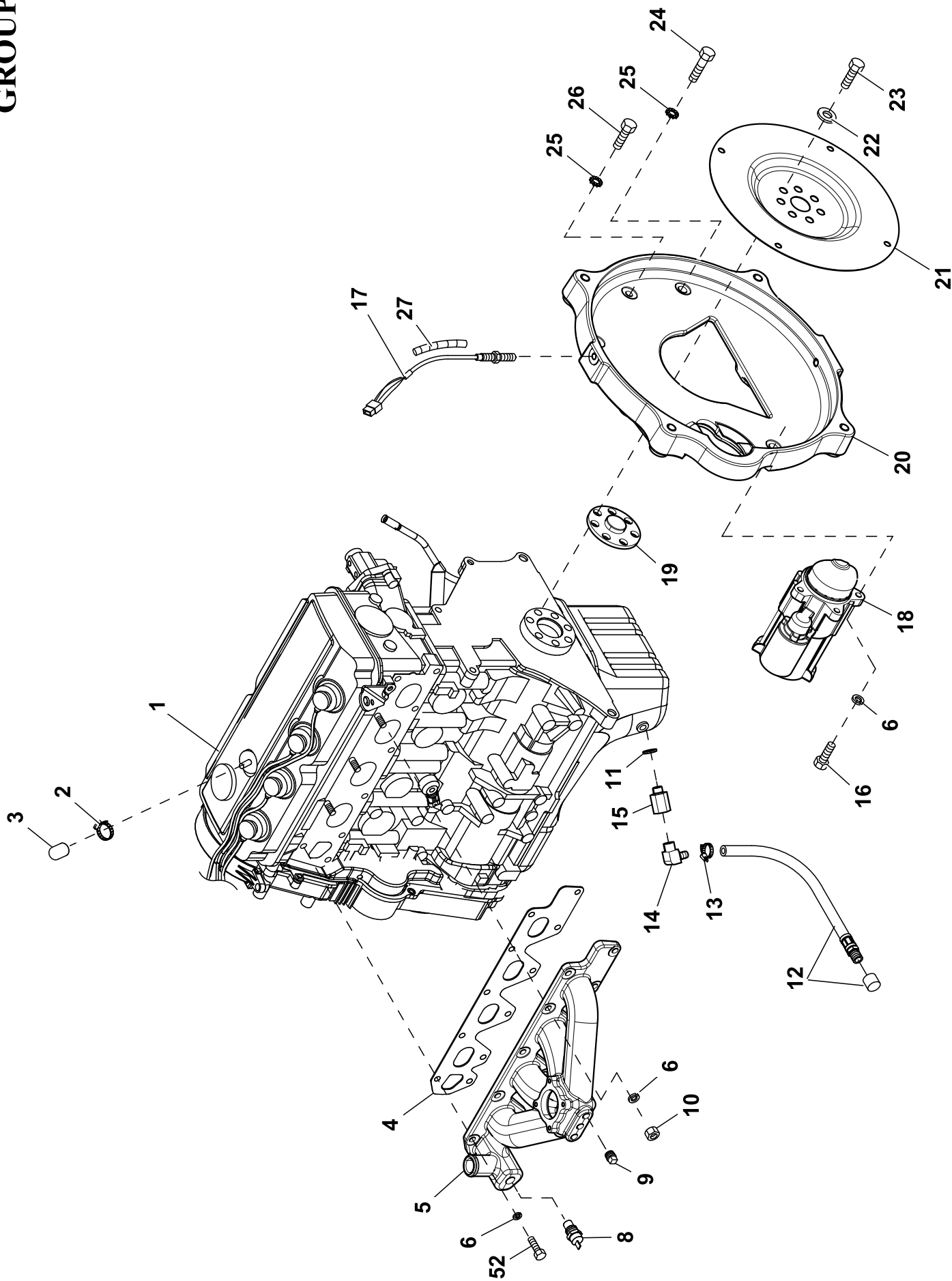
