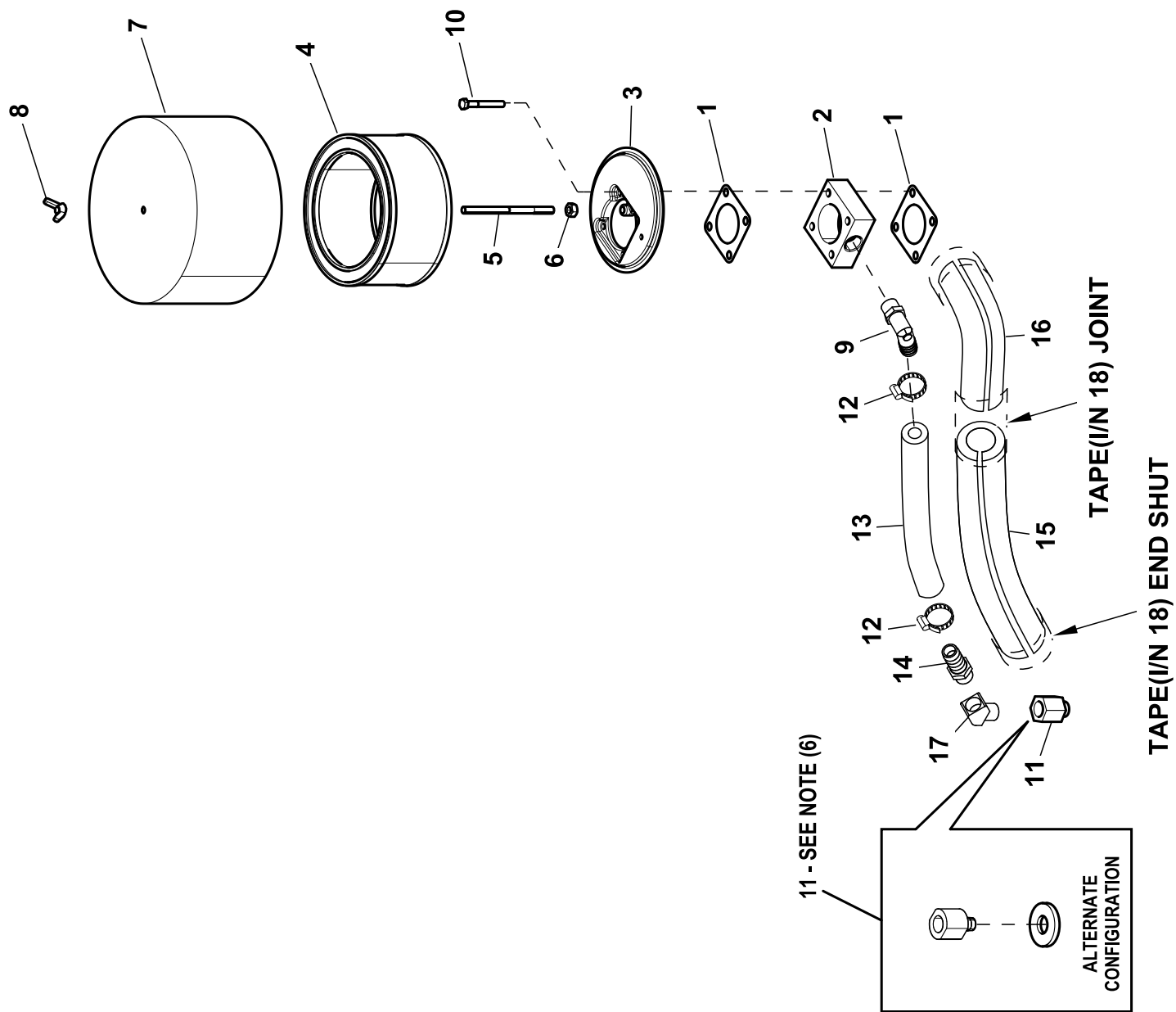


GROUP D



EXPLODED VIEW: AIR CLEANER 2.4L G2 TURBO**DRAWING #: 0H1955****GROUP D****APPLICABLE TO:**

ITEM	PART#	QTY.	DESCRIPTION
1	0E6586	2	GASKET BOSCH 32 & 40
2	0H0295	1	ADAPTOR PCV INTAKE
3	0A6593	1	ADAPTOR - CARBURETOR
4	0C8127	1	ELEMENT, AIR CLEANER
5(1)	062974	1	STUD TH 1/4-20 X 4-1/2 G2 ZNC
6	022127	1	NUT HEX 1/4-20 STEEL
7	0G0190	1	PLATE, AIR CLEANER TOP 2.4L
8	037561	1	NUT WING 1/4-20 W/NY INS ST ZN
9(2)	0H1712	1	BARBED EL 90D 1/2NPT X 3/4
10	050830	4	SCREW HHC M5-0.8 X 40 G8.8
11(3)	0H0896	1	FITTING VENT VALVE COVER
	0H1644 (6)	1	FTG VNT VALVE COVER 36/60KW G2
	0G10080103 (6)	1(REF)	GASKET, PCV VALVE
12	057822	2	CLAMP HOSE #8 .53-1.00
13	059057	1	HOSE 3/4 ID SAE-30R2 (17.5"LG)
14	047527	1	BARBED STR 1/2NPT X 3/4
15(5)	0H1787	1	PIPE INSULATION (17"LG)
16(4)(5)	0H1787A	1	PIPE INSULATION ELBO
17	0E8286	1	ELBOW 45D STREET 1/2NPT BRASS
18(5)	0H1801	1	PIPE INSULATION TAPE (14"LG)

- (1) APPLY MEDIUM STRENGTH BLUE THREAD LOCKING FLUID TO THE THREADS ON THE END OF STUDS (I/N 5) THAT SCREWS INTO THE CARB ADAPTER (I/N 2).
- (2) APPLY PIPE SEALANT COMPOUND TO THREADS.
- (3) APPLY RETAINING COMPOUND (P/N 078637-LOCTITE 620) BEFORE INSTALLING I/N 11 INTO THE ENGINE VALVE COVER.
- (4) TRIM INSULATION ELBOW TO FIT.
- (5) INSULATION SHALL COMPLETELY COVER I/N'S 17, 14, 13 & 9.
- (6) ALTERNATE CONFIGURATION REQUIRES ALL NOTED PARTS.