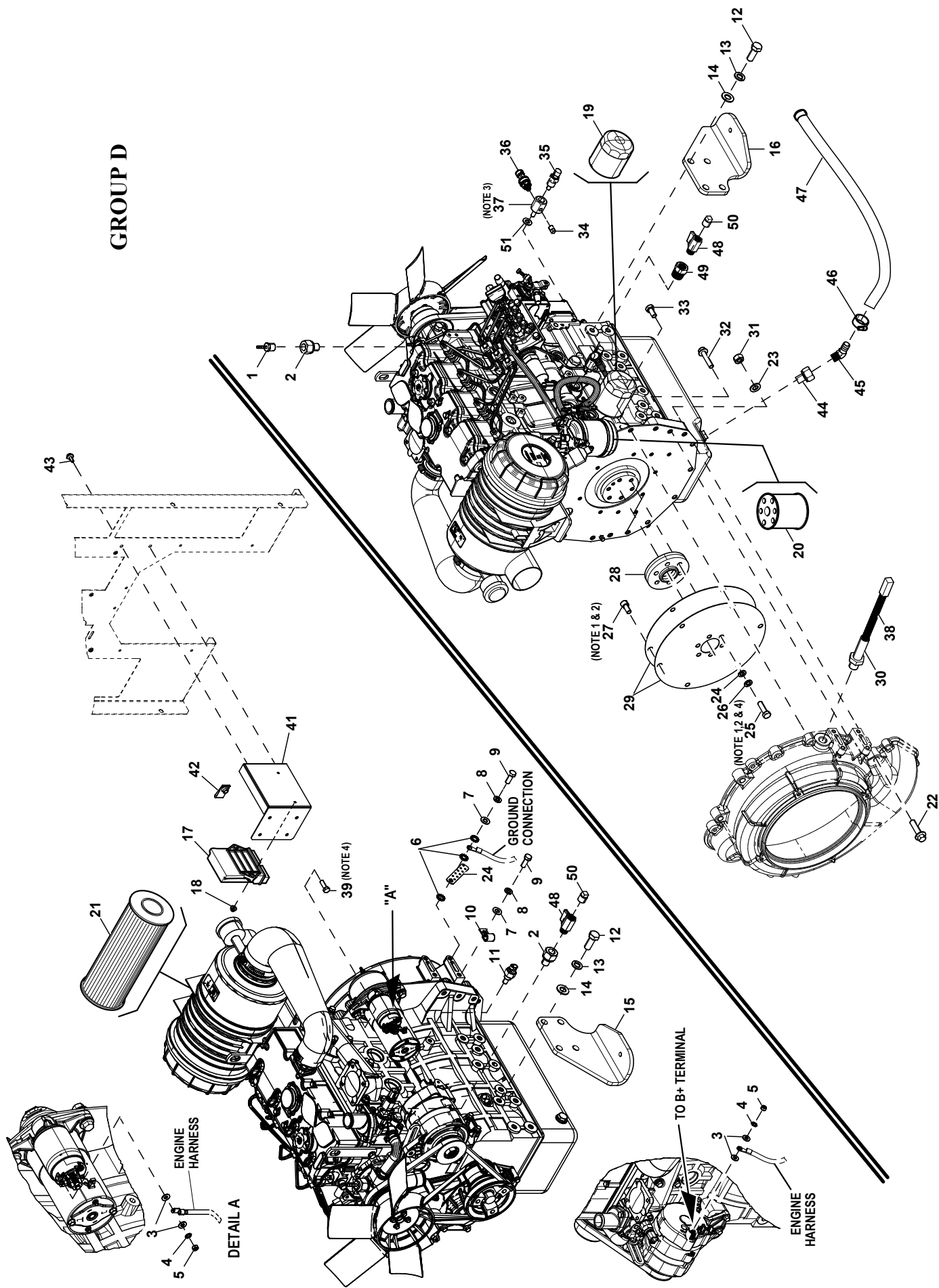


GROUP D



EXPLODED VIEW: EV 9R ENG COMPT D2.2L G22 CONV

DRAWING #: A0001676570

GROUP D

ITEM	PART#	QTY.	DESCRIPTION
1	0D5614	1	BARBED STR MA 3/8" NPT X 1/4"
2	0F2579	2	ADAPTER 3/8 NPTF X 3/8 BSPT
3	G022473	4	WASHER FLAT 1/4-M6 ZINC
4	G026850	2	WASHER LOCK EXT 1/4 STL
5	G049813	2	NUT HEX M6-1.0 G8 CLEAR ZINC
6	G025507	3	WASHER LOCK EXT 7/16 STL
7	G022131	2	WASHER FLAT 3/8-M10 STEEL ZINC
8	G022237	2	WASHER LOCK SPRING 3/8 ZC
9	G036833	2	SCREW HHC 3/8-16 X 1 G8
10	055934C	1	CLAMP STL/VNL .5 X .406 Z
11	10000024028	1	TEMPERATURE SENDER
12	0K5994	8	SCREW HHC M14-1.5 X 35 C10.9
13	G043123	8	WASHER LOCK M14
14	G052646	8	WASHER FLAT M14
15	A0001677222	1	ST03 ENGINE MNT FRONT OFFSET L D2.2L G22
16	A0001677225	1	ST03 ENGINE MNT FRONT OFFSET R D2.2L G22
(4)17	---	REF	ELECTRONIC GOVERNOR
18	0H3535	2	NUT HEX FLANGE M5-0.8 NYLOCK
(4)19	10000020549	REF	OIL FILTER
(4)20	10000020748	REF	FUEL FILTER
(4)21	10000020593	REF	MAIN AIR FILTER
22	A0001965888	4	SCREW HHFC M12-1.75 X 45 C8.8
23	G049808	2	WASHER FLAT M12
24	G070264	6	WASHER FLAT M10
(1)(2)(4)25	REF	REF	SCREW SHC M10-1.25 X 35 C12.9
26	G046526	6	WASHER LOCK M10
(1)(2)27	G052648	6	SCREW SHC M10-1.5 X 20 C12.9
28	A0000970705	1	CRANKSHAFT SPACER D2.2L G22
29	A0000977209	2	FLEX PLATE D2.2L G22
(4)30	10000020914	REF	SPEED SENSOR D2.2L G22
31	G045773	2	NUT HEX M12-1.75 G8 YEL CHR
32	10000011015	6	SCREW HHFC M10-1.5 X 45 C8.8