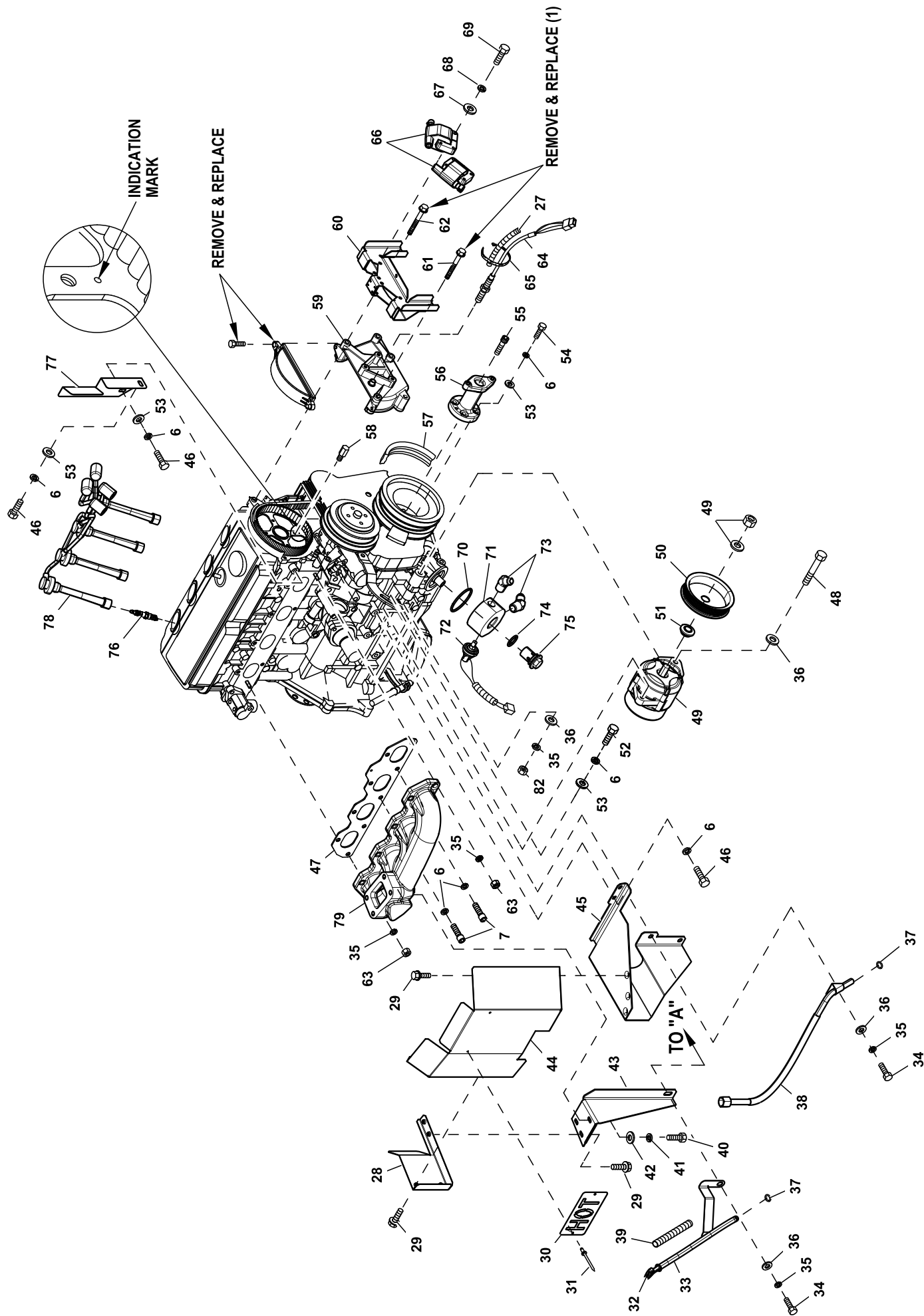


