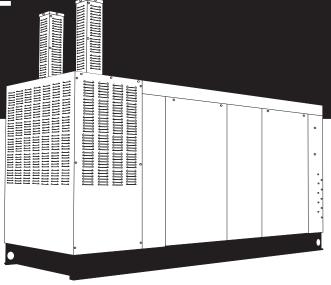
Serial Number								

QT 6.8L 100kW Models

# STATIONARY EMERGENCY GENERATOR OWNER'S MANUAL



A new standard of reliability



This manual should remain with the unit.

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## Standby Generator Sets Table of Contents



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#### **Safety Rules**

#### INTRODUCTION

Thank you for purchasing this model of the Stationary Emergency Generator set product line.

Every effort was expended to make sure that the information and instructions in this manual were both accurate and current at the time the manual was written. However, the manufacturer reserves the right to change, alter or otherwise improve this product(s) at any time without prior notice.

#### READ THIS MANUAL THOROUGHLY

If any portion of this manual is not understood, contact the nearest Authorized Service Dealer for starting, operating and servicing procedures.

Throughout this publication, and on tags and decals affixed to the generator, DANGER, WARNING, CAUTION and NOTE blocks are used to alert personnel to special instructions about a particular service or operation that may be hazardous if performed incorrectly or carelessly. Observe them carefully. Their definitions are as follows:

#### **▲** DANGER!

INDICATES A HAZARDOUS SITUATION OR ACTION WHICH, IF NOT AVOIDED, WILL RESULT IN DEATH OR SERIOUS INJURY.

#### **▲** WARNING!

Indicates a hazardous situation or action which, if not avoided, could result in death or serious injury.

#### **▲** CAUTION!

Indicates a hazardous situation or action which, if not avoided, could result in minor or moderate injury.

#### NOTE:

Notes contain additional information important to a procedure and will be found within the regular text body of this manual.

These safety warnings cannot eliminate the hazards that they indicate. Common sense and strict compliance with the special instructions while performing the action or service are essential to preventing accidents.

Four commonly used safety symbols accompany the **DANGER**, **WARNING** and **CAUTION** blocks. The type of information each indicates is as follows:



This symbol points out important safety information that, if not followed, could endanger personal safety and/or property of others.



This symbol points out potential explosion hazard.



This symbol points out potential fire hazard.

# This symbol points out potential electrical shock hazard.

The operator is responsible for proper and safe use of the equipment. The manufacturer strongly recommends that the operator read this Owner's Manual and thoroughly understand all instructions before using this equipment. The manufacturer also strongly recommends instructing other users to properly start and operate the unit. This prepares them if they need to operate the equipment in an emergency.

#### OPERATION AND MAINTENANCE

It is the operator's responsibility to perform all safety checks, to make sure that all maintenance for safe operation is performed promptly, and to have the equipment checked periodically by an Authorized Service Dealer. Normal maintenance service and replacement of parts are the responsibility of the owner/operator and, as such, are not considered defects in materials or workmanship within the terms of the warranty. Individual operating habits and usage contribute to the need for maintenance service.

Proper maintenance and care of the generator ensure a minimum number of problems and keep operating expenses at a minimum. See an Authorized Service Dealer for service aids and accessories.

Operating instructions presented in this manual assume that the generator electric system has been installed by an Authorized Service Dealer or other competent, qualified contractor. Installation of this equipment is not a "do-it-yourself" project.

#### **HOW TO OBTAIN SERVICE**

When the generator requires servicing or repairs, simply contact an Authorized Service Dealer for assistance. Service technicians are factory-trained and are capable of handling all service needs.

When contacting a dealer about parts and service, always supply the complete Model Number, Serial Number and Type Code (where applicable) from the DATA LABEL that is affixed to the unit.

#### **AUTHORIZED SERVICE DEALER LOCATION**

To locate the nearest AUTHORIZED SERVICE DEALER, please call this number:

1-800-333-1322 or locate us on the web at: www.generac.com

#### **Safety Rules**



Save These Instructions – The manufacturer suggests that these rules for safe operation be copied and posted in potential hazard areas. Safety should be stressed to all operators, potential operators, and service and repair technicians for this equipment.

Study these SAFETY RULES carefully before installing, operating or servicing this equipment. Become familiar with this Owner's Manual and with the unit. The generator can operate safely, efficiently and reliably only if it is properly installed, operated and maintained. Many accidents are caused by failing to follow simple and fundamental rules or precautions.

The manufacturer cannot anticipate every possible circumstance that might involve a hazard. The warnings in this manual, and on tags and decals affixed to the unit are, therefore, not all inclusive. If a procedure, work method or operating technique is used that the manufacturer does not specifically recommend, ensure that it is safe for others. Also make sure the procedure, work method or operating technique utilized does not render the generator unsafe.

#### **▲** DANGER!



Despite the safe design of this generator, operating this equipment imprudently, neglecting its maintenance or being careless can cause possible injury or death. Permit only responsible and capable persons to install, operate or maintain this equipment.

Potentially lethal voltages are generated by these machines. Ensure all steps are taken to render the machine safe before attempting to work on the generator.



Parts of the generator are rotating and/or hot during operation. Exercise care near running generators.

#### **GENERAL HAZARDS**

- For safety reasons, the manufacturer recommends that this
  equipment be installed, serviced and repaired by an Authorized
  Service Dealer or other competent, qualified electrician or installation technician who is familiar with applicable codes, standards
  and regulations. The operator also must comply with all such
  codes, standards and regulations.
- Installation, operation, servicing and repair of this (and related) equipment must always comply with applicable codes, standards, laws and regulations. Adhere strictly to local, state and national electrical and building codes. Comply with regulations the Occupational Safety and Health Administration (OSHA) has established. Also, ensure that the generator is installed, operated and serviced in accordance with the manufacturer's instructions and recommendations. Following installation, do nothing that might render the unit unsafe or in noncompliance with the aforementioned codes, standards, laws and regulations.

- The engine exhaust fumes contain carbon monoxide gas, which can be DEADLY. This dangerous gas, if breathed in sufficient concentrations, can cause unconsciousness or even death. For that reason, adequate ventilation must be provided. This should be considered prior to installing the generator. The unit should be positioned to direct exhaust gasses safely away from any building where people, animals, etc., will not be harmed. Any exhaust stacks that ship loose with the unit must be installed properly per the manufacturer's instruction, and in strict compliance with applicable codes and standards.
- Keep hands, feet, clothing, etc., away from drive belts, fans, and other moving or hot parts. Never remove any drive belt or fan guard while the unit is operating.
- Adequate, unobstructed flow of cooling and ventilating air is critical in any room or building housing the generator to prevent buildup of explosive gases and to ensure correct generator operation. Do not alter the installation or permit even partial blockage of ventilation provisions, as this can seriously affect safe operation of the generator.
- Keep the area around the generator clean and uncluttered.
   Remove any materials that could become hazardous.
- When working on this equipment, remain alert at all times.
   Never work on the equipment when physically or mentally fatigued.
- Inspect the generator regularly, and promptly repair or replace all worn, damaged or defective parts using only factoryapproved parts.
- Before performing any maintenance on the generator, disconnect its battery cables to prevent accidental start-up. Disconnect the cable from the battery post indicated by a NEGATIVE, NEG or (–) first. Reconnect that cable last.
- Never use the generator or any of its parts as a step. Stepping on the unit can stress and break parts, and may result in dangerous operating conditions from leaking exhaust gases, fuel leakage, oil leakage, etc.

#### **ELECTRICAL HAZARDS**

- All Stationary Emergency Generators covered by this manual produce dangerous electrical voltages and can cause fatal electrical shock. Utility power delivers extremely high and dangerous voltages to the transfer switch as well as the generator. Avoid contact with bare wires, terminals, connections, etc., on the generator as well as the transfer switch, if applicable. Ensure all appropriate covers, guards and barriers are in place before operating the generator. If work must be done around an operating unit, stand on an insulated, dry surface to reduce shock hazard.
- Do not handle any kind of electrical device while standing in water, while barefoot, or while hands or feet are wet. DANGEROUS ELECTRICAL SHOCK MAY RESULT.

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#### **Safety Rules**

- If personnel must stand on metal or concrete while installing, operating, servicing, adjusting or repairing this equipment, place insulative mats over a dry wooden platform. Work on the equipment only while standing on such insulative mats.
- The National Electrical Code (NEC) requires the frame and external electrically conductive parts of the generator to be connected to an approved earth ground. This grounding will help prevent dangerous electrical shock that might be caused by a ground fault condition in the generator or by static electricity. Never disconnect the ground wire.
- Wire gauge sizes of electrical wiring, cables and cord sets must be adequate to handle the maximum electrical current (ampacity) to which they will be subjected.
- Before installing or servicing this (and related) equipment, make sure that all power voltage supplies are positively turned off at their source. Failure to do so will result in hazardous and possibly fatal electrical shock.
- Connecting this unit to an electrical system normally supplied by an electric utility shall be by means of a transfer switch so as to isolate the generator electric system from the electric utility distribution system when the generator is operating. Failure to isolate the two electric system power sources from each other by such means will result in damage to the generator and may also result in injury or death to utility power workers due to backfeed of electrical energy.
- Stationary Emergency Generators installed with an automatic transfer switch will crank and start automatically when normal (utility) source voltage is removed or is below an acceptable preset level. To prevent such automatic start-up and possible injury to personnel, disable the generator's automatic start circuit (battery cables, etc.) before working on or around the unit. Then, place a "Do Not Operate" tag on the generator control panel and on the transfer switch.
- In case of accident caused by electric shock, immediately shut down the source of electrical power. If this is not possible, attempt to free the victim from the live conductor. AVOID DIRECT CONTACT WITH THE VICTIM. Use a nonconducting implement, such as a dry rope or board, to free the victim from the live conductor. If the victim is unconscious, apply first aid and get immediate medical help.
- Never wear jewelry when working on this equipment. Jewelry can conduct electricity resulting in electric shock, or may get caught in moving components causing injury.

#### **FIRE HAZARDS**

Keep a fire extinguisher near the generator at all times. Do NOT
use any carbon tetra-chloride type extinguisher. Its fumes are
toxic, and the liquid can deteriorate wiring insulation. Keep the
extinguisher properly charged and be familiar with its use. If
there are any questions pertaining to fire extinguishers, consult
the local fire department.

#### **EXPLOSION HAZARDS**

- Properly ventilate any room or building housing the generator to prevent build-up of explosive gas.
- Do not smoke around the generator. Wipe up any fuel or oil spills immediately. Ensure that no combustible materials are left in the generator compartment, or on or near the generator, as FIRE or EXPLOSION may result. Keep the area surrounding the generator clean and free from debris.
- These generators may operate using one of several types of fuels. All fuel types are potentially FLAMMABLE and/or EXPLOSIVE and should be handled with care. Comply with all laws regulating the storage and handling of fuels. Inspect the unit's fuel system frequently and correct any leaks immediately. Fuel supply lines must be properly installed, purged and leak tested according to applicable fuel-gas codes before placing this equipment into service.
- Diesel fuels are highly FLAMMABLE. Gaseous fluids such as natural gas and liquid propane (LP) gas are extremely EXPLOSIVE. Natural gas is lighter than air, and LP gas is heavier than air; install leak detectors accordingly.

#### **CALIFORNIA PROPOSITION 65 WARNING**

Engine exhaust and some of its constituents are known to the State of California to cause cancer, birth defects and other reproductive harm.

#### CALIFORNIA PROPOSITION 65 WARNING

This product contains or emits chemicals known to the State of California to cause cancer, birth defects and other reproductive harm.

## General Information

#### **IDENTIFICATION RECORD**

#### DATA LABEL

Every generator set has a DATA LABEL that contains important information pertinent to the generator. The data label, which can be found attached to the generator's lower connection box, lists the unit's serial number and its rated voltage, amps, wattage capacity, phase, frequency, rpm, power factor, production date, etc.

GENERATOR SET DATA MADE IN LISA
GENERATOR SET DATA MADE IN USA
MODEL SERIAL
RATED KW RATED KVA PHASE
RATED VOLTAGE RATED AMPS
POWER FACTOR HERTZ ALT RPM
ENGINE RPM PRODUCTION DATE
ALTERNATOR SUBTRANSIENT REACTANCE
ALTERNATOR TRANSIENT REACTANCE
CLASS ROTOR STATOR WINDING INSULATION AT 25°C AMBIENT
GENERAC POWER SYSTEMS, INC.
WAUKESHA, WI

#### NOTE:

For actual information related to this particular model, please refer to the Manual Drawing Listing located at the end of this manual, or to the data label affixed to the unit.

# Stationary Emergency Generator Model and Serial Number

This number is the key to numerous engineering and manufacturing details pertaining to your unit. Always supply this number when requesting service, ordering parts or seeking information.

#### **Identification Code**

Use this code to obtain important information about the generator. For example, if the code is:

M — Designates generators capable of paralleling. NOTE: Only 100kW and 150kW, 6.8L units are currently avail-

### M Q T 1 0 0 5 4 A N S N A

able for this configuration.

**QT** — Quiet Test Generator Series

**100** — kw Rating

**5.4** — Engine Size in Liters

A — Voltage Code: A = 120/240, Single-phase; G = 120/208, Three-phase; K = 277/480, Three-phase; J = 120/240, Three-phase; L = 346/600, Three-phase

**N** — Fuel: N = Natural Gas; V = Vapor Propane

**S** — Enclosure Material: A = Aluminum; S = Steel (Corrosion Resistant Aluminum Enclosure Material, Steel is Standard)

N — Emission Equipment: N = No Equipment; Y = Catalytic Converter and Air/Fuel Ratio Controller

A — Industrial Dealer Product

#### **Voltage Codes**

The identification code letter following the unit's engine size is the generator's "voltage code."

#### **Groups and Assembly Numbers**

The manual drawing listing lists the groups and corresponding assembly numbers for each unit. The assembly numbers refer to exploded view drawing numbers that are applicable to the specific generator model. These drawings are located in the back half of this manual.

#### **Equipment Description**

#### **EQUIPMENT DESCRIPTION**

This equipment is a revolving field, alternating current Stationary Emergency Generator. It is powered by a gaseous fueled engine operating at 1800 rpm for 4-pole direct drive units, 3600 rpm for 2-pole direct drive units and 2300 - 3000 rpm for quiet drive gear units. See the Specifications section for exact numbers. The unit comes complete with a sound attenuated enclosure, internally mounted muffler, control console, mainline circuit breaker, battery charger, and protective alarms as explained in the following paragraph.

All AC connections, including the power leads from the alternator, 120 volt battery charger input and control connections to the transfer switch are available in the main connection box.

The Stationary Emergency Generator incorporates the following alternator features:

- Rotor and Stator insulation class is rated as defined by NEMA MG1-32.6, NEMA MG1-1.66. The generator is self ventilated and drip-proof constructed. Refer to the Specifications section or the data label for the class ratings.
- The voltage waveform deviation, total harmonic content of the AC waveform and telephone influence factor have been evaluated and are acceptable according to NEMA MG1-32.

#### **ENGINE OIL RECOMMENDATIONS**

The unit has been filled with 5W-20 engine oil at the factory. Use a high-quality detergent oil classified "For Service SJ or SH." Detergent oils keep the engine cleaner and reduce carbon deposits. When changing the engine oil, be sure to use 5W-30 engine oil.

#### **▲** CAUTION!



Any attempt to crank or start the engine before it has been properly serviced with the recommended oil may result in an engine failure.

#### NOTE:

If not already equipped, it is strongly recommended to use the optional Cold Weather Start Kit for temperatures below 32° F. The part number for the Cold Weather Start Kit can be found in the Specifications section or by contacting an authorized dealer. The oil grade for temperatures below 32° F is 5W-30 synthetic oil.

#### **COOLANT RECOMMENDATIONS**

Use a mixture of half low silicate ethylene glycol base anti-freeze and deionized water. Cooling system capacity is listed in the specifications. Use only deionized water and only low silicate anti-freeze. If desired, add a high quality rust inhibitor to the recommended coolant mixture. When adding coolant, always add the recommended 50-50 mixture.

#### **▲** CAUTION!



Do not use any chromate base rust inhibitor with ethylene glycol base anti-freeze or chromium hydroxide ("green slime") forms and will cause overheating. Engines that have been operated with a chromate base rust inhibitor must be chemically cleaned before adding ethylene glycol base anti-freeze. Using any high silicate anti-freeze boosters or additives will also cause overheating. The manufacturer also recommends that any soluble oil inhibitor is NOT used for this equipment.

#### **▲** DANGER!



Do not remove the radiator pressure cap while the engine is hot or serious burns from boiling liquid or steam could result.



Ethylene glycol base antifreeze is poisonous.

Do not use mouth to siphon coolant from the radiator, recovery bottle or any container. Wash hands thoroughly after handling. Never store used antifreeze in an open container because animals are attracted to the smell and taste of antifreeze even though it is poisonous to them.

## **Engine Protective Devices**

#### **ENGINE PROTECTIVE DEVICES**

The Stationary Emergency Generator may be required to operate for long periods of time without an operator on hand to monitor such engine conditions as coolant temperature, oil pressure or rpm. For that reason, the engine has several devices designed to protect it against potentially damaging conditions by automatically shutting down the unit when the oil pressure is too low, the coolant temperature is too high, the coolant level is too low, or the engine is running too fast.

#### NOTE:

Engine protective switches and sensors are mentioned here for the reader's convenience. Also refer to the applicable control panel manual for additional automatic engine shutdown information.

#### **COOLANT TEMPERATURE SENSING**

An analog Water Temperature Sender (WTS) is located in the engine's cooling system. This sender is connected to the panel and allows the panel to monitor and display the temperature of the coolant system.

The WTS is a resistive device whose resistance changes based on coolant temperature. The resistance of the sender results in a voltage being developed across the sender. As the Coolant temperature increases, the resistance will decrease, causing the voltage to decrease. This changing voltage is converted to 4-20mA signal by a signal conditioner module. The corresponding 4-20mA signal is read by the control panel and displayed as the coolant temperature.

The control panel will monitor and display the coolant temperature anytime the DC input to the control panel is present.

If the temperature exceeds approximately 140° C (284° F), the engine shutdown will be initiated. The generator will automatically restart and the display will reset once the temperature has returned to an operating level.

#### LOW COOLANT LEVEL

A Low Coolant Level (LCL) sensor is placed in the generators coolant system. This sensor allows the panel to detect a Low Coolant Level condition.

The LCL is a resistive device whose resistance changes rapidly based on the presence or absence of coolant.

The resistance of the LCL results in a voltage being developed across the LCL. This voltage changes as the resistance changes. This changing voltage is converted to 4-20mA signal by a signal conditioner module. The corresponding 4-20mA signal is read by the control panel and displayed as the low coolant level.

If the level of the engine coolant drops below the level of the low coolant level sensor, the engine shutdown will be initiated.

#### OIL PRESSURE SENSING

An analog Oil Pressure Sender (OPS) is used for monitoring the engine oil pressure. This sender allows the control panel to measure and display the Engine oil pressure.

The OPS is a resistive device, whose resistance changes based on engine oil pressure. The resistance of the sender results in a voltage being developed across the sender. As the oil pressure increases, the resistance will decrease, causing the voltage to decrease. This changing voltage is converted to 4-20mA signal by a signal conditioner module. The corresponding 4-20mA signal is read by the control panel and displayed as the oil pressure.

The control panel will monitor and display oil pressure anytime the DC input to the control panel is present.

Should the oil pressure drop below the 8 psi range, the engine shutdown is initiated. The unit should not be restarted until oil is added. Turn the AUTO/OFF/ MANUAL switch to the OFF position, then back to AUTO to restart.

#### **OVERCRANK SHUTDOWN**

When the control panel receives a start signal, it initiates the programmed starting sequence. The start sequence consists of the number of crank attempts, the length of each crank attempt, and the rest time between each crank attempt. If the engine has not started by the end of the final crank attempt, an Overcrank alarm is generated, the control panel will sound the alarm and display the message "Failed to start".

#### OVERSPEED SHUTDOWN

A speed circuit controls engine cranking, start-up, operation and shutdown. Engine speed signals are delivered to the circuit board whenever the unit is running. Should the engine over speed above a safe, preset value, the circuit board initiates an automatic engine shutdown. Contact the nearest Authorized Dealer if this failure occurs.

#### RPM SENSOR LOSS SHUTDOWN

If the speed signal to the control panel is lost, engine shutdown will occur.

#### DC FUSE

This fuse is located inside of the control panel. It protects the panel wiring and components from damaging overload. Always remove this fuse before commencing work on the generator. The unit will not start or crank if the fuse is blown. Replace the fuse with one of the same size, type, and rating. (See the exploded views and parts lists at the end of this manual for replacement part number.)

#### **Fuel System**

#### **FUEL SYSTEM**

#### **FUEL REQUIREMENTS**

The Stationary Emergency Generator may be equipped with one of the following fuel systems:

- · Natural gas fuel system
- · Propane vapor (PV) fuel system
- Liquid propane (LP) fuel system

Recommended fuels should have a Btu content of at least 1,000 Btu's per cubic foot for natural gas; or at least 2,520 Btu's per cubic foot for LP gas. Ask the fuel supplier for the Btu content of the fuel.

Required fuel pressure for natural gas is 11 inches to 14 inches water column (0.4 to 0.5 psi); and for liquid propane, 11 inches to 14 inches of water column (0.4 to 0.5 psi).

#### NOTE:

Any piping used to connect the generator to the fuel supply should be of adequate size to ensure the fuel pressure NEVER drops below 11 inches water column for natural gas or 11 inches water column for liquid propane for all load ranges. The fuel supply piping shall be sized according to the installation manual using the fuel consumption requirements identified in the Specifications section of the Owner's Manual.

#### NOTE:

It is the responsibility of the installer to make sure that only the correct recommended fuel is supplied to the generator fuel system. Thereafter, the owner/operator must make certain that only the proper fuel is supplied.

#### NATURAL GAS FUEL SYSTEM

Natural gas is supplied in its vapor state. In most cases, the gas distribution company provides piping from the main gas distribution line to the standby generator site. The following information applies to natural gas fuel systems.

- Gas pressure in a building is usually regulated by national, state and local codes.
- To reduce gas pressure to a safe level before the gas enters a building, a primary regulator is needed. The natural gas supplier may or may not supply such a regulator.
- It is the responsibility of the gas supplier to make sure sufficient gas pressure is available to operate the primary regulator.
- Gas pressure at the inlet to the fuel shutoff solenoid should not exceed approximately 14 inches water column (0.5 psi).

#### PROPANE VAPOR WITHDRAWAL FUEL SYSTEM

This type of system utilizes the vapors formed above the liquid fuel in the supply tank. Approximately 10 to 20 percent of the tank capacity is needed for fuel expansion from the liquid to the vapor state. The vapor withdrawal system is generally best suited for smaller engines that require less fuel. The installer should be aware of the following:

- The natural gas and LP gas systems are similar. However, the natural gas system delivers gas at a pressure of approximately five inches water column to the carburetor.
- When ambient temperatures are low and engine fuel consumption is high, the vapor withdrawal system may not function efficiently.
- Ambient temperatures around the supply tank must be high enough to sustain adequate vaporization, or the system will not deliver the needed fuel volume.
- In addition to the cooling effects of ambient air, the vaporization process itself provides an additional cooling effect.

#### LP FUEL SYSTEM

LP is supplied as a liquid in pressure tanks. It is usually made up of propane, butane, or a mixture of the two gases. Propane tends to vaporize readily even at temperatures as low as -20° F (-29° C). However, butane reverts to its liquid state when temperatures drop below  $32^{\circ}$  F (0° C).

LP in a liquid withdrawal system must be converted to its gaseous state before it is introduced into the engine carburetor. A vaporizer-converter is generally used to accomplish this. In such a converter, heated engine coolant is ported through the converter to provide the necessary heat for conversion of the fuel from a liquid to a gaseous state.



## Standby Generator Sets Specifications



#### **SPECIFICATIONS**

<b>◆ GENERATOR</b>			
Type			
Rotor Insulation			
Stator Insulation			
Total Harmonic Distortion			
Telephone Interference Factor (TIF) Alternator Output Leads 3-phase			< 50
Bearings Coupling			
Load Capacity (Standby Rating)			
* NOTE: Generator rating and performance in accordance			
ISO3046 and DIN 6271 Standards. KW rating is based or gas.			
Excitation System		B	rushless
Generator Output Voltage/kW - 60 Hz	<u>kW</u>	<u>Amp</u>	CB Size
120/240V, 1-phase, 1.0 pf	100	417	450
120/208V, 3-phase, 0.8 pf	100	347	400
277/480V, 3-phase, 0.8 pf	100	150	
Generator Locked Rotor KVA Available @	Voltage	Dip of 3	15%
Single-phase or 208 3-phase			
480V, 3-phase			240 KVA
<b>◆ ENGINE</b>			
Make			Generac
Model			
Cylinders and Arrangement			10
Displacement			6.8 Liter
Bore			. 3.55 in.
Stroke			
Compression Ratio			
Air Intake System			
Valve Seats			
Lifter Type		h	Hydraulic
Engine Parameters			
Rated Synchronous RPM		60 l	Hz, 2300
HP at rated kW		60	Hz, 168
Exhaust System			
Exhaust Flow at Rated Output 60 Hz			888 cfm
Exhaust Temperature at Rated Output			
<b>Combustion Air Requirements</b> Flow at rated power, 60 Hz			
Governor			
Type			
Frequency Regulation			
Steady State Regulation			± 0.25%
Adjustments:		-	
Speed		S	electable

Engine Lubrication System Type of Oil Pump Oil Filter Crankcase Oil Capacity	Full Flow, Cartridge
◆ COOLING SYSTEM	
Type Water Pump Fan Speed Fan Diameter Fan Mode Air Flow (inlet air including alternator and combustion air)	
Coolant Capacity  Heat Rejection to Coolant  Maximum Operating Air Temp. on Radiato Maximum Ambient Temperature	342,000 Btu/h or60° C (150° F)
♦ FUEL SYSTEM	
Type of Fuel	Down DraftStandardStandard
Fuel Consumption - ft³/hr (Nat         Exercise       25%       50%         Cycle       Load       Load         130/52       371/149       713/287	75% 100% Load Load
* Engine is not field convertible between natural gas and p factory set for the specific fuel.	oropane. Jet size and ignition timing are
<b>◆ ELECTRICAL SYSTEM</b>	
Battery Charge Alternator Static Battery Charger Recommended Battery System Voltage	12V, 2 Amp 24F 525CCA
Voltage Regulator Type Sensing Regulation FeaturesBuilt	3-phase ± 1/4%
Power Adjustment for Ambien	t Conditions
Temperature Deration  3% for every 10° C above °C	
3% for every 1000 ft. above ft	000

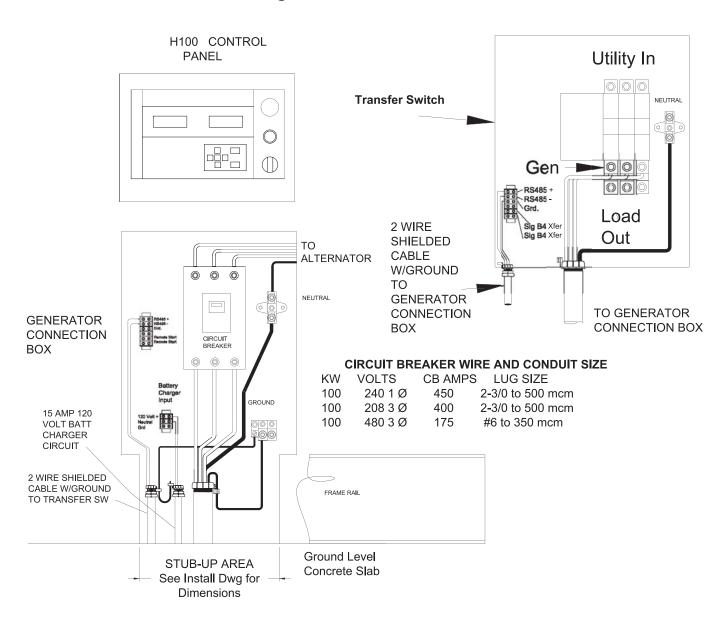
Controller ..... H-panel



# Standby Generator Sets Specifications



Figure 1 — Interconnections



#### **◆ COLD WEATHER KIT**

For cold climates, optional cold weather kit (part number 0F6148A) is recommended. The kit includes:

- Battery Warmer
- 4" Junction Box with hardware
- 700 Cold Cranking Amp Battery
- 6 qt. pack 5W-30 synthetic oil (engine)
- 1 qt. 75W90 synthetic gear oil (gear drive)



# **Standby Generator Sets Specifications**



#### **5.4L & 6.8L IGNITION DESCRIPTION**

This single-fire Ignition is intended to operate with a 10-cylinder, 6.8L engine and an 8-cylinder, 5.4L engine.

