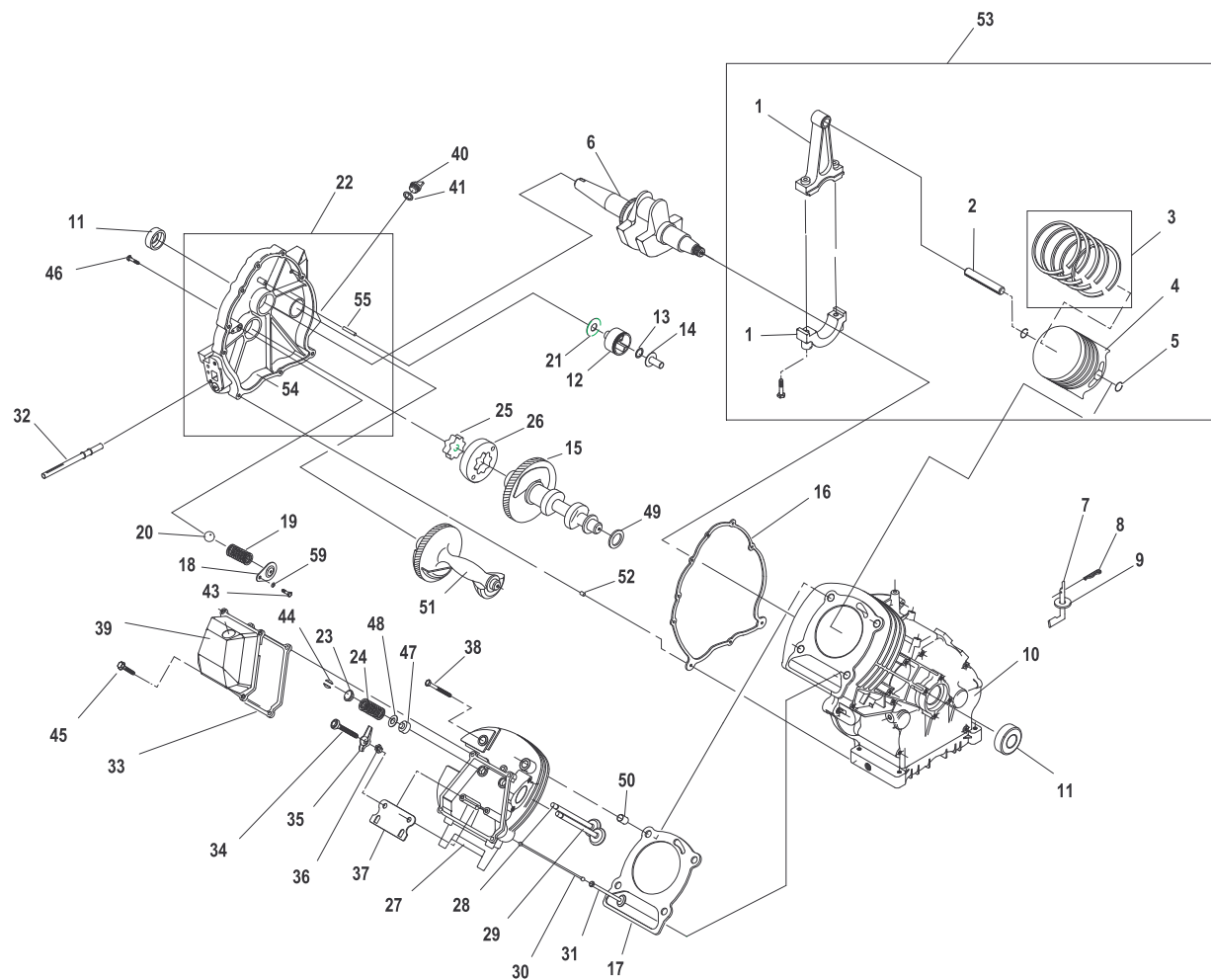


22	54, 55, 56, 57, 58
54	1, 2, 3, 4, 5



EXPLODED VIEW: EV XG410 LONGBLOCK

DRAWING #: 0H4024

GROUP

ITEM	PART#	QTY.	DESCRIPTION
1	0E3221	1	ASSEMBLY CONNECTING ROD
2	0E1466	1	PIN PISTON D20
3	0G2565	1	RING SET PISTON DIA 90
4	0G2751	1	PISTON FLAT TOP DIA 90 COATED
5	071983	2	RETAINER, PISTON PIN 20
6	0A9995	1	CRANKSHAFT SAE PTO TAPER LF
7	0A7628	1	ARM GOVERNOR RC45
8	0H9038	1	PIN COTTER "R"
9	078659	2	WASHER GOVERNOR ARM THRUST
10	0H0165C	1	CRANKCASE SUBASSEMBLY WITH PLUGS GH410
11	0E3812	2	SEAL 35 I.D. CRANKSHAFT
12	0E6519	1	ASSEMBLY GOVERNOR GEAR
13	078645	1	C-RING GOVERNOR GEAR RETAINER
14	0A7811	1	SPOOL GOVERNOR
15	0A9877	1	ASSEMBLY CAMSHAFT & GEAR
16	076701	1	GASKET CRANKCASE
17	021713B	1	GASKET HEAD 410
18	078691	1	COVER OIL PRESSURE RELIEF
19	0A5771	1	SPRING OIL RELIEF
20	0A5776	1	BALL DIA 11/32 PRESSURE RELIEF
21	076361	1	WASHER THRUST GOVERNOR GEAR
22	0G4233A	1	ASSEMBLY COVER
23	0D2274	2	RETAINER VALVE SPRING
24	0C4391	2	VALVE SPRING
25	086026	1	GEROTOR INNER 12 THK
