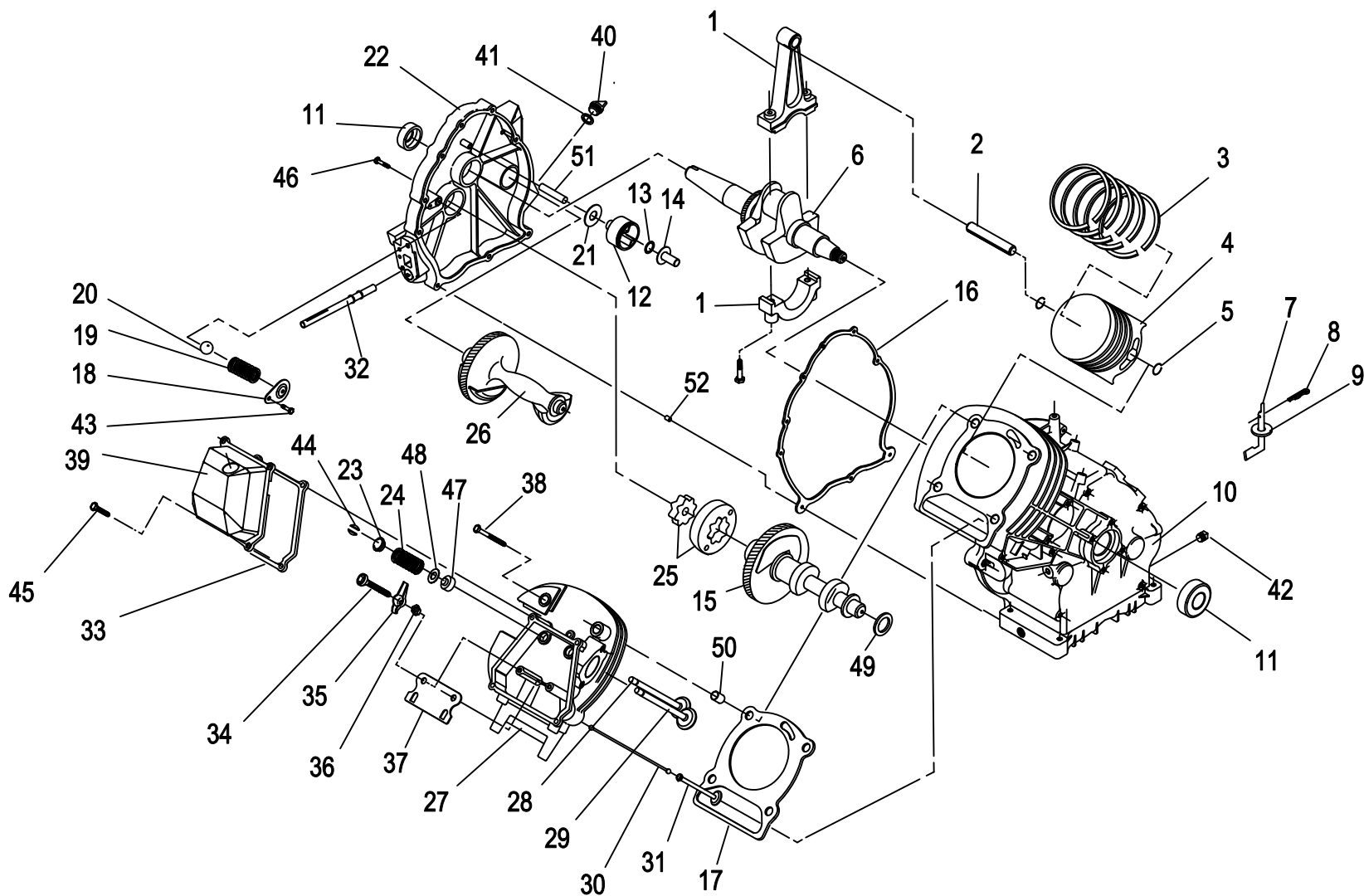