The 6.8L engine uses a 40-1 crank sensor, a magpickup CAM sensor and individual coil-on-plug coils for each spark-plug.

The 5.4L engine uses a 36-1 crank sensor, a magpick-up CAM sensor and individual coil-on-plug coils for each spark-plug.

With a single-fire ignition, each high-voltage coil output is connected to one spark plug resulting in that spark plug being fired only during the compression cycle.

# Engine Timing versus Engine Speed for the 6.8L engine is:

<u>RPM</u>	NG/LP Engine Timing (BTDC)
1800 rpm	22 degrees
3600 rpm	24 degrees

# Engine Timing versus Engine Speed for the 5.4L engine is:

<u>RPM</u>	NG/LP Engine Timing (BTDC)
1800 rpm	26 degrees
3600 rpm	26 degrees

# ◆ IGNITION POWER-UP INPUT ("56 LINE INPUT")

When battery voltage is applied to this input the ignition will power-up. For the ignition to power itself down, battery voltage must be removed from this input.

#### **◆ IGNITION ENABLE ("14 LINE INPUT")**

This input must be connected to the +12V battery for the ignition to turn-on the coils. If this input is connected to battery ground the ignition will stop firing the coils and will power down within approximately 2 seconds. In the event that an ignition fault has occurred, however, the ignition will wait 60 seconds before powering down. This allows time to view the diagnostic LED located on the ignition board.

#### NOTE:

The ignition cover does not need to be removed to see the LED.

#### ◆ IGNITION SHUTDOWN ON LOSS OF CRANK OR CAM SIGNALS

The ignition will stop firing the coils immediately following the loss of the crank signal. The ignition will stop firing the coils after approx. 3 seconds following the loss of the cam signal.

#### DIAGNOSTIC BLINK PATTERNS (RED LED LOCATED ON THE IGNITION CONTROL BOARD)

During normal ignition operation the RED LED flashes at a 0.5 sec ON and a 0.5 sec OFF rate. This is considered one (1) blink.

LED Fault Code with Priority as shown:

- No Crank Signal: LED blinks 2 times, is OFF for 3.0 seconds and then repeats
- 2. No CAM Signal: LED blinks 3 times, is OFF for 3.0 seconds and then repeats

Only one fault is displayed at a time. If multiple faults exist then the highest priority fault must be resolved prior to a lower priority fault being displayed. In the event that an ignition fault has occurred the ignition will wait 60 seconds before powering down.

#### NOTE:

The ignition cover does not need to be removed to see the LED.

#### **General Information**

# GENERATOR AC LEAD CONNECTIONS

See "Voltage Codes". This Stationary Emergency Generator may be rated at any one of five voltages, either single-phase or three-phase. The electrical wires in the unit's AC connection (lower) panel should be installed according to the number of leads and the voltage/phase required for the application. If there are any questions regarding lead connection, refer to the wiring diagrams at the back of this manual.

Voltage codes apply to the type of stator assembly installed on a particular generator.

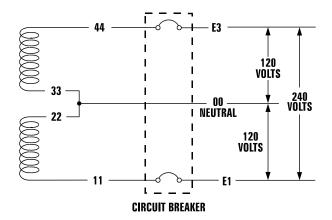
# ALTERNATOR POWER WINDING CONNECTIONS

#### FOUR-LEAD. SINGLE-PHASE STATOR

Four-lead generators are built to supply electrical loads with voltage code "A" (240V, 1-phase, 60Hz). Electrical power is produced in the stator power windings. These windings were connected at the factory to the main circuit breaker as shown in Figure 7.1.

The rated voltage between each circuit breaker terminal is 240V. The rated voltage between each circuit breaker terminal and the neutral point 00 is 120V.

Figure 7.1 — Four-lead, Single-phase Stator



#### 3-PHASE ALTERNATORS ("Y" CONFIGURATION)

The Stationary Emergency Generator is designed to supply 3-phase electrical loads. Electric power is produced in the alternator power windings. These windings were connected at the factory to the main circuit breaker with a "Y" configuration as shown in Figures 7.2, 7.3, and 7.4.

The rated voltage between circuit breaker terminals E1-E2, E1-E3 and E2-E3 is either 480V or 208V depending on the model.

The rated voltage between each circuit breaker terminal and the neutral point 00 is either 277V or 120V depending on the model.

Figure 7.2 — Stator Power Winding Connections - 3-phase, 120/208V (12 Lead)

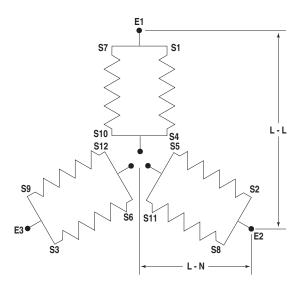
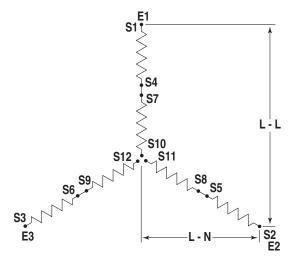


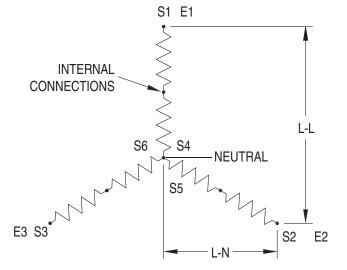
Figure 7.3 — Stator Power Winding Connections - 3-phase, 277/480V (12 Lead)



7-1

## **General Information**

Figure 7.1 — Stator Power Winding Connections - 3-phase, 346/600V (6 Lead)



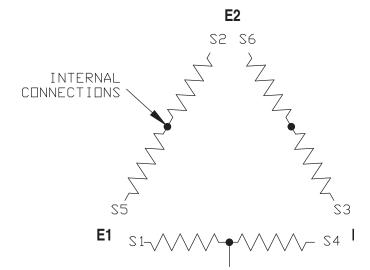
#### 3-PHASE ALTERNATORS ("DELTA" CONFIGURATION)

The Stationary Emergency Generator is designed to supply 3-phase electrical loads. Electric power is produced in the alternator power windings. These windings were connected at the factory to the main circuit breaker with a "Delta" configuration as shown in Figures 7.5.

The rated voltage between circuit breaker terminals E1-E2, E1-E3 and E2-E3 is 208V.

The rated voltage between E1 or E3 and the neutral point 00 is 120V.

Figure 7.5 — Stator Power Winding Connections - 3-phase, 120/240V (12 Lead)



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#### Installation

#### INSTALLATION

Refer to the separate "Installation Guide QT Product Line" supplied with the unit.

#### PREPARATION BEFORE START-UP

The instructions in this section assume that the Stationary Emergency Generator has been properly installed, serviced, tested, adjusted and otherwise prepared for use by a competent, qualified installation contractor. Be sure to read the "Safety Rules", as well as all other safety information in this manual, before attempting to operate this (and related) equipment.

Before starting the generator for the first time, the installer must complete the following procedures. For follow-up maintenance information and/or service intervals, please refer to the "Maintenance" section and the "Service Schedule".

#### TRANSFER SWITCH

If this generator is used to supply power to any electrical system normally powered by an electric utility, the National Electrical Code requires that a transfer switch be installed. The transfer switch prevents electrical backfeed between two different electrical systems. (For additional information, see the applicable transfer switch manual for this unit.) The transfer switch, as well as the generator and other electrical components, must be properly located and mounted in strict compliance with applicable codes, standards and regulations.

#### FUEL SYSTEM

Make sure the fuel supply system to the generator (a) delivers the correct fuel at the correct pressure and (b) is properly purged and leak tested according to code. No fuel leakage is permitted. See "Specifications" for more information.

#### GENERATOR SET LUBRICATION

Check the engine crankcase oil level before operating and add oil to the proper level – the dipstick "FULL" mark. Never operate the engine with the oil level below the dipstick "ADD" mark. See "Specifications" and "Engine Oil Recommendations".

#### NOTE:

This engine is shipped from the manufacturer with "break-in" oil. This oil should be changed after 30 hours of operation.

Check the oil level in the generator gearbox (if so equipped) prior to initial use and at the intervals indicated by the "Service Schedule." The recommended oil is SAE 90 gear lubricant.

Also, if the engine is equipped with a mechanical governor, make sure the governor is properly lubricated with clean engine oil.

#### PRIOR TO INITIAL START-UP

#### **A CAUTION!**



Prior to initially starting the generator, it must be properly prepared for use. Any attempt to crank or start the engine before it has been properly serviced with the recommended types and quantities of engine fluids (oil, coolant, fuel, etc.) may result in an engine failure.

#### **ENGINE COOLANT**

Have the engine cooling system properly filled with the recommended coolant mixture. Check the system for leaks and other problems. See "Specifications" and "Coolant" sections.

#### **BELT TENSION**

Check-the engine-fan belt tension and condition prior to placing the unit into service and at recommended intervals. Belt tension is correct when a force of approximately 22 pounds (10 kg), applied midway between pulleys, deflects the belt about 3/8- to 5/8-inch (10 to 16 mm).

#### ELECTRICAL SYSTEM

Make sure the generator is properly connected to an approved earth ground.

Make sure the generator battery is fully charged, properly installed and interconnected, and ready for use.

#### NOTE:

Battery charger must be connected to 120 VAC, 15 amp circuit to operate.

Check to ensure that there are no loose electrical connections. Restrain any loose wires to keep them clear of any moving generator set components.

# INITIAL INSPECTION FOR QT GENSET STARTUP

Inspect for the following.

- · Freight Damage.
- · Manuals present.
- Fluid Levels (Oil, coolant, battery, Gear Drive).
- · Correct fuel piping.
- Correct muffler installation for external application.
- Adequate air flow, clearances and ventilation per installation drawings and applicable codes.
- Correct AC and DC wire size, connections and grounding.
   Control and communication wiring to/from the transfer switch must be run in a separate conduit from the AC power leads.
- Battery charger connection to 120 VAC.
- Communication wires connected between transfer switch and generator (HTS only).
- · Unit secured to pad.

#### Installation

#### START-UP CHECKLIST

#### **▲ WARNING!**

**Before working on the Stationary Emergency** Generator, ensure the following:

- The AUTO/OFF/MANUAL switch is in the OFF position.
- The 120VAC supply to the battery charger is switched OFF.

#### PREPARATION FOR START-UP

- Ensure that the 120VAC circuit breaker to the battery charger is
- Remove the fuse from the the control panel. For the H-100 and R-series: Open the front door of the control box and remove the 15 Amp ATO fuse in the lower left-hand corner of the control box.
- · Connect the battery cables to the battery. Attach negative battery cable last.
- Close the 120VAC circuit breaker to the battery charger.
- Measure the voltage at the battery before and after the charger is turned on.
- · Verify all AC electrical connections are tight at the circuit breaker and transfer switch.
- Visually inspect entire area looking for loose paper, plastic wrappings, leaves, etc.
- Check all hoses clamps fittings for leaks or damage.
- Check all electrical plugs throughout the generator. Ensure each plug is seated correctly and fully inserted into its receptacle.
- Verify the AUTO/OFF/MANUAL switch is in OFF position.
- Open the valve to the engine fuel line.
- Bleed the fuel system of air. (necessary for long fuel lines).
- Open the generator main line circuit breaker.
- Connect a manometer to the gas line and record the static pressure. It must be as listed in the Specifications.
- Insert the fuse into the control panel.

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Move the AUTO/OFF/MANUAL switch to the MANUAL position. The engine should now crank and start.

- Check voltage at the generator terminals.
- For 3-phase units, check phase rotation at the transfer switch terminals. The generator phase rotation must match the utility phase rotation.
- Check for coolant, fuel, oil, and exhaust leaks.
- Close the generators main line circuit breaker.
- Turn the generator set off.
- Connect the UTILITY supply to the transfer switch.
- Set the AUTO/OFF/MANUAL switch to AUTO.
- Disconnect utility power before the transfer switch. Engine should start, transfer to load. Run at least 15 minutes on generator power. Make certain all

3-phase loads are functioning correctly (correct phase rotation).

· Reconnect Utility power

Transfer switch will transfer back to Utility and engine will shut down within the given time parameters set up for the specific transfer switch and controller.

- Install all covers, access plates and door panels.
- Put the Owners Manual in a safe and accessible place.
- Make certain the AUTO/OFF/MANUAL switch is in the AUTO position.

#### START-UP INSPECTION

When a start-up is performed by an Authorized Service Dealer, a standard three-part form titled "Start-up Inspection for Standby Power Systems" (part no. 067377), should be completed by the installation technician or engineer. See page 1-3 for information on locating the nearest Authorized Service Dealer. The installer should complete the form and disseminate copies as follows:

- White copy: Mail to Generac Warranty Department, P.O. Box 340, 211 Murphy Dr., Eagle, WI 53119-2062.
- Pink Copy: For service file of installing dealer.
- Yellow Copy: For the customer's records.

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#### **Operation**

## STATIONARY EMERGENCY GENERATOR CONTROL AND **OPERATION**

Refer to the appropriate control panel operator's manual for this

## **OPERATING UNIT WITH MANUAL** TRANSFER SWITCH

If the Stationary Emergency Generator was installed in conjunction with a transfer switch capable of manual operation only, the following procedure applies. A manually operated transfer switch is one that will not provide automatic start-up and does not include an intelligence circuit.

#### ENGINE START-UP AND TRANSFER

For additional information, refer to the applicable control panel manual for this unit, as well as any literature pertaining to the specific transfer switch.

#### ▲ DANGER!



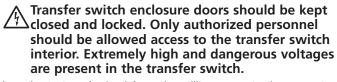
The Maintenance Disconnect Switch and the AUTO/OFF/MANUAL switches (if so equipped) must be set properly, or the generator will crank and start as soon as the utility power to the transfer switch is turned off. Refer to applicable control panel and transfer switch manuals for more information.



Do not proceed until certain that utility source voltage is available to the transfer switch and the transfer switch main contacts are set to UTILITY.



Do not attempt manual operation until all power supplies to the transfer switch have been positively turned off, or extremely dangerous possibly lethal - electrical shock will result.



In order to transfer load from the utility source to the generator, follow these directions:

- Turn OFF or disconnect the utility power circuit to the transfer switch, using the means provided (such as the utility source main line circuit breaker).
- Set the transfer handle to its UTILITY (NORMAL) position with load circuits connected to the utility power supply.
- Set the generator's main line circuit breaker to its OFF (or OPEN) position.
- · Start the generator.

#### **▲** CAUTION!



Do not crank the engine continuously for longer than 30 seconds, or the heat may damage the starter motor.

- · Let engine stabilize and warm up.
- Check all applicable instrument and gauge readings. When certain that all readings are correct, move the transfer switch manual handle to the STANDBY (or EMERGENCY STANDBY) position, i.e., load circuits supplied by the generator.
- Set the generator's main line circuit breaker to its ON (or CLOSED) position.
- · Load circuits are now powered by the generator.

#### RETRANSFER AND SHUTDOWN

For additional information, refer to the applicable control panel manual for this unit, as well as any literature pertaining to the specific transfer switch.

To transfer the load back to the utility power source and shut down the generator, follow these directions:

- Set the generator's main line circuit breaker to its OFF (or OPEN) position.
- · Manually move the transfer switch handle to its UTILITY (NORMAL) position, i.e., load circuits connected to the utility.
- Turn ON the utility power supply to the transfer switch, using the means provided (such as the utility power source main line circuit breaker).
- Let the generator run at no-load for a few minutes to stabilize internal temperatures.
- Shut down the generator.

## **OPERATING UNIT WITH AUTOMATIC** TRANSFER SWITCH

If the Stationary Emergency Generator has been installed with an automatic transfer switch, the engine may be started and stopped automatically or manually.

#### NOTE:

Refer to the applicable manual for your transfer switch and to "Transfer Switch Start Signal Connections". In addition, please note the dangers under "Engine Start-up and Transfer."

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# MAINTENANCE PERFORMED BY AUTHORIZED SERVICE DEALERS

#### **▲** WARNING!

Before working on the Stationary Emergency Generator, ensure the following:

- The AUTO/OFF/MANUAL switch is in the OFF position.
- The control panel fuse has been removed from the control box.
- The 120VAC supply to the battery charger is switched OFF.

#### **EVERY THREE MONTHS**

- 1. Check battery state of charge and condition.
- 2. Inspect and test fuel system.
- 3. Check transfer switch.
- 4. Inspect exhaust system.
- 5. Check engine ignition system.
- Check fan belts.

#### ONCE EVERY SIX MONTHS

 Test Engine Safety Devices (low oil pressure, low coolant level, high coolant temperature).

#### ONCE ANNUALLY

- 1. Test engine governor. Adjust or repair, if needed.
- 2. Clean, inspect generator.
- 3. Flush cooling system.
- 4. Clean/re-gap spark plugs or replace as necessary.

#### FIRST 30 OPERATING HOURS

1. Change engine "break-in" oil and filter.

#### FIRST 100 OPERATING HOURS

1. Change engine oil and oil filter. (After initial change, service engine oil and filter at 150 operating hours or 6 months, whichever comes first.)

#### **EVERY 500 OPERATING HOURS**

- Service air cleaner.
- 2. Check starter.
- 3. Check engine DC alternator.

#### COOLING SYSTEM

Air intake and outlet openings in the generator compartment must be open and unobstructed for continued proper operation. This includes such obstructions as high grass, weeds, brush, leaves and snow.

Without sufficient cooling and ventilating air flow, the engine/generator quickly overheats, which causes it to shut down.

#### **▲** WARNING!



The exhaust system parts from this product aget extremely hot and remains hot after shutdown. High grass, weeds, brush, leaves, etc. must remain clear of the exhaust. Such materials may ignite and burn from the heat of the exhaust system.

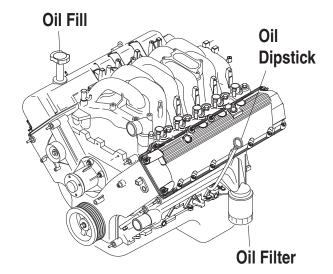
#### **CHECKING FLUID LEVELS**

#### **CHECK ENGINE OIL**

Check engine crankcase oil level (Figure 10.1) at least every 20 hours of operation, or prior to use.

- Remove oil dipstick and wipe dry with a clean, lint-free cloth.
- Install oil dipstick, then remove again.
- Oil should be between FULL and ADD marks.
- If oil level is below the dipstick ADD mark, remove oil fill cap.
   Add the recommended oil to bring oil level up to the FULL mark. DO NOT FILL ABOVE THE "FULL" MARK. See "Engine Oil Recommendations" for recommended oils.

Figure 10.1 - Oil Dipstick and Oil Fill Cap



#### **BATTERY FLUID**

Check battery electrolyte fluid at least once weekly. Fluid should cover separators in all battery cells. If fluid level is low, add distilled water to cover tops of separators. DO NOT USE TAP WATER IN BATTERY.

#### **Maintenance**

#### ENGINE COOLANT

Check coolant level in coolant recovery bottle. See the "Specifications" section.

- Add recommended coolant mixture as necessary.
- Periodically remove radiator pressure cap to make sure the coolant recovery system is functioning properly. Coolant should be at bottom of radiator filler neck. If coolant level is low, inspect gasket in radiator pressure cap. Replace cap, if necessary. To have pressure cap tested, contact an Authorized Service Dealer. Inspect cooling system and coolant recovery system for leaks.

# MAINTENANCE OWNER/ OPERATOR CAN PERFORM

#### **▲** WARNING!

Before working on the generator, ensure the following:

- The AUTO/OFF/MANUAL switch is in the OFF position.
- The 15A fuse has been removed from the control box.
- The 120VAC supply to the battery charger is switched OFF.
- · The negative battery cable has been removed.

#### CHECK ENGINE OIL LEVEL

Refer to the "Checking Fluid Levels" section.

#### CHECK BATTERY

- Check battery fluid level each week as outlined under "Check Fluid Levels".
- Check battery cables for condition, tightness, corrosion or damage. Clean, tighten or replace as necessary.

#### EXERCISE SYSTEM

Start the Stationary Emergency Generator engine at least once every seven days and let it run at least 20 minutes. For more detailed exercise information, see the respective sections in the Control Panel Technical Manual that is supplied with the unit.

#### INSPECT COOLING SYSTEM

- Inspect engine cooling system at least once each month.
- Check hoses for damage, deterioration, leaks, etc. Correct any discrepancies found.
- Check hose clamps for tightness.

#### CHECK ENGINE COOLANT LEVEL

See the "Checking Fluid Levels" section.

#### PERFORM VISUAL INSPECTION

Complete a thorough visual inspection of the entire engine-generator monthly. Look for obvious damage, loose, missing or corroded nuts, bolts and other fasteners. Look for fuel, oil or coolant leaks.

#### INSPECT EXHAUST SYSTEM

Inspect the exhaust system at least once every three months. Check all exhaust system pipes, mufflers, clamps, etc. for condition, tightness, leaks, security, damage.

#### CHECK FAN BELT

- Inspect fan belts every three months. Replace any damaged, deteriorated, worn or otherwise defective belt.
- Check fan belt tension. Thumb pressure, exerted midway between pulleys, should deflect about 3/8 to 5/8 inch. Adjust belt tension as required.
- · Check fan belt alignment.

#### INSPECT ENGINE GOVERNOR

Visually inspect electronic governor.

#### **▲** DANGER!



Do not attempt to adjust the governor. Only qualified service facilities should adjust the governor. Excessively high operating speeds are dangerous and increase the risk of personal injury. Low speeds impose a heavy load on the engine when adequate engine power is not available and may shorten engine life. Correct rated frequency and voltage are supplied only at the proper governed speed. Some connected electrical load devices may be damaged by incorrect frequency and/or voltage. Only qualified service technicians should adjust the governed speed.

#### CHANGING ENGINE OIL

#### **▲** CAUTION!



10-2

Hot oil may cause burns. Allow engine to cool before draining oil. Avoid prolonged or repeated skin exposure with used oil. Thoroughly wash exposed areas with soap.

Refer to maintenance performed by authorized service facilities for engine oil and filter change frequencies.

Drain the oil while the engine is still warm from running. This means warm up the engine, shut it down and drain immediately as follows:

- Remove OIL DRAIN HOSE from its retaining clip.
- Loosen and remove OIL DRAIN HOSE CAP. Drain oil completely into suitable container.
- When all oil has drained, install and tighten OIL DRAIN HOSE CAP, and re-install into its retaining clip.
- Turn OIL FILTER (Figure 10.2) counterclockwise and remove. Dispose of old filter.
- Apply light coating of new engine oil to seal of new oil filter.-Install FILTER and tighten by hand only. DO NOT OVERTIGHTEN.

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#### **Maintenance**

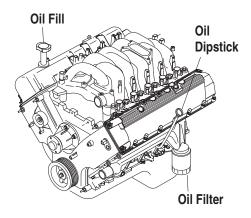
 Remove OIL FILL CAP. Add recommended oil (see SPECIFICATIONS). DO NOT FILL ABOVE THE DIPSTICK "FULL" MARK. Crankcase oil capacity is listed in the SPECIFICATIONS section.

#### **▲** CAUTION!

After refilling the crankcase with oil, always check oil level on dipstick. NEVER OPERATE ENGINE WITH OIL BELOW THE DIPSTICK "ADD" MARK.

- 7. Start engine and check for oil leaks.
- 8. Shut OFF engine and wait 10 minutes for the oil to settle down into the oil pan. Recheck oil level on dipstick. DO NOT fill above the dipstick "FULL" mark.
- 9. Dispose of used oil at a proper collection center.

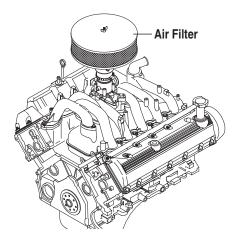
Figure 10.2 - Oil Filter



#### CHANGING THE ENGINE AIR CLEANER

To replace the engine air cleaner, remove the air cleaner cover and replace the air filter making sure it is positioned properly before reattaching the cover.

Figure 10.3 — Engine Air Filter



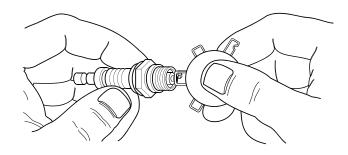
See the "Service Schedule" section for air cleaner maintenance.

#### SPARK PLUGS

Reset the spark plug gap or replace the spark plugs as necessary.

- Clean the area around the base of the spark plugs to keep dirt and debris out of the engine. Clean by scraping or washing using a wire brush and commercial solvent. Do not blast the spark plugs to clean.
- Remove the spark plugs and check the condition. Replace the spark plugs if worn or if reuse is questionable. See the "Service Schedule" section for recommended inspection.
- 3. Check the spark plug gap using a wire feeler gauge. Adjust the gap to 1.14 mm (0.045 inch) by carefully bending the ground electrode (Figure 10.4).

Figure 10.4 - Setting the Spark Plug Gap



#### **COOLANT CHANGE**

Every year, have an Authorized Service Facility drain, flush and refill the cooling system. See the "Specifications" section for cooling system recommendations.

#### **MISCELLANEOUS MAINTENANCE**

#### CLEANING THE STATIONARY EMERGENCY GENERATOR

Keep the generator as clean and as dry as possible. Dirt and moisture that accumulates on internal generator windings have an adverse effect on insulation resistance.

Periodically clean generator exterior surfaces. A soft brush may be used to loosen caked on dirt. Use a vacuum system or dry, low pressure air to remove any accumulations of dirt. The generator is housed inside an all-weather enclosure, clean the enclosure with a soft, damp cloth or sponge and water.

Once each year, have the generator cleaned and inspected by an Authorized Service Dealer. That dealer will use dry, low pressure air to clean internal windings. Parts inside the control console should be cleaned and inspected at this time as well.

Finally, have the insulation resistance of stator and rotor windings checked. If insulation resistances are excessively low, the generator may require drying.

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#### **Maintenance**

#### **BATTERY**

All lead-acid storage batteries discharge when not in use. Refer to specific instructions and warnings that accompany the battery. If such information is not available, observe the following precautions when handling a battery:

- DO NOT use jumper cables and a booster battery to crank or start the generator engine.
- DO NOT recharge a weak battery while it is installed in the generator. Remove battery from generator and recharge in a wellventilated area, away from fuel vapors, sparks, heat or flames.
- Battery electrolyte fluid is an extremely caustic sulfuric solution that can cause severe burns. DO NOT permit fluid to contact eyes, skin, clothing, painted surfaces, wiring insulation, etc. If any battery fluid is spilled, flush the affected area with clear water immediately.
- Always wear safety glasses, rubber apron and gloves when handling a battery.
- Batteries give off explosive hydrogen gas while charging. The gas can form an explosive mixture around the battery for several hours after charging. Any spark, heat or flames can ignite the gas and cause an explosion which can shatter the battery. causing blindness or other serious injury.

