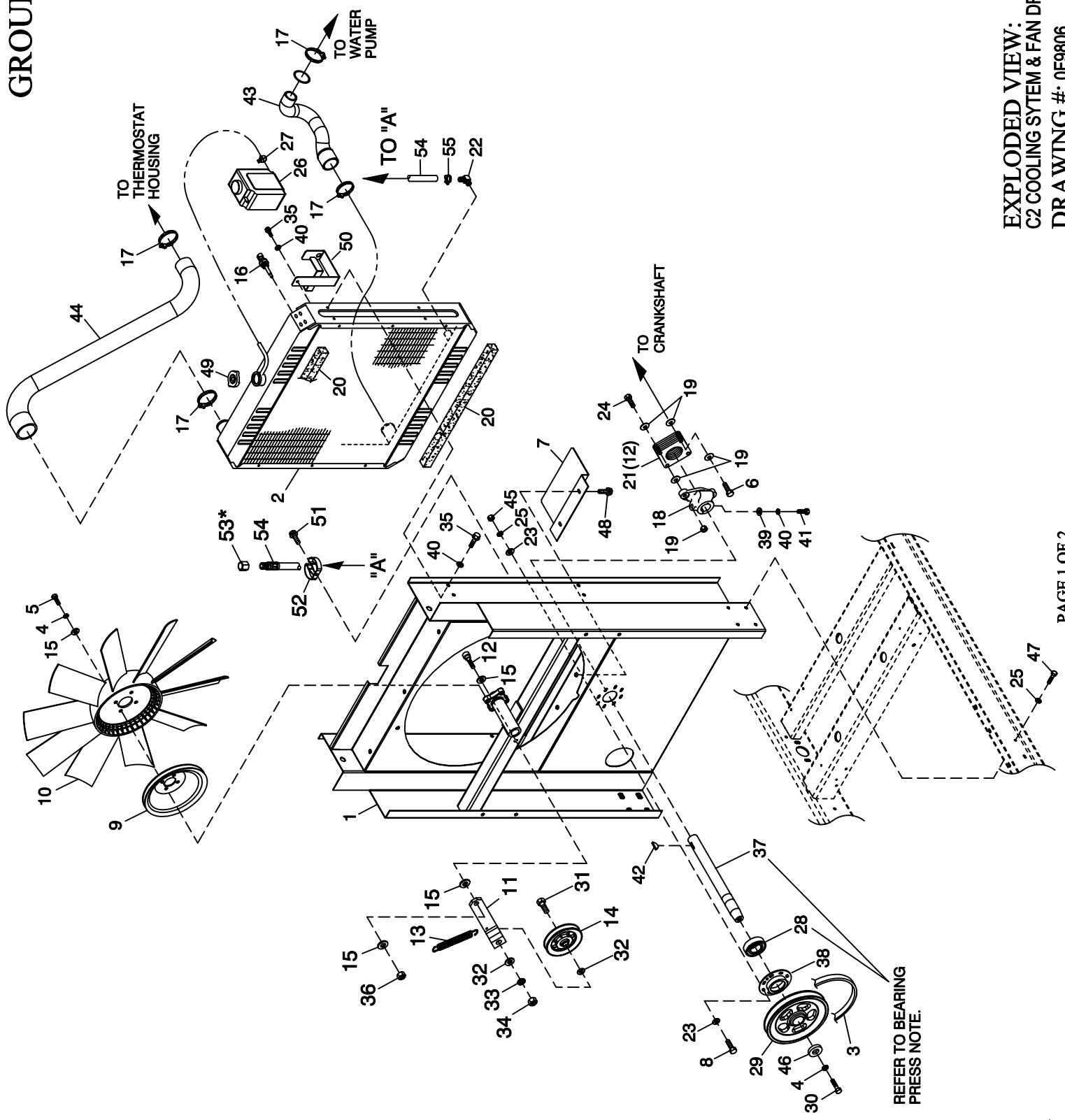


GROUP D



**REFER TO BEARING
PRESS NOTE.**

EXPLODED VIEW: C2 COOLING SYTEM & FAN DRIVE
DRAWING #: 0F9806

GROUP D

APPLICABLE TO:

ITEM	PART #	QTY.	DESCRIPTION	ITEM	PART #	QTY.	DESCRIPTION
1	0F9529	1	WELDMENT RADIATOR SUPPORT 2.4L	11	0F2572	1	ARM TENSIONER
2	0F2608	1	RADIATOR 598 X 568 X 49 CPL RH	12	0F5689	1	SCREW SHC SHLDR LKG M8X16LG
3	0F5263	1	V-BELT 31/64" X 57-3/8"	13	0F2862	1	SPRING TENSION CPL
4	046526	5	WASHER LOCK M10	14	0F2560	1	PULLEY V-BELT 4" FLANGED
5	059981	4	SCREW HHC M10-1.5 X 30 G10.9	15	022131	7	WASHER FLAT 3/8-M10 ZINC
6	022222	2	SCREW HHC 5/16-24 X 1-1/2 G5	16	0E2507	1	PROBE COOLANT LEVEL 3/8NPTF
7	0F5050	1	SHIELD RADIATOR C5	17	035685	4	CLAMP HOSE #28 1.32-2.25
8	042568	8	SCREW HHC M6-1.0 X 20 G8.8	18	0F2561	1	HUB FLEX PLATE
9	0F2573	1	PULLEY FAN V-GROOVE 9"	19	0C8145	8	WASHER FLEX (THIN)
10	0F4011	1	FAN COOL 22" DIA 10 BLADE LH	20	052250	2	TAPE FOAM 1 X 1 (26.75" LG)
				21	0C7043	12	DISK FLEX
				22	043790	1	BARBED EL 90 3/8 NPT X 3/8
				23	022473	16	WASHER FLAT 1/4-M6 ZINC
				24	0C8146	2	SCREW HHC 5/16-24 X 1.124
				25	022097	16	WASHER LOCK M6-1/4
				26	076749	1	TANK COOLANT RECOVERY
				27	048031C	1	CLAMP HOSE BAND 1/4
				28	031971	1	BEARING #6205 2NSE C3 E SR12 S
				29	0F4496	1	PULLEY 4.5" DIA MACHINED
				30	042911	1	SCREW HHC M10-1.5 X 30 G8.8
				31	0F2872	1	SCREW HHC 1/2-13 X 2" G8
				32	022304	2	WASHER FLAT 1/2 ZINC
				33	022195	1	WASHER LOCK 1/2
				34	022196	1	NUT HEX 1/2-13 STEEL
				35	0F8651	9	SCREW HHFC M8-1.25 X 20 W/M6
				36	045772	1	NUT HEX M10-1.5 G8 YEL CHR
				37	0F9867	1	SHAFT FAN DRIVE
				38	0F2461	1	RETAINER BEARING
				39	022145	1	WASHER FLAT 5/16-M8 ZINC
				40	022129	10	WASHER LOCK M8-5/16
				41	039414	1	SCREW HHC M8-1.25 X 35 G8.8
				42	082774	1	KEY WOODRUFF 4 X 19D
				43	0F9982	1	HOSE LOWER RADIATOR
				44	0F9781	1	HOSE UPPER RADIATOR 2.4L G1
				45	049813	8	NUT HEX M6 X 1.0 G8 YEL CHR
				46	052644	1	SPACER .5 X 1.5 X .25 STL/ZINC
				47	0C8566	8	SCREW HHFC M6-1.0 X 20 G8.8
				48	0C2454	2	SCREW THF M6-1 X 16 N WA Z/JS
				49	090283	1	CAP RADIATOR 13 PSI
				50	080713	1	BRACKET COOLANT TANK
				51	045764	1	SCREW HHTT M4-0.7 X 8 BP
				52	065852	1	SPRING CLIP HOLDER .37-.62
				53 *	069811	REF.	CAP HEX 1/4 NPT BRASS
				54	069860C	1	HOSE OIL DRAIN ASSY 21"
				55	0C7649	1	CLAMP HOSE .38-.87

* ITEM 53 IS INCLUDED WITH ITEM 64.

BEARING PRESS NOTE:
APPLY LOCTITE 620 BEARING RETAINMENT
COMPOUND TO BEARING SURFACE ON ITEM 37
PRIOR TO PRESSING ITEM 28 ONTO ITEM 37.
ALSO APPLY LOCTITE 620 BEARING RETAINMENT
COMPOUND TO THE OUTSIDE OF 28 PRIOR TO
INSTALLING ITEM 28 INTO ITEM 38.