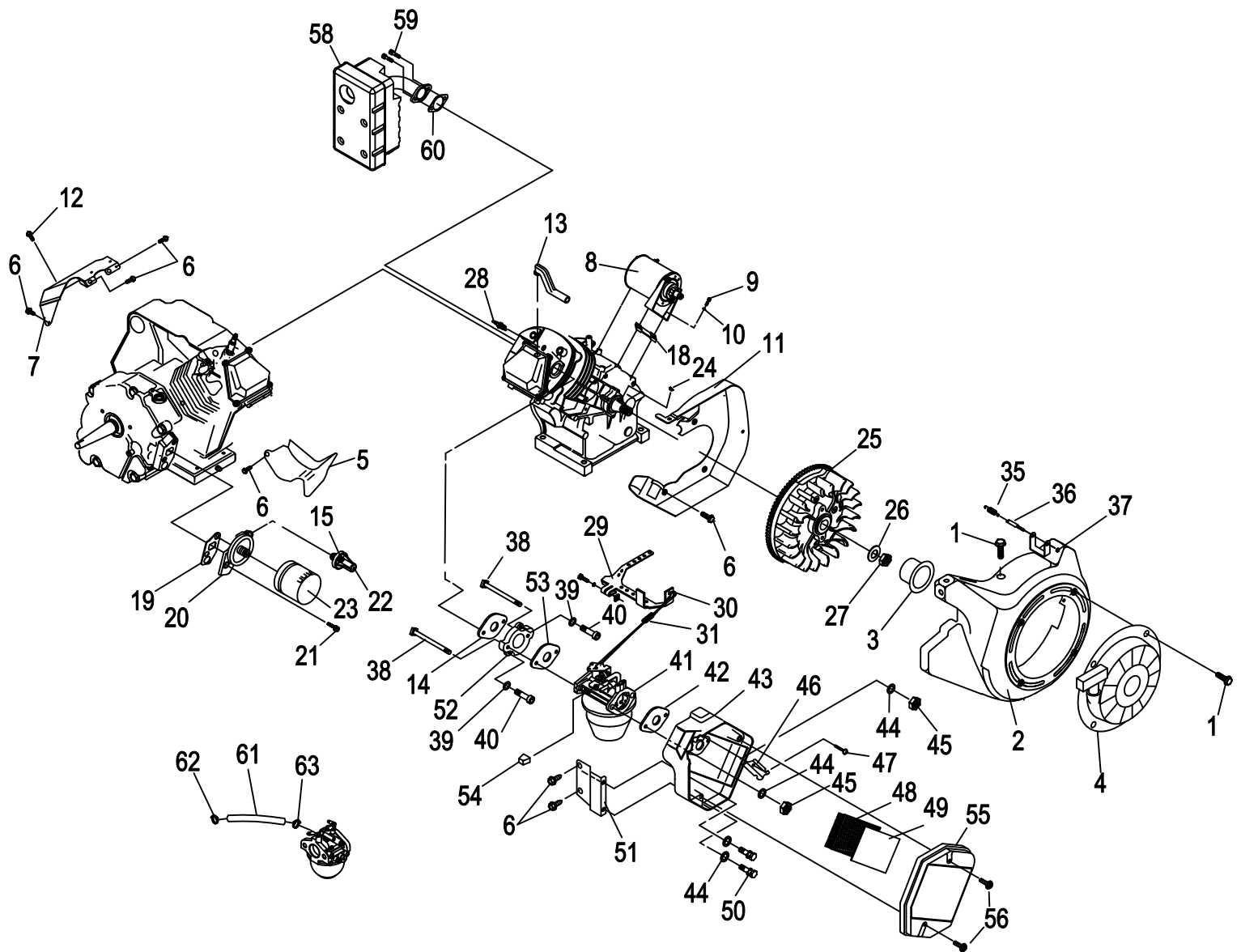