#### BATTERY MAINTENANCE

The battery should be inspected per the "Service Schedule" section. The following procedure should be followed for inspection:

- Inspect the battery posts and cables for tightness and corrosion. Tighten and clean as necessary.
- Check the battery fluid level of unsealed batteries and, if necessary, fill with DISTILLED WATER ONLY. DO NOT USE TAP WATER IN BATTERIES.
- Have the state of charge and condition checked. This should be done with an automotive-type battery hydrometer.

#### **▲** DANGER!

Storage batteries give off explosive hydrogen gas. This gas can form an explosive mixture around the battery for several hours after charging. The slightest spark can ignite the gas and cause an explosion. Such an explosion can shatter the battery and cause blindness or other injury. Any area that houses a storage battery must be properly ventilated. Do not allow smoking, open flame, sparks or any spark producing tools or equipment near the battery.



Battery electrolyte fluid is an extremely caustic sulfuric acid solution that can cause severe burns. Do not permit fluid to contact eyes, skin, clothing, painted surfaces, etc. Wear protective goggles, protective clothing and gloves when handling a battery. If the fluid is spilled, flush the affected area immediately with clear water.



Do not use any jumper cables or booster battery to crank and start the generator engine. If the battery has completely discharged, remove it from the generator for recharging.

#### **▲** WARNING!



Be sure the AUTO/OFF/MANUAL switch is set to the OFF position before connecting the battery cables. If the switch is set to AUTO or MANUAL, the generator can crank and start as soon as the battery cables are connected.



Be sure the 120VAC power supply to the battery is turned OFF, or sparking may occur at the battery posts as the cables are attached and cause an explosion.

#### BATTERY REPLACEMENT

When replacing batteries, use the same number and the type of battery that was supplied with the unit, and is listed in the parts list in the back of this manual.

#### NOTE:

The BCI number should be located directly on the battery.

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#### SERVICE SCHEDULE

#### <u> 22 KW - 150 KW GASEOUS STATIONARY EMERGENCY GENERATOR</u>

The following is a recommended maintenance schedule for Gaseous Stationary Emergency Generator sets from 22kW to 150 kW in size. The established intervals in the schedule are the maximum recommended when the unit is used in an average service application. They will need to be decreased (performed more frequently) if the unit is used in a severe application. Use calendar time, from the previous maintenance interval to determine the next required maintenance interval.

#### Service Maintenance Interval Information:

The various service maintenance intervals are designated by interval numbers as follows:

1 An early inspection of the generator set to insure it is ready to operate when required and to identify any potential problem areas.

#### **▲** CAUTION!

This inspection may be performed by the end user providing the following safety steps are taken to prevent the engine from starting automatically without warning:

To prevent injury, perform the following steps in the order indicated before starting any maintenance:

- Disable the generator set from starting and/or connecting to the load by setting the control panel Auto/Off/Manual switch to the "OFF" position.
- Remove the 15 amp control panel fuse.
- Turn off the battery charger.\*
- Remove the negative battery cable.

#### **▲** CAUTION!

\* The battery charger must be turned off BEFORE removing the battery cable to prevent an over current condition from burning out sensitive control panel components and circuits.

Following all maintenance, reverse these steps to insure the unit is returned to standby setup for normal operation when required.

2 A wear-in service inspection of the generator set to insure it is ready to operate and carry the load when required, and to identify any potential problem areas.

Performed ONLY ONCE following the first three months or the first 30 hours of operation after purchase of the unit.

This inspection contains some maintenance tasks which require special tools, equipment, and/or knowledge to accomplish and should be performed only by a Service Dealer.

3 An operational inspection of the generator set to insure it is ready to operate and carry the load when required, and to identify any potential problem areas.

Performed semi-annually or following each 50 hours of operation of the unit.

This inspection contains some maintenance tasks which require special tools, equipment, and/or knowledge to accomplish and should be performed only by a Service Dealer.

4 A mid-level inspection of the generator set to insure it is ready to operate and carry the load when required, and to identify any potential problem areas.

Performed annually or following each 100 hours of operation of the unit.

This inspection contains some maintenance tasks which require special tools, equipment, and/or knowledge to accomplish and should be performed only by a Service Dealer.

5 A comprehensive inspection of the generator set to insure it is properly serviced and ready to operate and carry the load when required, and to identify any potential problem areas.

Performed annually or following each 250 hours of operation of the unit.

This inspection contains some maintenance tasks which require special tools, equipment, and/or knowledge to accomplish and should be performed only by a Service Dealer.

Maintenance	Level 1		Level 2		Level 3		Level 4		Level 5	
Tasks	Recom- mended to be done monthly/ 10 hrs.	Task Comp. (Date- Initials)	Required to be done 3 months/ Break-in 30 hrs.	Task Comp. (Date- Initials)	Required to be done Semi- annually/ 50 hrs.	Task Comp. (Date- Initials)	Required to be done Annually/ 100 hrs.	Task Comp. (Date- Initials)	Required to be done Bi- annually/ 250 hrs.	Task Comp. (Date- Initials)
Disable the unit from operating per the first page warning.	0		0		0		0		0	
Check the engine     oil level. Adjust     as necessary.	0		0		0		0		0	
Check the engine coolant level.     Adjust as necessary.	0		0		0		0		0	
Check the engine coolant thermal protection level.     Correct as necessary.							0		0	
5. Check the natural gas delivery system for leaks and correct pressure on gas engine driven units. Tighten connections as necessary.	0		0		0		0		0	
6. Check the air inlets and outlets of the enclosure and radiator for debris. Clean as necessary.			0		0		0		0	
7. Check the battery electrolyte level and specific gravity if accessible. Adjust as necessary.	0		0		0		0		0	
8. Check the battery posts, cables, and charger for loose connections, corrosion, and proper operation. Correct as necessary.	0		0		0		0		0	
9. Check the unit wiring for loose connections, corrosion, and damage. Correct as necessary.	0		0		0		0		0	

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Maintenance	Level 1		Level 2		Level 3		Level 4		Level5	
Tasks	Recom-	Task	Required	Task	Required	Task		Task	Required	Task
	mended	Comp.	to be done	Comp.	to be done	Comp.	Required	Comp.	to be done	Comp.
	to be done	(Date-	3 months/	(Date-	Semi-	(Date-	to be done	(Date-	Bi-	(Date-
	monthly/	Initials)	Break-in	Initials)	annually/	Initials)	Annually/	Initials)	annually/	Initials)
10. Check the engine	10 hrs.		30 hrs.		50 hrs.		100 hrs.		250 hrs.	
accessory drive										
belts and fan										
coupling device										
if equipped for										
correct tension,										
wear, weather										
cracking, and										
damage. Replace										
as necessary.  11. Check the engine										
valve clearance/										
lash. Adjust as										
necessary.**						<u></u>				
<ol><li>12. Visually inspect</li></ol>										
the unit looking										
for leaks, wear or										
damage, loose connections or										
components, and										
corrosion. Correct										
as necessary.										
13. Test the engine										
and transfer										
switch safety										
devices. Correct										
and/or adjust as										
necessary.  14. Initiate an										
automatic start										
and transfer of										
the unit to site										
load and exercise										
it for at least 1										
hour looking for										
leaks, loose										
connections or										
components, and abnormal										
operating										
conditions.							1			
Correct as										
necessary.										
15. Replace the										
engine							1			
accessory										
drive belts.  16. Check gearbox						<del>                                     </del>				
oil level (if										
equipped).										
17. Change gearbox									0	
oil (if equipped).										
** Not required for en	ngines equipp	ed with h	nydraulic lifter	s. See th	e "Specificati	on" section	on for lifter typ	e.		

Maintananaa	Lovol 1		Lovel 2		Lovel 2	<u> </u>	Lovol 4		LovolE	
Maintenance	Level 1		Level 2		Level 3		Level 4		Level5	
Tasks	Recom-	Task	Required	Task	Required	Task		Task	Required	Task
	mended	Comp.	to be done	Comp.	to be done	Comp.	Required	Comp.	to be done	Comp.
	to be done	(Date- Initials)	3 months/ Break-in	(Date- Initials)	Semi-	(Date- Initials)	to be done Annually/	(Date- Initials)	Bi-	(Date- Initials)
	monthly/ 10 hrs.	II IIIIIais)	30 hrs.	IIIIIIais)	annually/ 50 hrs.	II IIIIIais)	100 hrs.	IIIIIIais)	annually/ 250 hrs.	II IIIIIais)
18. Start and	10 1113.		30 1113.		50 1113.		100 1113.		250 1113.	
exercise the unit										
at full rated load										
(use a load bank										
if the site load is										
not enough) for										
at least 2 hours										
looking for leaks,										
loose connections or										
connections of components, and										
abnormal										
operating										
conditions.										
Correct as										
necessary.										
19. Perform an										
engine oil										
analysis (send a										
sample to a lab										
for results).										
Change the										
engine oil and filters if the										
analysis results										
indicate this is										
required.										
20. Change the										
engine oil.										
21. Replace the			0				0			
engine oil filter(s).										
22. Replace engine										
spark plugs.										
Clean and re-gap or replace as										
necessary.										
23. Replace the										
engine air										
filter(s).										
24. Perform a 5										
minute no-load										
operational run										
of the unit										
looking for any										
post service problems.										
25. Return the unit										
to standby setup										
for operation										
when required.										
						•		•	•	

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# **Troubleshooting**

# TROUBLESHOOTING GUIDE

<u>PROBLEM</u>	CAUSE	CORRECTION
Engine won't crank.	1. 15 amp fuse blown.	1. Replace fuse.
	2. Loose or corroded or defective	2. Tighten, clean or replace
	battery cables.	battery cables as necessary.
	3. Defective starter contactor.	3. Replace contactor.*
	4. Defective starter motor.	4. Replace starter motor.*
	<ol><li>Dead or Defective Battery.</li></ol>	5. Remove, change or replace battery.
	6. 5 amp fuse blown.	6. Replace fuse.*
Engine cranks but won't start	1. Out of fuel.	1. Replenish fuel.
	2. Fuel solenoid (FS) is defective	2. Replace solenoid.*
	<ol><li>Open Wire #14A from Engine Control circuit board.</li></ol>	3. Reconnect wire.
	4. Spark plugs defective.	4. Clean, regap or replace plugs.
	5. Door on tank not closed.	5. Close door on tank.
Engine starts hard, runs rough.	Flame arrestor (air cleaner) plugged or damaged.	1. Clean or replace as needed.
	2. Plugged fuel line.	2. Unclog fuel line.
	3. Defective spark plugs.	3. Clean, regap or replace plugs.
	4. Fuel pressure incorrect.	<ol> <li>Confirm fuel pressure to regulator is as recommended in SPECIFICATIONS.</li> </ol>
Engine starts then shuts down.	1. Engine oil level is low.	1. Check oil and add oil as needed.
	<ol><li>Engine is overheated.</li></ol>	<ol><li>Check cooling system for leaks.</li></ol>
	<ol><li>Defective Low Oil Pressure Switch</li></ol>	3. Replace switch.*
	4. Defective Coolant Temperature Switch	4. Replace switch.*
	5. Defective Control Module circuit board.	<ol><li>Replace board.*</li></ol>
	6. Coolant Level is Low.	6. Repair leak - Add coolant.
	7. Defective Low Coolant Level Switch	7. Replace Switch.*
AUTO/OFF/MANUAL Switch at OFF,	1. Defective AUTO/OFF/MANUAL switch	1. Replace switch.*
engine continues to run	<ol><li>Open/disconnected wire #15A between AUTO/OFF/MANUAL switch and Control Module circuit board.</li></ol>	2. Reconnect/close wire.
	3. Defective Control Module circuit board	3. Replace board.*
No AC output from generator.	Check main line circuit breaker.	1. Reset to ON or CLOSED.
	2. Check circuit breaker & fuses.	2. Reset and replace, if necessary.
	3. Transfer switch set to NORMAL position	3. Set to GENERATOR position.
	4. Generator internal failure.	4. *
	5. Thermal circuit breaker open.	5. Auto-reset - Wait 5 min. and attempt restart.

<sup>\*</sup>Contact the nearest Authorized Dealer for assistance.

# Notes

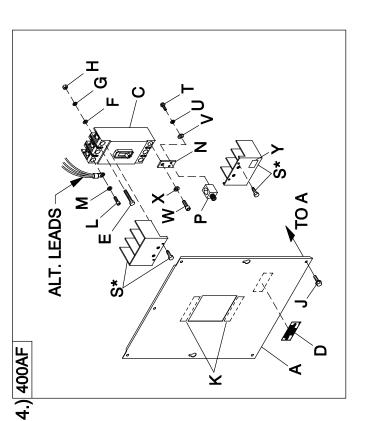
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REVISION: H-5277-N DATE: 11/18/09

**APPLICABLE TO:** 

## **GROUP** A

ITEM	PART#	QTY.	DESCRIPTION	ITEM	PART#	QTY.	DESCRIPTION
1	0F2885	1	PANEL CB CONN BOX				
2	0F2883	1	STAND RH CONTROL				
	0F9637 (4)	1	STAND RH CONTROL, TWO HOLE (FOR 5.4L 100KW &	1.)		UL CIR	CUIT BREAKER (FD)
			4.6L 80KW 1PHASE)	Α	0F2887	1	COVER FD FRM CB
3	0F3685	1	STAND LH CONTROL C5 GRBX	С	0D5572	REF	CB 0150A 3P 600V S FD6 LL
4	023484N	1	BUSHING SNAP SB-2.5-31		0D5573	REF	CB 0175A 3P 600V S FD6 LL
	023484N	2	BUSHING SNAP SB-2.5-31 (FOR 5.4L 100KW & 4.6L		0D5575	REF	CB 0225A 3P 600V S FD6 LL
			80KW 1PHASE)		0D5576	REF	CB 0250A 3P 600V S FD6 LL
5	0F4677	1	ASSY PCB INTERFACE 1PH 240V	D	0F0199	1	INSULATOR CB FD FRAME 30MIL
	067617030A	-	INTERFACE 3PHS 416/480V	E	065960	4	SCREW SHC 1/4-20 X 4 G8.8 NZ
	067617030B	-	INTERFACE 3PHS 208/240V	F	022473	4	WASHER FLAT 1/4-M6 ZINC
6	043180	4	WASHER FLAT M4	G	022097	4	WASHER LOCK M6-1/4
7	022264	4	WASHER LOCK #8-M4	Н	022127	4	NUT HEX 1/4-20 STEEL
8	0C3990	4	SCREW PHTT M4-0.7 X 10 ZYC	J	0C2454	4	SCREW THF M6-1 X 16 N WA Z/JS
(1) 9	057701	REF.	BLOCK TERM 20A 8 X 6 X 1100V	K	029289	1	TAPE ELEC 1/2 FOAM (AS REQ'D)
10	022155	2	WASHER LOCK #6	L	0F1733	1	DECAL CUSTOMER CONNECT INSIDE
11	0C2428	2	SCREW PHTT #6-32 X 1/2 ZYC				
12	0F3618	1	DECAL CPL CUST CONN H CTRL	2.)		UL CIR	CUIT BREAKER (JD+LD)
13	0A9457	1	DECAL NEUTRAL	Á	0F2721	1	COVER CIR BRKR JD/LD
14	057073	2	JUNCTION BLOCK 3/8-16	С	0D5577	REF	CB 0300A 3P 600V S JD6 LL
(2) 15	0D5466	REF.	BUS BAR NEUTRAL BLOCK 390		0D5578	REF	CB 0350A 3P 600V S JD6 LL
(2) 16	0A7822	REF.	LUG SLDLSS 600/250-1/0 X 1/4-28		0D5579	REF	CB 0400A 3P 600V S JD6 LL
17	022237	4	WASHER LOCK 3/8		0D5581	REF	CB 0600A 3P 600V S LD6
18	022241	4	NUT HEX 3/8-16 STEEL		0D5585	REF	CB 0450A 3P 600V S LD6 LL
19	049226	6	WASHER LOCK M5	D	0F2353	2	INSULATOR CIRCUIT BR. JD/LD
20	0C2266	6	SCREW PHTT M5-0.8 X 16 ZYC	E	022770	4	SCREW RHM 1/4-20 X 3
21	0C2454	10	SCREW THF M6-1 X 16 N WA Z/JS	F	022473	4	WASHER FLAT 1/4-M6 ZINC
22	042568	4	SCREW HHC M6-1.0 X 20 G8.8	Ğ	022097	4	WASHER LOCK M6-1/4
23	022473	12	WASHER FLAT 1/4-M6 ZINC	H	022127	4	NUT HEX 1/4-20 STEEL
24	022097	8	WASHER LOCK M6-1/4	j	0C2454	7	SCREW THF M6-1 X 16 N WA Z/JS
25	049813	4	NUT HEX M6 X 1.0 G8 YEL CHR	ĸ	029289	1	TAPE ELEC 1/2 FOAM (AS REQ'D)
(1) 26	0D4698	1	BLOCK TERM 20A 6 X 3 X 1100V	Ĺ	0F1733	1	DECAL CUSTOMER CONNECT INSIDE
27	0F4464	1	DECAL CUST CONN 120V UTILITY	_		•	
28	025433	i	LUG SLDLSS #6-14 X 13/64 CU				
29	024469	i	SCREW HHTT #10-32 X 3/8 CZ			(1) ITEN	I INCLUDED WITH HARNESS.
30	067210A	i	DECAL GROUND LUG			(.,	in indeaded with the analog.
31	0D6029	4	SCREW HHTT M6-1.0 X 16 ZYC			(2) ITEN	I INCLUDED WITH 0D5464B.
32	051713	2	WASHER FLAT M5			(2) 11 = 11	INCCODED WITH ODGFOFD.
33	081008	1	GROMMET 1.25 X .25 X .75			(3) ITEN	I IS PART OF 9R.
34	077043J	3	CONDUIT FLEX 2.0" ID			(0) 11 = 11	IN TAKE OF SIC.
04	077043J	4	CONDUIT FLEX 2.0" ID (FOR 5.4L 100KW & 4.6L 80KW			(4) ROI	UTE ONE SET (11, 22, 33, 44) THROUGH ONE HOLE; AND
	0110430	7	1 PHASE)				THE SECOND SET (11, 22, 33, 44) THROUGH THE OTHER
35	0F6156	1	PLATE WIRE SNGL GALV			HOLE.	THE SECOND SET (11, 22, 33, 44) THROUGH THE STHEK
36	029289	i	TAPE ELEC 1/2 FOAM (AS REQ'D)			HOLL.	
(3) 37	0F8656	REF	ASSY PCB 4.6L IGNITION MODULE				
(3) 31	0F3113	REF	ASSY PCB 4.5E IGNTHON MODULE (4.6L G3, 5.4L G3				
	013113	KEF	& 6.8L G3)				
	0H0029	1					
	0110029	'	ASSY PCB HSB CTRL IGN MODULE (6.8L G3 100KW	1			
20	047444	4	N/G & L/P EMISSIONS)	1			
38	047411	4	SCREW HHC M6-1.0 X 16 G8.8	1			
39	036943	2	SCREW PPHM #10/32 X 2	1			
40	023897	2	WASHER FLAT #10 ZINC	1			
41	022152	2	WASHER LOCK #10	1			
42	022158	2	NUT HEX #10-32 STEEL				



EXPLODED VIEW: CPL C5 H CONTROL CB CONNECTION DRAWING #: 0F3393D

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APPLICABLE TO:

# GROUP A

ITEM	PART#	QTY.	DESCRIPTION	ITEM	PART#	QTY.	DESCRIPTION	
3.)			UL CIRCUIT BREAKER (225AF)	- <sub> </sub>				
A	0F4173	1	COVER CB C5 225AF	5.)			UL CIRCUIT BREAKER (800AF)	
С	0F4165\$	REF	CIRCUIT BREAKERS 200A FRAME	A	0F4176	1	COVER CB C5 800AF	
D	0F4186	1	COVER CB DISH 225AF	С	0F4167\$	REF	CIRCUIT BREAKERS 800A FRAME	
E	036261	4	RIVET POP .125 X .275 SS	D	0F8433	2	INSULATOR CB 800AF	
F	053640	4	SCREW RHM #8-32 X 3-1/4	E	024196	4	SCREW RHM 1/4-20 X 3-1/2	
G	038150	4	WASHER FLAT #8 ZINC	F	022473	4	WASHER FLAT 1/4-M6 ZINC	
Н	022264	4	WASHER LOCK #8-M4	G	022097	4	WASHER LOCK M6-1/4	
J	022471	4	NUT HEX #8-32 STEEL	Н	022127	4	NUT HEX 1/4-20 STEEL	
K	029289	2	TAPE ELEC 1/2 FOAM	J 0C2454 7 SCREW THF M6-1X16 N WA Z/JS		SCREW THF M6-1X16 N WA Z/JS		
L	0F1733	1	DECAL CUSTOMER CONNECT INSIDE	K	K 029289 2 TAPE ELEC 1/2 F		TAPE ELEC 1/2 FOAM	
M	022129	9	WASHER LOCK M8-5/16	L	060619 2/3 SCRE		SCREW SHC M10-1.50 X 40 G12.9	
N	0F8432	1	INSULATOR CB 225AF	M	022131	2/3	WASHER FLAT 3/8-M10 ZINC	
Р	0C2454	7	SCREW THF M6-1 X 16 N WA Z/JS	N	022237	2/3	WASHER LOCK 3/8	
R	0F8451	3	LUG SLDLSS 300 MCM-6 AL/CU	P	045772	2/3	NUT HEX M10-1.5 G8 YEL CHR	
S	049897	6	SCREW SHC M8-1.25 X 20 G8	R	0F9721	2/3	LUG SLDLSS 3/0-400X3 MCM AL/CU	
T	022145	6	WASHER FLAT 5/16-M8 ZINC	S	0D2157	4/6	SCREW SHC M6-1.0 X 50 G8.8	
U	045771	3	NUT HEX M8-1.25 G8 CLEAR ZINC	T	0F1733	1	DECAL CUSTOMER CONNECT INSIDE	
V	0F8843	3	BUS BAR 200A LUG ADAPTOR	(1) U	W/CB	2	TERM COVER VITZROTECH 400AF CB	
(1) W	W/CB	2	TERMINAL COVER CB	V	0G3259	1	DECAL TERMINAL SHOCK HZD BI	
X	0G3259	1	DECAL TERMINAL SHOCK HZD BI	W	022097	4/6	WASHER LOCK M6-1/4	
Υ	058306	3	SCREW SHC M8-1.25 X 25 G12.9					
				6.)			NEUTRAL BLOCK 390 / 200-400A	
4.)			UL CIRCUIT BREAKER (400AF)	Α	0D5466	2	BUS BAR NEUTRAL BLOCK 390	
Α	0F4175	1	COVER CB C5 400AF	В	039287	1	SCREW HHC M8-1.25 X 45 G8.8 FT	
С	0F4166\$	REF	CIRCUIT BREAKERS 400A FRAME	С	022145	1	WASHER FLAT 5/16-M8 ZINC	
D	0F1733	1	DECAL CUSTOMER CONNECT INSIDE	D	022129	1	WASHER LOCK M8-5/16	
E	042419	4	SCREW RHM 10-32 X 4	E	045771	1	NUT HEX M8-1.25 G8 YEL CHR	
F	023897	4	WASHER FLAT #10 ZINC	F	045335	2	SCREW HHC 1/4-28 X 3/4 G5	
G	022152	4	WASHER LOCK #10	G	022097	2	WASHER LOCK M6-1/4	
Н	022158	4	NUT HEX #10-32 STEEL	Н	0A7822	.7822 1 LUG SLDLSS 600/250-1/0X1/4-28		
J	0C2454	7	SCREW THF M6-1 X 16 N WA Z/JS					
K	029289	1	TAPE ELEC 1/2 FOAM				DWARE FOR MTG. CB TERMINAL COVERS IS SUPPLIED	
(2) L	052647	2/3	SCREW SHC M10-1.5 X 25 G12.9			WITI	I CIRCUIT BREAKERS.	
(2) M	046526	2/3	WASHER LOCK M10					
N	W/CB	3	BUS BAR CB ADAPTER 225-400 A			(2) 2/3 C	TY. 2POLE & 3 POLE CB.	
P	0A7822	3	LUG SLDLSS 600/250-1/0 X 1/4-28					
R	022131	3	WASHER FLAT 3/8-M10 ZINC					
(1) S	W/CB	2	TERM COVER CB					
T	023334	6	SCREW HHC 1/4-28 X 1/2 G5					
U	022097	6	WASHER LOCK M6-1/4					
V	022473	6	WASHER FLAT 1/4-M6 ZINC					
(2) W	W/CB	2/3	SCREW SHC M10-1.5 X 25 G12.9	1				
(2) X	W/CB	2/3	WASHER LOCK M10					
Y	0G3259	1	DECAL TERMINAL SHOCK HZD BI					
				1				

REVISION: H-5277-N DATE: 11/18/09 APPLICABLE TO:

ITEM	PART#	QTY.	DESCRIPTION	
6)			UL CIRCUIT BREAKER (JG)	
Á	0H5870	1	COVER CB E JG FRAME C5	
С	0H5580	REF	CB 0250 3P 600V E JG LL	
E	022770	4	SCREW RHM 1/4-20 X 3	
F	022473	4	WASHER FLAT 1/4-M6 ZINC	
G	022097	4	WASHER LOCK M6-1/4	
H	022127	2	NUT HEX 1/4-20 STEEL	
J K	0C2454 029289	7 1	SCREW THF M6-1 X 16 N WA Z/JS TAPE ELEC 1/2 FOAM	
L L	029269	6	WASHER FLAT 5/16-M8 ZINC	
М	022129	3	WASHER LOCK M8-5/16	
N.	045771	3	NUT HEX M8-1.25 G8 CLEAR ZINC	
P	043107	3	SCREW HHC M8-1.25 X 25 C8.8	
Q	0H5576A	1	INSULATOR CB E 3P JG	
7)		_	UL CIRCUIT BREAKER (KG)	
A	0H5871	1	COVER CB E KG FRAME C5	
С	0H5583	REF	CB 0350 3P 600V E KG LL	
-	0H5584	REF 4	CB 0400 3P 600V E KG LL	
E H	0D2157 0D3700	4	SCREW SHC M6-1.0 X 50 C8.8 NUT FLANGE M6-1.0 NYLOK	
J	0C2454	7	SCREW THF M6-1 X 16 N WA Z/JS	
ĸ	029289	1	TAPE ELEC 1/2 FOAM	
Ĺ	022145	6	WASHER FLAT 5/16-M8 ZINC	
M	022129	3	WASHER LOCK M8-5/16	
N	045771	3	NUT HEX M8-1.25 G8 CLEAR ZINC	
P	043107	3	SCREW HHC M8-1.25 X 25 C8.8	
Q	0H5581A	1	INSULATOR CB E 3P KG	
8)	054472	4	UL CIRCUIT BREAKER (3P FG)	
A C	0F4173 0H5492	1 REF	COVER CB G 225AF C5 CB 0150 3P 480V E FG LL	
C	0H5492 0H5493	REF	CB 0130 3P 460V E FG LL CB 0175 3P 480V E FG LL	
	0H5495	REF	CB 0225 3P 480V E FG LL	
E	0H5721	4	SCREW PPHM #8-32 X 1-3/4 ZINC	
F	038150	4	WASHER FLAT #8 ZINC	
Ğ	022264	4	WASHER LOCK #8-M4	
Н	022471	4	NUT HEX #8-32 STEEL	
J	0C2454	7	SCREW THF M6-1 X 16 N WA Z/JS	
K	029289	1	TAPE ELEC 1/2 FOAM	
L	023897	6	WASHER FLAT #10 ZINC	
M	049226	3	WASHER LOCK M5	
N	051716	3	NUT HEX M5-0.8 G8 CLEAR ZINC	
P Q	052619 0H4698A	3 1	SCREW HHC M5-0.8 X 20 G8.8 INSULATOR CB 3P E TYPE CC/FG	
Q R	0H5560	1	COVER CB DISH 3P E FD	
S	036261	4	RIVET POP .125 X .275 SS	
J	000201	•	Tave To The Alexander	
9)			UL CIRCUIT BREAKER (LG)	
Α	0H5872	1	COVER CB E LG FRAME C5	
С	0H5673	REF	CB 0450A 3P 600V E LG LL	
	0H5674	REF	CB 0500A 3P 600V E LG LL	
_	0H5675	REF	CB 0600A 3P 600V E LG LL	
E	0D2157	4	SCREW SHC M6-1.0 X 50 C8.8	
H	0D3700	4	NUT FLANGE M6-1.0 NYLOK	
J K	0C2454 029289	7 1	SCREW THF M6-1 X 16 N WA Z/JS TAPE ELEC 1/2 FOAM	
r L	029269	6	WASHER FLAT 5/16-M8 ZINC	
M	022129	3	WASHER FLAT 3/10-Mile ZINC	
N.	045771	3	NUT HEX M8-1.25 G8 CLEAR ZINC	
P	043107	3	SCREW HHC M8-1.25 X 25 C8.8	
Q	0H5672A	1	INSULATOR CB E 3P LG	

REVISION: H-5277-N DATE: 11/18/09

IS MADE WITH RING GEAR, THEN BACK OFF 1/2 TO 3/4 TURN AND TIGHTEN NUT. CAUTION:

DO NOT ROTATE ENGINE DURING THIS ADJUSTMENT.

