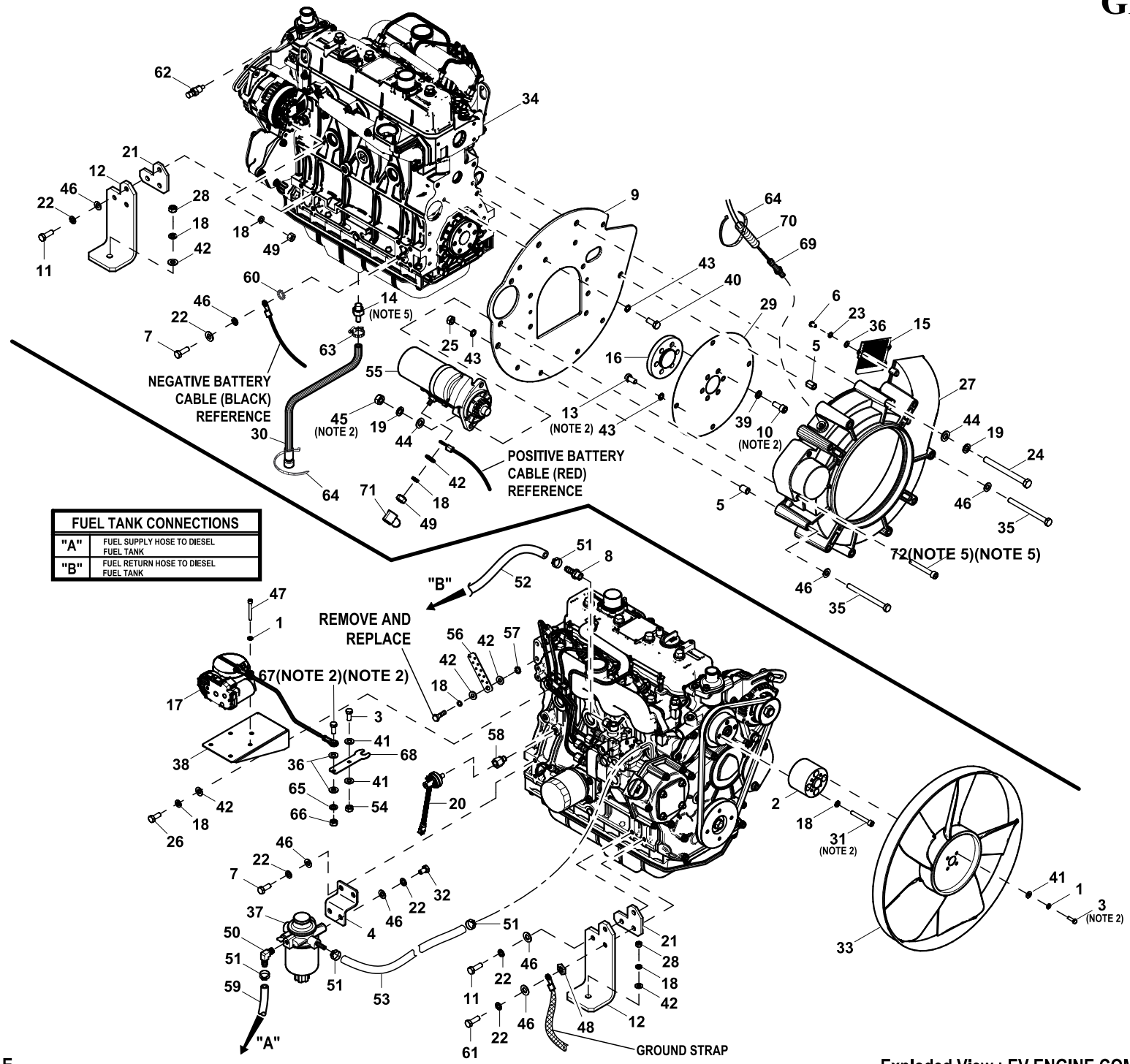
GROUP D



FUEL TANK CONNECTIONS	
"A"	FUEL SUPPLY HOSE TO DIESEL FUEL TANK
"B"	FUEL RETURN HOSE TO DIESEL FUEL TANK

EXPLODED VIEW: EV ENGINE COMMON PARTS D2.3L

DRAWING #: 0K1923

GROUP D

ITEM	PART#	QTY.	DESCRIPTION
1	022097	8	WASHER LOCK M6-1/4
2	0K2077	1	ADAPTER FAN D2_.3L
(2)3	042568	5	SCREW HHC M6-1.0 X 20 C8.8
(1)4	0K20630ST0R	1	BRACKET FUEL FILTER MTG
5	0G8759	2	BUSHING GUIDE 19.3MM LONG
6	020746	3	SCREW PPHM M5-0.8 X 8 ZINC
7	049814	3	SCREW HHC M10-1.5 X 25 C8.8
8	058043	1	BARBED STR 1/4 NPT X 5/16
9	0K1935	1	ADAPTER ENGINE PLATE D2_.3L G16
(2)10	0E3495	6	SCREW SHC M10-1.25 X 25 G12.9
11	042911	5	SCREW HHC M10-1.5 X 30 C8.8
(1)12	0H33310ST0R	2	ENGINE FOOT 2.4L KUKJE
(2)13	051756	4	SCREW HHC M10-1.5 X 20 C8.8
(5)14	0C1852	1	ADAPTER DRAIN OIL
15	0G8366	1	BLOWER HOUSING SCREEN
16	0K1999	1	SPACER FLEXPLATE D2.3L G16
17	0K3474	1	ASSEMBLY D2.3L G16 MECH GOV
18	022129	11	WASHER LOCK M8-5/16
19	051769	4	WASHER LOCK M12
20	0H7435	1	HARN LOW OIL PRESS SWITCH ASSY
(1)21	0H61160ST0R	2	SPACER 2.4L G16 FOOT
22	046526	11	WASHER LOCK M10
23	049226	3	WASHER LOCK M5
24	0K4243	2	SCREW HHC M12-1.75X120 C8.8
25	045772	8	NUT HEX M10-1.5 G8 YEL CHR
26	039253	2	SCREW HHC M8-1.25 X 20 C8.8
27	0K1937B	1	HOUSING BLOWER MACHINED D2.3L
28	0F5467	2	NUT HEX M8-1.25 YELLOW ZINC
29	0K1974	1	PLATE FLEX D2_3L G16
30	069860E	1	HOSE DRAIN ASSY 28"
(2)31	046579	4	SCREW SHC M8-1.25 X 60 C12.9
32	098544	2	SCREW HHC M10-1.25 X 16 C10.9
33	0G8803	1	FAN COOL 460MM DIA 5 BLADE
34	0J9561	1	ENGINE D2.3L G16
35	0E4507	8	SCREW HHC M10-1.5 X 120 C8.8
36	051713	5	WASHER FLAT M5
(4)37	REF	1	FUEL FILTER ASSEMBLY
(1)38	0H12040ST0R	1	BOSCH HOLDER
39	070264	6	WASHER FLAT M10
40	059980	8	SCREW HHC M10-1.5 X 25 C10.9
41	022473	6	WASHER FLAT 1/4-M6 ZINC
42	022145	7	WASHER FLAT 5/16-M8 ZINC
43	0D8427	20	WASHER LOCK M10 RIBBED ZINC
44	049808	4	WASHER FLAT M12
