

This exploded perspective view illustrates the assembly of a vehicle heater. The components are numbered as follows:

- 1**: Heater core assembly.
- 2**: Main housing or blower motor housing.
- 3**: Side housing or duct.
- 4**: Water inlet pipe with elbow.
- 5**: Water outlet pipe with elbow.
- 6**: Upper blower motor housing.
- 7**: Lower blower motor housing.
- 8**: Mounting bracket for the blower motor.
- 9**: Blower motor.
- 10**: O-rings for the water inlet and outlet pipes.
- 11**: Mounting bracket for the heater core.
- 12**: Mounting bracket for the heater core.
- 13**: Hose or duct connection.
- 14**: Screws for the blower motor housing.
- 15**: Screws for the main housing.
- 16**: Filter or mesh screen.
- 17**: Hose or duct connection.
- 18**: Hose or duct connection.
- 19**: Screws for the side housing.
- 20**: Mounting bracket for the heater core.
- 21**: Hose or duct connection.
- 22**: Screws for the side housing.
- 23**: Screws for the side housing.
- 24**: Screws for the side housing.
- 25**: Screws for the side housing.
- 26**: Screws for the side housing.

Labels with arrows indicate connections:

- "A"**: Points to the heater core assembly (1).
- TO ENGINE WATER PUMP**: Points to the water inlet pipe (4).
- TO THERMOSTAT HOUSING**: Points to the water outlet pipe (5).
- TO "A"**: Points to the hose/duct connection (17).

REVISION: G-4947-F
DATE: 3/17/05

EXPLODED VIEW: RADIATOR 3.9L CHRYSLER**DRAWING #: 0E8102****GROUP C****APPLICABLE TO:**

ITEM	PART #	QTY.	DESCRIPTION
1	0D7825A	1	RADIATOR COPPER BRASS
2	0D7174C	1	VENTURI,3.9L CRYSLR HSB 22"FAN
3	0E7640	1	RADIATOR SUPPORT L/H SIDE
4	0E7924	1	HOSE LOWER RADIATOR
5	0F2853	1	HOSE, RADIATOR UPPER, 3.9L
6	0D8252	1	FAN GUARD, TOP
7	0D8251	1	FAN GUARD, BOTTOM
8	0E0726	1	BRACKET, WATER BOTTLE 1.5L MIT
9	076749	1	TANK COOLANT RECOVERY
10	035685	4	CLAMP HOSE #28 1.32-2.25
13	069860C	1	HOSE OIL DRAIN ASSY 21"
14	058443	17	SCREW CRIMPTITE 1/4-20 X 5/8
15	0C2454	5	SCREW TH-FRM M6-1X16 N WA Z/JS
16	052250	2	TAPE FOAM 1 X 1 (27"LG)
17	048031C	1	CLAMP HOSE BAND 1/4
18	029032	1	HOSE 9/32 ID (30" LG)
19	0A2111	1	SCREW SWAGE 10-32 X 5/16 Z/YC
20	0E7640A	1	RADIATOR SUPPORT R/H SIDE
21	035461	1	BARBED STR 1/4NPT X 3/8
22	065852	1	SPRING CLIP HOLDER .37-.62
23	051756	4	SCREW HHC M10-1.5 X 20 G8.8
24	022131	8	WASHER FLAT 3/8-M10 ZINC
25	046526	4	WASHER LOCK M10
26	045772	4	NUT HEX M10-1.5 G8 YEL CHR