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22

EXPLODED VIEW:
ALTNTR 6.8L 100 & 130KW CPL BRUSHLESS G/B
DRAWING #: 0F3577

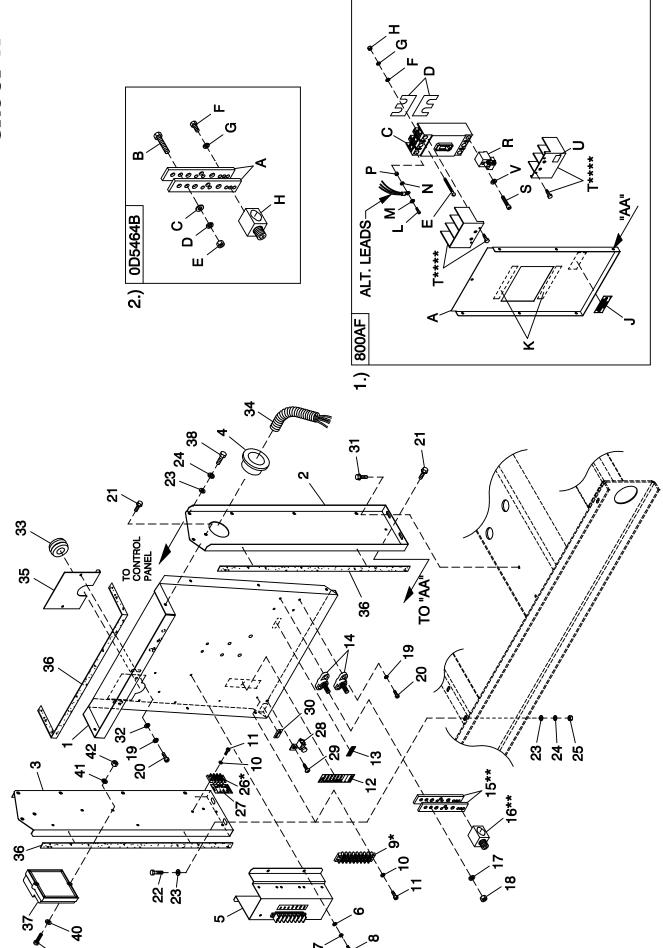
**GROUP** A

**APPLICABLE TO:** 

ITEM	PART#	QTY.	DESCRIPTION
1	055173	6	SCREW HHC M8-1.25 X 20 G10.9
2	022129	6	WASHER LOCK M8-5/16
4	0E2747A	1	FAN SAE ALTERNATOR (G/B)
5	0A3870	1	KEY SQ 3/8 X 1-9/16 STEEL
6	0A3009	1	HUB DRIVE 390 SAE GB
7	0F5564D	1	RTR 390 100KB3 GB SAE TECHUM
•	0F5563D	1	RTR 390 130KB4 GB SAE TECHUM
	0A3881D	1	RTR 390 80GB BR BRLSS
	0A3881B	1	RTR 390 80GB 1P BRLSS
	0A3882B	1	RTR 390 100GB 1P BRLSS
	0A3883B	1	RTR 390 125GB 1P BRLSS
8 *	052624	1	BEARING BALL 6212 SEALED
9	0A5580	4	SCREW HHC M14-2.0 X 140 G8.8
10	0A1633	4	WASHER 390 SAE ALT.
11	0F7024J	1	STR-390-80LB3 SAE
	0F7351	1	STR 390 130 GB4 CPL
	0F7349	1	STR 390 80 AB3 CPL
	0F7348	1	STR 390 100 AB3 CPL
	0F7350	1	STR 390 130 AB4 CPL
	0F7024D	1	ASSY STR 390 80KB3 SAE
12	068113	1	CARRIER REAR BRG 15"
13	022392	2	PIN DOWEL 1/2 X 1-1/4
14	043123	4	WASHER LOCK M14
15	051779	4	NUT HEX M14-2.0 G8 YEL CHR
16	052259	2	WASHER FLAT M12
17	051769	3	WASHER LOCK M12
18	068406	3	SCREW HHC M12-1.75 X 60 G10.9
19	072878	1	KEY SQ 3/8 X 3-1/4 STEEL
20	087272	1	ASSY EXCITER 2.00" STK
21	068405C	1	EXITER FIELD 2" LG SPD CONN
22	092950	1	COLLAR SLIP FIT 390 MM
25	090063	1	BRIDGE SUPPORT DIODE 15"
26	090152	1	ASSY BRIDGE RECTIFIER
27	023365	3	WASHER SHAKEPROOF INT #8
28	033143	2	SCREW HHM #8-32 X 7/8
29	090064	1	CAP END ROTOR 390MM
30	083485	2	PLATE NUT
31	031980	2	TIE WRAP UL 14.6 X .14 NATL
32	083401	1	BRACKET-STATOR WIRE
33	042561	1	CLAMP HOSE #36 1.88-2.7
34	033212	2	SCREW HHC 5/16-18 X 1-1/4 G5
35	083549	1	SLEEVE RUBBER
40	0A4089	1	ASSY SCROLL 390 SAE
	KIT PARTS		I/N'S: 41 THRU 49 (INCLUDED IN I/N 40)
41	0A2491	2	SHROUD ALT SHEET METAL
42	0A2497	2	SCREEN SHROUD SAE
43	0A2496	2	BRKT TENSIONER SAE SCROLL
44	056326	8.4 FT.	TRIM VINYL BLACK 1/8 GP
45	022307	6	WASHER LOCK M6-1/4
46	022473	6	WASHER FLAT 1/4-M6 ZINC
47	045757	2	SCREW HHC M6-1.0 X 25 G8.8
48	047411	4	SCREW HHC M6-1.0 X 16 G8.8
49	0A2110	14	SCREW SWAGE 1/4-20 X 1/2 ZYC

<sup>\*</sup> ROTOR REPLACEMENT PART

REVISION: H-3079-J DATE: 8/29/08



EXPLODED VIEW: CPL H CONTROL 6.8L 100-150KW CPL DRAWING #: 060278D

# EXPLODED VIEW: CPL H CONTROL 6.8L 100-150KW CPL

DRAWING #: 0G0278D

**APPLICABLE TO:** 

# **GROUP A**

ITEM	PART#	QTY.	DESCRIPTION	ITEM	PART#	QTY.	DESCRIPTION
1	0F2885	1	PANEL CB CONN BOX	36	029289	1	TAPE ELEC 1/2 FOAM (AS REQ'D)
2	0G0171	1	STAND RH CONTROL CPL C5	37***	0F3113	REF	ASSY PCB HSB CTRL IGN MODULE
	0G0171A	1	STAND RH CONTROL CPL C5 2 HOLE	38	047411	4	SCREW HHC M6-1.0 X 16 G8.8
3	0G0172	1	STAND LH CONTROL CPL C5	39	036943	2	SCREW PPHM #10/32 X 2
4	023484N	1	BUSHING SNAP SB-2.5-31	40	023897	2	WASHER FLAT #10 ZINC
5	0F4677	1	ASSY PCB INTERFACE 1PH 240V	41	022152	2	WASHER LOCK #10
	067617030A	-	INTERFACE 3PHS 416/480V	42	022158	2	NUT HEX #10-32 STEEL
	067617030B	-	INTERFACE 3PHS 208/240V				
6	043180	4	WASHER FLAT M4	1.)		UL CIR	CUIT BREAKER (800AF)
7	022264	4	WASHER LOCK #8-M4	Á	0G0173	1	COVER, CB 803 C5
8	0C3990	4	SCREW PHTT M4-0.7 X 10 ZYC	С	0F4167\$	REF	CIRCUIT BREAKERS 800A FRAME
9 *	057701	REF.	BLOCK TERM 20A 8 X 6 X 1100V	D	0F8433	2	INSUL CB 800AF
10	022155	2	WASHER LOCK #6	E	022477	4	SCREW RHM 1/4-20 X 1-1/2
11	0C2428	2	SCREW PHTT #6-32 X 1/2 ZYC	F	022473	4	WASHER FLAT 1/4-M6 ZINC
12	0F3618	1	DECAL CPL CUST CONN H CTRL	G	022097	4	WASHER LOCK M6-1/4
13	0A9457	1	DECAL NEUTRAL	Н	022127	4	NUT HEX 1/4-20 STEEL
14	057073	2	JUNCTION BLOCK 3/8-16	J	0F1733	1	DECAL CUSTOMER CONNECT INSIDE
15 **	0D5466	REF.	BUS BAR NEUTRAL BLOCK 390	K	029289	2	TAPE ELEC 1/2 FOAM
16 **	0A7822	REF.	LUG SLDLSS 600/250-1/0 X 1/4-28	L	060619	2/3	SCREW SHC M10-1.50 X 40 G12.9
17	022237	4	WASHER LOCK 3/8	M	022131	2/3	WASHER FLAT 3/8-M10 ZINC
18	022241	4	NUT HEX 3/8-16 STEEL	N	022237	2/3	WASHER LOCK 3/8
19	049226	6	WASHER LOCK M5	P	045772	2/3	NUT HEX M10-1.5 G8 YEL CHR
20	0C2266	6	SCREW PHTT M5-0.8 X 16 ZYC	R	0F9721	2/3	LUG SLDLSS 3/0-400X3 MCM AL/CU
21	0C2454	10	SCREW THF M6-1 X 16 N WA Z/JS	S	0D2157	4/6	SCREW SHC M6-1.0 X 50 G8.8
22	042568	4	SCREW HHC M6-1.0 X 20 G8.8	T****	W/CB	2	TERM. COVER VITZROTECH 400AF CB
23	022473	12	WASHER FLAT 1/4-M6 ZINC	U	0G3259	1	DECAL TERMINAL SHOCK HZD BI
24	022097	8	WASHER LOCK M6-1/4	V	022097	4/6	WASHER LOCK M6-1/4
25	049813	4	NUT HEX M6 X 1.0 G8 YEL CHR				
26 *	0D4698	1	BLOCK TERM 20A 6 X 3 X 1100V	2.)		NEUTR	AL BLOCK 390 / 200-400A
27	0F4464	1	DECAL CUST CONN 120V UTILITY	Α	0D5466	1	BUS BAR NEUTRAL BLOCK 390
28	025433	1	LUG SLDLSS #6-14 X 13/64 CU	В	039287	1	SCREW HHC M8-1.25 X 45 G8.8 FT
29	024469	1	SCREW HHTT #10-32 X 3/8 CZ	С	022145	1	WASHER FLAT 5/16-M8 ZINC
30	067210A	1	DECAL GROUND LUG	D	022129	1	WASHER LOCK M8-5/16
31	0D6029	4	SCREW HHTT M6-1.0 X 16 ZYC	E	045771	1	NUT HEX M8-1.25 G8 YEL CHR
32	051713	2	WASHER FLAT M5	F	045335	2	SCREW HHC 1/4-28 X 3/4 G5
33	081008	1	GROMMET 1.25 X .25 X .75	G	083896	2	WASHER LOCK 1/4-M6 SS
34	077043J	3	CONDUIT FLEX 2.0" ID	Н	0A7822	1	LUG SLDLSS 600/250-1/0 X 1/4-28
35	0F6156	1	PLATE WIRE SNGL GALV				
						* ITEM	INCLUDED WITH HARNESS
						** ITEM	I INCLUDED WITH 0D5464B
						*** ITEN	I IS PART OF 9R.

<sup>\*\*\*</sup> ITEM IS PART OF 9R.

\*\*\*\* HARDWARE FOR MTG. CB TERMINAL COVERS IS
SUPPLIED WITH CIRCUIT BREAKERS.

NOTE 1: ITEM 30 ATTACHES TO CONTACT ON REAR OF ITEM 5

EXPLODED VIEW: H PANEL 2A BATTERY CHARGER DRAWING #: 064139D APPLICABLE TO:

**GROUP** C

ITEM	PART#	QTY.	DESCRIPTION
		COMPONE	NTS INCLUDED IN 0G4139E
1	0F1823CST 03	1	ENCL H/G CONTROL PANEL
2	0F1824AST 03	1	CO VER CONTROL PANEL
3	0F2606	1	HINGE CONTINUOUS H PANEL
4	036261	6	RIVET POP .125X .275SS
5	0F5763	1	ASSY PROGRAMMED H-100
6	0F1732	1	DECAL FUSES LOCATED INSIDE
7	0E9764	1	RAIL SNAPTRACK PCB HOLDER BULK (12"LG)
8	0F1725C	1	ASSY PCB 2AMP 12V UL BATT CHGR
9	0F1958	1 1	PLATE HARNESS CLAMP
10	0F2256	1	ASSYPCB PWR AVR W/AMP HEADER ASSYPCB BOSCH GOV DRIVER
11 12	0E3161	1	DIO BRIDGE 25A 600V
13	029673 049226	7	WASHER LOCK M5
13 14	079224	4	SCREW PPHM M5-0.8 X 30 SS
15	051713	7	WASHER FLAT M5
16	051713 0F5886	2	SCREW HHPM M5-0.8 X 12
17	051716	5	NUT HEX M5-0.8 G8 YEL CHR
18	043180	3	WASHER FLAT M4
19	0C3990	3	SCREW PHTT M40.7 X 10 ZYC
20	0F4333	1	CONN DUST CAP W/CHAIN DB9
21	0F5883	1	WASHER FLAT M3.5
22	0F5884	1	SCREW PHTT M3.5-0.6 X 10
23	055014	10	SCREW PPHM M4-0.7X 8 BLX OX
24	022264	10	WASHER LOCK #8-M4
25	0G 3546	1	DECAL WRN BATT CHRG 12/24V BI
26	0C2265	4	SCREW PHTT M4-0.7 X 12 ZYC
27	0G 3648	1	M5-0.8 CAPTIVE PANEL KNLD HD
28	0F6305	2	SEAL COVER 3.18 X 12.7 X 382
29	0F6305A	1	SEAL COVER 3.18 X 12.7 X 283
30	0G 4329	1	HARNESS H-PNL INTEGRATED SW (NOT SHOWN)
		COMPONE	NTS INCLUDED IN WIRE HARNESS
Α	0F1263	1	ADPTR RH SIDE WICKMANN 178.6191
В	0F1262	4	HOLDER FUSE WICKMANN 178.6150
C	0F1264	1	ADPTR LH SIDE WICKMANN 178.6192
D	0E9049B	1	ASSY PCB G-PANEL RELAY 12VDC
Ē	055911	1	BLOCK TERM 20A 12 X 6 X 1100V
=	000011	•	
			NTS NOT INCLUDED IN 0G 4139E OR WIRE HARNESS
50	056739	1	RELAY CONTACTOR 12VDC
51	-	1	DPE B REAKER SEE DRAWING 0F9280
52	-	1	BOOST RESISTOR SEE DRAWING 0F9280
53 54	0F2627A	1	COVER CONTROL PANEL SIDE
54 55	022287	2	SCREW HHC 1/4-20 X 3/4 G5 WASHER FLAT M6-1/4
55 56	022473	4	
56 57	022097	2	WASHER LOCK M6-1/4
57 58	043182 051714	3 3	WASHER LOCK M3 NUT HEX M3-0.5 G8 YEL CHR
59	052777	3	WASHER FLAT M3
60	0C2323	2	SCREW PHTT #6-32 X 5/8 Z YC
61	0F5459	1	DECAL CPL CONTROL PANEL FUSES
62	0F5461	1	DECAL CPL 54/6.8L TB3
63	022127	2	NUT HEX 1/4-20 STEEL
64	0F5460	1	DECAL CPL 54/6.8L RELAY BOARD
65	0E7403C	1	FUSE ATO TYPE 15 AMP (BLUE)
66	0E7403B	2	FUSE ATO TYPE 10 AMP (RED)
67	0F6145	A/R	SEAL WEATHER 45"DIA
68	091526	4	SCREW PPHM M5-0.8X 12ZNC
69	0C2699	2	SCREW PHTT #6-32 X 3/8 Z Y C
70	051713	4	WASHER FLAT M5
71	049226	4	WASHER LOCK M5

EXPLODED VIEW: MOUNTING BASE (100 & 130KW)

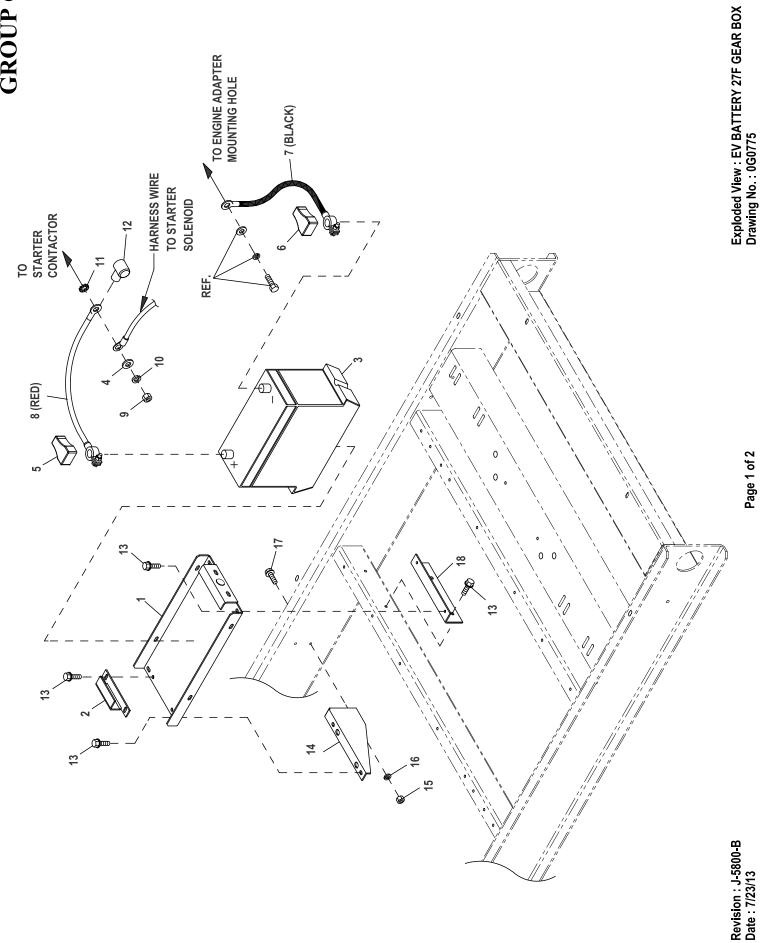
DRAWING #: 0F3587

APPLICABLE TO: 6.8L GB C5

**GROUP** C

	TOTAL C	DADE #	0007	DECOMPEON:	
	ITEM	PART#	QTY.	DESCRIPTION	
Ī	1	0F3384	1	BASE CPL 100-130KW 6.8L GB	
	2	065852	1	SPRING CLIP HOLDER .3762	
	3	052252	4	DAMPENER VIBRATION	
	4	052257	4	SPACER .49 X .62 X 1.87 PWDR/ZINC	
	5	052259	8	WASHER FLAT M12	
	6	055597	4	SCREW HHC M12-1.75 X 85 G8.8	
	7	052251A	4	DAMPENER VIBRATION 50 WHITE	
	8	052860	4	NUT LOCKING M12-1.75	
	9	0F2895	1	SUPPORT ENG 5.4L LH/RH 6.8L RH	
	10	045764	1	SCREW HHTT M4-0.7 X 8 BP	
	11	090502	4	SCREW SHC M10-1.5 X 60 G12.9	
	12	061383	1	LUG SOLDERLESS 3/0-#4 X 13/32 CU	
	13	043107	1	SCREW HHC M8-1.25 X 25 G8.8	
	14	022473	1	WASHER FLAT 1/4-M6 ZINC	
	15	049813	1	NUT HEX M6 X 1.0 G8 YEL CHR	
	16	057192	4	SCREW SHC M10-1.5 X 30 G12.9	
	17	022131	8	WASHER FLAT 3/8-M10 ZINC	
	18	046526	8	WASHER LOCK M10	
	19	0536210410	1	ASSY WIRE 14.00"	
	20	042909	1	SCREW HHC M8-1.25 X 30 G8.8	
	21	022261	2	WASHER SHAKEPROOF INT 3/8	
	22	022129	1	WASHER LOCK M8-5/16	
	23	022145	2	WASHER FLAT 5/16-M8 ZINC	
	24	045771	2	NUT HEX M8-1.25 G8 YEL CHR	
	25	053557	4	SCREW HHC M12-1.75 X 40 G8.8	
	26	0F2591	2	TOWER GB COMPROD C5	
	27	0F2910	1	SUPPORT ENGINE 6.8L LH SIDE	
	28	038750	1	SCREW HHC M6-1.0 X 30 G8.8	
	29	022097	1	WASHER LOCK M6-1/4	
	30	022447	1	WASHER SHAKEPROOF INT 1/4	

REVISION: H-5378-B DATE: 11/19/09



## **EXPLODED VIEW: EV BATTERY 27F GEAR BOX**

**DRAWING #: 0G0775** 

# **GROUP C**

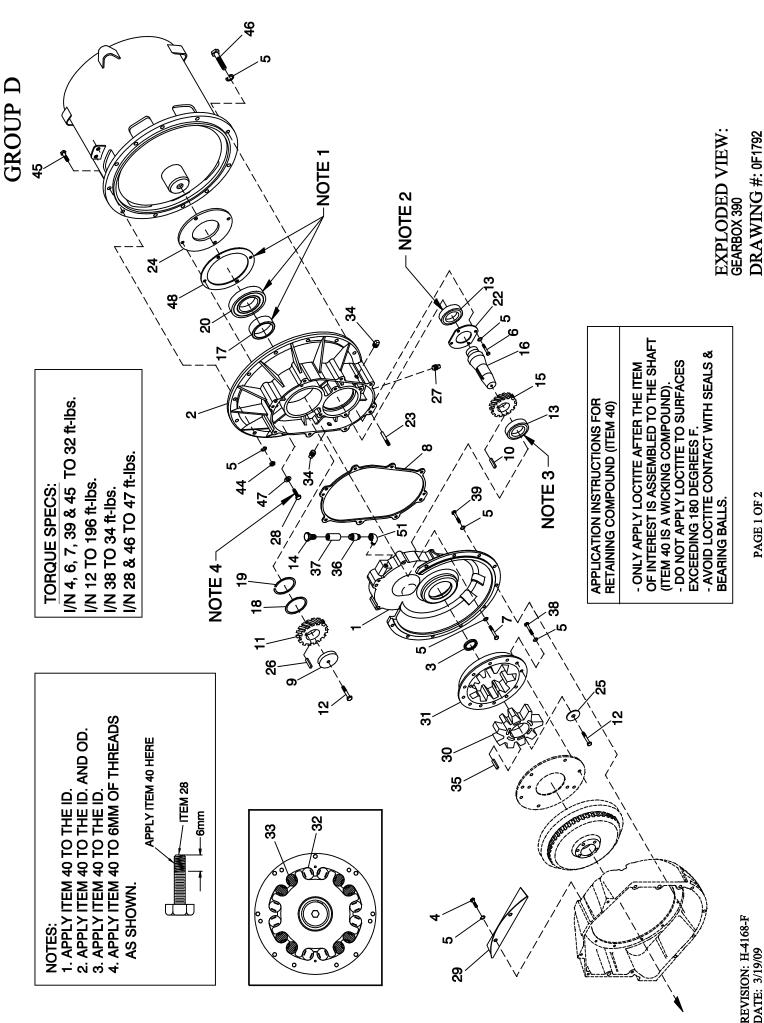
ITEM	PART#	QTY.	DESCRIPTION	
(1)1	0F3408AST0R	1	TRAY BATTERY 27F	
`ź	0F3411A	1	STRAP BATTERY RETAINMENT 27F	
3	058665	1	BATTERY 12VDC 90-AH 27F	
4	022131	1	WASHER FLAT 3/8-M10 ZINC	
5	050331A	1	BATTERY POST COVER RED +	
6	050331	1	BATTERY POST COVER BLK -	
7	038805Z	1	CABLE BATTERY BACLK #1 X 26.00	
8	038804U	1	CABLE BATTERY RED #1 X 28.00	
9	045771	1	NUT HEX M8-1.25 G8 YEL CHR	
10	022129	1	WASHER LOCK M8-5/16	
11	027482	1	WASHER SHAKEPROOF EXT 5/16 STL	
12	075763	1	BOOT BATTERY CABLE	
13	0C2454	8	SCREW THF M6-1 X 16 N WA Z/JS	
14	0F3409	1	SUPPORT BATTERY TRAY	
15	022097	2	WASHER LOCK M6-1/4	
16	049813	2	NUT HEX M6 X 1.0 G8 YEL CHR	
17	042568	2	SCREW HHC M6-1.0 X 20 G8.8	
18	0G0783	1	SUPPORT 27F BATTERY	

### NOTES (UNLESS OTHERWISE SPECIFIED):

- (1) SHEET METAL PARTS LISTED IN THE BOM TABLE ARE REPRESENTING GENERIC PARTS (NO COLOR)
  - MANUFACTURING: FOR CORRECT MATERIAL AND COLOR REFER TO AS400 BOM.
  - CUSTOMER: WHEN ORDERING REPLACEMENT PARTS ENTER BASE NUMBER (FIRST 6 DIGITS ONLY) IN THE SYSTEM FOR CORRECT MATERIAL AND COLOR (FOR REFERENCE SEE GUIDELINE 0H7169).