**EXPLODED VIEW: LONG BLOCK REPAIR PARTS****DRAWING #: 0H0743****APPLICABLE TO: 0G9811****GROUP**

| <b>ITEM</b> | <b>PART #</b> | <b>QTY.</b> | <b>DESCRIPTION</b>                        |
|-------------|---------------|-------------|-------------------------------------------|
| 1           | 0D9241H       | 1           | ASSEMBLY, CONNECTING ROD                  |
| 2           | 0E1466        | 1           | PIN, PISTON D20                           |
| 3           | 021533        | 1           | RING SET, PISTON Ø90                      |
| 4           | 0G2751        | 1           | PISTON, FLAT TOP Ø90 COATED               |
| 5           | 071983        | 2           | RETAINER, PISTON PIN 20                   |
| 6           | 0G9809        | 1           | ASSEMBLY, CRANKSHAFT GH410 SMALL TAPER    |
| 7           | 0A7628        | 1           | ARM, GOVERNOR RC45                        |
| 8           | 078658        | 1           | PIN, "R" GOVERNOR ARM                     |
| 9           | 078659        | 2           | WASHER, GOVERNOR ARM THRUST               |
| 10          | 0F8446C       | 1           | CRANKCASE, SUBASSEMBLY WITH PLUGS GH410   |
| 11          | 0E3812        | 2           | SEAL, 35 I.D. CRANKSHAFT                  |
| 12          | 0E6519        | 1           | ASSEMBLY, GOVERNOR GEAR                   |
| 13          | 078645        | 1           | C-RING, GOVERNOR GEAR RETAINER            |
| 14          | 0A7811        | 1           | SPOOL, GOVERNOR- MACHINE                  |
| 15          | 0A9877        | 1           | ASSEMBLY, CAMSHAFT & GEAR                 |
| 16          | 076701        | 1           | GASKET , CRANKCASE                        |
| 17          | 021713B       | 1           | GASKET, HEAD 410                          |
| 18          | 078691        | 1           | COVER, OIL PRESSURE RELIEF                |
| 19          | 0A5771        | 1           | SPRING, OIL RELIEF 360                    |
| 20          | 0A5776        | 1           | BALL, DIA 11/32 PRESSURE RELIEF           |
| 21          | 076361        | 1           | WASHER, THRUST GOVERNOR GEAR              |
| 22          | 0G4233A       | 1           | ASSEMBLY, COVER, GEAR TOP CHECK / FILL    |
| 23          | 0D2274        | 2           | RETAINER, VALVE SPRING                    |
| 24          | 0C4391        | 2           | VALVE SPRING LF                           |
| 25          | 086025        | 1           | SET, GEROTOR 12 THK                       |
| 26          | 0E3341        | 1           | BALANCER                                  |
| 27          | 0G6791        | 1           | ASSEMBLY, CYLINDER HEAD SEATS & GUIDES    |
| 28          | 086516        | 1           | VALVE, EXHAUST                            |
| 29          | 086517        | 1           | VALVE, INTAKE                             |
| 30          | 0D9853B       | 2           | PUSH ROD 174.9                            |
| 31          | 083897        | 2           | TAPPET                                    |
| 32          | 077158        | 1           | ASSEMBLY, SCREEN OIL PICK-UP              |
| 33          | 0C3150        | 1           | GASKET, ROCKER COVER 410                  |
| 34          | 072694        | 2           | STUD, D20 PIVOT BALL                      |
| 35          | 083907        | 2           | ROCKER ARM                                |
| 36          | 0D3998        | 2           | NUT, JAM (ROCKER ARM)                     |
| 37          | 078694        | 1           | PLATE, PUSH ROD GUIDE                     |
| 38          | 021742        | 4           | SCREW, HHFL M10-1.5 X 105                 |
| 39          | 0D6094B       | 1           | ASSEMBLY, ROCKER COVER GENERAC TEXT       |
| 40          | 076329        | 1           | PLUG, OIL FILL PLASTIC                    |
| 41          | 0E0057        | 1           | O-RING 17.8 I.D. x 2.4                    |
| 42          | 0D4788        | 2           | PLUG, STANDARD PIPE 3/8 STEEL SQUARE HEAD |
| 43          | 074908        | 1           | SCREW, TAPTITE M5-0.8 X 10 BP             |
| 44          | 086515        | 4           | KEEPER, VALVE SPRING                      |
| 45          | 078606        | 4           | SCREW & LOCKWASHER M6-1 X 12              |
| 46          | 0A1442        | 8           | SCREW, HHFC M8-1.25 X 42                  |
| 47          | 078672        | 1           | SEAL, VALVE STEM D7                       |
| 48          | 089673        | 2           | WASHER, VALVE SPRING                      |
| 49          | 0B2104        | 1           | WASHER, LARGE SPRING                      |
| 50          | 078699C       | 2           | SLEEVE, DOWEL PIN 14 DIA.                 |
| 51          | 0A7627        | 1           | SHAFT, GOVERNOR RC55                      |
| 52          | 078699B       | 2           | SLEEVE, DOWEL PIN 12 DIA.                 |



