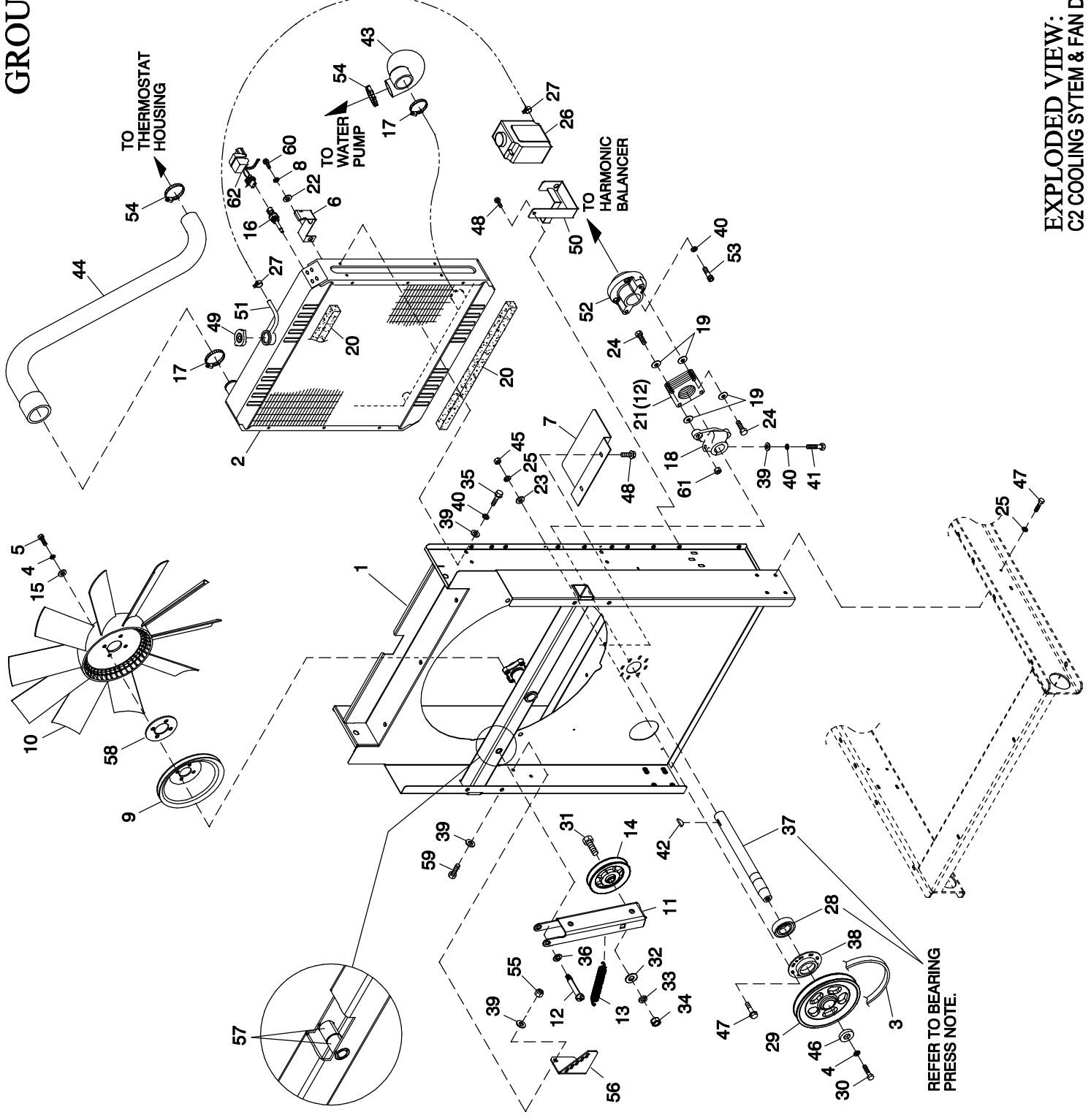


GROUP D



EXPLODED VIEW:
C2 COOLING SYTEM & FAN DRIVE
DRAWING #: 0H3077

EXPLODED VIEW: C2 COOLING SYTEM & FAN DRIVE DRAWING #: 0H3077

GROUP D

APPLICABLE TO:

ITEM	PART #	QTY.	DESCRIPTION
1	0H30830ST03	1	WELDMENT RADIATOR SUPPORT C2
2	0F2608A	1	RADIATOR 598 X 568 X 49,CPL LH
3	0E3256	1	V-BELT A58 (60IN O.C.) DDC S60
4	046526	5	WASHER LOCK M10
(1) 5	059981	4	SCREW HHC M10-1.5 X 30 G10.9
6	0F2776A	1	BRACKET, SIGNAL CONDITIONER (USED ONLY WITH QTA PRODUCT)
7	0F5050A	1	SHIELD RADIATOR C4
8	022129	1	WASHER LOCK M8-5/16 (USED ONLY WITH QTA PRODUCT)
9	0F2573	1	PULLEY FAN V-GROOVE 9"
10	0F4011	1	FAN COOL 22" DIA 10 BLADE LH
11	0H20620ST03	1	ARM BELT TENSIONER
(1) 12	0H2051	1	SHOULDER BOLT 1/2 X 2-1/4"
13	0F2862	1	SPRING TENSION CPL
14	0F2560	1	PULLEY V-BELT 4" FLANGED