REVISION: J-5800-B

DATE: 7/23/13



PAGE 1 OF 2

REVISION: H-4168-F DATE: 3/19/09

**EXPLODED VIEW: GEARBOX 390** 

DRAWING #: 0F1792

APPLICABLE TO:

**GROUP D** 

ITEM	PART#	QTY.	DESCRIPTION
1	0F2123	1	GEAR CASE ENG. MACHINED
2	0F2122	1	GEAR CASE ALT. MACHINED
3	09 561 3	1	SEALOIL
4	051756	2	SCREW HHC M10-1.5 X 20 G8.8
5	046526	44	WASHER LOCK M10
6	049814	4	SCREW HHC M10-1.5 X 25 G8.8
7	051735	8	SCREW HHC M10-1.5 X 70 G8.8
8	0F2097	1	GASKET 390 GEARBOX
9	072879	1	SPACER .69 X 2.75 X .37 ST/ZNC
10	097557B	1	KEY 10 X 16 X 46
11	0H3114	1	GEAR OUTPUT 1.65:1
	09 597 0	1	GE AR OUT 390-50H 37T
	095968	1 1	GEAR OUT 390-60H 35T
12	0 E68 66 07 026 3	2	GEAR OUTPUT 2:1 50HZ 390 SCREW HHC M16-2.0 X 35 G10.9
13	057019	2	BALL BRG 65 X 120 X 23
14	026847	1	BREATHER
15	020047 0H3113	1	GEAR INPUT 1.65: 1
10	095969	i	GEAR INPT 390-50 25T
	09 596 7	i	GEAR INPT 390-60 27T
	0E6865	1	GEAR INPUT 2:1 50 HZ 390
16	09 596 6	1	SHAFT 390 INPUT GEAR
17	09 597 6	1	COLLAR HARDENED
18	09 597 1	1	SEALOIL
19	096777	1	SNAP RING INT 120MM
20	057019S	1	BEARING #6213 SEALED
22	096379	1	PLATE INTRNL BRG RET
23	048189	2	PIN DOWEL M8 X 24
24	09 597 9	1	PLATE BEARING THRST
25	021159	1	SPACER STRESSPROOF
26	097557A	1	KEY 10 X 16 X 40
27	057163	1	PLUG PIPE 3/8" MAGNETIC
28 29	0F6518	4 1	SCREW HHFC M10-1.5 X 25 G10.9
29 30	0F3201 020443	1	COVER GEARBOX GUARD COUPLING INNER DRAWN
30 31	094666A	1	COUPLING OUTER MACHN
32	099828	8	DAMPER GB CPLR VIBRA
33	099828A	8	DAMPER GB CPLR VIBRA
34	026925	2	PLUG STD PIPE 3/8 STEEL SQ HD
35	097557C	1	KEY 10 X 16 X 50
36	038591	1	NIPPLE PIPE 3/8 NPT X 3-1/2
37	025066	1	COUPLING FULL 3/8-18
38	031578	6	SCREW HHC 3/8-16 X 1-1/2 G8
	052625	REF.	SCREW SHC M10-1.5 X 35 G 12.9 (FORD ENGINES)
39	049814	10	SCREW HHC M10-1.5 X 25 G8.8
40	0A1786	2.5cc	RETAINING COMPOUND
41	027175	.200 GAL	LUBE GREASE SAE #90 80W90 (NOT SHOWN)
44	045772	10	NUT HEX M10-1.5 G8 YEL CHR
45	052243	10	SCREW HHC M10-1.5 X 60 G8.8
46	057642	2	SCREW HHC M10-1.5X 40 G10.9
47	0F6487	4	WASHER FLAT M10 SEALING COPPER
48 40	0F6355	1 050 GAI	GASKET SEAL PLATE 390 GB
49 50	0F6477	.050 GAL	ENHANCER GEAR OIL (NOT SHOWN)
50 51	0F6557 026924	0.4cc 1	THREADLOCK AND SEALANT ELBOW 90D STREET 3/8
Ji	U2 U324	ı	

EXPLODED VIEW: MUFFLER 5.4L/6.8L CPL EXHAUST C5 **DRAWING #: 0F2969**  EXPLODED VIEW: MUFFLER 5.4L/6.8L CPL EXHAUST C5

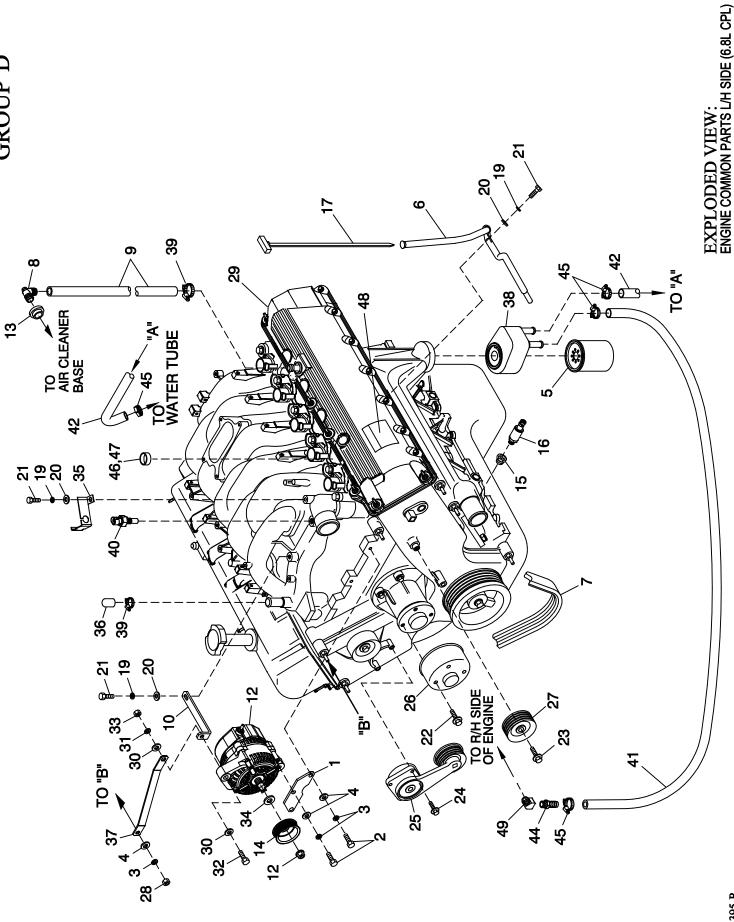
DRAWING #: 0F2969

APPLICABLE TO:

**GROUP D** 

1 0F2807C 1 PIPE EXH MAN R/H 6.8L G/B CPL (6.8L C5) 0F2807E 1 PIPE EXH MAN R/H 5.4L G/B & 2P (5.4L C5) 0F9207 1 PIPE EXH MAN IN 5.4L G/B & 2P (5.4L C5) 0F9207 1 PIPE EXH MAN IN CID 0 4.6L RH 2 0F2807B 1 PIPE EXH MAN IN CID 0 4.6L RH 0F2807D 1 PIPE EXH MAN IN CID 0 4.6L LH 4 0A6765 2 RING GASKET 2.5 DIA 5 0F4710 6 WASHER LOCK M10 SS 6 0F7200 6 SCREW HHC M10-1.5 X 50 SS FTH 7 080762 8 BOLT U 3/8-16 X 2.62 8 0F2809 1 PIPE EXHAUST CROSSOVER 9 0F2981A 2 MIFL RT X 9" X 25" (2) 2.5" IN/2.5" OUT 10 0F2962 2 MUFFLER STRAP 11 0C2454 4 SCREW THF M6-1 X 16 N WA ZIJS 12 022097 8 WASHER LOCK M6-1/4 13 0F2830 2 MUFFLER BRACKET STIFFENER 18 0F2773C 2 EXHAUST BLANKET 950MM LONG (6.8L C5) 0F2773D 2 EXHAUST BLANKET 850MM LONG (5.4L C5) 19 0D3159 1 FLANGE EXHAUST 20 088775 6 WASHER FLAT 3/8 SS 21 0F2808 2 EXHUAST OUTLET PIPE CPL 22 0F5447 1 BRKT MUFFLER 23 022473 12 WASHER FLAT 1/4-M6 ZINC 24 0F6214 2 PIPE ELBOW EXHAUST INFERE 25 0F8803 4 MUFFLER STRAP INFERE 26 0F6803 4 MUFFLER STRAP INFERE 27 049813 4 NUT HEX M6 X 1.0 G8 YEL CHR 28 049721 8 SCREW HIC M6-1.0 X 35 G8.8 BLK NUT HEX M6 X 1.0 G8 YEL CHR 29 088510 6 NUT HEX M10-1.5 SS 30 0C9748 1 PLUG M18-1.50	ITEM	PART#	QTY.	DESCRIPTION
OF2807E			<del>4</del>	2201111111
0F9207	1	0F2807C	1	PIPE EXH MAN R/H 6.8L G/B CPL (6.8L C5)
2 0F2807B 1 PIPE EXH MAN L/H 6.8L G/B CPL (6.8L C5) 0F2807D 1 PIPE EXH MAN L/H 5.4L G/B & 2P (5.4L C5) 0F9208 1 PIPE EXH MAN I/H 5.4L G/B & 2P (5.4L C5) 0F9208 1 PIPE EXH MANIFOLD 4.6L LH  4 0A6765 2 RING GASKET 2.5 DIA 5 0F4710 6 WASHER LOCK M10 SS 6 0F7200 6 SCREW HHC M10-1.5 X 50 SS FTH 7 080762 8 BOLT U 3/8-16 X 2.62 8 0F2809 1 PIPE EXHAUST CROSSOVER 9 0F2981A 2 MFLR 7" X 9" X 25" (2) 2.5" IN/2.5" OUT 10 0F2962 2 MUFFLER STRAP 11 0C2454 4 SCREW THF M6-1 X 16 N WA Z/JS 12 022097 8 WASHER LOCK M6-1/4 13 0F2830 2 MUFFLER BRACKET STIFFENER 18 0F2773C 2 EXHAUST BLANKET 850MM LONG (6.8L C5) 0F2773D 2 EXHAUST BLANKET 850MM LONG (5.4L C5) 19 0D3159 1 FLANGE EXHAUST 20 088775 6 WASHER FLAT 3/8 SS 21 0F2808 2 EXHUAST OUTLET PIPE CPL 22 0F5447 1 BRKT MUFFLER 23 022473 12 WASHER FLAT 1/4-M6 ZINC 24 0F6214 2 PIPE ELBOW EXHAUST MUFFLER 25 0F6803 4 MUFFLER STRAP UPPER/LOWER 27 049813 4 NUT HEX M10-1.5 SS		0F2807E	1	PIPE EXH MAN R/H 5.4L G/B & 2P (5.4L C5)
0F2807D 1 PIPE EXH MAN L/H 5.4L G/B & 2P (5.4L C5) 0F9208 1 PIPE EXH MANIFOLD 4.6L LH 4 0A6765 2 RING GASKET 2.5 DIA 5 0F4710 6 WASHER LOCK M10 SS 6 0F7200 6 SCREW HC M10.1.5 X 50 SS FTH 7 080762 8 BOLT U 3/8-16 X 2.62 8 0F2809 1 PIPE EXHAUST CROSSOVER 9 0F2981A 2 MFLR 7" X 9" X 25" (2) 2.5" IN/2.5" OUT 10 0F2962 2 MUFFLER STRAP 11 0C2454 4 SCREW THF M6-1 X 16 N WA Z/JS 12 022097 8 WASHER LOCK M6-1/4 13 0F2830 2 MUFFLER BRACKET STIFFENER 18 0F2773C 2 EXHAUST BLANKET 900MM LONG (6.8L C5) 0F2773D 2 EXHAUST BLANKET 900MM LONG (5.4L C5) 19 0D3159 1 FLANGE EXHAUST 20 088775 6 WASHER FLAT 3/8 SS 21 0F2808 2 EXHUAST OUTLET PIPE CPL 22 0F5447 1 BRKT MUFFLER 23 022473 12 WASHER FLAT 1/4-M6 ZINC 24 0F6214 2 PIPE ELBOW EXHAUST MUFFLER 25 0F6803 4 MUFFLER STRAP UPPER/LOWER 27 049813 4 NUT HEX M10-1.5 SS  NUT HEX M10-1.5 SS  NUT HEX M10-1.5 SS  NUT HEX M10-1.5 SS		0F9207	1	PIPE EXH MANIFOLD 4.6L RH
OF9208	2	0F2807B	1	PIPE EXH MAN L/H 6.8L G/B CPL (6.8L C5)
4 0A6765 2 RING GASKET 2.5 DIA 5 0F4710 6 WASHER LOCK M10 SS 6 0F7200 6 SCREW HHC M10-1.5 X 50 SS FTH 7 080762 8 BOLT U 3/8-16 X 2.62 8 0F2809 1 PIPE EXHAUST CROSSOVER 9 0F2981A 2 MFLR 7" X 9" X 25" (2) 2.5" IN/2.5" OUT 10 0F2962 2 MUFFLER STRAP 11 0C2454 4 SCREW THF M6-1 X 16 N WA Z/JS 12 022097 8 WASHER LOCK M6-1/4 13 0F2830 2 MUFFLER BRACKET STIFFENER 18 0F2773C 2 EXHAUST BLANKET 900MM LONG (6.8L C5) 0F2773D 2 EXHAUST BLANKET 850MM LONG (5.4L C5) 19 0D3159 1 FLANGE EXHAUST 20 088775 6 WASHER FLAT 3/8 SS 21 0F2808 2 EXHUAST OUTLET PIPE CPL 22 0F5447 1 BRKT MUFFLER 23 022473 12 WASHER FLAT 1/4-M6 ZINC 24 0F6214 2 PIPE ELBOW EXHAUST MUFFLER 25 0F6803 4 MUFFLER STRAP UPPER/LOWER 27 049813 4 NUT HEX M6 X 1.0 G8 YEL CHR 28 049721 8 SCREW HHC M6-1.0 X 35 G8.8 BLK NUT HEX M10-1.5 SS		0F2807D	1	PIPE EXH MAN L/H 5.4L G/B & 2P (5.4L C5)
5         0F4710         6         WASHER LOCK M10 SS           6         0F7200         6         SCREW HHC M10-1.5 X 50 SS FTH           7         080762         8         BOLT U 3/8-16 X 2.62           8         0F2809         1         PIPE EXHAUST CROSSOVER           9         0F2981A         2         MFLR 7" X 9" X 25" (2) 2.5" IN/2.5" OUT           10         0F2962         2         MUFFLER STRAP           11         0C2454         4         SCREW THF M6-1 X 16 N WA Z/JS           12         022097         8         WASHER LOCK M6-1/4           13         0F2830         2         MUFFLER BRACKET STIFFENER           18         0F2773C         2         EXHAUST BLANKET 900MM LONG (6.8L C5)           0F2773D         2         EXHAUST BLANKET 850MM LONG (5.4L C5)           19         0D3159         1         FLANGE EXHAUST           20         088775         6         WASHER FLAT 3/8 SS           21         0F2808         2         EXHUAST OUTLET PIPE CPL           22         0F5447         1         BRKT MUFFLER           23         022473         12         WASHER FLAT 1/4-M6 ZINC           24         0F6214         2         PIPE E		0F9208	1	PIPE EXH MANIFOLD 4.6L LH
6 0F7200 6 SCREW HHC M10-1.5 X 50 SS FTH 7 080762 8 BOLT U 3/8-16 X 2.62 8 0F2809 1 PIPE EXHAUST CROSSOVER 9 0F2981A 2 MFLR 7" X 9" X 25" (2) 2.5" IN/2.5" OUT 10 0F2962 2 MUFFLER STRAP 11 0C2454 4 SCREW THF M6-1 X 16 N WA Z/JS 12 022097 8 WASHER LOCK M6-1/4 13 0F2830 2 MUFFLER BRACKET STIFFENER 18 0F2773C 2 EXHAUST BLANKET 900MM LONG (6.8L C5) 0F2773D 2 EXHAUST BLANKET 850MM LONG (5.4L C5) 19 0D3159 1 FLANGE EXHAUST 20 088775 6 WASHER FLAT 3/8 SS 21 0F2808 2 EXHUAST OUTLET PIPE CPL 22 0F5447 1 BRKT MUFFLER 23 022473 12 WASHER FLAT 1/4-M6 ZINC 24 0F6214 2 PIPE ELBOW EXHAUST MUFFLER 26 0F6803 4 MUFFLER STRAP UPPER/LOWER 27 049813 4 NUT HEX M6 X 1.0 G8 YEL CHR 28 049721 8 SCREW HHC M6-1.0 X 35 G8.8 BLK 29 088510 6 NUT HEX M10-1.5 SS	4	0A6765	2	RING GASKET 2.5 DIA
7       080762       8       BOLT U 3/8-16 X 2.62         8       0F2809       1       PIPE EXHAUST CROSSOVER         9       0F2981A       2       MFLR 7" X 9" X 25" (2) 2.5" IN/2.5" OUT         10       0F2962       2       MUFFLER STRAP         11       0C2454       4       SCREW THF M6-1 X 16 N WA Z/JS         12       022097       8       WASHER LOCK M6-1/4         13       0F2830       2       MUFFLER BRACKET STIFFENER         18       0F2773C       2       EXHAUST BLANKET 900MM LONG (6.8L C5)         0F2773D       2       EXHAUST BLANKET 850MM LONG (5.4L C5)         19       0D3159       1       FLANGE EXHAUST         20       088775       6       WASHER FLAT 3/8 SS         21       0F2808       2       EXHUAST OUTLET PIPE CPL         22       0F5447       1       BRKT MUFFLER         23       022473       12       WASHER FLAT 1/4-M6 ZINC         24       0F6214       2       PIPE ELBOW EXHAUST MUFFLER         26       0F6803       4       MUFFLER STRAP UPPER/LOWER         27       049813       4       NUT HEX M6 X 1.0 G8 YEL CHR         28       049721       8       SCREW	5	0F4710	6	WASHER LOCK M10 SS
8       0F2809       1       PIPE EXHAUST CROSSOVER         9       0F2981A       2       MFLR 7" X 9" X 25" (2) 2.5" IN/2.5" OUT         10       0F2962       2       MUFFLER STRAP         11       0C2454       4       SCREW THF M6-1 X 16 N WA Z/JS         12       022097       8       WASHER LOCK M6-1/4         13       0F2830       2       MUFFLER BRACKET STIFFENER         18       0F2773C       2       EXHAUST BLANKET 900MM LONG (6.8L C5)         0F2773D       2       EXHAUST BLANKET 850MM LONG (5.4L C5)         19       0D3159       1       FLANGE EXHAUST         20       088775       6       WASHER FLAT 3/8 SS         21       0F2808       2       EXHUAST OUTLET PIPE CPL         22       0F5447       1       BRKT MUFFLER         23       022473       12       WASHER FLAT 1/4-M6 ZINC         24       0F6214       2       PIPE ELBOW EXHAUST MUFFLER         26       0F6803       4       MUFFLER STRAP         27       049813       4       NUT HEX M6 X 1.0 G8 YEL CHR         28       049721       8       SCREW HHC M6-1.0 X 35 G8.8 BLK         29       088510       6       NUT HE	6	0F7200	6	SCREW HHC M10-1.5 X 50 SS FTH
9 0F2981A 2 MFLR 7" X 9" X 25" (2) 2.5" IN/2.5" OUT 10 0F2962 2 MUFFLER STRAP 11 0C2454 4 SCREW THF M6-1 X 16 N WA Z/JS 12 022097 8 WASHER LOCK M6-1/4 13 0F2830 2 MUFFLER BRACKET STIFFENER 18 0F2773C 2 EXHAUST BLANKET 900MM LONG (6.8L C5) 0F2773D 2 EXHAUST BLANKET 850MM LONG (5.4L C5) 19 0D3159 1 FLANGE EXHAUST 20 088775 6 WASHER FLAT 3/8 SS 21 0F2808 2 EXHUAST OUTLET PIPE CPL 22 0F5447 1 BRKT MUFFLER 23 022473 12 WASHER FLAT 1/4-M6 ZINC 24 0F6214 2 PIPE ELBOW EXHAUST MUFFLER 26 0F6803 4 MUFFLER STRAP UPPER/LOWER 27 049813 4 NUT HEX M6 X 1.0 G8 YEL CHR 28 049721 8 SCREW HHC M6-1.0 X 35 G8.8 BLK 29 088510 6 NUT HEX M10-1.5 SS	7	080762	8	BOLT U 3/8-16 X 2.62
10 0F2962 2 MUFFLER STRAP 11 0C2454 4 SCREW THF M6-1 X 16 N WA Z/JS 12 022097 8 WASHER LOCK M6-1/4 13 0F2830 2 MUFFLER BRACKET STIFFENER 18 0F2773C 2 EXHAUST BLANKET 900MM LONG (6.8L C5) 0F2773D 2 EXHAUST BLANKET 850MM LONG (5.4L C5) 19 0D3159 1 FLANGE EXHAUST 20 088775 6 WASHER FLAT 3/8 SS 21 0F2808 2 EXHUAST OUTLET PIPE CPL 22 0F5447 1 BRKT MUFFLER 23 022473 12 WASHER FLAT 1/4-M6 ZINC 24 0F6214 2 PIPE ELBOW EXHAUST MUFFLER 26 0F6803 4 MUFFLER STRAP 27 049813 4 NUT HEX M6 X 1.0 G8 YEL CHR 28 049721 8 SCREW HHC M6-1.0 X 35 G8.8 BLK 29 088510 6 NUT HEX M10-1.5 SS	8	0F2809	1	PIPE EXHAUST CROSSOVER
11 0C2454 4 SCREW THF M6-1 X 16 N WA Z/JS 12 022097 8 WASHER LOCK M6-1/4 13 0F2830 2 MUFFLER BRACKET STIFFENER 18 0F2773C 2 EXHAUST BLANKET 900MM LONG (6.8L C5) 0F2773D 2 EXHAUST BLANKET 850MM LONG (5.4L C5) 19 0D3159 1 FLANGE EXHAUST 20 088775 6 WASHER FLAT 3/8 SS 21 0F2808 2 EXHUAST OUTLET PIPE CPL 22 0F5447 1 BRKT MUFFLER 23 022473 12 WASHER FLAT 1/4-M6 ZINC 24 0F6214 2 PIPE ELBOW EXHAUST MUFFLER 26 0F6803 4 MUFFLER STRAP UPPER/LOWER 27 049813 4 NUT HEX M6 X 1.0 G8 YEL CHR 28 049721 8 SCREW HHC M6-1.0 X 35 G8.8 BLK 29 088510 6 NUT HEX M10-1.5 SS	9	0F2981A	2	MFLR 7" X 9" X 25" (2) 2.5" IN/2.5" OUT
12 022097 8 WASHER LOCK M6-1/4 13 0F2830 2 MUFFLER BRACKET STIFFENER 18 0F2773C 2 EXHAUST BLANKET 900MM LONG (6.8L C5) 0F2773D 2 EXHAUST BLANKET 850MM LONG (5.4L C5) 19 0D3159 1 FLANGE EXHAUST 20 088775 6 WASHER FLAT 3/8 SS 21 0F2808 2 EXHUAST OUTLET PIPE CPL 22 0F5447 1 BRKT MUFFLER 23 022473 12 WASHER FLAT 1/4-M6 ZINC 24 0F6214 2 PIPE ELBOW EXHAUST MUFFLER 26 0F6803 4 MUFFLER STRAP UPPER/LOWER 27 049813 4 NUT HEX M6 X 1.0 G8 YEL CHR 28 049721 8 SCREW HHC M6-1.0 X 35 G8.8 BLK 29 088510 6 NUT HEX M10-1.5 SS	10	0F2962		MUFFLER STRAP
13 0F2830 2 MUFFLER BRACKET STIFFENER 18 0F2773C 2 EXHAUST BLANKET 900MM LONG (6.8L C5) 0F2773D 2 EXHAUST BLANKET 850MM LONG (5.4L C5) 19 0D3159 1 FLANGE EXHAUST 20 088775 6 WASHER FLAT 3/8 SS 21 0F2808 2 EXHUAST OUTLET PIPE CPL 22 0F5447 1 BRKT MUFFLER 23 022473 12 WASHER FLAT 1/4-M6 ZINC 24 0F6214 2 PIPE ELBOW EXHAUST MUFFLER 26 0F6803 4 MUFFLER STRAP UPPER/LOWER 27 049813 4 NUT HEX M6 X 1.0 G8 YEL CHR 28 049721 8 SCREW HHC M6-1.0 X 35 G8.8 BLK 29 088510 6 NUT HEX M10-1.5 SS	11	0C2454	4	SCREW THF M6-1 X 16 N WA Z/JS
18       0F2773C       2       EXHAUST BLANKET 900MM LONG (6.8L C5)         0F2773D       2       EXHAUST BLANKET 850MM LONG (5.4L C5)         19       0D3159       1       FLANGE EXHAUST         20       088775       6       WASHER FLAT 3/8 SS         21       0F2808       2       EXHUAST OUTLET PIPE CPL         22       0F5447       1       BRKT MUFFLER         23       022473       12       WASHER FLAT 1/4-M6 ZINC         24       0F6214       2       PIPE ELBOW EXHAUST MUFFLER         26       0F6803       4       MUFFLER STRAP UPPER/LOWER         27       049813       4       NUT HEX M6 X 1.0 G8 YEL CHR         28       049721       8       SCREW HHC M6-1.0 X 35 G8.8 BLK         29       088510       6       NUT HEX M10-1.5 SS	12	022097	8	WASHER LOCK M6-1/4
18       0F2773C       2       EXHAUST BLANKET 900MM LONG (6.8L C5)         0F2773D       2       EXHAUST BLANKET 850MM LONG (5.4L C5)         19       0D3159       1       FLANGE EXHAUST         20       088775       6       WASHER FLAT 3/8 SS         21       0F2808       2       EXHUAST OUTLET PIPE CPL         22       0F5447       1       BRKT MUFFLER         23       022473       12       WASHER FLAT 1/4-M6 ZINC         24       0F6214       2       PIPE ELBOW EXHAUST MUFFLER         26       0F6803       4       MUFFLER STRAP UPPER/LOWER         27       049813       4       NUT HEX M6 X 1.0 G8 YEL CHR         28       049721       8       SCREW HHC M6-1.0 X 35 G8.8 BLK         29       088510       6       NUT HEX M10-1.5 SS	13	0F2830	2	MUFFLER BRACKET STIFFENER
19	18	0F2773C		EXHAUST BLANKET 900MM LONG (6.8L C5)
20       088775       6       WASHER FLAT 3/8 SS         21       0F2808       2       EXHUAST OUTLET PIPE CPL         22       0F5447       1       BRKT MUFFLER         23       022473       12       WASHER FLAT 1/4-M6 ZINC         24       0F6214       2       PIPE ELBOW EXHAUST MUFFLER         26       0F6803       4       MUFFLER STRAP UPPER/LOWER         27       049813       4       NUT HEX M6 X 1.0 G8 YEL CHR         28       049721       8       SCREW HHC M6-1.0 X 35 G8.8 BLK         29       088510       6       NUT HEX M10-1.5 SS		0F2773D	2	EXHAUST BLANKET 850MM LONG (5.4L C5)
21       0F2808       2       EXHUAST OUTLET PIPE CPL         22       0F5447       1       BRKT MUFFLER         23       022473       12       WASHER FLAT 1/4-M6 ZINC         24       0F6214       2       PIPE ELBOW EXHAUST MUFFLER         26       0F6803       4       MUFFLER STRAP UPPER/LOWER         27       049813       4       NUT HEX M6 X 1.0 G8 YEL CHR         28       049721       8       SCREW HHC M6-1.0 X 35 G8.8 BLK         29       088510       6       NUT HEX M10-1.5 SS	19	0D3159	1	FLANGE EXHAUST
21       0F2808       2       EXHUAST OUTLET PIPE CPL         22       0F5447       1       BRKT MUFFLER         23       022473       12       WASHER FLAT 1/4-M6 ZINC         24       0F6214       2       PIPE ELBOW EXHAUST MUFFLER         26       0F6803       4       MUFFLER STRAP UPPER/LOWER         27       049813       4       NUT HEX M6 X 1.0 G8 YEL CHR         28       049721       8       SCREW HHC M6-1.0 X 35 G8.8 BLK         29       088510       6       NUT HEX M10-1.5 SS	20	088775	6	WASHER FLAT 3/8 SS
23       022473       12       WASHER FLAT 1/4-M6 ZINC         24       0F6214       2       PIPE ELBOW EXHAUST MUFFLER         26       0F6803       4       MUFFLER STRAP UPPER/LOWER         27       049813       4       NUT HEX M6 X 1.0 G8 YEL CHR         28       049721       8       SCREW HHC M6-1.0 X 35 G8.8 BLK         29       088510       6       NUT HEX M10-1.5 SS	21	0F2808		EXHUAST OUTLET PIPE CPL
24       0F6214       2       PIPE ELBOW EXHAUST MÜFFLER         26       0F6803       4       MÜFFLER STRAP ÜPPER/LÖWER         27       049813       4       NÜT HEX M6 X 1.0 G8 YEL CHR         28       049721       8       SCREW HHC M6-1.0 X 35 G8.8 BLK         29       088510       6       NÜT HEX M10-1.5 SS	22	0F5447	1	BRKT MUFFLER
26       0F6803       4       MUFFLER STRAP UPPER/LOWER         27       049813       4       NUT HEX M6 X 1.0 G8 YEL CHR         28       049721       8       SCREW HHC M6-1.0 X 35 G8.8 BLK         29       088510       6       NUT HEX M10-1.5 SS	23	022473	12	WASHER FLAT 1/4-M6 ZINC
27       049813       4       NUT HEX M6 X 1.0 G8 YEL CHR         28       049721       8       SCREW HHC M6-1.0 X 35 G8.8 BLK         29       088510       6       NUT HEX M10-1.5 SS	24	0F6214	2	PIPE ELBOW EXHAUST MUFFLER
28 049721 8 SCREW HHC M6-1.0 X 35 G8.8 BLK 29 088510 6 NUT HEX M10-1.5 SS	26	0F6803	4	MUFFLER STRAP UPPER/LOWER
29 088510 6 NUT HEX M10-1.5 SS	27	049813	4	NUT HEX M6 X 1.0 G8 YEL CHR
	28	049721	8	SCREW HHC M6-1.0 X 35 G8.8 BLK
30 0C9748 1 PLUG M18-1.50	29	088510	6	NUT HEX M10-1.5 SS
	30	0C9748	1	PLUG M18-1.50

