

EXPLODED VIEW:

GROUP D

TO WATER PUMP

TO CRANKSHAFT

TO ENGINE

TO THERMOSTAT HOUSING

INSULATION AND RETAINERS LOCATED ON THE NEAR SIDE.

INSULATION AND RETAINERS LOCATED ON THE FAR SIDE.

REF. TO BEARING PRESS NOTE.

"A"

REVISION: G-9417-K
DATE: 12/15/06

EXPLODED VIEW: C4 COOLING SYTEM & FAN DRIVE DRAWING #: 0F6878

APPLICABLE TO:

GROUP D

ITEM	PART #	QTY.	DESCRIPTION
1	0F2688	1	WELDMENT RADIATOR SUPPORT C4
2	0F2608A	1	RADIATOR 598 X 568 X 49 CPL LH
3	0F5263	1	V-BELT 31/64" X 57-3/8"
4	046526	5	WASHER LOCK M10
5	059981	4	SCREW HHC M10-1.5 X 30 G10.9
6	022131	4	WASHER FLAT 3/8-M10 ZINC
7	0F5050A	1	SHIELD RADIATOR C4
8	0C8566	8	SCREW HHFC M6-1.0 X 20 G8.8
9	0F2573	1	PULLEY FAN V-GROOVE 9"

ITEM	PART #	QTY.	DESCRIPTION
10	0F4011	1	FAN COOL 22" DIA 10 BLADE LH
11	0F2572	1	ARM TENSIONER
12	0G2990	1	SHOULDER BOLT 3/8 X 1/2"
13	0F2862	1	SPRING TENSION CPL
14	0F2560	1	PULLEY V-BELT 4" FLANGED
15	022131	4	WASHER FLAT 3/8-M10 ZINC
16	046526	4	WASHER LOCK M10
17	052243	4	SCREW HHC M10-1.5 X 60 G8.8
18	0F2561	1	HUB FLEX PLATE
19	0C8145	8	WASHER FLEX (THIN)
20	049721	4	SCREW HHC M6-1.0 X 35 G8.8 BLK
21	0C7043	12	DISK FLEX
22	0F2622	1	ADAPTER CRANKSHAFT
23	022473	8	WASHER FLAT 1/4-M6 ZINC
24	0C8146	4	SCREW HHC 5/16-24 X 1.124
25	022097	14	WASHER LOCK M6-1/4
26	076749	1	TANK COOLANT RECOVERY
27	048031C	1	CLAMP HOSE BAND 1/4
28	031971	1	BEARING #6205 2NSE C3 E SRI2 S
29	0F4032	1	PULLEY 5.5" DIA MACHINED
30	042911	1	SCREW HHC M10-1.5 X 30 G8.8
31	0F2872	1	SCREW HHC 1/2-13 X 2" G8
32	022304	2	WASHER FLAT 1/2 ZINC
33	022195	1	WASHER LOCK 1/2
34	022196	1	NUT HEX 1/2-13 STEEL
35	0F8651	9	SCREW HHFC M8-1.25 X 20 W/M6
36	070015	1	NUT HEX LOCK 5/16-18 NY INS SS
37	0F4026A	1	SHAFT FAN DRIVE C4
38	0F2461	1	RETAINER BEARING
39	022145	1	WASHER FLAT 5/16-M8 ZINC
40	022129	10	WASHER LOCK M8-5/16
41	039414	1	SCREW HHC M8-1.25 X 35 G8.8
42	082774	1	KEY WOODRUFF 4 X 19D
43	0F2812	1	HOSE LOWER RADIATOR
44	0F6726	1	HOSE, UPPER RAD CPL C4
45	049813	4	NUT HEX M6 X 1.0 G8 YEL CHR
46	0F2835	1	INNER DISCHARGE DUCT, C4
48	0C2454	6	SCREW THF M6-1 X 16 N WA Z/JS
52	0F3072	8	INSULATION RETAINMENT HANGER
54	0F3760B	1	INSULATION FRONT INNER DUCT
55	078115	8	WASHER SELF LOCKING DOME
56	0F3890	4	RETAINER INSULATION (450)
57	0F4051D	2	INSULATION INNER DUCT
58	035685	6	CLAMP HOSE #28 1.32-2.25
59	052250	2	TAPE FOAM 1 X 1 (26.75" LG)
60	055596	1	BARBED STR 3/8NPT X 3/8
61	0C7649	1	CLAMP HOSE .38-.87
62	069860E	1	HOSE DRAIN ASSY 28"
63 *	069811	REF.	CAP HEX 1/4 NPT BRASS
64	065852	1	SPRING CLIP HOLDER .37-.62
65	045764	1	SCREW HHTT M4-0.7 X 8 BP
66	080713	1	BRACKET COOLANT TANK
67	0F6631	1	HOSE RADIATOR ENGINE
68	0F6746	1	TUBE UPPER COOLANT C4
69	055934V	2	CLAMP VINYL 1.5 X .281 Z
70	0F6657	2	SUPPORT TUBE RADIATOR
71	092079	2	SCREW HHTT M6-1.0 X 25 BP
72	076340	2	SCREW HHFC M6-1.0 X 16 G8.8
73	0E2507	1	PROBE COOLANT LEVEL 3/8 NPTF
74	090283	1	CAP RADIATOR 13 PSI
75	0F9483	1	ASSY PCB WATERLEVEL SNSR INTFC
76	0G4376	1	WASHER BELLEVILLE .75X.38X.028
77	052644	1	SPACER .5 X 1.5 X .25 STL/ZINC

* ITEM 63 IS INCLUDED WITH ITEM 62.

BEARING PRESS NOTE:

APPLY LOCTITE 620 BEARING RETAINMENT COMPOUND TO BEARING SURFACE ON ITEM 37 PRIOR TO PRESSING ITEM 28 ONTO ITEM 37. ALSO APPLY LOCTITE 620 BEARING RETAINMENT COMPOUND TO THE OUTSIDE OF 28 PRIOR TO INSTALLING ITEM 28 INTO ITEM 38.