# GROUP D



# GROUP D



## EXPLODED VIEW: ENGINE COMMON PARTS 2.4L G2 TURBO 60K

DRAWING #:0H7323

GROUP D

APPLICABLE TO:

| ITEM  | PART#       | QTY.   | DESCRIPTION                    |
|-------|-------------|--------|--------------------------------|
| 1     | 0H1619      | 1      | ENGINE 2.4L G2 CERTIFIED       |
| 2     | 035472      | 1      | CLAMP HOSE #6 .43-.78          |
| 3     | 0G1738      | 1      | CAP ANTIFREEZE RUBBER 9.5DIA   |
| 4     | 0G0950      | 1(REF) | GASKET INTAKE MANIFOLD G2      |
| 5     | 0G8488      | 1      | MANIFOLD INTAKE (MACHINED)     |
| 6     | 022129      | 30     | WASHER LOCK M8-5/16            |
| 7     | 058306      | 7      | SCREW SHC M8-1.25 X 25         |
| 8     | 0E0502      | 1      | TEMPERATURE SENDER, DELPHI     |
| 9     | 026073A     | 3      | PLUG STD PIPE 1/4 STEEL SQ HD  |
| 10    | 045771      | 3      | NUT HEX M8-1.25 G8 CLEAR ZINC  |
| 11    | 057772      | 1      | WASHER NYLON .565              |
| 12    | 069860E     | 1      | HOSE DRAIN ASSY 28"            |
| 13    | 0C7649      | 1      | CLAMP HOSE .38-.87             |
| 14    | 043790      | 1      | BARBED EL 90 3/8 NPT X 3/8     |
| 15    | 057765      | 1      | ADAPTER M14-1.50 X 3/8 NPT     |
| 16    | 049821      | 3      | SCREW SHC M8-1.25 X 30 C12.9   |
| 17    | 0D2244M     | 1      | MAGNETIC PICKUP                |
| 18    | 0G7461      | 1      | MOTOR STARTER                  |
| 19    | 0F9583      | 1      | SPACER 2.4L G2 FLEX PLATE      |
| 20    | 0F9420      | 1      | ADAPTER ENGINE                 |
| 21    | 0F9965E     | 1      | FLEX PLATE 2 POLE 2.4L G2      |
| 22    | 063076      | 7      | WASHER FLAT .531 ID X 1.062 OD |
| 23    | 0G1394      | 7      | SCREW HHC M12-1.25 X 20 C10.9  |
| 24    | 052830      | 2      | SCREW HHC M10-1.25 X 45 G8.8   |
| 25    | 025507      | 5      | WASHER SHAKEPROOF EXT 7/16 STL |
| 26    | 062963      | 3      | SCREW HHC M10-1.25 X 30 G8.8   |
| 27    | 077043H     | 2      | CONDUIT FLEX .25"ID            |
| 28    | 0G3995      | 1      | SHIELD INNER HEAT 2.4L TURBO   |
| 29    | 090388      | 7      | SCREW HHTT M6-1.0 X 12 ZINC    |
| 30    | 0D3701      | 1      | PLATE "HOT"                    |
| 31    | 0F0710      | 2      | RIVET POP .125 X 0.337 STEEL   |
| 32    | 0H6859P     | 1      | ASSEMBLY DIPSTICK G2.4L        |
| 33    | 0G8427A     | 1      | ASSY DIPSTICK TUBE 2.4 G2      |
| 34    | 052213      | 3      | SCREW HHC M10-1.25 X 20 C8.8   |
| 35    | 046526      | 6      | WASHER LOCK M10                |
| 36    | 022131      | 5      | WASHER FLAT 3/8-M10 ZINC       |
| 37    | 0G3823      | 2      | O-RING SIZE 9.0MM X 2.0MM NITR |
| 38    | 0G7902      | 1      | TUBE TURBO OIL RETURN G2 2.4L  |
| 39    | 0H2574      | 1      | CONDUIT THERMAL FLEX 13MM ID   |
| 40    | 047411      | 1      | SCREW HHC M6-1.0 X 16 C8.8     |
| 41    | 022097      | 1      | WASHER LOCK M6-1/4             |
| 42    | 022473      | 1      | WASHER FLAT 1/4-M6 ZINC        |
| 43    | 0G39910ST03 | 1      | BRACKET EXH MANIFOLD 2.4 TURBO |
| 44    | 0G4000      | 1      | HEAT SHIELD TURBO 2.4L         |
| 45    | 0G39970ST03 | 1      | BRACKET HEAT SHIELD 2.4L       |
| 46    | 042907      | 4      | SCREW HHC M8-1.25 X 16 C8.8    |
| 47(1) | 0G0951      | 1(REF) | GASKET EXHAUST MANIFOLD        |
| 48    | 0E4507      | 1      | SCREW HHC M10-1.5 X 120 C8.8   |
| 49(2) | 0E9868A     | 1      | ALTERNATOR DC W/OUT PULLEY     |
| 50    | 0G0788      | 1      | PULLEY DC ALTERNATOR           |
| 51    | 0F3217      | 1      | SPACER DC ALTERNATOR PULLEY    |
| 52    | 0A8258      | 9      | SCREW HHC M8-1.25 X 25 G10.9   |
| 53    | 022145      | 7      | WASHER FLAT 5/16-M8 ZINC       |
| 54    | 039414      | 4      | SCREW HHC M8-1.25 X 35 G8.8    |
| 55    | 0G0149      | 1      | SCREW SHC M14-1.5 X 35 G10.9   |
| 56    | 0F9501      | 1      | ADAPTER 2.4L CRANKSHAFT MACH   |
| 57(1) | 0G0952      | 1(REF) | POLY V-BELT G2                 |
| 58    | 0G1472A     | 1      | CAM SENSOR PIN ASSY            |
| 59    | 0G1477      | 1(REF) | COVER CAM GEAR G2 REWORKED     |
| 60    | 0G8852      | 1      | BRACKET ASM-2.4L COIL G2       |
| 61(1) | 052265      | 1(REF) | SCREW HHC M8-1.25 X 65 C8.8    |
| 62(1) | 052203      | 1(REF) | SCREW HHC M8-1.25 X 70 G8.8    |
| 63    | 046525      | 2      | NUT HEX M10-1.25 G8 YEL CHR    |
| 64    | 0G3921A     | 1      | VR SENSOR ASSY 3/8-24 LOW SENS |
| 65    | 029333A     | 3      | TIE WRAP UL 7.4"X .19" BLK     |

