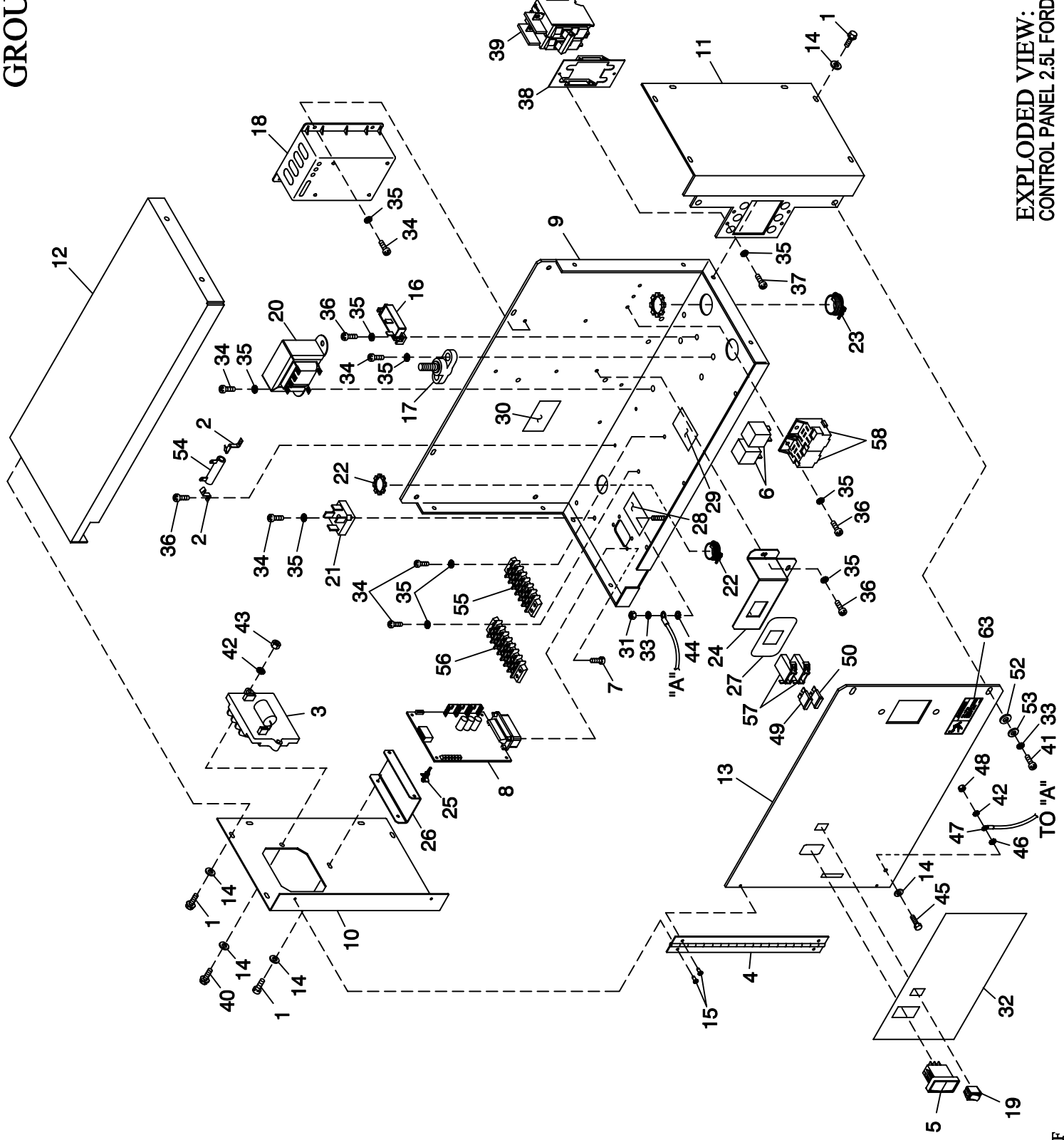


GROUP B



EXPLODED VIEW: CONTROL PANEL 2.5L FORD 15 & 20KW
DRAWING #: 0F1378

GROUP B

APPLICABLE TO:

