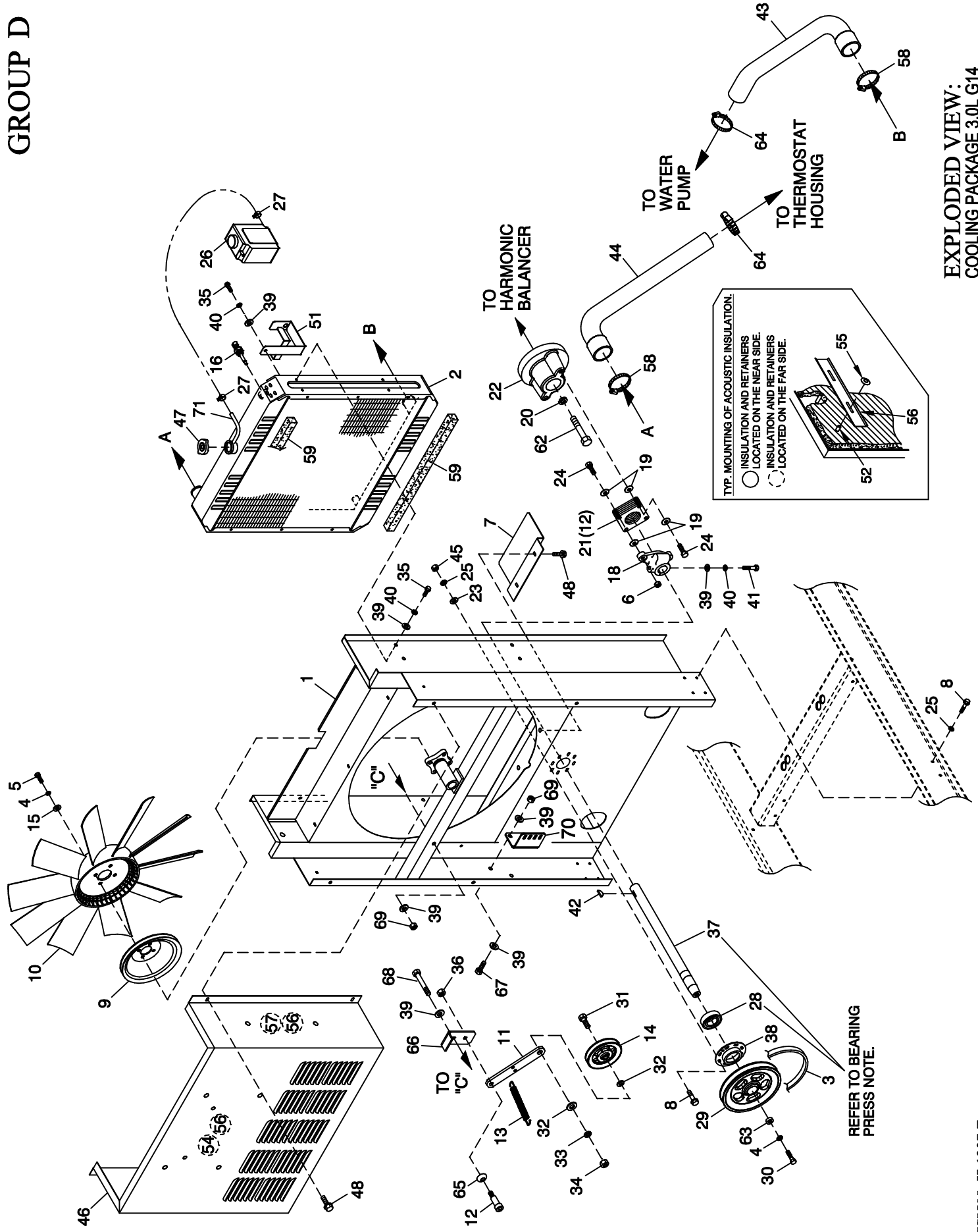


GROUP D



TYP. MOUNTING OF ACOUSTIC INSULATION:

- INSULATION AND RETAINERS LOCATED ON THE NEAR SIDE.
- INSULATION AND RETAINERS LOCATED ON THE FAR SIDE.

EXPLODED VIEW:
COOLING PACKAGE 3.0L G14
DRAWING #: 0G3657

EXPLODED VIEW: COOLING PACKAGE 3.0L G14
DRAWING #: 0G3657

GROUP D

APPLICABLE TO:

ITEM	PART #	QTY.	DESCRIPTION
1	0G68010ST03	1	WELDMENT RADIATOR SUPPORT C4
2	0F2608A	1	RADIATOR 598 X 568 X 49 CPL LH
3	0F5263	1	V-BELT 31/64" X 57-3/8"
4	046526	5	WASHER LOCK M10
5	059981	4	SCREW HHC M10-1.5 X 30 G10.9
6	0C8165	2	NUT HEX LOCK 5/16-24 NY INS
7	0F5050A	1	SHIELD RADIATOR C4
8	0C8566	16	SCREW HHFC M6-1.0 X 20 G8.8
9	0F2573	1	PULLEY FAN V-GROOVE 9"
10	0F4011	1	FAN COOL 22" DIA 10 BLADE LH

BEARING PRESS NOTE:

APPLY LOCTITE 620 BEARING RETAINMENT
 COMPOUND TO BEARING SURFACE ON ITEM 37
 PRIOR TO PRESSING ITEM 28 ONTO ITEM 37.
 ALSO APPLY LOCTITE 620 BEARING RETAINMENT
 COMPOUND TO THE OUTSIDE OF 28 PRIOR TO
 INSTALLING ITEM 28 INTO ITEM 38.

