

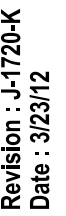
○ INSULATION AND DOME WASHERS
LOCATED ON THE NEAR SIDE.

○ INSULATION AND DOME WASHERS
LOCATED ON THE FAR SIDE.

15

TYPICAL MOUNTING OF ROOF
ACOUSTIC INSULATION.

The diagram shows a cross-section of a roof assembly. A thick, hatched layer represents the acoustic insulation. Two circular dome washers are shown: one on the left side (near side) and one on the right side (far side). A dashed line connects the two washers, with the number '15' at the far end. The roof structure is shown as a flat base with a sloped top surface. The insulation is mounted on the sloped surface.



EXPLODED VIEW: EV ENCLOSURE C1 CPL**DRAWING #: 0G3534****GROUP F**

ITEM	PART#	QTY.	DESCRIPTION
(2) 1	0G33370AL0R	1	ROOF 1.6L C1
(2) 2	0J14640AL0R	1	REAR INTAKE WRAP C1
(1) 3	077992	10	NUT HEX LOCK M6-1.0 SS NY INS
(2) 4	0J14630AL0R	2	DOOR LEFT/RIGHT SIDE C1
6	0F4487A	1	ASSY ACCESS COVER
7	022127	1	NUT HEX 1/4-20 STEEL
8	022097	1	WASHER LOCK M6-1/4
9	022473	10	WASHER FLAT 1/4-M6 ZINC
(1)10	0C2454	8	SCREW THF M6-1 X 16 N WA Z/JS
11	0F5048D	2	WISE-ACTION LATCH, SLOTTED CIR
12	0F5049B	2	PULL TAB DOOR LOCK SS
13	0F8869D	1	KEY WISE-ACTION LATCH,SLOT CIR
14	089961	1	FOAM STRIP 3/4"WIDE X 3/16"THK (294"LG)
15	078115	8	WASHER SELF LOCKING DOME
16	0H7518	2	INSULATION SIDE DOOR C1
17	0H7518A	1	INSULATION ROOF C1
(1)19	0E3257	6	SCREW HWHTF M6-1.0 X 16
20	0912970090	2	ASSY WIRE 14AWG GRN/YEL (32.25"LG)
21	0H7518B	1	INSULATION REAR C1
23	0C8566	10	SCREW HHFC M6-1.0 X 20 G8.8
24	0H0412	10	NUT SPRINGCLIP M6-1.0
25	022097	8	WASHER LOCK M6-1/4
(3) 26	0H7529	1	FOIL ALUMINUM WITH ADHESIVE
27	0H1208A	1	RF COVER PLATE-PLASTIC-BISQUE
	0H1208B	1	RF COVER PLATE-PLASTIC-GREY
(2) 28	0G33350AL0R	1	FRONT DISCHARGE WRAP 1.6L C1
(1)29	0A1658	2	WASHER LOCK SPECIAL 1/4"

(1)ENCLOSURE NOTE: ALL PANELS THAT FASTEN TO THE ROOF MUST BE SECURED USING I/N 10 (THREAD FORMING FASTENER) AND I/N 3 (LOCK NUT) AND TO INCLUDE AT LEAST ONE CONNECTION POINT USING I/N 19 (THREAD FORMING FASTENER) WITH I/N 3 (LOCK NUT) TO EACH PANEL. LOCK NUT IS TO BE INSTALLED AFTER THREAD FORMING FASTENER HAS PENETRATED THROUGH EXTRUSION IN ENCLOSURE PANELS. ALL PANEL TO BASEFRAME CONNECTIONS TO INCLUDE AT LEAST ONE CONNECTION POINT USING I/N 29 (WASHER SPECIAL).

(2) SHEET METAL PARTS LISTED IN THE BOM TABLE ARE REPRESENTING GENERIC PARTS (NO COLOR)

- MANUFACTURING: FOR CORRECT MATERIAL AND COLOR REFER TO AS400 BOM.
- CUSTOMER: WHEN ORDERING REPLACEMENT PARTS ENTER BASE NUMBER (FIRST 6 DIGITS ONLY) IN THE SYSTEM FOR CORRECT MATERIAL AND COLOR (FOR REFERENCE SEE GUIDELINE 0H7169).

(3) USED ON 1.5L / 1.6L UNITS ONLY.1