

EXPLODED VIEW:

Part Number	Description
1	MOTOR
2	CRANKSHAFT
3	COVER
4	SCREW
5	SCREW
6	SCREW
7	SCREW
8	BLOWER HOUSING
9	IMPELLER
10	SCREW
11	SCREW
12	FAN
13	SHAFT
14	SCREW
15	SCREW
16	IMPELLER
17	SCREW
18	SCREW
19	SCREW
20	SCREW
21	SCREW
22	SCREW
23	SCREW
24	SCREW
25	SCREW
26	SCREW
27	SCREW
28	SCREW

REVISION: G-9080-B
DATE: 10/20/06

EXPLODED VIEW: ALT COMMON PARTS 20KW/25KW**DRAWING #: 0G3802****GROUP A****APPLICABLE TO:**

ITEM	PART #	QTY.	DESCRIPTION
1	098675	1	ASSY RTR 20KW 2PH
	098936	1	ASSY RTR 25KW 2PH
2	0G0820	1	HOUSING BLOWER MACHINED 1.6L
3	0G1019	1	GUARD BLOWER HOUSING 1.6L
4	020746	4	SCREW PPHM M5-0.8 X 8 ZINC
5	049226	4	WASHER LOCK M5
6	051713	4	WASHER FLAT M5
7	022129	4	WASHER LOCK M8-5/16
8	0F8218	1	STR 102 20AD1 CPL
	0F8220	1	STR-102-20GD1 CPL
	0G1317	1	ASSY STATOR 25KW 1PH D
	0G1316	1	ASSY STATOR 25KW 3PH D
9	0A5382	1	BEARING CARRIER REAR
10	075591	2	ASSY HOLDER BRUSH
11	051787	4	SCREW HHC M4-0.7 X 16 G8.8
12	0A5601A	1	COVER REAR BEARING
13	075554B	4	BOLT STATOR X 16" LG
14	0A9375	4	SCREW RHM #10-24 X 2
15	022152	4	WASHER LOCK #10
16	0G0430	1	FLYWHEEL & RING GEAR ASSY 1.6L
17	042558	1	KEY SQ 3/8 X 1 STEEL
19	0G0965B	1	PLATE FLEX 1.6L R12.7
20	053607	1	SCREW HHC M12-1.75 X 35 G8.8
21	051769	1	WASHER LOCK M12
22	023365	4	WASHER SHAKEPROOF INT #8
(1) 23	0F3353	10	SCREW HHC M10-1.0 X 20 G10.9
24	072578	1	SPACER ROTOR SHAFT
25	0G3787	10	WASHER .41 ID .94 OD .12 THK
26	0A8830	4	WASHER FLAT .34 ID X .75 OD
27	077043E	1	FLEX CONDUIT 1" BLACK (NOT SHOWN)
28	0G2070	1	PLATE SPACER 14GA 1.6L

(1) APPLY LOCTITE 242 BEFORE THREADING SCREW INTO CRANKSHAFT.