## EXPLODED VIEW: ENGINE PARTS

DRAWING #: 0H0743

APPLICABLE TO: 0G9811

GROUP

| ITEM | PART #  | QTY. | DESCRIPTION                                |
|------|---------|------|--------------------------------------------|
| 1    | 0C1069  | 9    | SCREW HHTT M6-1.0 X 8 ZYC                  |
| 2    | 0G5643  | 1    | ASSEMBLY, BLOWER HOUSING                   |
| 3    | 0E9521  | 1    | PULLEY STARTER LARGE FRAME                 |
| 4    | 0E9483  | 1    | RECOIL STARTER LARGE FRAME                 |
| 5    | 088434  | 1    | WRAPPER, BOTTOM 12 HP HS                   |
| 6    | 045756  | 10   | SCREW HHTT M6-1.0 X 10 YELLOW CHROME       |
| 7    | 0C4176A | 1    | WRAPPER, TOP REGULAR STEEL                 |
| 8    | 0D9004A | 1    | ASSEMBLY, STARTER 46                       |
| 9    | 059985  | 2    | SCREW, SHC M8-1.25 X 45 G12.9              |
| 10   | 022129  | 2    | WASHER, LOCK M8-5/16                       |
| 11   | 073116A | 1    | BACKPLATE, W/ ELECTRIC START               |
| 12   | 083512  | 1    | SCREW, HHTT M8-1.25 X 16 YELLOW CHROME     |
| 13   | 0D7199A | 1    | HOSE, BREATHER GH410 ENGINES               |
| 14   | 091039  | 1    | GASKET, INTAKE ADAPTER                     |
| 15   | 036916  | 2    | SCREW PPHM #8-32 X 1/4                     |
| 16   | 087858N | 1    | ASSEMBLY, WIRE #0-4.5" LONG<br>(NOT SHOWN) |
| -    | -       | -    | -                                          |
| 18   | 0C4373  | 1    | SPACER, ENDFRAME GH 410                    |
| 19   | 086999  | 1    | GASKET, OIL FILTER ADAPTER                 |
| 20   | 0D5667A | 1    | ADAPTER, OIL FILTER NO TAPPED HOLES        |
| 21   | 049821  | 2    | SCREW, SHC M8-1.25 X 30 G12.9              |
| 22   | 0D9235  | 1    | SWITCH, HOBBS OIL PRESSURE 5PSI            |
| 23   | 070185B | 1    | FILTER, OIL BLACK 75 LONG                  |
| 24   | 082774  | 1    | KEY, WOODRFF 4 X 19D                       |
| 25   | 091222C | 1    | FLYWHEEL, WITH RING GEAR 27 DEGREE         |
| 26   | 067198N | 1    | WASHER, BELV-20 X 2.2                      |
| 27   | 067890  | 1    | NUT HEX M20-1.5 G8 YLW CHROME- FLYWHEEL    |
| 28   | 0E7585  | 1    | SPARKPLUG, CHAMPION RC14YC                 |
| 29   | 072734  | 1    | ASSEMBLY, GOVERNOR LEVER 12HP              |
| 30   | 072735  | 1    | ROD, GOVERNOR CONTROL                      |
| 31   | 0C3978  | 1    | SPRING, ANTI-LASH                          |
| 32   | 0G2386  | 1    | ENGINE HARNESS, PORTABLE                   |
| -    | -       | -    | -                                          |
| -    | -       | -    | -                                          |
| 35   | 073100  | 1    | SPRING GOVERNOR 320/360/410                |
| 36   | 083502  | 1    | BOLT, GOVERNOR ADJUSTMENT M5               |
| 37   | 082025  | 1    | NUT, HEX LOCK M5-0.8 NYLON INSERT ZINC     |
| 38   | 081647  | 2    | BOLT, CARBURETOR MOUNTING                  |
| 40   | 040945  | 2    | SCREW, SHC M6-1.0 X 20 G12.9 ZINC PLATED   |
| 41   | 0A4600  | 1    | CARBURETOR, 410HS                          |
| 42   | 090970  | 1    | GASKET, AIR CLEANER                        |
| 43   | 0G5630A | 1    | BASE, AIR CLEANER 410 HI FLOW              |
| 44   | 049811  | 4    | WASHER, FLAT M6                            |
| 45   | 0B2236  | 2    | NUT, HEX LOCK M6-1.0 NYLON INSERT          |
| 46   | 091204  | 1    | PLATE, SPITBACK                            |
| 47   | 059635  | 1    | SCREW, PLASTITE #8 X .37 LONG              |
| 48   | 073111  | 1    | ELEMENT, AIR FILTER                        |
| -    | -       | -    | -                                          |
| 50   | 079246  | 2    | SCREW, HHC M6-1.0 X 16 W/ LOCK WASHER      |
| 51   | 090827  | 1    | BRACKET, AIR CLEANER                       |
| 52   | 091028  | 1    | ADAPTER, "K"                               |
| 53   | 089228  | 1    | GASKET, CARBURETOR/MANIFOLD                |
| 54   | 083504  | 1    | KNOB, CHOKE LEVER                          |
| 55   | 073104B | 1    | COVER, AIR CLEANER 13GN                    |

| ITEM | PART #  | QTY. | DESCRIPTION                      |
|------|---------|------|----------------------------------|
| 56   | 078609  | 2    | BOLT, AIR CLEANER COVER          |
| -    | -       | -    | -                                |
| 58   | 0E5223A | 1    | MUFFLER, 410 SIDE-OUT ALUMINIZED |
| 59   | 040976  | 2    | SCREW, SHC M8-1.25 X 20 G12.9    |
| 60   | 090239  | 1    | GASKET, EXHAUST                  |
| 61   | 0F9176D | 1    | HOSE, 1/4" SAE30R7 SETIFLEX 6"   |
| 62   | 048031C | 1    | CLAMP, HOSE BAND 1/2"            |
| 63   | 040173  | 1    | CLAMP, HOSE WORM GEAR            |
| *64  | 0E9835  | 1    | GOLF TEE, FUEL LINE PLUG         |

\* = NOT SHOWN IN EV