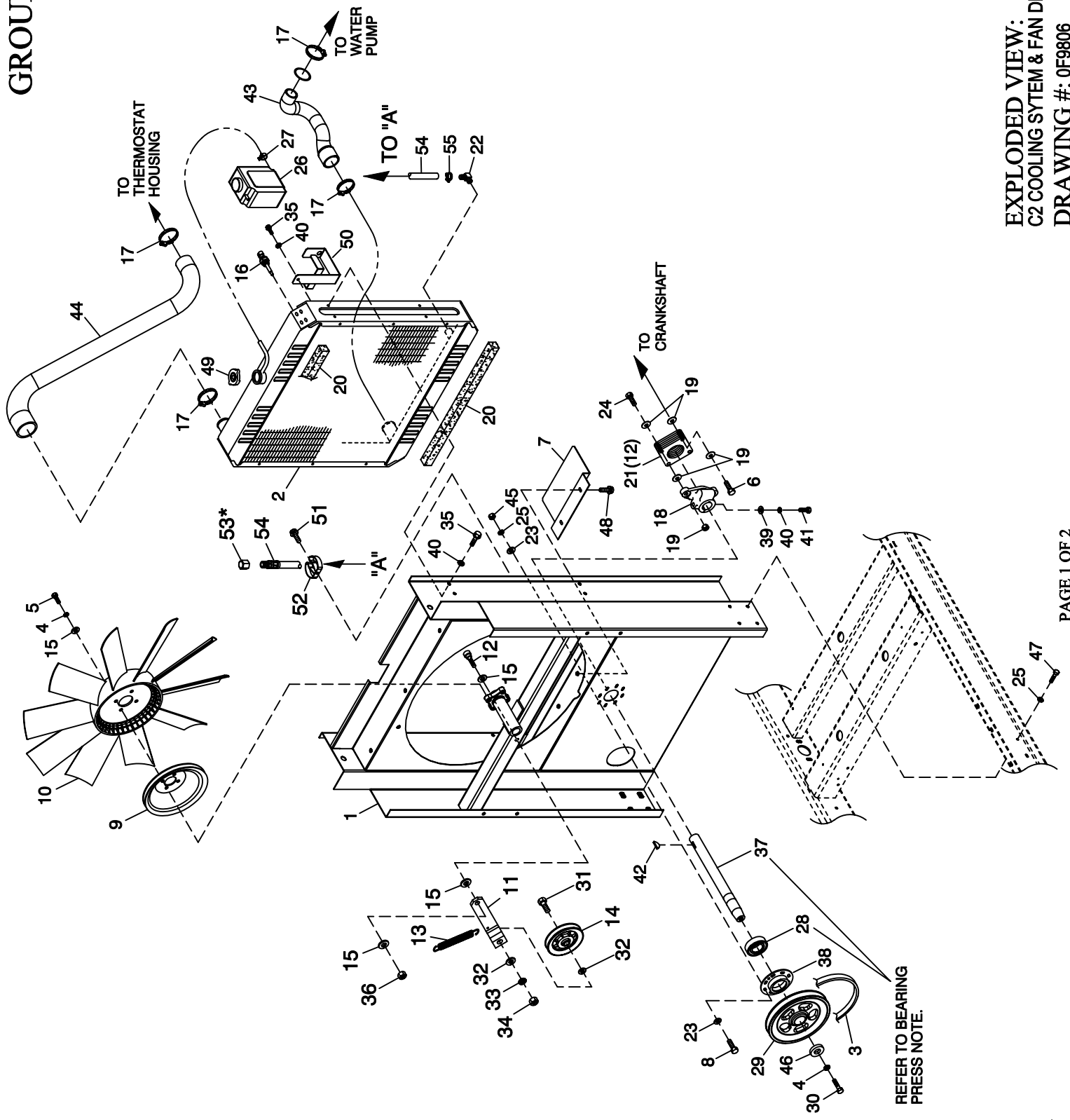


GROUP D



**REFER TO BEARING
PRESS NOTE.**

EXPLODED VIEW: C2 COOLING SYTEM & FAN DRIVE
DRAWING #: 0F9806

GROUP D

APPLICABLE TO:

ITEM	PART #	QTY.	DESCRIPTION
1	0F9529	1	WELDMENT RADIATOR SUPPORT 2.4L
2	0F2608	1	RADIATOR 598 X 568 X 49 CPL RH
3	0F5263	1	V-BELT 31/64" X 57-3/8"
4	046526	5	WASHER LOCK M10
5	059981	4	SCREW HHC M10-1.5 X 30 G10.9
6	022222	2	SCREW HHC 5/16-24 X 1-1/2 G5
7	0F5050	1	SHIELD RADIATOR C5
8	042568	8	SCREW HHC M6-1.0 X 20 G8.8
9	0F2573	1	PULLEY FAN V-GROOVE 9"
10	0F4011	1	FAN COOL 22" DIA 10 BLADE LH

ITEM	PART #	QTY.	DESCRIPTION
11	0F2572	1	ARM TENSIONER
12	0F5689	1	SCREW SHC SHLDR LKG M8X16LG
13	0F2862	1	SPRING TENSION CPL
14	0F2560	1	PULLEY V-BELT 4" FLANGED
15	022131	7	WASHER FLAT 3/8-M10 ZINC
16	0E2507	1	PROBE COOLANT LEVEL 3/8NPTF
17	035685	4	CLAMP HOSE #28 1.32-2.25
18	0F2561	1	HUB FLEX PLATE
19	0C8145	8	WASHER FLEX (THIN)
20	052250	2	TAPE FOAM 1 X 1 (26.75" LG)
21	0C7043	12	DISK FLEX
22	043790	1	BARBED EL 90 3/8 NPT X 3/8
23	022473	16	WASHER FLAT 1/4-M6 ZINC
24	0C8146	2	SCREW HHC 5/16-24 X 1.124
25	022097	16	WASHER LOCK M6-1/4
26	076749	1	TANK COOLANT RECOVERY
27	048031C	1	CLAMP HOSE BAND 1/4
28	031971	1	BEARING #6205 2NSE C3 E SR12 S
29	0F4496	1	PULLEY 4.5" DIA MACHINED
30	042911	1	SCREW HHC M10-1.5 X 30 G8.8
31	0F2872	1	SCREW HHC 1/2-13 X 2" G8
32	022304	2	WASHER FLAT 1/2 ZINC
33	022195	1	WASHER LOCK 1/2
34	022196	1	NUT HEX 1/2-13 STEEL
35	0F8651	9	SCREW HHFC M8-1.25 X 20 W/M6
36	045772	1	NUT HEX M10-1.5 G8 YEL CHR
37	0F9867	1	SHAFT FAN DRIVE
38	0F2461	1	RETAINER BEARING
39	022145	1	WASHER FLAT 5/16-M8 ZINC
40	022129	10	WASHER LOCK M8-5/16
41	039414	1	SCREW HHC M8-1.25 X 35 G8.8
42	082774	1	KEY WOODRUFF 4 X 19D
43	0F9982	1	HOSE LOWER RADIATOR
44	0F9781	1	HOSE UPPER RADIATOR 2.4L G1
45	049813	8	NUT HEX M6 X 1.0 G8 YEL CHR
46	052644	1	SPACER .5 X 1.5 X .25 STL/ZINC
47	0C8566	8	SCREW HHFC M6-1.0 X 20 G8.8
48	0C2454	2	SCREW THF M6-1 X 16 N WA Z/JS
49	090283	1	CAP RADIATOR 13 PSI
50	080713	1	BRACKET COOLANT TANK
51	045764	1	SCREW HHTT M4-0.7 X 8 BP
52	065852	1	SPRING CLIP HOLDER .37-.62
53 *	069811	REF.	CAP HEX 1/4 NPT BRASS
54	069860C	1	HOSE OIL DRAIN ASSY 21"
55	0C7649	1	CLAMP HOSE .38-.87

* ITEM 53 IS INCLUDED WITH ITEM 64.

BEARING PRESS NOTE:
APPLY LOCTITE 620 BEARING RETAINMENT
COMPOUND TO BEARING SURFACE ON ITEM 37
PRIOR TO PRESSING ITEM 28 ONTO ITEM 37.
ALSO APPLY LOCTITE 620 BEARING RETAINMENT
COMPOUND TO THE OUTSIDE OF 28 PRIOR TO
INSTALLING ITEM 28 INTO ITEM 38.