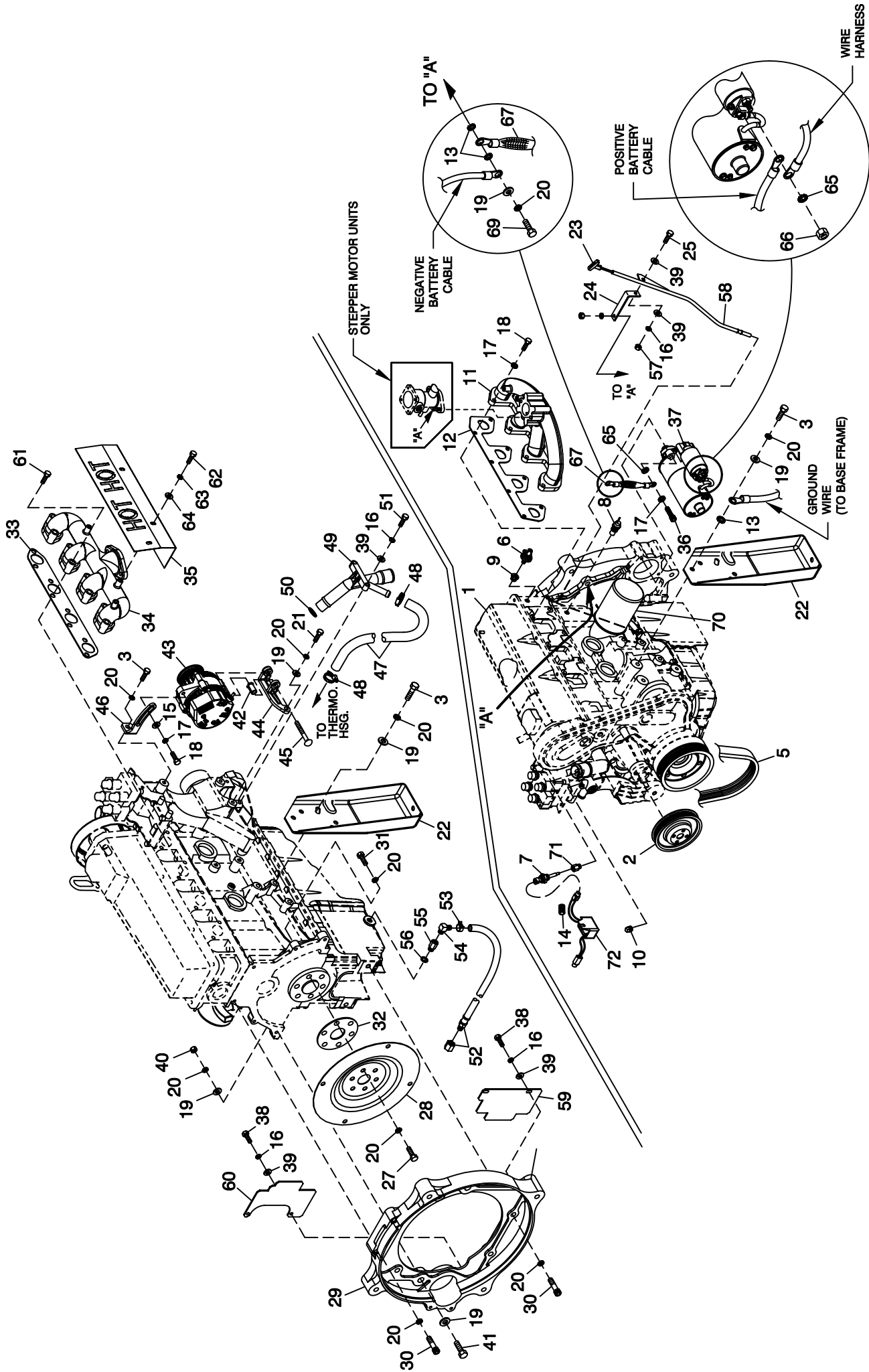




EXPLODED VIEW:
ENGINE COMMON PARTS 2.5L
DRAWING #: 0F7423

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DRAWING #: 0F7423

APPLICABLE TO: 2.5L FORD

GROUP D

ITEM	PART #	QTY.	DESCRIPTION
1	0E9909	REF	ENGINE 2.5L FORD
2	0E9739	1	PULLEY 2.5L FORD WATER PUMP
3	049814	7	SCREW HHC M10-1.5 X 25 G8.8
5	0D3488B	1	SERPENTINE BELT - 40.85" LENGTH
6	0A8584	1	SWITCH OIL PRESSURE 10PSI 2POL
7	0E2507	1	PROBE, COOLANT LEVEL 3/8NPTF
8	0A6751	1	SW-TMP 245 DEG 3/8 NPT
9	035579	1	BUSHING REDUCER 1/4 TO 1/8
10	026925	1	PLUG STD PIPE 3/8 STEEL SQ HD
11	0E9611	1	MANIFOLD INTAKE (MACHINED) (STEPPER MOTOR)
12	0E9681	1	GASKET 2.5L FORD INTAKE MAN.
13	025507	3	WASHER SHAKEPROOF EXT 7/16 STL
14	077043A	1	CONDUIT FLEX .38"ID (6"LG)
15	022145	1	WASHER FLAT 5/16-M8 ZINC
16	022097	7	WASHER LOCK M6-1/4