26	086002	1	GEROTOR OUTER 12 THK
27	0G6791	1	ASSEMBLY CYLINDER HEAD SEATS & GUIDES
28	086516	1	VALVE EXHAUST
29	086517	1	VALVE INTAKE
30	0D9853B	2	PUSHROD 174.9
31	083897	2	TAPPET
32	077158	1	ASSEMBLY SCREEN OIL PICKUP
33	0C3150	1	GASKET ROCKER COVER 410
34	072694	2	STUD D20 PIVOT BALL
35	083907	2	ROCKER ARM
36	0D3998	2	NUT JAM M8 (ROCKER ARM)
37	078694	1	PLATE PUSH ROD GUIDE
38	021742	4	SCREW HHFL M10-1.5 X 105
39	0D6094	1	ASSEMBLY ROCKER COVER OHVI
40	076329A	1	PLUG OIL FILL PLASTIC
41	0E0057	1	O-RING 11/16-7/8
43	045770	1	SCREW HHC M5-0.8 X 10
44	086515	4	KEEPER VALVE SPRING
45	0G0919	4	SCREW HHFCS M6-1.0 X 12
46	0A1442	8	SCREW HHFC M8-1.25 X 42
47	078672	1	SEAL VALVE STEM
48	089673	2	WASHER VALVE SPRING
49	0B2104	1	WASHER LARGE VALVE
50	078699C	2	SLEEVE DOWEL PIN 14 DIA
51	0E3341	1	BALANCER
52	078699B	2	SLEEVE DOWEL PIN 12 DIA
53	0D9241H	1	ASSEMBLY PISTON PIN & CONNECTING ROD
54	0G1843A	1	GEARCOVER MACHINED
55	0A7627	1	SHAFT GOVERNOR
*56	076353B	1	PLUG 6.5 DIA
*57	076353C	1	PLUG 8.4 DIA
*58	083921	1	SHAFT BEARING TUBE
*59	0G5792	1	WASHER LOCK M5