(2)45	045773	2	NUT HEX M12-1.75 G8 YEL CHR
46	022131	19	WASHER FLAT 3/8-M10 ZINC
47	0D2157	4	SCREW SHC M6-1.0 X 50 C8.8
48	0A4456	1	WASHER LOCK SPECIAL 3/8
49	045771	2	NUT HEX M8-1.25 G8 CLEAR ZINC
50	032552	1	BARBED EL 90 5/16 X 1/8NPT

EXPLODED VIEW: EV ENGINE COMMON PARTS D2.3L

DRAWING #: 0K1923

GROUP D

ITEM	PART#	QTY.	DESCRIPTION
51	0G3662C	4	CLAMP, HOSE OETIKER STEPLESS 16
52	052221	1	HOSE 5/16 ID TYP1 SNGL HTR (34”LG)
53	052221	1	HOSE 5/16 ID TYP1 SNGL HTR (25”LG)
54	077992	1	NUT HEX LOCK M6-1.0 SS NY INS
(4)55	REF	1	STARTER
56	0K2798	1	HARN ENG D2.3L/D2.4L G16 CPL
57	027482	1	WASHER LOCK EXT 5/16 STL
58	042574	1	ADAPTOR 1/8NPTF TO 1/8BSPT
59	052221	1	HOSE 5/16 ID TYP1 SNGL HTR (11” LG)
60	025507	1	WASHER LOCK EXT 7/16 STL
61	049541	1	SCREW HHC M10-1.5 X 35 C8.8
62	0E0502	1	TEMPERATURE SENDER, DELPHI
63	0C7649	1	CLAMP HOSE .38-.87
64	029333A	3	TIE WRAP UL 7.4"X .19" BLK
65	022152	1	WASHER LOCK #10
66	022158	1	NUT HEX #10-32 STEEL
(2)67	033147	1	SCREW HHM #10-32 X 1
(1)68	0H52360ST0R	1	MECH PUMP EXTENDER 2.4L
69	0D2244M	1	ASSY MAGPICKUP(3/8-24 MALE)
70	077043A	1	CONDUIT FLEX .38"ID (7.5”LG)
71	0F3976	1	BOOT CONTACTOR CABLES
(5)72	088097	2	SCREW SHC M12-1.75 X 90 C12.9

NOTES (UNLESS OTHERWISE SPECIFIED):

(1) SHEET METAL PARTS LISTED IN THE BOM TABLE ARE REPRESENTING GENERIC PARTS (NO COLOR)

- MANUFACTURING: FOR CORRECT MATERIAL AND COLOR REFER TO AS400 BOM.
- CUSTOMER: WHEN ORDERING REPLACEMENT PARTS ENTER BASE NUMBER (FIRST 6 DIGITS ONLY) IN THE SYSTEM FOR CORRECT MATERIAL AND COLOR (FOR REFERENCE SEE GUIDELINE 0H7169).

(2) APPLY MEDIUM STRENGTH BLUE THREAD LOCKING FLUID TO THREADS.

(3) ALL STANDARD HARDWARE TO BE TORQUED PER EDS001.

(4) INCLUDED WITH ENGINE.

(5) TORQUE VALUES:

ITEM #72 – 40 FT-LBS.

ITEM #14 – 20 FT-LBS.

GROUP D

ITEM	PART#	QTY.	DESCRIPTION

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