33	0F6511	2	SCREW HHFC M10-1.5 X 20 G10.9
34	G026073	1	PLUG STD PIPE 1/8 STEEL SQ HD
35	0E0502	1	TEMPERATURE SENDER, DELPHI
36	10000018192	1	SENSOR-OIL PRESSURE 5V
(3)37	10000017195	1	ADAPTER M8X1.25 3/8 NPT
38	077043A	1	CONDUIT FLEX .38"ID (7.5LG")
(4)39	---	REF	SCREW M10-1.5 X 30
40	A0001663920	1	HARN ENG D2.2L G22 PZ 410 NA (NOT SHOWN)
41	A0001732706	1	GOVERNOR SUPPORT BRACKET D2.2L
42	A0000429292	2	NUT M6X1 UCLIP 19.5MM SPRING STEEL
43	0K8641	2	SCREW HHFC M6-1.0 X 20 NYL WA
44	0A4707D	1	ADAPTER 3/8NPT X M16-1.5
45	0C4905	1	BARBED EL 45 3/8 NPT X 5/8 OD
46	G057822	1	CLAMP HOSE #8 .53-1.00
47	0K1538	1	ASSY OIL DRAIN HOSE 5/8 ID
48	0L0858	2	VALVE BALL 3/8 NPT M/F
49	10000019018	1	ADAPTOR 3/4 BSPT - 3/8 NPTF
50	0D4788	2	PLUG STD PIPE 3/8 STEEL SQ HD

EXPLODED VIEW: EV 9R ENG COMPRT D2.2L G22 CONV**DRAWING #: A0001676570****GROUP D**

ITEM	PART#	QTY.	DESCRIPTION
51	0F6488	REF	WASHER FLAT M8 SEALING COPPER

NOTES (UNLESS OTHERWISE SPECIFIED):

(1) TORQUE VALUES:

ITEM #25 TO 55ft-lbs

ITEM #27 TO 55ft-lbs

(2) APPLY MEDIUM STRENGTH BLUE THREAD LOCKING FLUID TO THREADS.

(3) REMOVE EXISTING AND REUSE COPPER WASHERS.

(4) COMPONENTS SUPPLIED WITH ENGINE.

(5) ALL STANDARD HARDWARE TO BE TORQUED PER EDS001

(6) DISCARD ITEM 50 WHEN BLOCK HEATER IS INSTALLED.

EXPLODED VIEW: EV 9R ENG COMPRT D2.2L G22 CONV

DRAWING #: A0001676570

GROUP D

ITEM	PART#	QTY.	DESCRIPTION
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