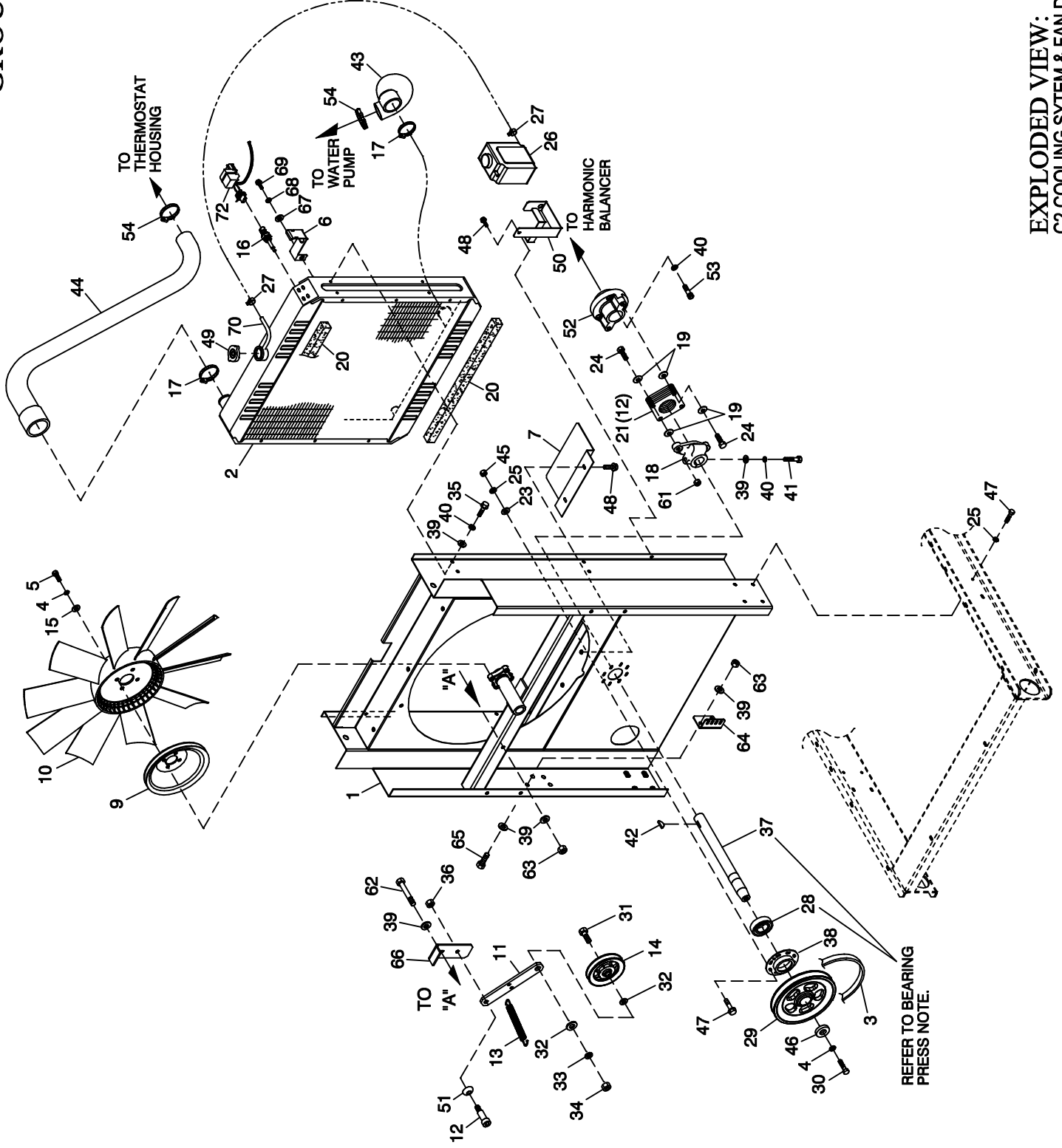


GROUP D



EXPLODED VIEW:
C2 COOLING SYTEM & FAN DRIVE
DRAWING #: 0G5854

EXPLODED VIEW: C2 COOLING SYTEM & FAN DRIVE DRAWING #: 0G5854

APPLICABLE TO:

GROUP D

ITEM	PART #	QTY.	DESCRIPTION
1	0G68030ST03	1	WELDMENT RADIATOR SUPPORT C2
2	0F2608A	1	RADIATOR 598 X 568 X 49,CPL LH
3	0E3256	1	V-BELT A58 (60IN O.C.) DDC S60
4	046526	5	WASHER LOCK M10
(1) 5	059981	4	SCREW HHC M10-1.5 X 30 G10.9
6	0F2776A	1	BRACKET, SIGNAL CONDITIONER (USED ONLY WITH QTA PRODUCT)
7	0F5050A	1	SHIELD RADIATOR C4
9	0F2573	1	PULLEY FAN V-GROOVE 9"
10	0F4011	1	FAN COOL 22" DIA 10 BLADE LH
11	0G56820ST03	1	FLAT TENSIONER ARM
12	0G2990	1	SHOULDER BOLT 3/8 X 1/2"
13	0F2862	1	SPRING TENSION CPL
14	0F2560	1	PULLEY V-BELT 4" FLANGED