ITEM	PART #	QTY.	DESCRIPTION
1	0C2267	16	SCREW HHTT M5-0.8 X 12 BP
2	064733	2	RES MTG BRACKET
3	0D5070A	1	ASSY 2A 12V UL BATTERY CHARGER
4	0D8671	1	HINGE CONTINUOUS 1.5L CTRL PNL
5	0E4494	1	SWITCH ROC DPDT ON-OFF-ON
6	0E6875A	2	RELAY 12VDC C FORM W/DIODE
7	0E7358	4	SCREW PPPH HI-LO #4-24 X 3/8
8	0E9704	1	ASSY PCB HSB CONTROLLER 2.5L
9	0E9934	1	CTRL PNL BACK & BOTTOM 2.5L
10	0E9935	1	CTRL PNL LH SIDE 2.5L FORD
11	0E9936	1	CTRL PNL RH SIDE 2.5L FORD
12	0E9937	1	CTRL PNL TOP 2.5L FORD
13	0E9938	1	CTRL PNL FRONT 2.5L FORD
14	023897	19	WASHER FLAT #10 ZINC
15	036261	4	RIVET POP .125 X .275 AL
16	048468	1	CIRCT BRK 8 X 1 ETA 46-500-P
17	057073	1	JUNCTION BLOCK 3/8-16
18	067680	1	ASSY VOLTAGE REGULATOR 60HZ
19	082573	1	SWITCH ROC DPST 125V SPD
20	0C3910	1	TRANSFORMER 240/16V 1VA & 56VA
21	029673	1	DIO BRIDGE 25A 600V
22	034616	1	FITTING STRAIGHT 3/4
23	0E2514	1	FITTING CONDUIT STR 1-1/2"
24	0F0581	1	BRACKET FUSE HOLDER 2.5L FORD
25	040213	2	PCB SUPPORT SNAP-IN 1/4"
26	0F0558	1	BRACKET PCB SUPPORT 2.5L FORD
27	0F0598	1	DECAL FUSES 2.5L CNTRL PANEL
28	0F0599	1	DECAL TB1 2.5L CONTROL PANEL
29	0F0600	1	DECAL ICT 2.5L CONTROL PANEL
30	054199	1	DECAL DANGER HIGH VOLTAGE
31	049813	1	NUT HEX M6 X 1.0 G8 YEL CHR
32	0F0653	1	DECAL CONTROL HSB 2.5L FORD
33	022097	3	WASHER LOCK M6-1/4
34	0C2212	9	SCREW PHTT M4-0.7 X 16 ZYC
35	022264	22	WASHER LOCK #8-M4
36	0C2265	13	SCREW PHTT M4-0.7 X 12 ZYC
37	023965	2	SCREW RHM #8-32 X 3/8
38	039782	1	BRKT MTG CB BQ
39	0D5544	1	CB 0100A 2P 240V S BQ2 LL (20KW)
	0D5541	1	CB 0070A 2P 240V S BQ2 LL (15KW)
40	020911	2	SCREW PPHM M5-0.8 X 30 ZINC
41	0A8955	2	SCREW PHM M6-1.0 X 20MM
42	022152	3	WASHER LOCK #10
43	051716	2	NUT HEX M5-0.8 G8 YEL CHR
44	023762	1	WASHER SHAKEPROOF EXT #10 STL
45	033121	1	SCREW HHC #10-32 X 1/2
46	026850	1	WASHER SHAKEPROOF EXT 1/4 STL
47	0912970087	1	ASSY WIRE 14AWG 16" #0 GRN/YEL
48	022158	1	NUT HEX #10-32 STEEL
49	0E7403C	1	FUSE ATO TYPE 15 AMP (BLUE)
50	0E7403A	1	FUSE ATO TYPE 5 AMP (TAN)
51	0F0526A	1	HARN CTRL PNL 2.5L FD (NOT SHOWN)
52	0A2115	2	WASHER NYLON .257
53	022473	2	WASHER FLAT 1/4-M6 ZINC
54	048352	1	RES 5R 5% 25W
55 *	046357	REF	BLOCK TERM 20A 6 X 6 X 1100V
56 *	047822	REF	BLOCK TERM 20A 7 X 6 X 1100V
57 *	0F1467	REF	ASSY WIRE FUSE HOLDER
58 *	0E6881	REF	SOCKET RELAY
59 **	049226	2	WASHER LOCK M5
60 **	051716	2	NUT HEX M5-0.8 G8 YEL CHR
61 **	052619	2	SCREW HHC M5-0.8 X 20 G8.8
62 **	023897	4	WASHER FLAT #10 ZINC
63	054199	1	DECAL DANGER HIGH VOLTAGE
64	0F6146	1	HANG TAG 2 WIRE START (NOT SHOWN)

* PART OF I/N 51, P/N 0F0526A CONTROL PANEL HARNESS.

** NOT SHOWN. HARDWARE FOR ATTACHING WIRES TO I/N 39.