**EXPLODED VIEW: ENGINE COMMON PARTS 2.4L G2 TURBO 60K****DRAWING #:0H7323****GROUP D****APPLICABLE TO:**

| ITEM   | PART#      | QTY.   | DESCRIPTION                         |
|--------|------------|--------|-------------------------------------|
| 66     | 0G8853     | 4      | COIL-2.4L G2 IGNITION               |
| 67     | 023897     | 8      | WASHER FLAT #10 ZINC                |
| 68     | 022152     | 8      | WASHER LOCK #10                     |
| 69     | 034413     | 8      | SCREW HHM #10-32 X 1-1/4            |
| 70     | 0G9350     | 1      | O-RING 2.5"X 2.75"X 1/8" VITON      |
| 71     | 0G9329     | 1      | ADAPTOR OIL FILTER 2.4L G2          |
| 72     | 0H7435     | 1      | HARN LOW OIL PRESS SWITCH ASSY      |
| 73     | 0G9910     | 2      | ADAPTOR 45D JIC37 1/2NPT X 3/4      |
| 74     | 0G9349     | 1      | O-RING 1" X 1.25" X 1/8" VITON      |
| 75     | 0G9330     | 1      | NUT OIL FILTER ADAPTOR 2.4L G2      |
| 76     | 084750     | 4      | PLUG SPARK                          |
| 77     | 0G4003     | 1      | SHIELD HEAT IGNITION COIL 2.4L      |
| 78     | 0G8854     | 1      | SPARK PLUG WIRE SET 2.4L G2 IG      |
| 79     | 0H1432B    | 1      | MANIFOLD EXH 60K G2 TURBO (MA)      |
| 80 (1) | 0A45310244 | 1(REF) | FILTER 1.5L/2.4L G2 OIL (NOT SHOWN) |
| 81     | 0H6689     | 1      | HARN ENG G2.4L G2 NEXUS (NOT SHOWN) |
| 82     | 045772     | 1      | NUT HEX M10-1.5 G8 YEL CHR          |

(1) SUPPLIED WITH ENGINE

(2) APPLY MEDIUM STRENGTH BLUE THREAD LOCKING FLUID TO THE THREADS