ITEM	PART #	QTY.	DESCRIPTION
15	022131	4	WASHER FLAT 3/8-M10 ZINC
16	0E2507	1	PROBE COOLANT LEVEL 3/8 NPTF
	0H1827	1	PROBE COOLANT LEVEL 3/8-18NPTF
17	035685	2	CLAMP HOSE #28 1.32-2.25
18	0F2561	1	HUB FLEX PLATE
19	0C8145	8	WASHER FLEX (THIN)
20	052250	2	TAPE FOAM 1 X 1 (26.75" LG)
21	0C7043	12	DISK FLEX
22	022145	1	WASHER FLAT 5/16-M8 ZINC (USED ONLY WITH QTA PRODUCT)
23	022473	8	WASHER FLAT 1/4-M6 ZINC
(1) 24	0C8146	4	SCREW HHC 5/16-24 X 1.124
25	022097	16	WASHER LOCK M6-1/4
26	076749	1	TANK COOLANT RECOVERY
(2) 27	048031C	2(REF)	CLAMP HOSE BAND 1/4
28	031971	1	BEARING #6205 2NSE C3 E SRI 2 S
29	0F4028	1	PULLEY 6.5" DIA MACHINED
(1) 30	042911	1	SCREW HHC M10-1.5 X 30 G8.8
31	0F2872	1	SCREW HHC 1/2-13 X 2" G8
32	022304	1	WASHER FLAT 1/2 ZINC
33	022195	1	WASHER LOCK 1/2
34	022196	1	NUT HEX 1/2-13 STEEL
35	0F8651	8	SCREW HHFC M8-1.25 X 20 W/M6
36	052677	1	WASHER NYLON .50 X .87 X .06
37	0F9867	1	SHAFT FAN DRIVE
38	0F2461	1	RETAINER BEARING
39	022145	13	WASHER FLAT 5/16-M8 ZINC
40	022129	12	WASHER LOCK M8-5/16
(1) 41	039287	1	SCREW HHC M8-1.25 X 45 C8.8
42	082774	1	KEY WOODRUFF 4 X 19D
43	0G5465	1	HOSE RADIATOR LOWER FRONT
44	0G5459	1	HOSE RADIATOR UPPER FRONT
45	049813	8	NUT HEX M6 X 1.0 G8 YEL CHR
46	052644	1	SPACER .5 X 1.5 X .25 STL/ZINC
47	0C8566	16	SCREW HHFC M6-1.0 X 20 G8.8
48	0C2454	3	SCREW THF M6-1 X 16 N WA ZJS
49	090283	1	CAP RADIATOR 13 PSI
50	080713	1	BRACKET COOLANT TANK
51	029032	1	HOSE 9/32 ID (60"LG)
52	0G5299	1	COUPLING FLEX HUB MACHINED
(1) 53	049821	3	SCREW SHC M8-1.25 X 30 G12.9
54	099502	2	CLAMP HOSE #24 B1.06-2.00
55	049820	2	NUT HEX LOCK M8-1.25 NY INS
56	0H30880ST03	1	BRACKET TENSIONER SPRING
(3) 57	0H2844	2(REF)	BEARING SLEEVE 1/2/ X 3/4 X 1
58	0G53150AL0R	1	SPACER CPL COOLING FAN 1/8"
59	039253	2	SCREW HHC M8-1.25 X 20 C8.8
60	0F8651	1	SCREW HHFC M8-1.25X20 W/M6 (USED ONLY WITH QTA PRODUCT)
61	0C8165	2	NUT HEX LOCK 5/16-24 NY INS
(4) 62	0H1851	1	ASSY PCB LCL SENSOR (USE WITH I/N 16, P/N 0H1827 ONLY)
63	029333A	9	TIE WRAP UL 7.4" X .19" BLK (NOT SHOWN)

(1) APPLY MEDIUM STRENGTH BLUE THREAD LOCKING FLUID TO THREADS.

(2) INCLUDED WITH I/N 26.

(3) ITEM 57 IS INCLUDED WITH ITEM 1.

(4) USE WITH R-200 CONTROL PANEL ONLY.

BEARING PRESS NOTE:

APPLY LOCTITE 620 BEARING RETAINMENT COMPOUND TO BEARING SURFACE ON ITEM 37 PRIOR TO PRESSING ITEM 28 ONTO ITEM 37.

ALSO APPLY LOCTITE 620 BEARING RETAINMENT COMPOUND TO THE OUTSIDE OF 28 PRIOR TO INSTALLING ITEM 28 INTO ITEM 38.