*NOT SHOWN IN EV

EXPLODED VIEW: XG410 LONGBLOCK**DRAWING #: 0H4024****GROUP**

ITEM	PART#	QTY.	DESCRIPTION
1	0C1069	9	SCREW HHTT M6-1.0 X 8
2	0D2922	1	ASSYMBLY BLOWER HOUSING
3	0E9521	1	PULLEY STARTER LARGE FRAME
4	0E9483	1	RECOIL STARTER LARGE FRAME
5	088434	1	WRAPPER, BOTTOM
6	045756	4	SCREW HHTT M6-1.0 X 10
7	0C4176A	1	WRAPPER TOP
8	0G3662B	1	CLAMP HOSE OETIKER STEPLESS 18.5
9	0H3455A	1	FUEL HOSE 250MM LONG
10	048031G	2	CLAMP HOSE BAND .41
11	073116A	1	BACKPLATE
12	0G7967	1	SCREW HHTT 5/16-18 X 1/2"
13	0D7199A	1	HOSE BREATHER GH410
14	091039	1	GASKET INTAKE ADAPTOR
15	082121C	1	CLIP-J VINYL COATED
16	0H4218	1	WIRE HARNESS 410 ENGINE SWITCH
17			
18	0H0866	1	BACK PLATE, CHOKE
19	086999	1	GASKET OIL FILTER ADAPTOR
20	0D5667A	1	ADAPTOR OIL FILTER
21	049821	2	SCREW SHC M8-1.25 X 30
22	0H1315	1	SWITCH OIL PRESSURE 5 PSI
23	070185D	1	FILTER OIL BLACK 75MM LONG
24	082774	1	KEY WOODRUFF 4 X 19D
25	091222C	1	FLYWHEEL RING GEAR 27 DEG
26	067198N	1	WASHER BELVILLE V-20 X 2.2
27	067890	1	NUT HEX M20-1.5 G8
28	0E7585	1	SPARKPLUG CHAMPION RC14YC 0.030"
29	072734	1	ASSEMBLY GOVERNOR LEVER
30	072735	1	ROD GOVERNOR CONTROL
31	0C3978	1	SPRING ANTI-LASH
32	087221G	1	OIL PRESSURE SHUTDOWN MODULE
33	0G9241	1	ASSEMBLY IGNITION ADV NO DIODE
34	080318	2	SCREW HHF M6-1.0 X 25
35	073100	1	SPRING GOVERNOR
36	083502	1	BOLT GOVERNOR ADJUSTMENT M5
37	082025	1	NUT HEX LOCK M5-0.8 NYLON INSERT
38	081647	2	BOLT CARBURETOR MOUNTING
39	043790A	1	BARBED ELBOW 90 DEG 3/8" NPT X 3/8"
40	0H8227	2	FLANGED HEAD SCREW SHC M6-1.0 X 20
41	0G9594	1	CARBURETOR ASSEMBLY
42	090970	1	GASKET AIR CLEANER
43	0G5630D	1	BASE AIR CLEANER
44	049811	4	WASHER FLAT M6
45	0B2236	2	NUT HEX LOCK M6-1.0 NYLON INSERT
46	091204	1	PLATE SPITBACK
47	0K0784	1	SCREW HWHTF 8-18 X 0.5 HI-LOW
48	073111	1	ELEMENT AIR FILTER
49	0D9004A	1	STARTER ASSEMBLY
50	079246	2	SCREW HHC M6-1.0 X 16 W/LOCK WASHER
51	090827	1	BRACKET, AIR CLEANER
52	091028	1	ADAPTOR "K"
53	089228	1	GASKET CARBURETOR MANIFOLD
54	0G9860	2	RIVET 1/8"
55	073104B	1	COVER AIRCLEANER
56	078609	2	BOLT AIR CLEANER COVER
57	0G9688	1	BRACKET CHOKE CABLE
58	0G8131B	1	ASSY OIL DRAIN HOSE 6"
59	0D6313	1	FUEL FILTER
61	022717B	1	GROMMET
62	081990	2	SCREW SHC M8-1.25 X 40
63	022129	2	WASHER LOCK M8 / 5/16
65	0E1552	6	SCREW HHFC M6-1.0 X 12