REVISION: H-2671-H DATE: 6/19/08



**APPLICABLE TO:** 

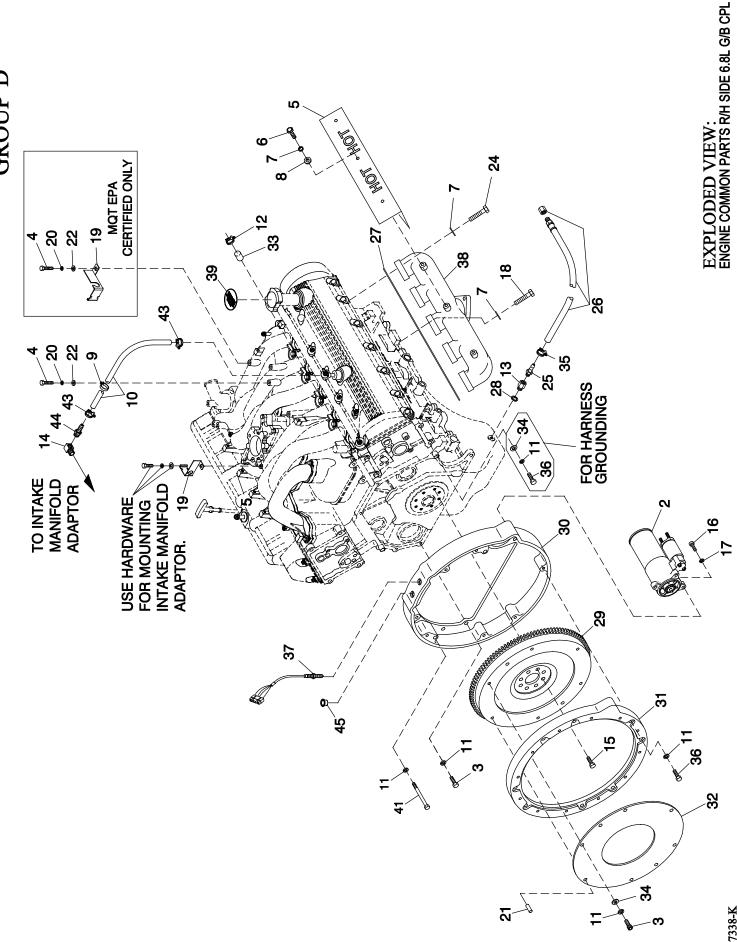
**GROUP D** 

ITEM	PART#	QTY.	DESCRIPTION
1	0F3017	1	BRACKET,D.C. ALTERNATOR LOWER
2	039253	3	SCREW HHC M8-1.25 X 20 G8.8
3	022129	4	WASHER LOCK M8-5/16
4	022145	4	WASHER FLAT 5/16-M8 ZINC
(2) 5	0D5419	REF	OIL FILTER, FORD V-10 ENGINE
6	0D7055	1	DIPSTICK TUBE, FORD 6.8L
7	0D3488G	1	BELT SERPENTINE (65.0" LG) (1800 RPM)
	0D3488J	1	BELT SERPENTINE (65.3" LG) (2300 RPM)
	0D3488	1	BELT SERPENTINE (67.16" LG) (3000 RPM)
_	0D3488K	1	SERPENTINE BELT (68.3" LG) (3600 RPM)
8	057795A	1	BARBED EL 90 3/4 PLASTIC
9	059057	1	HOSE 3/4 ID SAE-30R2 (16.75"LG)
10	0F3287	1	BRACKET DC ALTERNATOR UPPER
(3) 11	0F5990	1	HARN ENG 6.8L H-100 (USE WITH PROBE P/N 0E2507)
	0H2595	1	HARN ENG G6.8L G3 H-100 (USE WITH PROBE P/N 0H1827)
	0F4419	1	HARN ENG 6.8L G-100 (USE WITH PROBE P/N 0E2507)
	0H3081	1	HARN ENG G6.8L G3 MQT 480V (USE WITH PROBE P/N 0H1827)
	0F9786	1	HARN ENG 6.8L G-100 MQT 208V (USE WITH PROBE P/N 0E2507)
40	0H3080	1	HARN ENG G6.8L G3 MQT 208V (USE WITH PROBE P/N 0H1827)
12	0E9868A	1	ALTERNATOR DC W/OUT PULLEY
13	057796	1	GROMMET
14	0F3216 0F3216A	1 1	PULLEY 80 OD DC ALTERNATOR (1800 RPM)
			PULLEY 102 OD DC ALTERNATOR (2300 RPM)
	0F3216C 0F3216D	1 1	PULLEY 132 OD DC ALTERNATOR (3000 RPM)
15	035579	1	PULLEY 160 OD DC ALTERNATOR (3600 RPM) BSHG RDCR HEX 1/4 TO 1/8
15 16	053579 0F4612	1	SENDER OIL PRESSURE 1/8" NPT
17	0D6658	1	DIPSTICK 6.8L FORD
(3) (1) 18	029333A	2	TIE WRAP UL 7.4" X .19" BLK
19	022097	3	WASHER LOCK M6-1/4
20	022473	3	WASHER FLAT 1/4 ZINC
21	042568	3	SCREW HHC M6-1.0 X 20 G8.8
22	0D8027	4	BOLT WATER PUMP PULLEY
23	0D8025	1	BOLT GROOVED IDLER PULLEY
24	0D8026	3	BOLT BELT TENSIONER
25	0D8030	1	TENSIONER ENG. AUTOMATIC BELT
26	0F2846	1	PULLEY WATER PUMP FORD (1800RPM UNITS)
	0D8029	1	PULLEY ENGINE WATER PUMP (2-POLE & GEAR BOX)
27	0D8028	1	PULLEY GROOVED ENGINE IDLER
28	045771	1	NUT HEX M8-1.25 G8 YEL CHR
29	0D3454A	1	ENGINE G6.8L G3 V-10
	0H0923	1	ENGINE G6.8L G3 V-10 (2009)
30	022131	2	WASHER FLAT 3/8-M10 ZINC
31	046526	1	WASHER LOCK M10
32	064416	1	SCREW HHC M10-1.5 X 45 G8.8 FT
33	045772	1	NUT HEX M10-1.5 G8 YEL CHR
34	0F3217	1	SPACER DC ALTERNATOR PULLEY
35	0F2776A	1	BRACKET SIGNAL CONDITIONER
36	0F6151	1	CAP RUBBER
37	0F4308	1	BRACKET DC ALT STABILIZER
38	0F3158	1	OIL COOLER FORD (150KW 3600RPM)
39	057823	2	CLAMP HOSE #10 .56-1.06
40	0E0502	1	TEMPERATURE SENDER DELPHI
41	0G0866	1	HOSE OIL COOLER PREFORMED 3/4 (150KW 3600RPM)
42	0F4301	1	HOSE OIL COOLER (150KW 3600RPM)
44	047527	1	BARBED STR 1/2NPT X 3/4
45	057823	4	CLAMP HOSE #10 .56-1.06 (150KW 3600RPM)
46	0E0992A	10	PLUG EXPANSION 14 OD
47	078637	A/R	ADHESIVE LOCTITE 620
48	0G7519	1	DECAL EMISSION CTRL INFO 6.8L
49	0E8286	1	ELBOW 45D STREET 1/2NPT BRASS

<sup>(1)</sup> NOTE: I/N 18 IS FOR HOLDING SENSOR TO I/N 35.

<sup>(2)</sup> I/N 5 PART OF I/N 29.

<sup>(3)</sup> NOTE: NOT SHOWN)



PAGE 1 OF 2

REVISION: H-7338-K DATE: 8/19/10

**APPLICABLE TO:** 

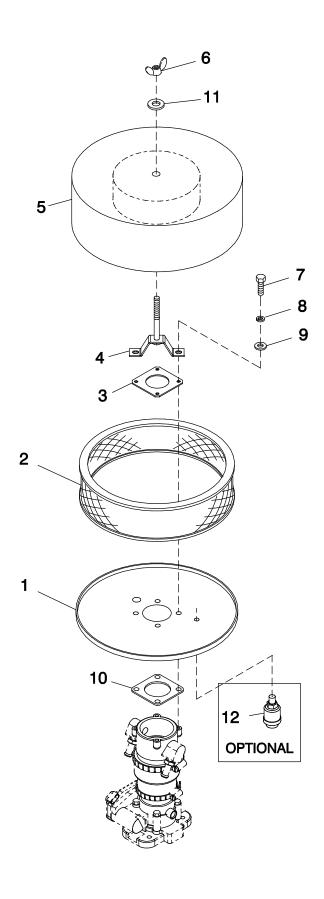
**GROUP D** 

<u>ITEM</u>	PART#	QTY.	DESCRIPTION
2	0D5418	1	STARTER MOTOR FORD V-10 ENGINE
3	052625	11	SCREW SHC M10-1.5 X 35 G12.9
(2) 4	047411	1/2	SCREW HHC M6-1.0 X 16 G8.8
<b>.</b> 5	0D5623	2	HEAT SHIELD EXHAUST
6	0D2608	10	SCREW HHC 5/16-18 X 1/2 SSTL
7	070006	30	WASHER LOCK M8 SSTL
8	070008	10	WASHER FLAT M8 SS
9	055934M	1	CLAMP VINYL .75 X .343 Z
10	0G0321	1	HOSE COOL 5/8" ID 250#WP (14")
11	046526	23	WASHER LOCK M10
12	057823	1	CLAMP HOSE #10 .56 - 1.06 (2300 & 3000RPM UNITS ONLY)
13	057765	1	ADAPTER M14-1.50 X 3/8 NPT
14	046964	1	ELBOW 90D 1/4 NPT F-M BRASS
15	0D5417	REF.	SCREW HHC M10-1.0 X 25 G10.9
16	049821	3	SCREW SHC M8-1.25 X 30 G12.9
17	022129	3	WASHER LOCK M8-5/16
18	070010	2	SCREW HHC M8-1.25 X 35 SS F-TH
(2) 19	0F2776A	1/2	BRACKET SIGNAL CONDITIONER
(2) 20	022097	1/2	WASHER LOCK M6-1/4
21	048191	2	DOWEL PIN M10 X 24
(2) 22	022473	1/2	WASHER FLAT 1/4 ZINC
(1) 23	029333A	1	TIE WRAP UL 7.4" X .19" BLK (NOT SHOWN)
24	0D9913	18	SCREW SHC M8-1.25 X 35 SS
25	055596	1	BARBED STR 3/8 NPT X 3/8
26	069860E	1	HOSE DRAIN ASSY 28"
27	0D4255	2	GASKET EXHAUST MANIFOLD
28	057772	1	WASHER NYLON .565
29	0D6686	1	ASSEMBLY 6.8L G-BOX FLYWHEEL
30	0D3803	1	FLYWHEEL HOUSING MACH 6.8L V10
31	0D3805	1	COVER FLYWHEEL MACH 6.8L V-10
32	021113	1	PLATE DAMPNER RETNR
33	077996	1	CAP HOSE (2300 & 3000RPM UNITS ONLY)
34	022131	7	WASHER FLAT 3/8-M10 ZINC
35	0C7649	1	CLAMP HOSE .3887
36	052647	9	SCREW SHC M10-1.5 X 25 G12.9
37	0D2244M	1	ASSY MAGPICKUP(3/8-24 MALE)
38	0D3808	2	EXH MANIFOLD MACH 6.8L V-10
39	0F5114	1	DECAL REFER TO OWNERS MANUAL
41	079121	2	SCREW SHC M10-1.50 X 100 G10.9
43	057823	2	CLAMP HOSE #10 .56-1.06
44	053660	1	BARBED STR 1/4 NPT X 5/8
45	087599	1	PLUG PLASTIC 3/8 NPT

<sup>(1)</sup> NOTE: I/N 23 IS FOR HOLDING SENSORS TO I/N 19.

REVISION: H-7338-K DATE: 8/19/10

<sup>(2)</sup> QTY. REQ. FOR NON-MQT / QTY REQ. FOR MQT EPA CERT. (NOT REQUIRED FOR NEXUS CONTROL PANELS)



EXPLODED VIEW: AIR CLEANER 5.4L/6.8L FORD

DRAWING #: 0F3569

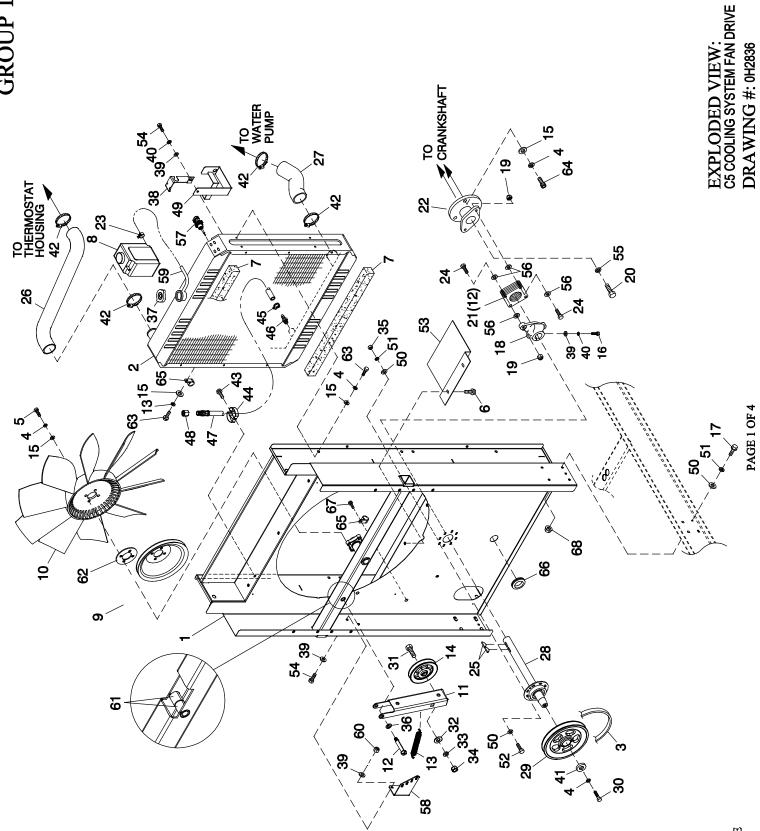
**APPLICABLE TO:** 

**GROUP D** 

ITEM	PART#	QTY.	DESCRIPTION	
1	0D2513D	1	AIR CLNR BTM PLT W/CPLR 8.1L	
	0D2513E	1	PLATE AIR CLEANER W/COUPLER	
2	0F5419	1	ELEMENT AIR FILTER	
3	0F4268	1	TOP PLATE VENTURI	
4	0F4270A	1	HOLD DOWN AIR CLEANER PLATED	
5	0F6977	1	PLATE AIR CLEAN TOP 5.4L/6.8L	
6	037561	1	NUT WING 1/4-20 NYLK	
7	047411	4	SCREW HHC M6-1.0 X 16 G8.8	
8	022097	4	WASHER LOCK M6-1/4	
9	049811	4	WASHER FLAT M6	
10	0F4269	1	GASKET MIXER BODY	
11	022473	1	WASHER FLAT 1/4-M6 ZINC	
12	0A4256	1	INDICATOR FILTER MINDER	

REVISION: H-8467-D

DATE: 3/9/11



REVISION: H-9455-E DATE: 8/4/11

EXPLODED VIEW: C5 COOLING SYSTEM FAN DRIVE

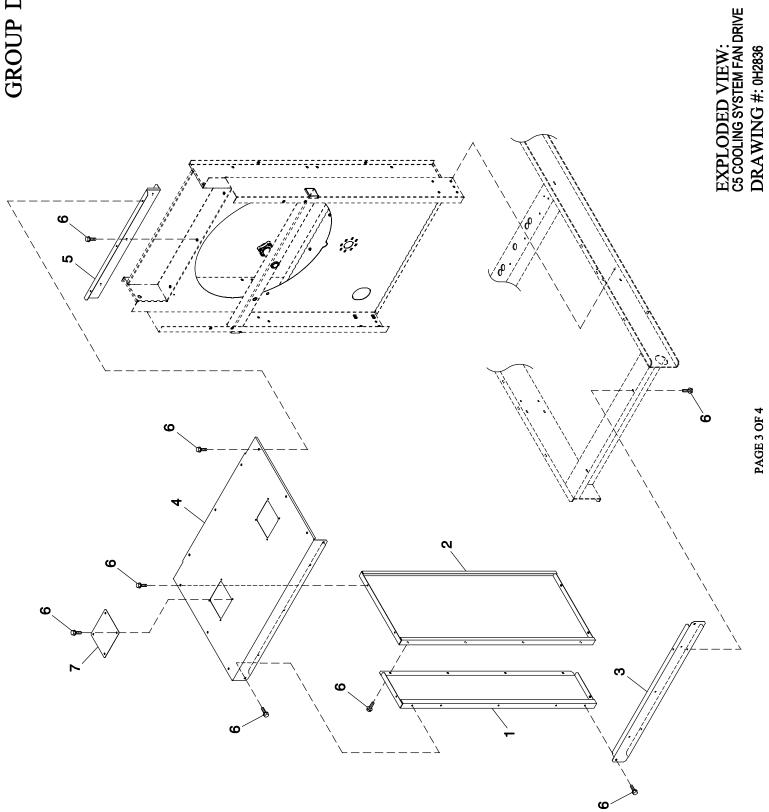
DRAWING #: 0H2836

**APPLICABLE TO:** 

# **GROUP D**

ITEM	PART#	QTY.	DESCRIPTION	ITEM	PART#	QTY.	DESCRIPTION
1	0J01150ST03	1	WELDMENT RADIATOR SUPPORT C5	11	0H20620ST03	1	ARM BELT TENSIONER
2	0F2611	1	RADIATOR 680 X 680 X 70 CPL	(2) 12	0H2051	1	SHOULDER BOLT 1/2 X 2-1/4"
3	0F5254	1	V-BELT 31/64" X 62-3/8"	13	0F2862	i	SPRING TENSION CPL
	0F7077	1	V-BELT 1/2" X 63-3/8" (6.8L, 100KW & 130KW)	14	0F2560	1	PULLEY V-BELT 4" FLANGED
4	046526	12	WASHER LOCK M10	15	022131	15	WASHER FLAT 3/8-M10 ZINC
(2) 5	059981	4	SCREW HHC M10-1.5 X 30 C10.9	(2) 16	039287	1	SCREW HHC M8-1.25 X 45 C8.8
6	0C2454	2	SCREW THF M6-1 X 16 N WA Z/JS	17	0C8566	8	SCREW HHFC M6-1.0 X 20 G8.8
7	052250	2	TAPE FOAM 1 X 1 (26.75" LG)	18	0F2561	1	HUB FLEX PLATE
8	076749	1	TANK COOLANT RECOVERY	19	0C8165	4	NUT HEX LOCK 5/16-24 NY INS
9	0F2573	1	PULLEY FAN V-GROOVE 9"	(2) 20	0D6795	1	SCREW HHC M12-1.5 X 60 G8.8
10	0F2610	1	FAN 26" LH ROTATION	21	0C7043	12	DISK FLEX
				22	0E8909	1	COUPLING HUB FLEX (MACH)
				23	0E8909A 048031C	1	COUPLING HUB FLEX (MACHINING) CLAMP HOSE BAND 1/4
				(2) 24	0C8146	4	SCREW HHC 5/16-24 X 1.124
				25	082774	2	KEY WOODRUFF 4 X 19D
				26	0F2686	1	HOSE RADIATOR UPPER CPL
				27	0F5463	1	HOSE LOWER RAD CPL C5 6.8L
				28	0F8695	1	ASSY BRG/SHAFT CPL FANDRIVE
				29	0F4028	1	PULLEY 6.5" DIA MACHINED (6.8L 100KW)
					0F4030	1	PULLEY 6" DIA MACHINED (6.8L 130KW)
					0F4032	1	PULLEY 5.5" DIA MACHINED (5.4L 80KW & 6.8L 150KW)
				(2) 30	042911	1	SCREW HHC M10-1.5 X 30 G8.8
				31	0F2872	1	SCREW HHC 1/2-13 X 2" G8
				32	022304	1	WASHER FLAT 1/2 ZINC
				33	022195 022196	1	WASHER LOCK 1/2
				34 35	049813	8	NUT HEX 1/2-13 STEEL NUT HEX M6 X 1.0 G8 YEL CHR
				36	052677	1	WASHER NYLON .50 X .87 X .06
				37	090283	1	CAP RADIATOR 13 PSI
				38	0F2776A	1	BRACKET, SIGNAL CONDITIONER
				39	022145	4	WASHER FLAT 5/16-M8 ZINC
				40	022129	2	WASHER LOCK M8-5/16
				41	052644	1	SPACER .5 X 1.5 X .25 STL/ZINC
				42	035685	4	CLAMP HOSE #28 1.32-2.25
				43	045764	1	SCREW HHTT M4-0.7 X 8 BP
				44 45	065852 0C7649	1	SPRING CLIP HOLDER .3762
				45	055596	1	CLAMP HOSE .3887 BARBED STR 3/8 NPT X 3/8
				47	069860E	i	HOSE DRAIN ASSY 28"
				(1) 48	069811	REF	CAP HEX 1/4 NPT BRASS
				49	080713	1	BRACKET COOLANT TANK
				50	022473	24	WASHER FLAT 1/4-M6 ZINC
				51	022097	16	WASHER LOCK M6-1/4
				52	042568	8	SCREW HHC M6-1.0 X 20 G8.8
				53	0F5050B	1	SHIELD RADIATOR
				54 55	039253	3	SCREW HHC M8-1.25 X 20 G8.8
				56	051769 0C8145	1 8	WASHER LOCK M12 WASHER FLEX (THIN)
				57	0H1827	1	PROBE COOLANT LEVEL 3/8-18NPTF
				58	0H23980ST03	1	BRACKET TENSIONER SPRING
				59	029032	1	HOSE 9/32 ID (43"LG)
				60	049820	2	NUT HEX LOCK M8-1.25 NY INS
				(3) 61	0H2844	2 (REF)	BEARING SLEEVE 1/2/ X 3/4 X 1
				62	0G53150AL0R	1	SPACER CPL COOLING FAN 1/8"
				(4) 63	051756	4/5	SCREW HHC M10-1.5 X 20 C8.8
				64	052625	3	SCREW SHC M10-1.5 X 35 G12.9
				(4) 65	055934H	1/2	CLAMP STL/VNL .62 X .406 Z
				66 67	072252 0D6029	1	GROMMET 1.37 X .06 X 1.00 SCREW HHTT M6-1.0 X 16 ZYC
				68	0D8029 0D3700	8	NUT FLANGE M6-1.0 NYLOK
				00	000100	J	NOT I ENTIRE INC IN IT LOR
					(1) ITEM 48 IS IN(		TH 47.

<sup>(2)</sup> APPLY MEDIUM STRENGTH BLUE THREAD LOCKING FLUID TO THREADS.
(3) ITEM 61 IS INCLUDED WITH ITEM 1.
(4) QTY REQ. FOR OPEN SETS. / QTY REQ. FOR ENCLOSED SETS.



REVISION: H-9455-E DATE: 8/4/11

EXPLODED VIEW: C5 COOLING SYSTEM FAN DRIVE

DRAWING #: 0H2836

APPLICABLE TO:

**GROUP D** 

ITEM	PART#	QTY.	DESCRIPTION
1	0G15310GS0R	2	PANEL C5 FRONT SIDES
2	0G15320GS0R	2	PANEL C5 REAR SIDES
3	0G15300GS0R	1	PANEL LOWER FRONT
4	0G15290GS0R	1	PANEL C5 TOP
	0H30010GS0R	1	PANEL C5 TOP
5	0G15330GS0R	1	PANEL C5 TOP MOUNT
6	0C2454	20	SCREW THF M6-1 X 16 N WA Z/JS
(1) 7	0D3215B	2	ACCESS COVER 160 X 170 GALV
(1) 8	0C2454	8	SCREW THF M6-1 X 16 N WA Z/JS

<sup>(1)</sup> NOT REQUIRED FOR UNITS WITH CATALYST.