ITEM	PART #	QTY.	DESCRIPTION
17	022129	10	WASHER LOCK M8-5/16
18	043107	10	SCREW HHC M8-1.25 X 25 G8.8
19	022131	13	WASHER FLAT 3/8-M10 ZINC
20	046526	23	WASHER LOCK M10
21	052625	2	SCREW SHC M10-1.5 X 35 G12.9
22	0E9708	2	ENGINE FOOT 2.5L FORD
23	0E9738	1	DIPSTICK 2.5L FORD
24	0E9929	1	BRACKET DIPSTICK TUBE
25	042568	1	SCREW HHC M6-1.0 X 20 G8.8
26	0F7428	1	HARNESS ENGINE 2.5L R-100 CPL (NOT SHOWN)
27	0D5417	6	SCREW HHC M10-1.0 X 25 G10.9
28	0F3903B	1	FLEX PLATE 2 POLE 2.5L FORD
29	0E9655	1	ADAPT CASTING MACH 2.5L FORD
30	057192	4	SCREW SHC M10-1.5 X 30 G12.9
31	060619	2	SCREW SHC M10-1.50 X 40 G12.9
32	0E8940	1	SPACER FLEXPLATE HSB
33	0E9680	1	GASKET 2.5L FORD EXHAUST MAN.
34	0E9609	1	MANIFOLD EXHAUST (MACHINED)
35	0E9930	1	HEAT SHIELD EXHAUST MANIFOLD
36	049821	3	SCREW SHC M8-1.25 X 30 G12.9
37	0E9747	1	STARTER 12 VOLT
38	047411	4	SCREW HHC M6-1.0 X 16 G8.8
39	022473	8	WASHER FLAT 1/4-M6 ZINC
40	045772	2	NUT HEX M10-1.5 G8 YEL CHR
41	064416	2	SCREW HHC M10-1.5 X 45 G8.8
42	0F0252	1	SPRING BUSHING
43	0E9868	1	ALTERNATOR D.C
44	0F0035	1	BRKT D.C. ALTERNATOR (MACHINED)
45	026082	1	SCREW HHC 3/8-16 X 2-1/4 G5
46	0E9928	1	TENSIONER D.C. ALTERNATOR
47	0F0383	1	HOSE 2.5L FORD COOLANT BY-PASS
48	035473	2	CLAMP HOSE #12 .50-1.25
49	0E9737	1	LOWER HOSE ADAPTER 2.5L FORD
50	0F0393	1	O-RING 1-3/16 X 1-7/16 X 1/8
51	045757	2	SCREW HHC M6-1.0 X 25 G8.8
52	069860C	1	HOSE OIL DRAIN ASSY 21"
53	048031J	1	HOSE CLAMP BAND 5/8"
54	043790	1	BARBED EL 90 3/8 NPT X 3/8
55	077456	1	ADAPTER M12-1.75 3/8 NPT
56	052677	1	WASHER NYLON .50 X .87 X .06
57	049813	1	NUT HEX M6 X 1.0 G8 YEL CHR
58	0E9738A	1	DIPSTICK TUBE 2.5L FORD
59	0F1132	1	COVER R/H SIDE ENGINE ADAPTOR
60	0F1133	1	COVER L/H SIDE ENGINE ADAPTOR
61 *	059355	8	SCREW SHC M10-1.50 X 50 G12.9
62	085296	3	SCREW HHC 1/4-20 X 1/2 SS
63	083896	3	WASHER LOCK 1/4-M6 SS
64	084929	3	WASHER FLAT 1/4 SS
65	027482	1	WASHER SHAKEPROOF EXT 5/16 STL
66	045771	REF	NUT HEX M8-1.25 G8 CLEAR ZINC
67	021991	1	EARTH STRAP
69	052647	1	SCREW SHC M10-1.5 X 25 G12.9
70	0F4604	REF	FILTER 2.5L FORD OIL
71	0F6749	1	ADAPTER 3/8 TO 3/8 BRASS
72	0F9483	1	ASSY PCB WATERLEVEL SNSR INTFC

* NOTE: TORQUE TO 44 FT/LBS.