THREAD LOCKING NOTE:

APPLY MEDIUM STRENGTH BLUE THREAD
 LOCKING FLUID TO:

- I/N 24 PRIOR TO THREADING INTO I/N 22.
- I/N 62 PRIOR TO THREADING INTO
END OF CRANKSHAFT.
- I/N 5 PRIOR TO THREADING INTO FAN
DRIVE HUB
- I/N 30 PRIOR TO THREADING INTO
SHAFT FAN DRIVE.
- I/N 41 PRIOR TO THREADING INTO I/N
18.

ITEM	PART #	QTY.	DESCRIPTION
11	0G56820ST03	1	FLAT TENSIONER ARM
12	0G2990	1	SHOULDER BOLT 3/8 X 1/2"
13	0F2862	1	SPRING TENSION
14	0F2560	1	PULLEY V-BELT 4" FLANGED
15	022131	4	WASHER FLAT 3/8-M10 ZINC
16	0E2507	1	PROBE COOLANT LEVEL 3/8 NPTF
18	0F2561	1	HUB FLEX PLATE
19	0C8145	8	WASHER FLEX (THIN)
20	051769	1	WASHER LOCK M12
21	0C7043	12	DISK FLEX
22	0G1039A	1	COUPLING FLEX HUB MACHINED
23	022473	8	WASHER FLAT 1/4-M6 ZINC
24	0C8146	4	SCREW HHC 5/16-24 X 1.124
25	022097	16	WASHER LOCK M6-1/4
26	076749	1	TANK COOLANT RECOVERY
(1) 27	048031C	2(REF)	CLAMP HOSE BAND 1/4
28	031971	1	BEARING #6205 2NSE C3 E SR12 S
29	0F4032	1	PULLEY 5.5" DIA MACHINED
30	042911	1	SCREW HHC M10-1.5 X 30 G8.8
31	0F2872	1	SCREW HHC 1/2-13 X 2" G8
32	022304	2	WASHER FLAT 1/2 ZINC
33	022195	1	WASHER LOCK 1/2
34	022196	1	NUT HEX 1/2-13 STEEL
35	0F8651	9	SCREW HHFC M8-1.25 X 20 W/M6
36	070015	1	NUT HEX LOCK 5/16-18 NY INS SS
37	0F4026B	1	SHAFT FAN DRIVE C4 3.0L G14
38	0F2461	1	RETAINER BEARING
39	022145	16	WASHER FLAT 5/16-M8 ZINC
40	022129	10	WASHER LOCK M8-5/16
41	039414	1	SCREW HHC M8-1.25 X 35 G8.8
42	082774	1	KEY WOODRUFF 4 X 19D
43	0G3649	1	HOSE RADIATOR LOWER 3.0L G14
44	0G3475	1	HOSE RADIATOR UPPER 3.0L G14
45	049813	8	NUT HEX M6 X 1.0 G8 YEL CHR
46	0F2835	1	INNER DISCHARGE DUCT, C4
47	090283	1	CAP RADIATOR 13 PSI
48	0C2454	6	SCREW THF M6-1 X 16 N WA Z/JS
51	080713	1	BRACKET COOLANT TANK
52	0F3072	8	INSULATION RETAINMENT HANGER
54	0F3760B	1	INSULATION FRONT INNER DUCT
55	078115	8	WASHER SELF LOCKING DOME
56	0F3890	4	RETAINER INSULATION (450)
57	0F4051D	2	INSULATION INNER DUCT
58	035685	2	CLAMP HOSE #28 1.32-2.25
59	052250	2	TAPE FOAM 1 X 1 (26.75" LG)
62	0G5557	1	SCREW HHC M12-1.5 X 75 G8.8
63	052644	1	SPACER .5 X 1.5 X .25 STL/ZINC
64	099502	2	CLAMP HOSE #24 B1.06-2.00
65	0G4376	1	WASHER BELLEVILLE .75X.38X.028
66	0G56830ST03	1	TENSIONER ARM SUPPORT BENT 90
67	039253	2	SCREW HHC M8-1.25 X 20 C8.8
68	051698	1	SCREW HHC M8-1.25 X 75 C8.8
69	049820	3	NUT HEX LOCK M8-1.25 NY INS
70	0G67930ST03	1	BRACKET TENSIONER SPRING
71	029032	1	HOSE 9/32 ID (27"LG)

(1) INCLUDED WITH I/N 26.