

TO THERMOSTAT HOUSING

TO WATER PUMP

TO CRANKSHAFT ADAPTER

REFER TO BEARING PRESS NOTE.

EXPLODED VIEW.

PAGE 1 OF 2

EXPLODED VIEW: C2 COOLING SYTEM & FAN DRIVE DRAWING #: 0G1142

APPLICABLE TO:

GROUP D

ITEM	PART #	QTY.	DESCRIPTION
1	0G68030ST03	1	WELDMENT RADIATOR SUPPORT C2
2	0F2608	1	RADIATOR 598 X 568 X 49 CPL RH
3	0F5263	1	V-BELT 31/64" X 57-3/8"
4	046526	5	WASHER LOCK M10
(1) 5	059981	4	SCREW HHC M10-1.5 X 30 G10.9
6	0F2776A	1	BRACKET, SIGNAL CONDITIONER (USED ONLY WITH QTA PRODUCT)
7	0F5050A	1	SHIELD RADIATOR C4
9	0F2573	1	PULLEY FAN V-GROOVE 9"
10	0F4011	1	FAN COOL 22" DIA 10 BLADE LH
11	0G56820ST03	1	FLAT TENSIONER ARM
12	0G2990	1	SHOULDER BOLT 3/8 X 1/2"

ITEM	PART #	QTY.	DESCRIPTION
13	0F2862	1	SPRING TENSION CPL
14	0F2560	1	PULLEY V-BELT 4" FLANGED
15	022131	4	WASHER FLAT 3/8-M10 ZINC
16	0E2507	1	PROBE COOLANT LEVEL 3/8 NPTF (USE WITH HARNESS P/N 0G4882)
	0H1827	1	PROBE COOLANT LEVEL 3/8-18NPTF (USE WITH HARNESS P/N 0H3069)
17	035685	2	CLAMP HOSE #28 1.32-2.25
18	0F2561	1	HUB FLEX PLATE
19	0C8145	8	WASHER FLEX (THIN)
20	052250	2	TAPE FOAM 1 X 1 (26.75" LG)
21	0C7043	12	DISK FLEX
23	022473	8	WASHER FLAT 1/4-M6 ZINC
(1) 24	0C8146	4	SCREW HHC 5/16-24 X 1.124
25	022097	16	WASHER LOCK M6-1/4
26	076749	1	TANK COOLANT RECOVERY
(2) 27	048031C	2(REF)	CLAMP HOSE BAND 1/4
28	031971	1	BEARING #62052NSE C3 E SR2 S
29	0F4496	1	PULLEY 4.5" DIA MACHINED
(1) 30	042911	1	SCREW HHC M10-1.5 X 30 G8.8
31	0F2872	1	SCREW HHC 1/2-13 X 2" G8
32	022304	2	WASHER FLAT 1/2 ZINC
33	022195	1	WASHER LOCK 1/2
34	022196	1	NUT HEX 1/2-13 STEEL
35	0F8651	9	SCREW HHFC M8-1.25 X 20 W/M6
36	070015	1	NUT HEX LOCK 5/16-18 NY INS SS
37	0F9867	1	SHAFT FAN DRIVE
38	0F2461	1	RETAINER BEARING
39	022145	16	WASHER FLAT 5/16-M8 ZINC
40	022129	10	WASHER LOCK M8-5/16
(1) 41	039287	1	SCREW HHC M8-1.25 X 45 C8.8
42	082774	1	KEY WOODRUFF 4 X 19D
43	0G0795	1	HOSE LOWER RADIATOR G2
44A	0G0816	1	HOSE UPPER RADIATOR G2
44B	0H1546	1	HOSE UPPER RADIATOR G2
45	049813	8	NUT HEX M6 X 1.0 G8 YEL CHR
46	052644	1	SPACER .5 X 1.5 X .25 STL/ZINC
47	0C8566	16	SCREW HHFC M6-1.0 X 20 G8.8
48	0C2454	2	SCREW THF M6-1 X 16 N WA Z/JS
49	090283	1	CAP RADIATOR 13 PSI
50	080713	1	BRACKET COOLANT TANK
51	0G4376	1	WASHER BELLEVILLE .75X.38X.028
52	0G56830ST03	1	TENSIONER ARM SUPPORT BENT 90
53	039253	2	SCREW HHC M8-1.25 X 20 C8.8
54	051698	1	SCREW HHC M8-1.25 X 75 C8.8
55	049820	3	NUT HEX LOCK M8-1.25 NY INS
56	0G67930ST03	1	BRACKET TENSIONER SPRING
57	099502	2	CLAMP HOSE #24 B1.06-2.00
58	0C8165	2	NUT HEX LOCK 5/16-24 NY INS
59	029032	1	HOSE 9/32 ID (27" LG)
(3) 60	029333A	9	TIE WRAP UL 7.4" X .19" BLK (NOT SHOWN)
(3) 61	0H1851	1	ASSY PCB LCL SENSOR (USE WITH I/N 16, P/N 0H1827 ONLY)

BEARING PRESS NOTE:
APPLY LOCTITE 620 BEARING RETAINMENT COMPOUND TO BEARING SURFACE ON ITEM 37 PRIOR TO PRESSING ITEM 28 ONTO ITEM 37.
ALSO APPLY LOCTITE 620 BEARING RETAINMENT COMPOUND TO THE OUTSIDE OF 28 PRIOR TO INSTALLING ITEM 28 INTO ITEM 38.

(1) APPLY MEDIUM STRENGTH BLUE THREAD LOCKING FLUID TO THREADS.

(2) INCLUDED WITH I/N 26.

(3) USE WITH R-PANEL ONLY.