DRAWING #: 0G8617A

**APPLICABLE TO:** 

**GROUP** E

ITEM	PART#	QTY.	DESCRIPTION
1	033212	4	SCREW HHC 5/16-18 X 1-1/4 G5
2	065908	1	SUPPORT NAT GAS SOLENOID
3	0G9191L	1	REG ASSY 6.8L 130KW DUAL LP QT
	0G9191M	1	REG ASSY 6.8L 150KW DUAL LP QT
	0G9190A	1	REG ASSY 6.8L 100KW LPV CPL
	0G9239A	1	REG ASSY 5.4L 80KW LPV CPL
4	052617	2	SCREW HHC M12-1.75 X 20 G8.8
5	022304	2	WASHER FLAT 1/2 ZINC
6	022129	4	WASHER LOCK M8-5/16
7	045773	2	NUT HEX M12-1.75 G8 YEL CHR
8	064346	1	PIPE TEE 1-1/4 NPT
9	0A8064	2	BSHG RDCR HEX 1-1/4-3/4
10	030131	1	ELBOW 90D 1-1/4 NPT
11	031015	1	NIPPLE PIPE 1-1/4 NPT X 3 (100KW & 130KW)
	088963	1	NIPPLE PIPE 1.25 NPT X 5.5 BL IRN (150KW)
12	026915	2	NIPPLE CLOSE 3/4 X 1.375
13	057823	4	CLAMP HOSE #10 .56-1.06
14	059057	2	HOSE 3/4 ID SAE-30R2 (45" LG)
15	0D2698	1	GASKET ADAPTER THROT BODY
16	0D1509	1	DECAL INLET PRESSURE
17	050280	1	DECAL FUEL INLET LPG
18	0H2353	1	ASSY,ADAPTER,THROTTLE BODY
	0F2756A	1	MACHINING, INTAKE ADAPTOR 60MM
19	0E4390	1	GASKET GOVERNOR ACTUATOR
20	0E4392	1	ACTUATOR BOSCH 60 GOVERNOR
21	0F0960	1	REDUCER 3.0" TO 2.75" TURBO
22	0F3885	1	MIXER 40/60MM ACTUATOR ASSY
23	0G3167	2	O-RING 2-3/4 X 3/32 X 2-15/16
24	0F3691E	1	VENTURI THROTTLE 42MM (6.8L 100KW)
	0F3691F	1	VENTURI THROTTLE 44MM (6.8L 130KW)
	0F3691J	1	VENTURI THROTTLE 50MM (6.8L 150KW)
	0F3691B	1	VENTURI, THROTTLE 36MM (5.4L 80KW)
25	022195	2	WASHER LOCK 1/2
26	0G5989	1	HARNESS, FUEL JUMPER DUAL REG
27	026073A	1	PLUG STD PIPE 1/4 STEEL SQ HD
28	0D2157	4	SCREW SHC M6-1.0 X 50 C8.8
29	039294	1	CLAMP HOSE #44 2.31-3.25
30	022097	4	WASHER LOCK M6-1/4
(1)31	042568	2	SCREW HHC M6-1.0 X 20 G8.8
(1)32	049811	2	WASHER FLAT M6
33	039130	1	NIPPLE CLOSE 1.25 NPT X 1.625
34	066212	1	CLAMP HOSE #52 2.81-3.75
(1)35	0G46350ST03	1	BRACKET, HOSE RISER
(1)36	022097	2	WASHER LOCK M6-1/4
			(1) G6.8L UNITS ONLY

<sup>(1)</sup> G6.8L UNITS ONLY

EXPLODED VIEW: FUEL NATURAL GAS G3 6.8L 100KW/5.4L 80KW DRAWING #: 0G8618A

PAGE 1 OF 2

DRAWING #: 0G8618A

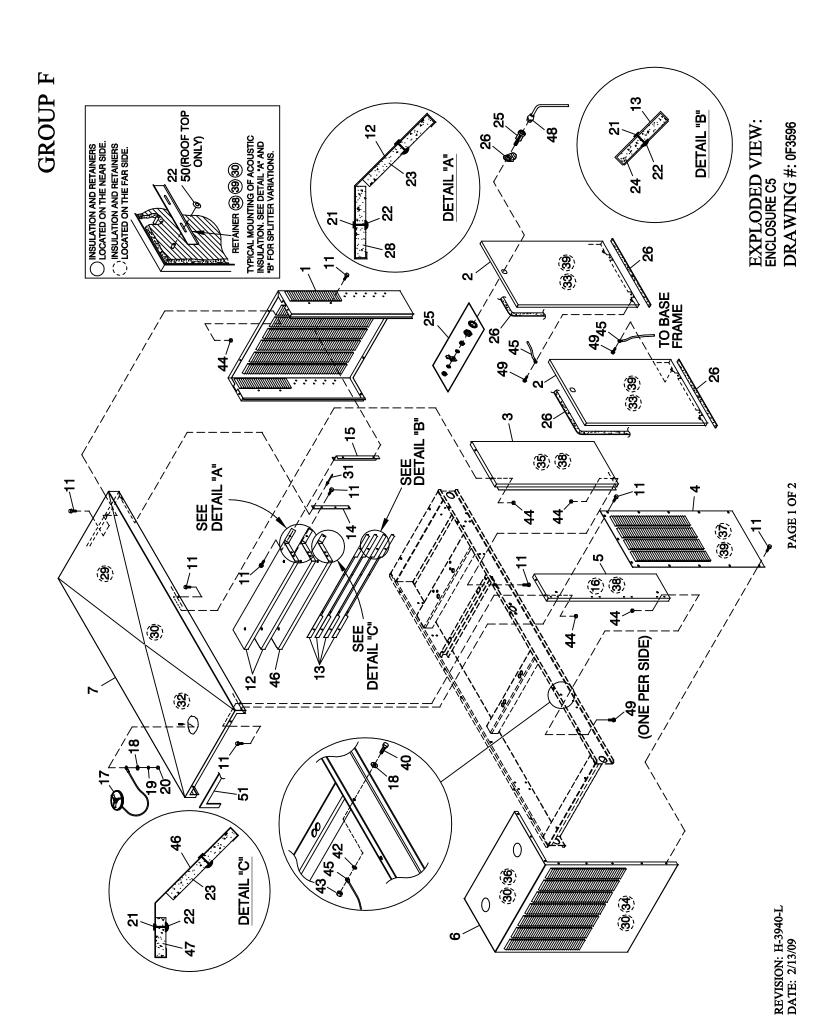
**APPLICABLE TO:** 

**GROUP** E

ITEM	PART#	QTY.	DESCRIPTION
1	033212	4	SCREW HHC 5/16-18 X 1-1/4 G5
2	065908	1	SUPPORT NAT GAS SOLENOID
3	0G9240A	1	REG ASSY 5.4L 80KW NG CPL
	0G9190B	1	REG ASSY 6.8L 100KW NG CPL
4	052617	2	SCREW HHC M12-1.75 X 20 G8.8
5	022304	2	WASHER FLAT 1/2 ZINC
6	022129	4	WASHER LOCK M8-5/16
7	045773	2	NUT HEX M12-1.75 G8 YEL CHR
8	022195	2	WASHER LOCK 1/2
9	039130	1	NIPPLE CLOSE 1.25 NPT X 1.625
10	030131	1	ELBOW 90D 1-1/4 NPT
11	031015	1	NIPPLE PIPE 1-1/4 NPT X 3 (100KW)
12	0F6279	1	HARNESS, FUEL JUMPER DUAL REG (100KW)
	0G5989	1	HARNESS FUEL JUMPER DUAL REG
13	057822	8	CLAMP HOSE #8 .53-1.00
14	059057	1	HOSE 3/4 ID SAE-30R2 (42" LG)
15	0F4408	1	Y CONNECTOR 500 SERIES BARBS
16	0D1509	1	DECAL INLET PRESSURE
17	050279	1	DECAL FUEL INLET NG
18	0H2353	1	ASSY,ADAPTER,THROTTLE BODY
	0F2756A	1	MACHINING, INTAKE ADAPTOR 60MM
19	0E4390	1	GASKET GOVERNOR ACTUATOR
20	0E4392	1	ACTUATOR BOSCH 60 GOVERNOR
21	0F0960	1	REDUCER 3.0" TO 2.75" TURBO
22	0F3885	1	MIXER 40/60MM ACTUATOR ASSY
23	0G3167	2	O-RING 2-3/4 X 3/32 X 2-15/16
24	0F3691E	1	VENTURI, THROTTLE 42MM (100KW)
	0F3691C	1	VENTURI, THROTTLE 38MM
25	026915	2	NIPPLE CLOSE 3/4 X 1.375
26	0A8064	2	BSHG RDCR HEX 1-1/4-3/4
27	026073A	1	PLUG STD PIPE 1/4 STEEL SQ HD
28	0D2157	4	SCREW SHC M6-1.0 X 50 C8.8
29	039294	1	CLAMP HOSE #44 2.31-3.25
30	022097	4	WASHER LOCK M6-1/4
(1)31	049811	2	WASHER FLAT M6
(1)32	0D2698	1	GASKET ADAPTER THROT BODY
(1)33	042568	2	SCREW HHC M6-1.0 X 20 G8.8
34	064346	1	PIPE TEE 1-1/4 NPT
35	059057	1	HOSE 3/4 ID SAE-30R2 (45" LG)
36	066212	1	CLAMP HOSE #52 2.81-3.75
(1)37	0G46350ST03	1	BRACKET, HOSE RISER
38	059057	1	HOSE 3/4 ID SAE-30R2 (9.5" LG)
39	059057	1	HOSE 3/4 ID SAE-30R2 (12" LG)
(1)40	022097	2	WASHER LOCK M6-1/4
			(1) G6 8L LINITS ONLY

<sup>(1)</sup> G6.8L UNITS ONLY

REVISION: H-5588-E DATE: 2/2/10



**APPLICABLE TO:** 

# GROUP F

ITEM	PART#	QTY.	DESCRIPTION
(2) 1	0F58730ST01	1	REAR WRAP C5
(2) 2	0F58680ST01	4	DOOR C5
(2) 3	0F58720ST01	2	CENTER SUPPORT C5
(3) 4	0F58710AL01	2	DISCHARGE DUCT LH & RH SIDE C5
(2) 5	0F58690ST01	2	FRONT CORNERS C5
(2) 6	0F58700ST01	1	DISCHARGE CENTER DUCT C5
(3) 7	0F58670AL01	1	ROOF C5 ALUM
11	0C2454	86	SCREW THF M6-1 X 16 N WA Z/JS
12	0F2766	2	SPLITTER
13	0F3181	4	SPLITTER SHORT
14	0F3185	2	STRINGER SPLITTER C3
15	0F3416	2	SUPPORT SPLITTER C5 130KW
16	0F3949	2	INSULATION CORNER POST
17	0C2634A	1	ASSEMBLY COVER ACCESS
18	022473	5	WASHER FLAT 1/4-M6 ZINC
19	022097	1	WASHER LOCK M6-1/4
20	022127	i	NUT HEX 1/4-20 STEEL
21	0F3072	20	INSULATION RETAINMENT HANGER
22	078115	58	WASHER SELF LOCKING DOME #4-40
23	0F3949B	3	INSULATION SPLITTER
24	0F3949A	4	INSULATION SHORT LOUVER
25	0F5048D	4	VISE-ACTION LATCH SLOTTED CIR
26	0E5968	1	GASKET EXTRUDED TRIM (566" LG)
27	0F5049	4	TAB PULL
28	0F3949L	2	INSULATION SPLITTER SML
29	0F3949E	- 1	INSULATION ROOF TOP REAR
30	0F3890A	9	RETAINER INSULATION (740)
31	087233	2	RIVET POP .1875 X .450 SS
32	0F3949C	- 1	INSULATION ROOF TOP
33	0F3949D	4	INSULATION DOOR
34	0F3949G	1	INSULATION DISCHARGE DUCT
35	0F3949J	2	INSULATION CENTER SUPPORT
36	0F3949K	1	INSULATION DISCHARGE DUCT TOP
37	0F3949F	2	INSULATION INNER DUCT SIDE
38	0F3890B	4	RETAINER INSULATION (820)
39	0F3890	14	RETAINER INSULATION (450)
40	042568	4	SCREW HHC M6-1.0 X 20 G8.8
42	022447	4	WASHER SHAKEPROOF INT 1/4
43	049813	4	NUT HEX M6 X 1.0 G8 YEL CHR
(1) 44	077992	28	NUT HEX LOCK M6-1.0 SS NY INS
45	0912970094	4	ASSY WIRE 14 AWG 34.8" GRN/YEL
46	0F2766A	1	SPLITTER C5
47	0F3949M	i	INSULATION SPLITTER SHRT MPS
48	0F8869D	1	KEY VISE-ACTION LATCH SLOT CIR
49	0E3257	6	SCREW TH-FRM M6 W/CAP SHKPRF W
50	078115A	12	WASHER SELF LOCKING DOME #8-32
51	066760	1	STRIP SEALANT 1/8 X 1 (44.52"LG)

(1) ALUMINUM ENCLOSURE NOTE: ALL ENCLOSURE PANELS THAT FASTEN TO

THE BASE FRAME MUST BE SECURED USING ITEM 11 & 49 THREAD FORMING

FASTENER AND ITEM 44 LOCK NUT. LOCK NUT IS TO BE INSTALLED AFTER THREAD

FORMING FASTENER HAS PENETRATED THROUGH EXTRUSIONS IN ENCLOSURE PANELS. ALL ROOF PANELS

ARE TO BE SECURED IN THE SAME MANNER.

(2) NOTE: PART NUMBER SHOWN IS FOR TAN / STEEL. REFER TO THE SAMPLE

GUIDE BELOW FOR AVAILABLE COLOR AND/OR ALUMINUM PART NUMBER FORMAT.

0FXXXX0ST01 = TAN / STEEL 0FXXXX0AL01 = TAN / ALUMINUM 0FXXXX0ST13 = BISQUE / STEEL 0FXXXXALT13 = BISQUE / ALUMINUM

0FXXXX0ST08 = T- GRAY / STEEL 0FXXXX0AL08 = T- GRAY / ALUMINUM 0FXXXX0ST14 = GRAY / STEEL

0FXXXXALT14 = GRAY / ALUMINUM

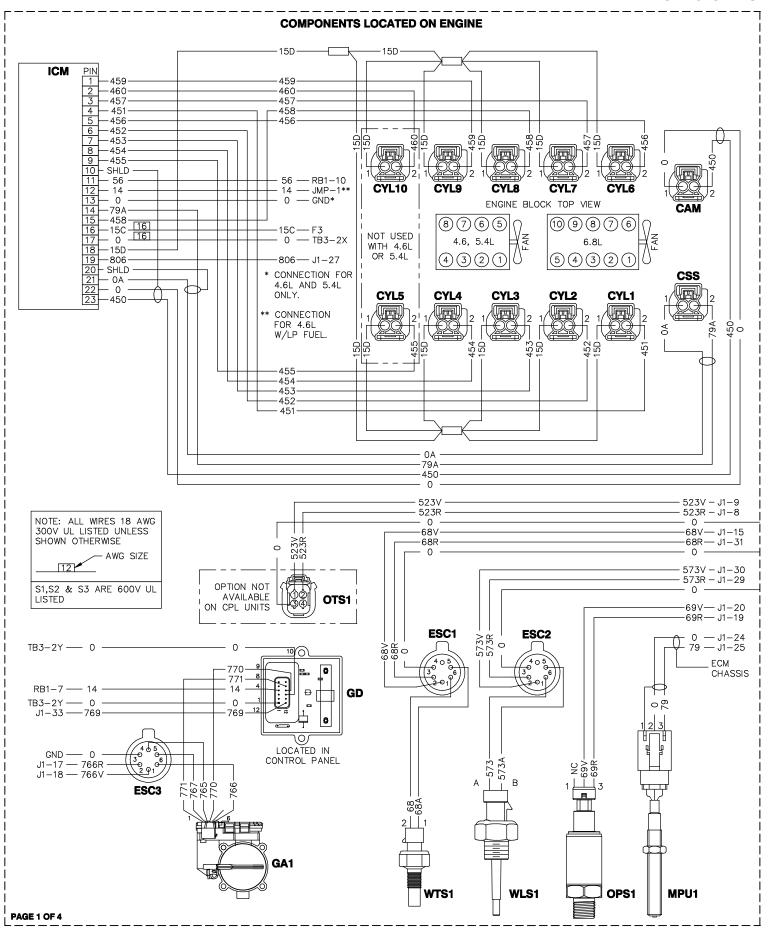
0FXXXX0ST05 = WHITE / STEEL

0FXXXX0AL05 = WHITE / ALUMINUM

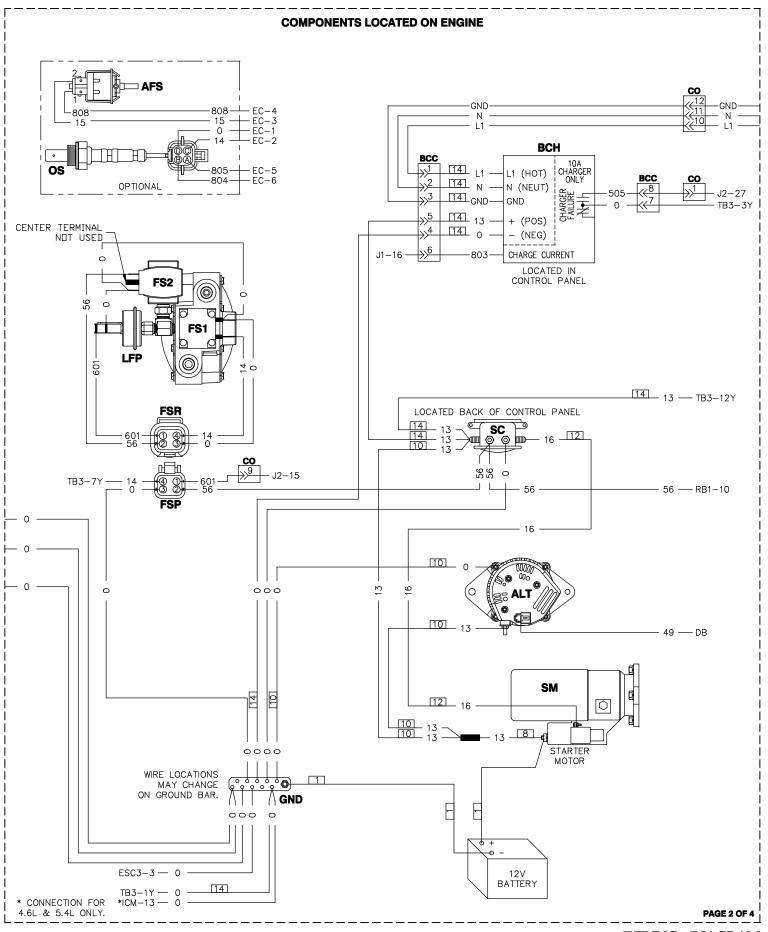
(3) PART NUMBER SHOWN IS FOR TAN. SEE GUIDE BELOW FOR AVAILABLE COLOR AND PART NUMBER

0FXXXX0AL08 = T- GRAY / ALUMINUM 0FXXXXALT13 = BISQUE / ALUMINUM 0FXXXX0AL05 = WHITE / ALUMINUM 0FXXXXALT14 = GRAY / ALUMINUM

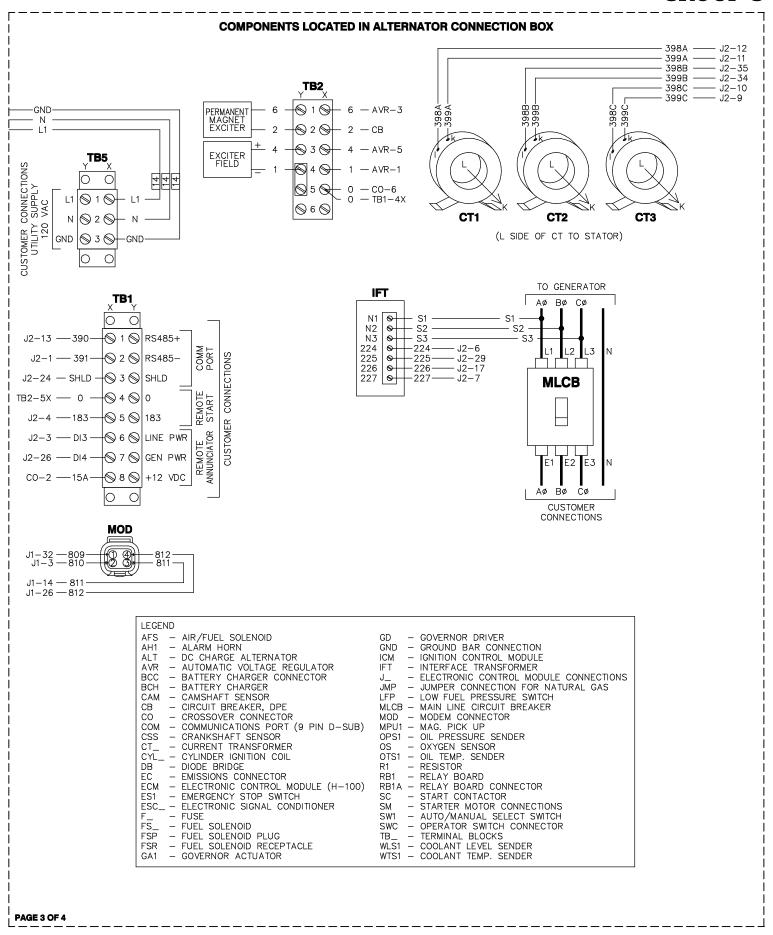
REVISION: H-3940-L DATE: 2/13/09

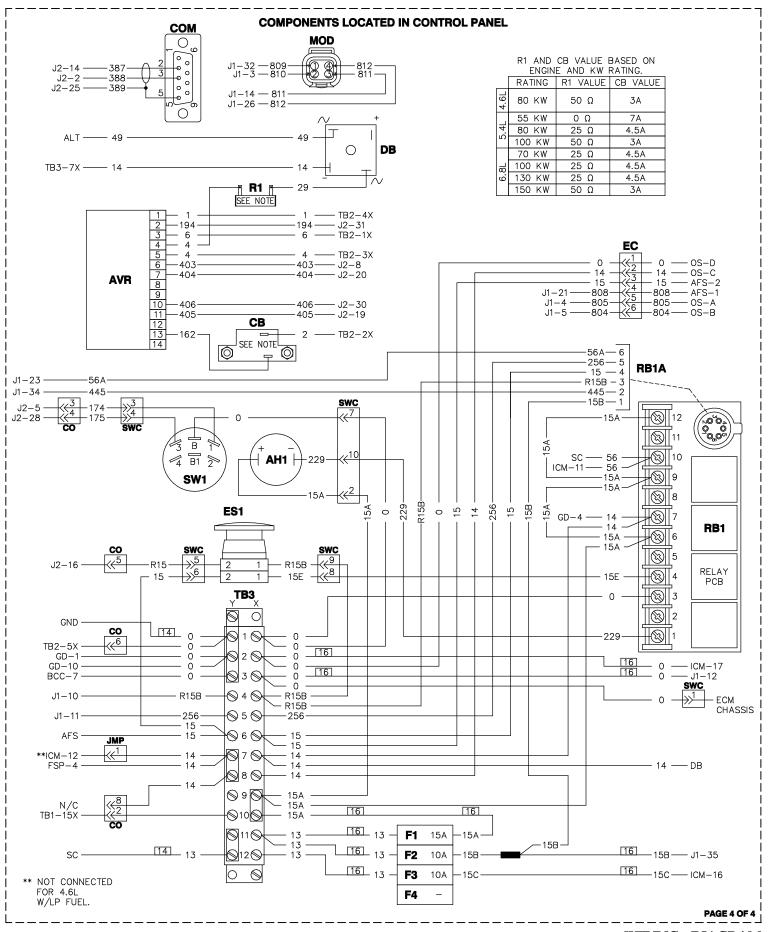


REVISION: H-6782-H DATE: 6/14/10 WIRING - DIAGRAM 4.6L, 5.4L & 6.8L H-PANEL DRAWING #: 0F2576



REVISION: H-6782-H DATE: 6/14/10 WIRING - DIAGRAM 4.6L, 5.4L & 6.8L H-PANEL DRAWING #: 0F2576





WIRING - DIAGRAM 4.6L, 5.4L & 6.8L H-PANEL DRAWING #: 0F2576

### **GD CONNECTOR**

PIN	WIRE	TO	FUNCTION
1	0	GND	NOTE 1
4	14	RB1-7	NOTE 3
8	771	GA1-1	THROTTLE DRIVE LO
9	770	GA1-4	THROTTLE DRIVE HI
10	0	GND	NOTE 1
12	769	J1-33	THROTTLE PWM

### **AVR CONNECTOR**

PIN	WIRE	TO	FUNCTION
1	1	FIELD	- FIELD
2	194	J2-31	+12VDC
3	6	PME	PME OUTPUT
4	4	R1	+ FIELD
5	4	FIELD	+ FIELD
6	403	J2-8	GATE TRIGGER B
7	404	J2-20	GATE TRIGGER A
10	406	J2-30	ZERO CROSSING I/P
11	405	J2-19	GROUND (ISO)
13	162	CB	PME OUTPUT (AFTER CB)

### **ICM - IGNITION MODULE CONNECTOR**

PIN	WIRE	TO	FUNCTION
1	459	CYL9	IGNITION COIL DRIVE 9
2	460	CYL10	IGNITION COIL DRIVE 10
3	457	CYL7	IGNITION COIL DRIVE 7
4	451	CYL1	IGNITION COIL DRIVE 1
5	456	CYL6	IGNITION COIL DRIVE 6
6	452	CYL2	IGNITION COIL DRIVE 2
7	453	CYL3	IGNITION COIL DRIVE 3
8	454	CYL4	IGNITION COIL DRIVE 4
9	455	CYL5	IGNITION COIL DRIVE 5
10	SHLD	CUT	CAMSHAFT SENSOR DRAIN
11	56	RB1-10	STARTER RELAY OUT
12	14	RB1-7	NOTE 3
13	0	GND	NOTE 1
14	79A	CSS-2	CRANKSHAFT SENSOR +
15	458	CYL8	IGNITION COIL DRIVE 8
16	15C	F3	NOTE 7
17	0	GND	NOTE 1
18	15D	CYL1-CYL10	IGNITION COIL PWR
19	806	J1-27	IGNITION ALARM
20	SHLD	CUT	CRANKSHAFT SENSOR DRAIN
21	0A	CSS-1	CRANKSHAFT SENSOR -
22	0	CAM-1	CAMSHAFT SENSOR -
23	450	CAM-2	CAMSHAFT SENSOR +

## **ENGINE CONTROL MODULE CONNECTIONS**

# J1

PIN	WIRE	TO	FUNCTION
3	810	MOD-2	EXTERNAL MODEM GROUND
4	805	OS	OXYGEN SENSOR RTN (OPTION)
5	804	OS	OXYGEN SENSOR + (OPTION)
10	R15B	RB1A-3/ES1	OVERSPEED/WATCHDOG
11	256	RB1A-5	FUEL RELAY
12	0	GND	NOTE 1
14	811	MOD-3	DCD
15	68V	WTS-1	COOLANT TEMP +
16	803	BCH	BAT CHARGER CURRENT
17	766R	GA-2	THROTTLE POS RTN
18	766V	GA-1	THROTTLE POS +
19	69R	OPS-3	OIL PRESS RTN
20	69V	OPS-1	OIL PRESS +
21	808	AFS	AIR/FUEL SOLENOID (OPTION)
23	56A	RB1A-6	STARTER RELAY
24	0	MPU1-2	MPU1 SIGNAL (-)
25	79	MPU1-3	MPU1 SIGNAL (+)
26	812	MOD-4	ENABLE
27	806	ICM-19	IGNITION ALARM
29	573R	WLS-2	COOLANT LVL RTN
30	573V	WLS-1	COOLANT LVL +
31	68R	WTS-2	COOLANT TEMP RTN
32	809	MOD-1	+12
33	769	GD-12	THROTTLE PWM
34	445	RB1A-2	ALARM RELAY
35	15B	F2	NOTE 6