ITEM	PART #	QTY.	DESCRIPTION
15	022131	4	WASHER FLAT 3/8-M10 ZINC
16	0E2507	1	PROBE COOLANT LEVEL 3/8NPTF
	0H1827	1	PROBE COOLANT LEVEL 3/8-18NPTF (USE WITH IN 72, P/N 0H1851)
17	035685	2	CLAMP HOSE #28 1.32-2.25
18	0F2561	1	HUB FLEX PLATE
19	0C8145	8	WASHER FLEX (THIN)
20	052250	2	TAPE FOAM 1 X 1 (26.75" LG)
21	0C7043	12	DISK FLEX
23	022473	8	WASHER FLAT 1/4-M6 ZINC
(1) 24	0C8146	4	SCREW HHC 5/16-24 X 1.124
25	022097	16	WASHER LOCK M6-1/4
26	076749	1	TANK COOLANT RECOVERY
(2) 27	048031C	2(REF)	CLAMP HOSE BAND 1/4
28	031971	1	BEARING #6205 2NSE C3 E SRI2 S
29	0F4028	1	PULLEY 6.5" DIA MACHINED
(1) 30	042911	1	SCREW HHC M10-1.5 X 30 G8.8
31	0F2872	1	SCREW HHC 1/2-13 X 2" G8
32	022304	2	WASHER FLAT 1/2 ZINC
33	022195	1	WASHER LOCK 1/2
34	022196	1	NUT HEX 1/2-13 STEEL
35	0F8651	8	SCREW HHFC M8-1.25 X 20 W/M6
36	070015	1	NUT HEX LOCK 5/16-18 NY INS SS
37	0F9867	1	SHAFT FAN DRIVE
38	0F2461	1	RETAINER BEARING
39	022145	15	WASHER FLAT 5/16-M8 ZINC
40	022129	12	WASHER LOCK M8-5/16
(1) 41	039287	1	SCREW HHC M8-1.25 X 45 C8.8
42	082774	1	KEY WOODRUFF 4 X 19D
43	0G5465	1	HOSE RADIATOR LOWER FRONT
44	0G5459	1	HOSE RADIATOR UPPER FRONT
45	049813	8	NUT HEX M6 X 1.0 G8 YEL CHR
46	052644	1	SPACER .5 X 1.5 X .25 STL/ZINC
47	0C8566	16	SCREW HHFC M6-1.0 X 20 G8.8
48	0C2454	3	SCREW THF M6-1 X 16 N WA Z/JS
49	090283	1	CAP RADIATOR 13 PSI
50	080713	1	BRACKET COOLANT TANK
51	0G4376	1	WASHER BELLEVILLE .75X.38X.028
52	0G5299	1	COUPLING FLEX HUB MACHINED
(1) 53	049821	3	SCREW SHC M8-1.25 X 30 G12.9
54	099502	2	CLAMP HOSE #24 B1.06-2.00
61	0C8165	2	NUT HEX LOCK 5/16-24 NY INS
62	051698	1	SCREW HHC M8-1.25 X 75 C8.8
63	049820	3	NUT HEX LOCK M8-1.25 NY INS
64	0G6793AST03	1	BRACKET TENSIONER SPRING
65	039253	2	SCREW HHC M8-1.25 X 20 C8.8
66	0G56830ST03	1	TENSIONER ARM SUPPORT BENT 90
67	022145	1	WASHER FLAT 5/16-M8 ZINC (USED ONLY WITH QTA PRODUCT)
68	022129	1	WASHER LOCK M8-5/16 (USED ONLY WITH QTA PRODUCT)
69	0F8651	1	SCREW HHFC M8-1.25X20 W/M6 (USED ONLY WITH QTA PRODUCT)
70	029032	1	HOSE 9/32ID (60" LG)
71	029333A	10	TIE WRAP UL 7.4" X .19" BLK (NOT SHOWN)
72	0H1851	1	ASSY PCB LCL SENSOR (USE WITH I/N 16, P/N 0H1827 ONLY)

(1) APPLY MEDIUM STRENGTH BLUE THREAD LOCKING FLUID TO THREADS.

(2) INCLUDED WITH I/N 26.

BEARING PRESS NOTE:

APPLY LOCTITE 620 BEARING RETAINMENT COMPOUND TO BEARING SURFACE ON ITEM 37 PRIOR TO PRESSING ITEM 28 ONTO ITEM 37.

ALSO APPLY LOCTITE 620 BEARING RETAINMENT COMPOUND TO THE OUTSIDE OF 28 PRIOR TO INSTALLING ITEM 28 INTO ITEM 38.