

Revision : K-3230-E Date : 7/1/15

EXPLODED VIEW: EV KIT GLASS PACK SHIP LOOSE

DRAWING #: 0F6332A

GROUP

ITEM	PART#	QTY.	DESCRIPTION
1	0F4462	1	RAIN CAP 2-1/2" AL
2	080762	1	BOLT U 3/8-16 X 2.62
3	0F4505A	1	MUFF SEC 23.5" X 2.55IN/2.5OUT
4	0C2454	14	SCREW THF M6-1X16 N WA Z/JS
(2) 5	0F4367	2	HEAT SHIELD EXHAUST STACK
(2) 6	0F4368	1	CAP HEAT SHIELD EXHAUST STACK
(1) 7	0G3263	3	DECAL WARNING HOT SURFACES BI
(3) 8	077992	14	NUT HEX LOCK M6-1.0 SS NY INS

NOTE:

SOME "QT SERIES" UNITS WILL REQUIRE (2) GLASS PACK KITS.

- (1) DECALS APPLIED TO EXHAUST AT THE FACTORY.
- (2) PART NUMBER SHOWN IS FOR TAN. SEE GUIDE BELOW FOR AVAILABLE COLOR AND PART NUMBER FORMAT.

0FXXXX = TAN

0FXXXX0AL08 = GRAY / ALUMINUM 0FXXXX0AL05 = WHITE / ALUMINUM 0FXXXX0AL14 = GRAY / ALUMINUM

(3)) ALUMINUM ENCLOSURE NOTE: ITEM NUMBER 5 TO BE SECURED USING ITEM NUMBERS 4 (THREAD FORMING FASTENER) & 8 (LOCK NUT). THE LOCK NUT IS TO BE INSTALLED AFTER THREAD FORMING FASTENER HAS PENETRATED THROUGH EXTRUSIONS IN ENCLOSURE PANELS.

GLASS PACK KIT ASSEMBLY INSTRUCTIONS:

- 1)Disconnect battery cables to prevent accidental start-up. Disconnect the negative battery cable first from the battery post indicated by (-) or NEG.
- 2)Slide the U-bolt (080762, I/N 2) and muffler (0F4505, I/N 3) over the exhaust pipe protruding from the enclosure. The exhaust pipe should be inserted 2 to 3 inches into the inlet of the muffler (0F4505, I/N 3). Position the U-bolt over the inlet of the muffler and tighten.
- 3)Sub-assemble the heat shield panels (0F4367, I/N 5) and the heat shield cap (0F4368, I/N 6) using the screws provided (0C2454, I/N 4). Lock nuts (077992, I/N 8) should be installed after the fastener has penetrated through the extrusions in the heat shield panels.
- 4)Slide the heat shield subassembly over the muffler.
- 5)Fasten the heat shield assembly to the enclosure using the screws provided (0C2454, I/N 4). Lock nuts (077992, I/N 8) should be installed after the fastener has penetrated through the extrusions in the enclosure. An access panel may need to be removed to complete this step.
- 6)Install the rain cap over the outlet of the muffler and tighten (0F4462, I/N 1).

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