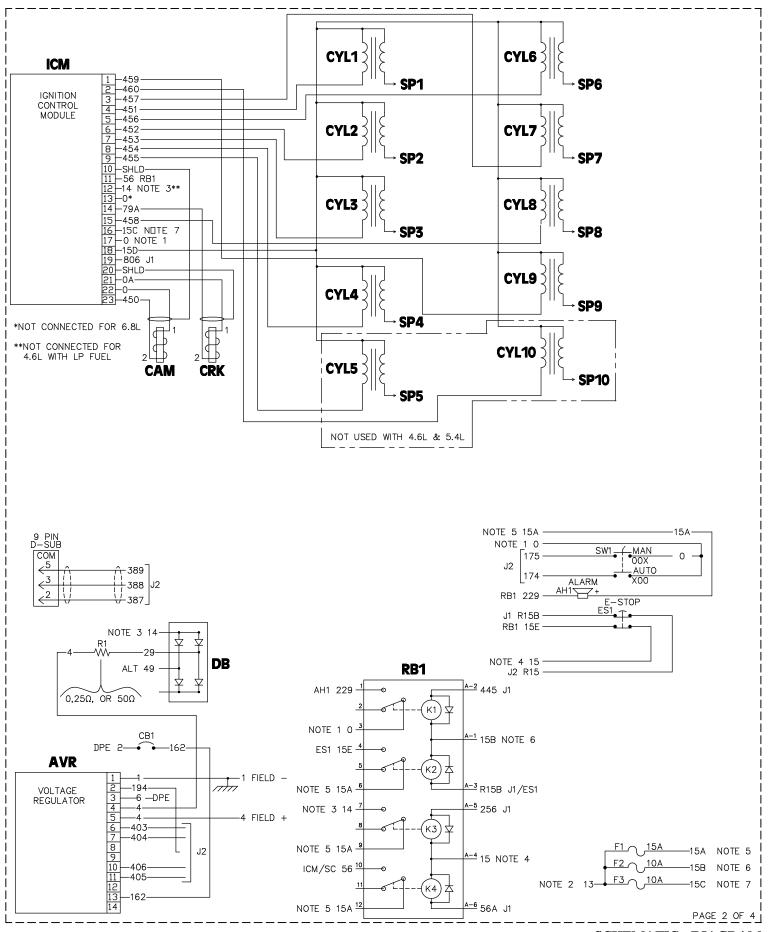
# **J2**

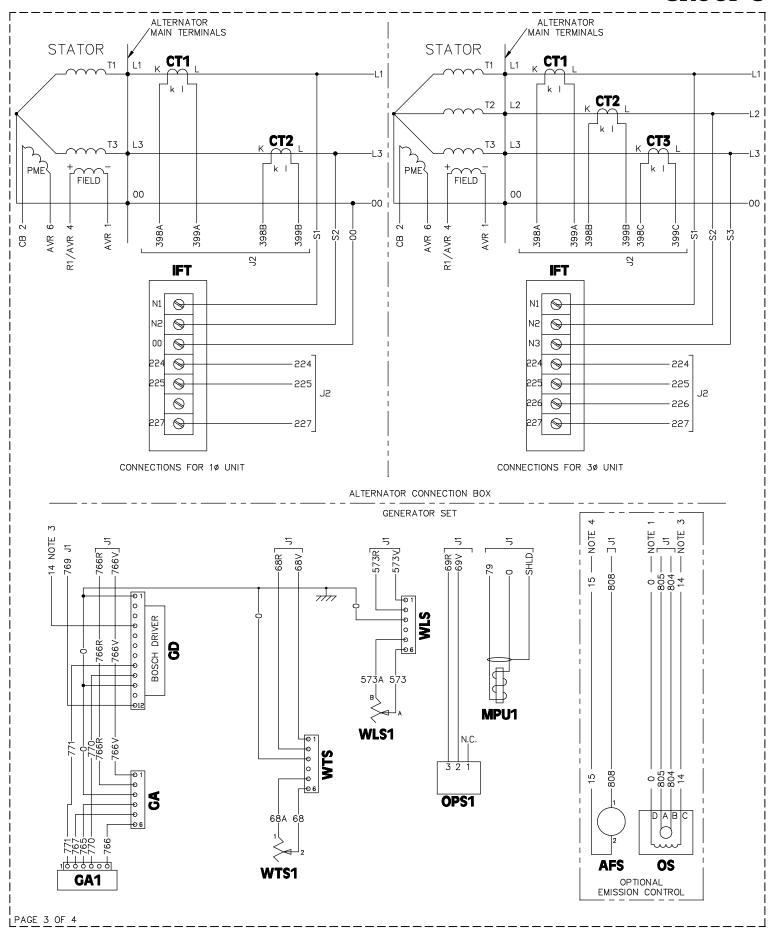
	PIN	WIRE	TO	FUNCTION
	1	391	CUST CON	RS485- (XFER SW)
	2	388	COM-3	RS232 TX (GENLINK)
	3	DI3	CUST CON	LINE POWER SIGNAL
	4	183	CUST CON	REMOTE START
	5	174	SW1	"AUTO" START
	6	224	IFT	V SENSE GEN A PH
	7	227	IFT	V SENSE RTN
	8	403	AVR-6	AVR GATE TRIGGER B
*	9	399C	CT3	GEN C PH CURRENT -
*	10	398C	CT3	GEN C PH CURRENT +
	11	399A	CT1	GEN A PH CURRENT -
	12	398A	CT1	GEN A PH CURRENT +
	13	390	CUST CON	RS485+ (XFER SW)
	14	387	COM-2	RS232 RX (GENLINK)
	15	601	LFP	LOW FUEL PRESSURE
	16	R15	ES1	EMERGENCY STOP
*	17	226	IFT	V SENSE GEN C PH
	19	405	AVR-11	AVR GROUND
	20	404	AVR-7	AVR GATE TRIGGER A
	24	SHLD	CUST CON	RS485 DRAIN (XFER SW)
	25	389	COM-5	RS232 COM (GENLINK)
	26	DI4	CUST CON	GEN POWER SIGNAL
	27	505	BCH	BAT CHARGER FAIL
	28	175	SW1	"MANUAL" START
	29	225	IFT	V SENSE GEN B PH
	30	406	AVR-10	AVR ZERO CROSSING I/P
	31	194	AVR-2	AVR +12VDC
	34	399B	CT2	GEN B PH CURRENT-
	35	398B	CT2	GEN B PH CURRENT+
		CONINI	ECTIONIC NOT	LICED IN 14 LINUTC

<sup>\* -</sup> CONNECTIONS NOT USED IN 10 UNITS.

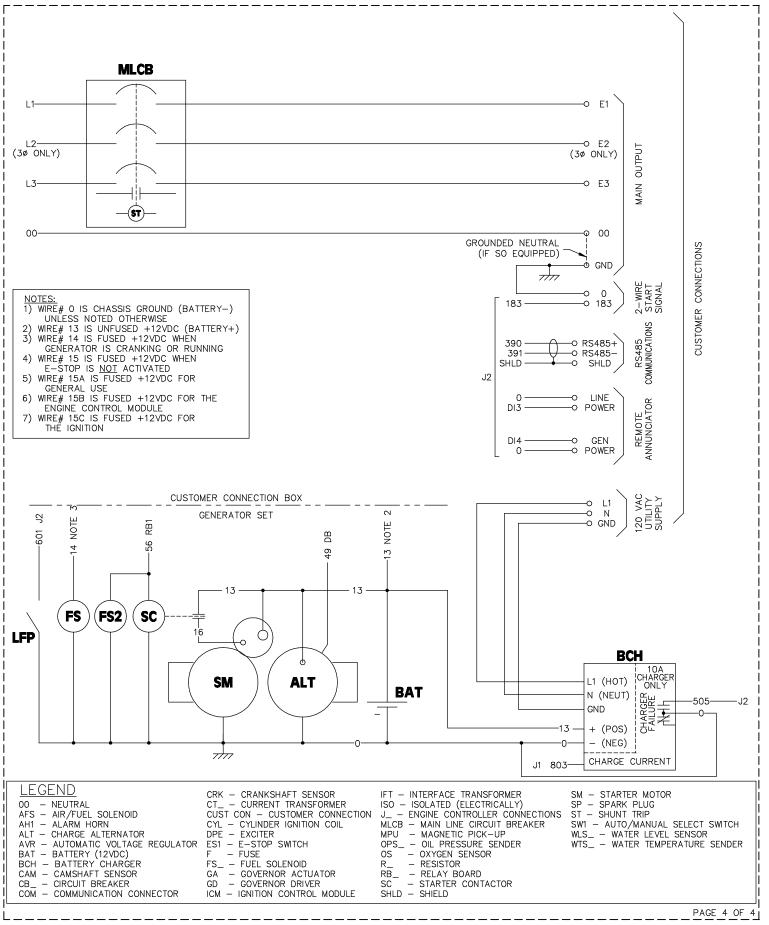
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REVISION: H-6782-F DATE: 6/14/10





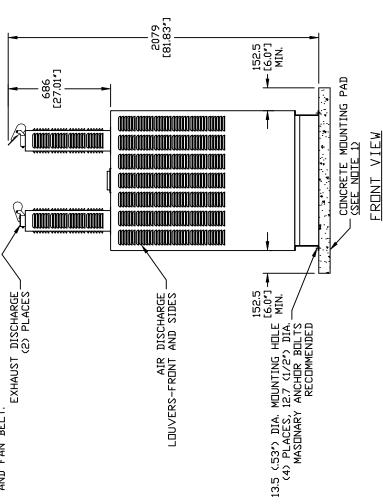
SCHEMATIC - DIAGRAM 4.6L, 5.4L & 6.8L H-PANEL DRAWING #: 0F3901



ENGINE/KW	/KW	ENCLOSURE MATERIAL	VEIGHT (GENSET DNLY) KG [LBS]	VEIGHT (VOODEN SHIPPING CRATE/SKID) KG [LBS]	SHIPPING WEIGHT (SKID AND GENSET) KG [LBS]	
5. 4L/80KW	ÖK	STEEL	1167 [2573]	79 [175]	1246 [2748]	
		ALUMINUM	1088 [2399]	79 [175]	1168 [2574]	
5. 4L/100KW	DOKW	STEEL	1048 [2311]	79 [175]	1127 [2486]	
		ALUMINUM	969 [2137]	79 [175]	1049 [2312]	
6. 8L 100KW	DOKW	STEEL	1227 [2705]	79 [175]	1306 [2880]	
		ALUMINUM	1148 [2531]	79 [175]	1227 [2706]	
6. 8L 130KW	30KV	STEEL	1287 [2837]	79 [175]	1383 [3048]	
		ALUMINUM	1224 [2699]	79 [175]	1304 [2874]	
6. 8L 150KV	SOKW	STEEL	1209 [2666]	79 [175]	1289 [2841]	
		ALUMINUM	1130 [2492]	79 [175]	1210 [2667]	

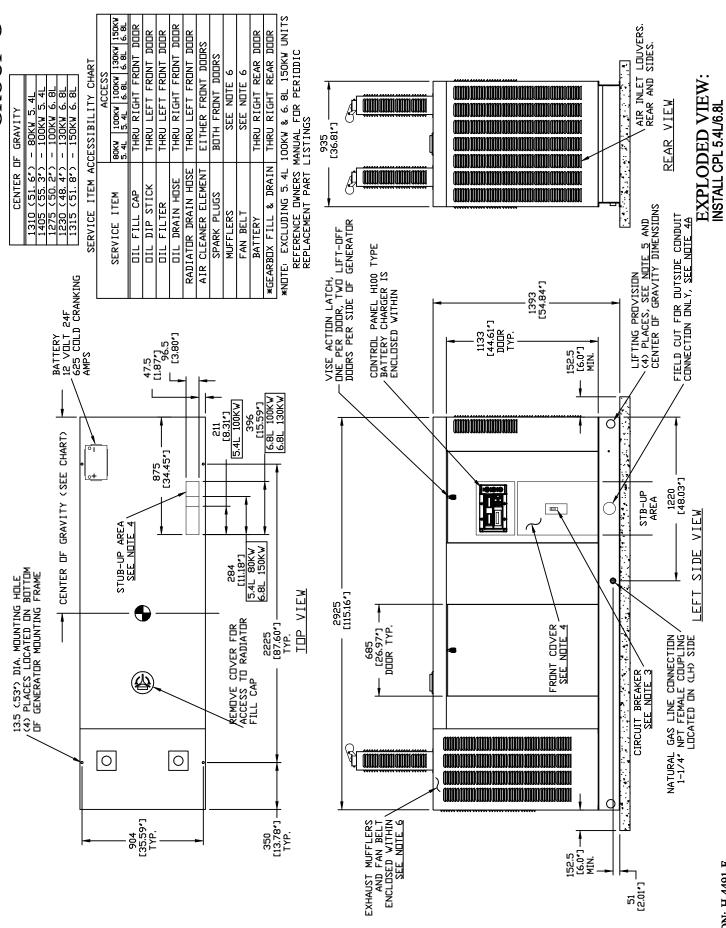
WEIGHT DATA

- 1) MINIMUM RECOMENDED CONCRETE PAD SIZE: 1240(48,8') WIDE X 3230 (127,2') LONG. REFERENCE INSTALLATION GUIDE SUPPLIED WITH UNIT FOR CONCRETE PAD GUIDELINES.
- ALLOW SUFFICIENT ROOM ON ALL SIDES OF THE GENERATOR FOR MAINTENANCE AND SERVICING. THIS UNIT MUST BE INSTALLED IN ACORDANCE WITH CURRENT APPLICABLE NFPA 37 AND NFPA 70 STANDARDS AS WELL AS ANY OTHER FEDERAL, STATE AND LOCAL CODES FOR MINIMUM DISTANCES FROM OTHER STRUCTURES. ລ
- ෆි
- CIRCUIT BREAKER INFORMATION: SEE SPECIFICATION SHEET WITHIN OWNERS MANUAL.
- INSIDE STUB-UP AREA FOR AC LOAD LEAD CONDUIT CONNECTION, NEUTRAL CONNECTION, BATTERY CHARGER 120 VOLT AC (,5 AMP MAX.) CONNECTION, AND ACCESS TO TRANSFER SWITCH CONTROL WIRES. REMOVE FRONT COVER FOR ACCESS. 4
- FIELD CUT HOLE IS ONLY REQUIRED FOR MOUNTING OF GENERATOR ON AN EXISTING PAD. 4 4 4
- REFERENCE DWNERS MANUAL FOR LIFTING WARNINGS. 2
- REMOVE EITHER LEFT OR RIGHT HAND SIDE PANEL TO ACCESS EXHAUST MUFFLERS AND FAN BELT. 9



EXPLODED VIEW: INSTALL CPL 5.4L/6.8L **DRAWING #: 0F6289** 

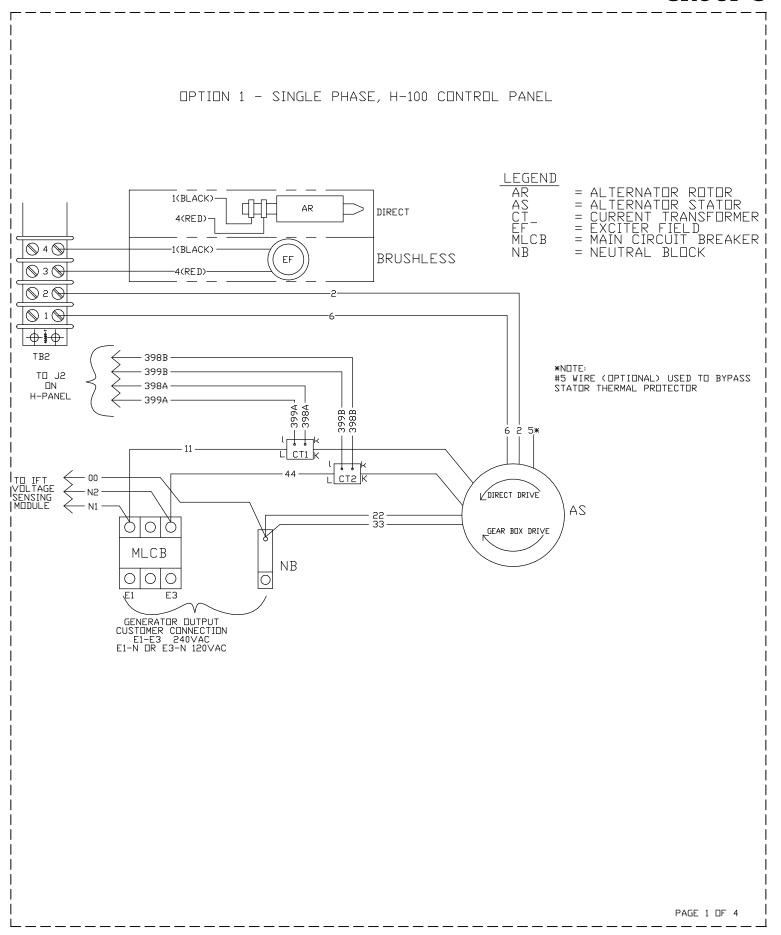
PAGE 1 OF 2

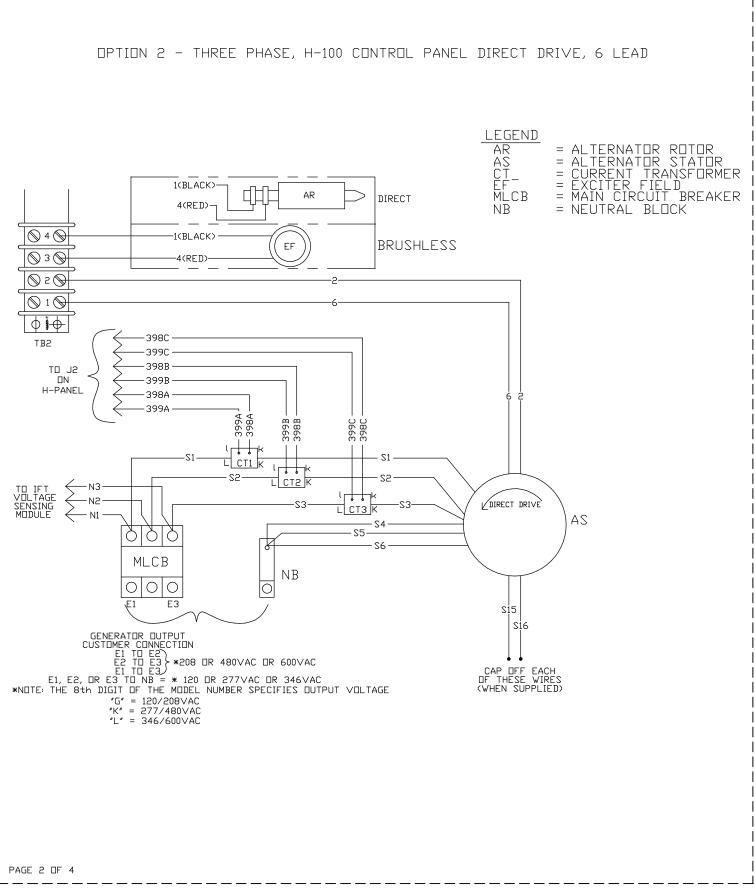


REVISION: H-4491-F DATE: 6/18/09

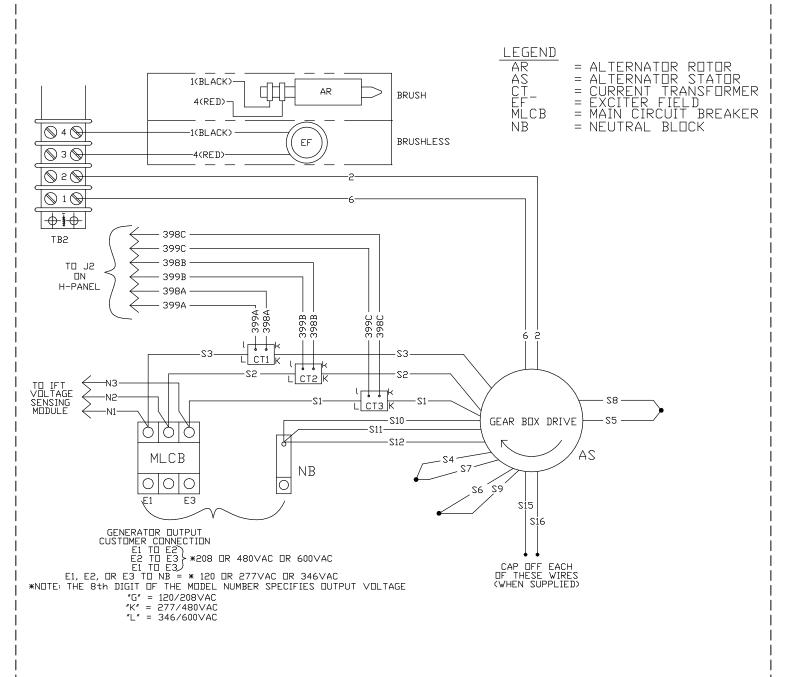
PAGE 2 OF 2

**DRAWING #: 0F6289** 





OPTION 3 - THREE PHASE, H-100 CONTROL PANEL GEAR BOX (REVERSE ROTATION)



PAGE 3 DF 4

OPTION 4 - THREE PHASE DELTA, H-100 CONTROL PANEL DIRECT DRIVE, 7 LEAD LEGEND AR AS CT\_ EF MLCB = ALTERNATOR ROTOR = ALTERNATOR STATOR = CURRENT TRANSFORMER = EXCITER FIELD = MAIN CIRCUIT BREAKER = NEUTRAL BLOCK 1(BLACK)-AR DIRECT 4(RED) NΒ **Q** 4 **Q** 1(BLACK) BRUSHLESS Ø 3 Ø 4(RED)-Ø 2 **→ ••** | 398C TB2 399C 398B TD J2  $\square N$ 399B H-PANEL 398A 399A -399B -3990 S1 -CT1 - S5 25. ст2 🗵 S6: TO IFT VOLTAGE SENSING MODULE - N3 <u> Г</u> стз К - N2 DIRECT DRIVE N1 AS 00 Ŏ MLCB NB 00 0 E3 GENERATOR DUTPUT
CUSTOMER CONNECTION
E1 TO E2
E2 TO E3 240VAC
E1 TO E3
E1-N OR E3-N = 120VAC
\*NOTE: THE 8th DIGIT OF THE MODBEL NUMBER SPECIFIES OUTPUT VOLTAGE "J" = 120/240VAC

PAGE 4 DF 4

# Notes

# Notes

## **Warranty**

# GENERAC POWER SYSTEMS STANDARD LIMITED WARRANTY FOR COMMERCIAL STATIONARY EMERGENCY PRODUCT 50kW AND ABOVE

For a period of two (2) years from the date of sale, Generac Power Systems, Inc. (Generac) will, at its option, repair or replace any part(s) which, upon examination, inspection, and testing by Generac or an Authorized/Certified Generac Dealer, or branch thereof, is found to be defective under normal use and service, in accordance with the warranty schedule set forth below. Any equipment that the purchaser/owner claims to be defective must be examined by the nearest Authorized/ Certified Generac Dealer, or branch thereof. This warranty applies only to Generac generators used in "Stationary Emergency" applications, as Generac has defined Stationary Emergency, provided said generator has been properly installed and inspected on-site by appropriate personnel. It is highly recommended that scheduled maintenance, as outlined by the generator Owner's Manual, be performed by an Authorized/Certified Generac Servie Dealer, or branch thereof. This will verify service has been performed on the unit throughout the warranty period.

\*\*\* This warranty only applies to units sold for use in the US and Canada.\*\*\*

### **WARRANTY SCHEDULE**

YEAR ONE — Limited comprehensive coverage on mileage, labor, and parts listed.

- ALL COMPONENTS

**YEAR TWO** — Limited comprehensive coverage on parts listed.

- ALL COMPONENTS

\*Start-up and/or On-line Activation, or Registration Card, along with Proof of Purchase, must be performed and/or sent in.

### **GUIDELINES:**

- · Any and all warranty repairs and/or concerns, must be performed and/or addressed by an Authorized/Certified Generac Service Dealer, or branch thereof.
- A Generac Transfer Switch is highly recommended to be used in conjunction with the genset. If a Non Generac Transfer Switch is substituted for use and directly causes
  damage to the genset, no warranty coverage shall apply.
- · All warranty expense allowances are subject to the conditions defined in Generac's General Service Policy Manual.
- . Units that have been resold are not covered under the Generac Warranty, as this Warranty is not transferable except with change of ownership of original structure.
- Unit enclosure is only covered against rust or corrosion the first year of the warranty provision.
- Use of Non-Generac replacement part(s) will void the warranty in its entirety.
- Engine coolant heaters (block-heaters), heater controls and circulating pumps are only covered during the first year of the warranty provision (If applicable).

### THIS WARRANTY SHALL NOT APPLY TO THE FOLLOWING:

- 1. Any unit built/manufactured prior to March 1, 2005.
- 2. Costs of normal maintenance (i.e. tune-ups, associated part(s), adjustments, loose/leaking clamps, installation and start-up).
- 3. Any failure caused by contaminated fuels, oils, coolants/antifreeze or lack of proper fuels, oils or coolants/antifreeze.
- 4. Units sold, rated or used for "Prime Power", "Trailer Mounted" or "Rental Unit" applications as Generac has defined Prime Power, Trailer Mounted or Rental Unit. Contact a Generac Dealer for Prime Power. Trailer Mounted or Rental Unit definition.
- 5. Units used for prime power in place of existing utility power where utility power where utility power service does not normally exist.
- 6. Failures caused by any act of God and other force majeure events beyond the manufacture's control.
- 7. Products that are modified or altered in a manner not authorized by Generac in writing.
- 8. Failures due, but not limited to, normal wear and tear, accident, misuse, abuse, negligence, or improper installation or sizing.
- 9. Any incidental, consequential or indirect damages caused by defects in materials or workmanship, or any delay in repair or replacement of the defective part(s).
- 10. Failure due to misapplication, misrepresentation, or bi-fuel conversion.
- 11. Telephone, facsimile, cell phone, satellite, internet, or any other communication expenses.
- 12. Rental equipment used while warranty repairs are being performed (i.e. rental generators, cranes, etc.).
- 13. Overtime, holiday, or emergency labor.
- 14. Planes, ferries, railroad, busses, helicopters, snowmobiles, snow-cats, off-road vehicle or any other mode of transportation deemed abnormal.
- 15. Any and all expenses incurred investigating performance complaints unless defective Generac materials and/or workmanship were the direct cause of the problem.
- 16. Starting batteries, fuses, light bulbs, engine fluids, and overnight freight cost for replacement part(s).

THIS WARRANTY IS IN PLACE OF ALL OTHER WARRANTIES, EXPRESSED OR IMPLIED, SPECIFICALLY, GENERAC MAKES NO OTHER WARRANTIES AS TO THE MERCHANTABILITY OR FITNESS FOR A PARTICULAR PURPOSE. Any implied warranties which are allowed by law, shall be limited in duration to the terms of the express warranty provided herein. Some states do not allow limitations on how long an implied warranty lasts, so the above limitation may not apply to purchaser/owner.

GENERAC'S ONLY LIABILITY SHALL BE THE REPAIR OR REPLACEMENT OF PART(S) AS STATED ABOVE. IN NO EVENT SHALL GENERAC BE LIABLE FOR ANY INCIDENTAL, OR CONSEQUENTIAL DAMAGES, EVEN IF SUCH DAMAGES ARE A DIRECT RESULT OF GENERAC'S NEGLIGENCE.

Some states do not allow the exclusion or limitation of incidental or consequential damages, so the above limitations may not apply to purchaser/owner. Purchaser/owner agrees to make no claims against Generac based on negligence. This warranty gives purchaser/owner specific legal rights. Purchaser/owner also may have other rights that vary from state to state.

Generac Power Systems, Inc. • P.O. Box 8 • Waukesha, WI 53187 Ph: (262) 544-4811 • Fax: (262) 544-4851 1-888-GENERAC (1-888-436-3722)